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# 100 Series Specialty Windows (2008 to Present)

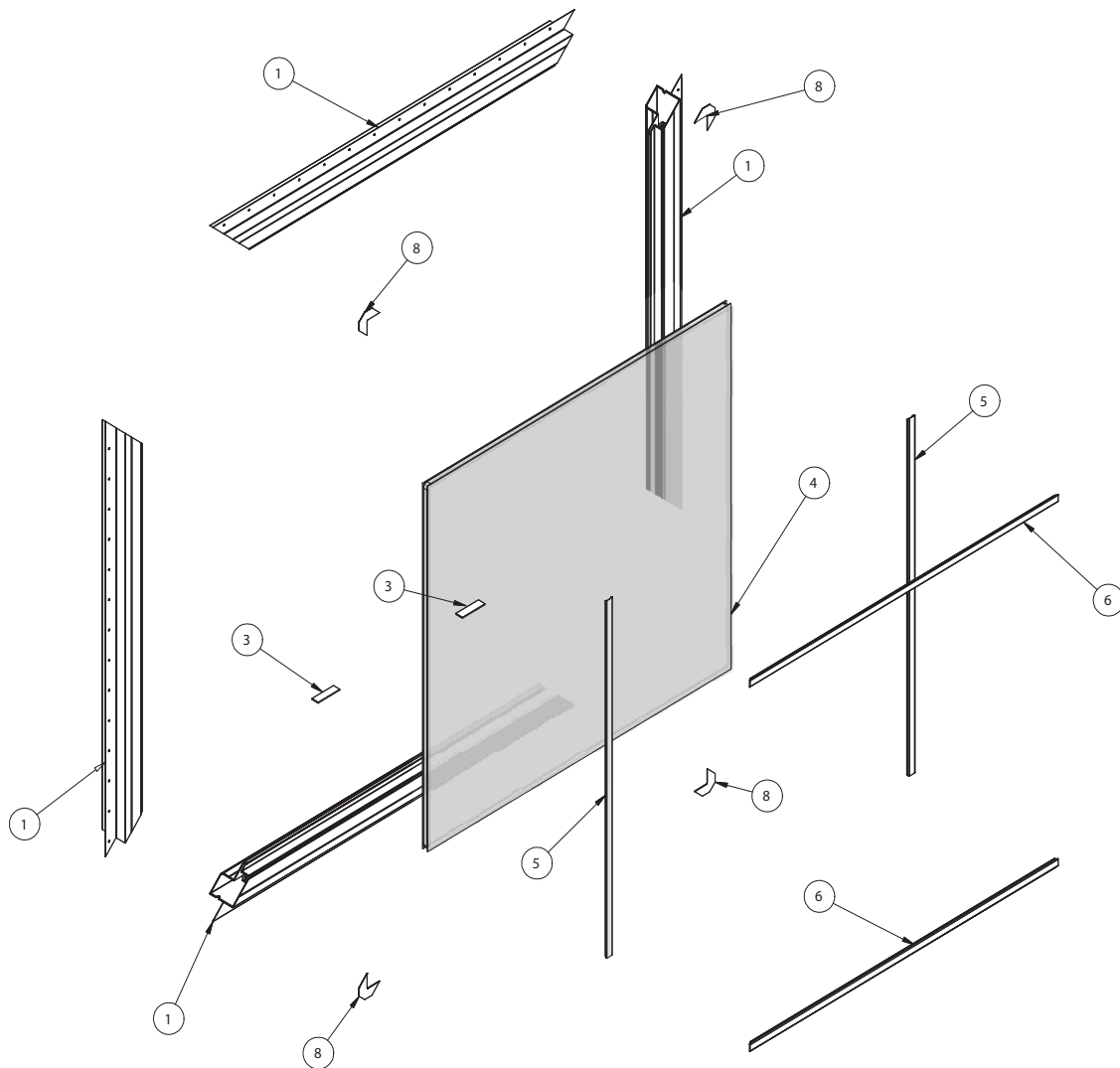
Standard and Custom Windows

## Parts Illustration

### Parts Illustration - Picture Window / Standard Frame

**Note:**

See latest [Product Details](#) for additional frame types.



