

SUMMARY TEST REPORT

FOR: Andersen Corporation
100 Fourth Avenue North
Bayport, Minnesota 55003

Report Number: I1479.04-201-44
Test End Date: 11/25/2014
Report Date: 1/16/2015
Test Record Retention End Date: 11/25/2025

SERIES TESTED: Aluminum Wood Liftslide (AWLS)
MODEL TESTED: PXXX-XXO & OXX-XO (Corner) Wood Clad Aluminum Lift and Slide Door and Sidelite Single Panel

	Test Specimen #1	Test Specimen #2
NAFS-08 (with Shoot Bolts)	Class CW-PG45 Size Tested 350.5 x 147.8 in. DP +45/-45 psf	Class CW-PG45 Size Tested 183/122 x 147.8 in. DP +45/-45 psf
NAFS-08 (without Shoot Bolts)	Class CW-PG30 Size Tested 350.5 x 147.8 in. DP +30/-30 psf	Class CW-PG40 Size Tested 183/122 x 147.8 in. DP +40/-40 psf
TAS 202-94	DP +45/-45 psf	DP +45/-45 psf
TAS 202-94 (Sidelite only)	DP +75/-75 psf	DP +75/-75 psf
Test	Results Summary	
Resistance to Air Infiltration	0.18 cfm/ft ² (ASTM E283)	0.10 cfm/ft ² (ASTM E283)
Resistance to Water Penetration	Pass at DP100, 15 psf (ASTM E547, E331)	Pass at DP100, 15 psf (ASTM E547, E331)
Resistance to Structural Loading	Pass at DP ±45 (ASTM E330) w/ Shoot Bolts Pass at DP ±30 (ASTM E330) wo/ Shoot Bolts	Pass at DP ±45 (ASTM E330) w/ Shoot Bolts Pass at DP ±40 (ASTM E330) wo/ Shoot Bolts
Forced Entry Resistance	Pass at Grade 10 (ASTM F842)	Pass at Grade 10 (ASTM F842)
TAS 201, 203 and ASTM E-1886/1996		
Test	Results Summary	
Impact	Zone 4, Missile D	
Pressure Cycling	DP ±55 psf	
Pressure Cycling (Sidelite only)	DP ±75 psf	
REFERENCE:	See Intertek B&C Report No. E1479.01-301-18, E1479.02-301-44, and E1479.03-301-44 for complete test results.	

A copy of this report will be retained by Intertek B&C for a period of four years. This report is the exclusive property of the client named herein and is applicable to the sample tested. Results obtained are tested values and do not constitute an opinion or endorsement by this laboratory.

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Karl Lips
Senior Technician

Daniel A. Johnson
Director - Regional Operations