1. Frame
3. [Setting Block](#)
4. [Glass](#)
5. [Glazing Bead Stile](#)
6. [Glazing Bead Rail](#)
8. [Flange Gasket](#)

Manufactured 2008 to Present

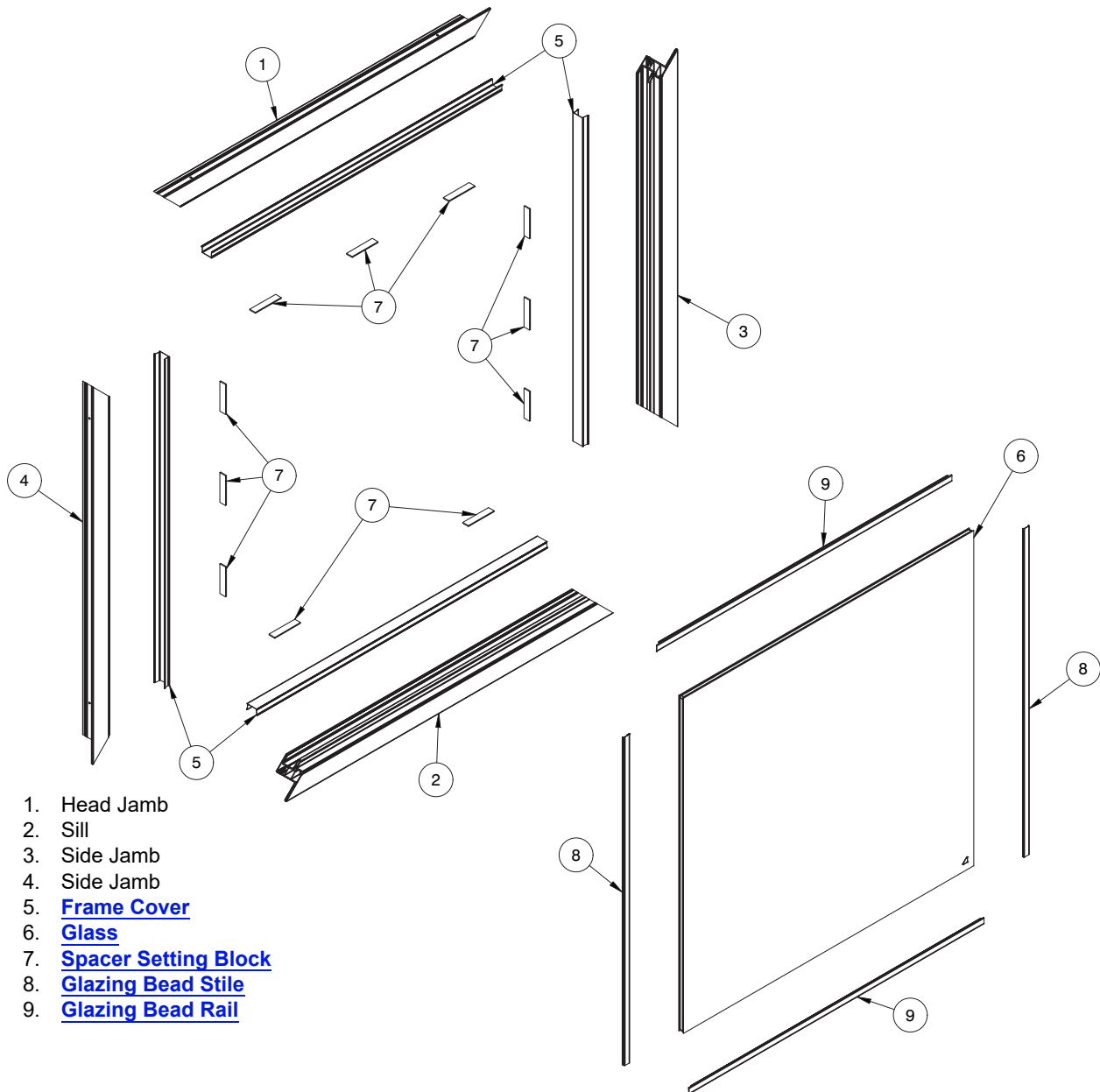
### 100 Series Picture Window Unit Parts

*Unit viewed from exterior.*

## Parts Illustration

### Parts Illustration - Picture Window / Flush Fin Frame

**Note:**  
See latest [Product Detail](#) for additional frame types.



1. Head Jamb
2. Sill
3. Side Jamb
4. Side Jamb
5. [Frame Cover](#)
6. [Glass](#)
7. [Spacer Setting Block](#)
8. [Glazing Bead Stile](#)
9. [Glazing Bead Rail](#)

Manufactured 2008 to Present

### 100 Series Picture Window Unit Parts

# 100 Series Specialty Windows (2008 to Present)

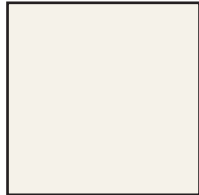
Standard and Custom Windows

## Parts Illustration

### Color Options Exterior

**Note:**

Cocoa Bean discontinued in June 2018.



**White**



**Sandtone**



**Terratone**



**Cocoa  
Bean**



**Dark  
Bronze**



**Black**

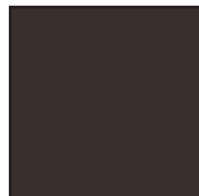
### Color Options Interior



**White**



**Sandtone**



**Dark  
Bronze**



**Black**

## Unit Sizes

### Unit Sizes - Fixed Windows

**Note:**

Unit Dimension refers to overall outside-to-outside frame. Unobstructed Glass refers to visible glass dimensions. Charts show dimensions for **standard** frame. See additional [frame types](#) (overfit, stucco key, standard flangeless and flangeless w/kerf) and FS00113 for additional detail.

See [Measuring Visible Glass Video](#).



= Available Quarter Circle Sizes    = Available Circle Sizes

Unit Dimension	11 1/2" (292)	1'-5 1/2" (445)	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)	4'-11 1/2" (1511)	5'-5 1/2" (1664)	5'-11 1/2" (1816)	6'-5 1/2" (1969)	6'-11 1/2" (2121)	7'-5 1/2" (2273)	7'-11 1/2" (2426)
Rough Opening	1'-0" (305)	1'-6" (457)	2'-0" (610)	2'-6" (762)	3'-0" (914)	3'-6" (1067)	4'-0" (1219)	4'-6" (1372)	5'-0" (1524)	5'-6" (1676)	6'-0" (1829)	6'-6" (1981)	7'-0" (2134)	7'-6" (2286)	8'-0" (2438)
11 1/2" (292)															
1'-0" (305)	1010	1610	2010	2610	3010	3610	4010	4610	5010	5610	6010	6610	7010	7610	8010
1'-5 1/2" (445)															
1'-6" (457)	1016	1616	2016	2616	3016	3616	4016	4616	5016	5616	6016	6616	7016	7616	8016
1'-11 1/2" (597)															
2'-0" (610)	1020	1620	2020	2620	3020	3620	4020	4620	5020	5620	6020	6620	7020	7620	8020
2'-5 1/2" (749)															
2'-6" (762)	1026	1626	2026	2626	3026	3626	4026	4626	5026	5626	6026	6626	7026	7626	8026
2'-11 1/2" (902)															
3'-0" (914)	1030	1630	2030	2630	3030	3630	4030	4630	5030	5630	6030	6630	7030	7630	8030
3'-5 1/2" (1054)															
3'-6" (1067)	1036	1636	2036	2636	3036	3636	4036	4636	5036	5636	6036	6636	7036	7636	8036
3'-11 1/2" (1207)															
4'-0" (1219)	1040	1640	2040	2640	3040	3640	4040	4640	5040	5640	6040	6640	7040	7640	8040
4'-5 1/2" (1359)															
4'-6" (1372)	1046	1646	2046	2646	3046	3646	4046	4646	5046	5646	6046	6646	7046	7646	8046
4'-11 1/2" (1511)															
5'-0" (1524)	1050	1650	2050	2650	3050	3650	4050	4650	5050	5650	6050	6650	7050	7650	8050
5'-5 1/2" (1664)															
5'-6" (1676)	1056	1656	2056	2656	3056	3656	4056	4656	5056	5656	6056	6656	7056	7656	8056
5'-11 1/2" (1816)															
6'-0" (1829)	1060	1660	2060	2660	3060	3660	4060	4660	5060	5660	6060	6660	7060	7660	8060
6'-5 1/2" (1969)															
6'-6" (1981)	1066	1666	2066	2666	3066	3666	4066	4666	5066	5666	6066				
6'-11 1/2" (2121)															
7'-0" (2134)	1070	1670	2070	2670	3070	3670	4070	4670	5070	5670	6070				
7'-5 1/2" (2273)															
7'-6" (2286)	1076	1676	2076	2676	3076	3676	4076	4676	5076	5676	6076				
7'-11 1/2" (2426)															
8'-0" (2438)	1080	1680	2080	2680	3080	3680	4080	4680	5080	5680	6080				

### 100 Series Fixed Window Unit Sizes

# 100 Series Specialty Windows (2008 to Present)

Standard and Custom Windows

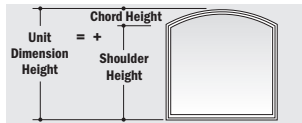
## Unit Sizes

### Unit Sizes - Fixed Windows

**Note:**

Unit Dimension refers to overall outside-to-outside frame. Unobstructed Glass refers to visible glass dimensions. Charts show dimensions for **standard** frame. See additional **frame types** (overfit, stucco key, standard flangeless and flangeless w/kerf) and FS00113 for additional detail.

See [Measuring Visible Glass Video](#).



Rough Opening Height - Add 1/2" to unit dimension height.

Unobstructed Glass Height and Width - Subtract 6-1/4" from unit dimension height and width.

**Arch Sizes**

Chord Height	3 1/8" (79)	4" (102)	4 3/4" (121)	5 1/2" (140)	6 3/8" (162)	7 1/2" (181)	8" (202)	8 3/4" (222)	9 5/8" (244)	10 3/8" (264)	11 1/8" (283)	12" (305)	12 3/4" (324)
Radius	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)	4'-11 1/2" (1511)	5'-5 1/2" (1664)	5'-11 1/2" (1816)	6'-5 1/2" (1969)	6'-11 1/2" (2121)	7'-5 1/2" (2273)	7'-11 1/2" (2426)
Unit Dimension Width	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)	4'-11 1/2" (1511)	5'-5 1/2" (1664)	5'-11 1/2" (1816)	6'-5 1/2" (1969)	6'-11 1/2" (2121)	7'-5 1/2" (2273)	7'-11 1/2" (2426)
Rough Opening Width	2'-0" (610)	2'-6" (762)	3'-0" (914)	3'-6" (1067)	4'-0" (1219)	4'-6" (1372)	5'-0" (1524)	5'-6" (1676)	6'-0" (1829)	6'-6" (1981)	7'-0" (2134)	7'-6" (2286)	8'-0" (2438)

SHOULDER HEIGHT	11 1/2" (292)	1'-5 1/2" (445)	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)	4'-11 1/2" (1511)	5'-5 1/2" (1664)	5'-11 1/2" (1816)	
	2010	2610	3010	3610	4010	4610	5010	5610	6010	6610	7010	7610
2016	2616	3016	3616	4016	4616	5016	5616	6016	6616	7016	7616	8016
2020	2620	3020	3620	4020	4620	5020	5620	6020	6620	7020	7620	8020
2026	2626	3026	3626	4026	4626	5026	5626	6026	6626	7026	7626	8026
2030	2630	3030	3630	4030	4630	5030	5630	6030	6630	7030	7630	8030
2036	2636	3036	3636	4036	4636	5036	5636	6036	6636	7036	7636	8036
2040	2640	3040	3640	4040	4640	5040	5640	6040	6640	7040	7640	8040
2046	2646	3046	3646	4046	4646	5046	5646	6046	6646	7046	7646	8046
2050	2650	3050	3650	4050	4650	5050	5650	6050	6650	7050	7650	8050
2056	2656	3056	3656	4056	4656	5056	5656	6056	6656	7056	7656	8056
2060	2660	3060	3660	4060	4660	5060	5660	6060	6660	7060	7660	8060

**Springline™ Sizes**

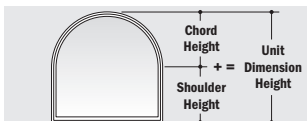
Chord Height	11 3/4" (298)	14 3/4" (375)	17 3/4" (451)	20 3/4" (527)	23 3/4" (603)	26 3/4" (679)	29 3/4" (756)	32 3/4" (832)	35 3/4" (908)
Unit Dimension Width	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)	4'-11 1/2" (1511)	5'-5 1/2" (1664)	5'-11 1/2" (1816)
Rough Opening Width	2'-0" (610)	2'-6" (762)	3'-0" (914)	3'-6" (1067)	4'-0" (1219)	4'-6" (1372)	5'-0" (1524)	5'-6" (1676)	6'-0" (1829)

SHOULDER HEIGHT	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)	4'-11 1/2" (1511)	
	2020	2620	3020	3620	4020	4620	5020	5620
2026	2626	3026	3626	4026	4626	5026	5626	6026
2030	2630	3030	3630	4030	4630	5030	5630	6030
2036	2636	3036	3636	4036	4636	5036	5636	6036
2040	2640	3040	3640	4040	4640	5040	5640	6040
2046	2646	3046	3646	4046	4646	5046	5646	6046
2050	2650	3050	3650	4050	4650	5050	5650	6050

**Half Circle Sizes**

Unit Dimension	1'-11 1/2" (597)	2'-5 1/2" (749)	2'-11 1/2" (902)
Rough Opening	2'-0" (610)	2'-6" (762)	3'-0" (914)
1'-2 7/8" (378)	1'-5 7/8" (454)	1'-8 7/8" (530)	2'-0" (914)
1'-3 5/8" (391)	1'-6 5/8" (467)	1'-9 5/8" (543)	2'-0" (914)
	3'-5 1/2" (1054)	3'-11 1/2" (1207)	4'-5 1/2" (1359)
	3'-6" (1067)	4'-0" (1219)	4'-6" (1372)
1'-11 7/8" (606)	2'-2 7/8" (683)	2'-5 7/8" (759)	3'-0" (914)
2'-0 7/8" (619)	2'-3 7/8" (695)	2'-6 7/8" (772)	3'-0" (914)
	4'-11 1/2" (1511)	5'-5 1/2" (1664)	5'-11 1/2" (1816)
	5'-0" (1524)	5'-6" (1676)	6'-0" (1829)
2'-8 7/8" (835)	2'-11 7/8" (911)	3'-2 7/8" (987)	3'-6" (1067)
2'-9 5/8" (848)	3'-0 7/8" (924)	3'-3 7/8" (1000)	3'-6" (1067)
	6'-5 1/2" (1969)	6'-11 1/2" (2121)	7'-5 1/2" (2273)
	6'-6" (1981)	7'-0" (2134)	7'-6" (2286)
3'-5 7/8" (1064)	3'-8 7/8" (1140)	3'-11 7/8" (1216)	4'-2 7/8" (1292)
3'-6 5/8" (1076)	3'-9 5/8" (1153)	4'-0 7/8" (1229)	4'-3 7/8" (1305)



## Unit Sizes

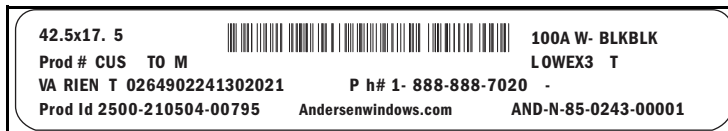
### 100 Series Fixed Window Warranty Label

**Note:**

Every 100 Series Fixed Window has a permanent label containing a unique identification number. The product ID number may be 5 to 9 digits long, depending upon the age of the unit. On replacement parts the product ID is the set of numbers that appears before the first hyphen.

The label on a fixed window is located underneath the frame cover. See [Service Guide xxxxxx](#).

When ordering replacement parts, please provide the product ID to ensure that replacement parts match the specifications of the original product.





# 100 Series Specialty Windows (2008 to Present)

*Standard and Custom Windows*

## Product History

### Product History

- 2018** Cocoa Bean color discontinued.
- 2016** Dark Bronze exterior/interior color introduced.
- 2013** Black exterior and sandtone interior colors introduced.
- 2012** Extension jamb flanges introduced.
- 2010** Drip cap for 1" stucco flange introduced.
- 2008** SmartSun™ glass introduced.
- 2008** Picture Windows introduced.

# Glass

**Glass**

**Glass Only**

**Glass Logo**

Low-E

Low-E SmartSun™

Low-E HeatLock™

Low-E SmartSun™ HeatLock™

**Tempered Logo**

TEMPERED  
ANSI Z97.1 2009  
SCCC XXXX  
CIG-XX Xmm MM/DD/YR  
CAN/CGSB 12.1-M90

**Note:**  
See [Service Guide 9000597](#). Glass ships with glazing bead.

**Glass options: (See Logo example):** Twelve (12) primary glazing options

Low-E	Low-E Tempered	Low-E Obscure	Low-E Tempered Obscure
Low-E SmartSun™	Low-E SmartSun™ HeatLock	Low-E SmartSun™ Obscure	Low-E SmartSun™ Tempered Obscure
Low-E HeatLock	Low-E HeatLock Tempered	Low-E SmartSun™ HeatLock Tempered	Dual Pane Insulated

Each of the above glazings are also available in an STC upgrade package.

**Finelight™ Grille options:** Six (6) primary grille options

Colonial	Modified Colonial	Prairie A
Specified Equal Lite	Short Fractional	Tall Fractional

Colonial

Modified Colonial

Prairie A

Specified Equal Lite

Short Fractional

Tall Fractional

*To order, state:*

- 1. Description of part (Glass)**
- 2. Warranty label ID # (see warranty label [page 8](#))**
- 3. Manufactured date**

## Glazing Beads

### Glazing Bead



**Note:**

Replacement glazing beads are made to order.

*To order, state:*

1. **Description of part (Glazing Bead)**
2. **Unit size and handing**
3. **Orientation of replacement part (top, bottom, left or right) each piece ordered seperately**
4. **Product ID (from product label, see [Service Guide 9051877](#))**
5. **Manufactured date**

## Frames

### Frame Parts

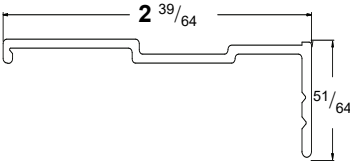
#### Frame Corner Gasket

**Note:**  
Part is **not** used on overfit frame.

		<b>Order No.</b>
		9046291

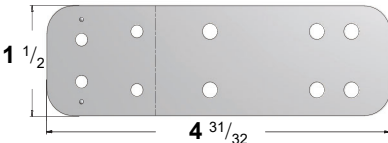
#### Sloped Sill Adaptor

**Note:**  
Part is **not** used on overfit frame.

		<b>Order No.</b>		
		<b>Color</b>	<b>48"</b>	<b>96"</b>
		White	9130539	9130545
		Terratone®	9130544	9130550
		Sandtone	9130543	9130549
		Cocoa Bean	9130541	9130547
		Dark Bronze	9130542	9130548
Black	9130540	9130546		

#### Jamb Clip

**Note:**  
Part is **not** used on overfit frame.

		<b>Order No.</b>
		9123272

#### Gasket - Jamb Clip

		<b>Order No.</b>
		9123316

#### Extension Jamb Attachment Flange

**Note:**  
Quantity of 50. See [Accessory Guide 9064334](#).

		<b>Order No.</b>
		9130438

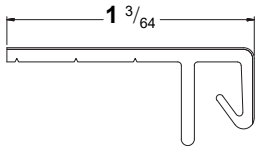
# 100 Series Specialty Windows (2008 to Present)

Standard and Custom Windows

## Frames

### Exterior Trim Components

#### 1" Exterior Frame / Sill Extender Trim Kit



**Note:**

Replacement exterior frame/sill extender trim kits are made to order.

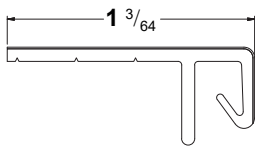
To order, state:

1. Generic order #9000405
2. Product ID (from product label, see [Service Guide 9051877](#))
3. Manufacturing date and product description

#### 1" Exterior Frame / Sill Extender Trim / Lineal Lengths

**Note:**

See [Installation Guide 9183351](#).

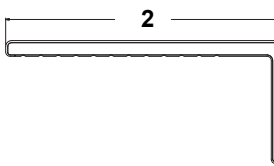


Color	PVC	
	72"	145 5/8"
White	9179668	9179673
Terratone®	9179670	9179675
Sandtone	9179669	9179674
Dark Bronze	9179671	9179676
Black	9179672	9179677

#### 2" Exterior Frame / Sill Extender Trim / Lineal Lengths

**Note:**

See [Installation Guide 9183351](#).

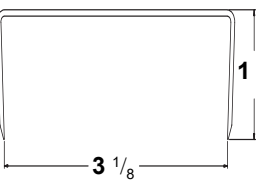


Color	Fibrex	
	72"	150"
White	9199138	9199143
Terratone®	9199142	9199147
Sandtone	9199141	9199146
Dark Bronze	9199140	9199145
Black	9199139	9199144

#### Head Expander

**Note:**

See [Installation Guide 9183352](#).



Exterior Color	Interior Color	Length	Order No.
White			
Dark Bronze		9199149	
Black		9199148	
Dark Bronze	White	9199150	
Black	White	9199151	

## Frames

### Installation Screws

Screw - Installation			
<b>Note:</b> Quantity of ten screws.			
	Description	Color	Order No.
	#8x3 1/2" Bugle Head, Coarse Thread	White	9179711
		Sandtone	9179712
		Dark Bronze	9179713
		Black	9179714

### Screw Pack - Flush Fin *(April 2023 - Present)*

<b>Note:</b> Screw packs used to install flush fin units.			
		Color	Order No.
		White	9184765
		Sandtone	9184766
		Dark Bronze	9184767
		Black	9184768

### Frame Components / Miscellaneous

Cover - Frame					
		Color		Size	Order No.
		White		144"	9130386
		Sandtone			9130387
		Dark Bronze			9144641
	Black		9144642		

# 100 Series Specialty Windows (2008 to Present)

Standard and Custom Windows

## Joining Components

### Joining Components - All Mull Systems

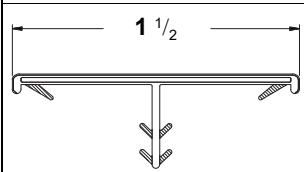
**Note:**

The following kits & components are used in **all** mull systems (non-reinforced, reinforced, easy connect). Refer to mulling installation guides for additional detail.

#### Exterior / Interior Trim (August 2019 - Present)

**Note:**

See [page 36](#) for previous vintage.

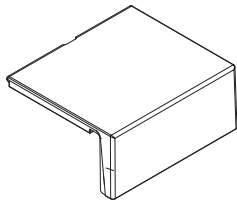


Color	60"	72"	96"	144"
Exterior White	9178715	9178716	9178717	9178718
Exterior Terratone®	-	-	9178729	9178730
Exterior Sandtone	-	-	9178719	9178720
Exterior Dark Bronze	9178725	9178726	9178727	9178728
Exterior Black	9178721	9178722	9178723	9178724

#### End Cap (August 2019 - Present)

**Note:**

Used in 1 3/8" standard and flangeless frames.

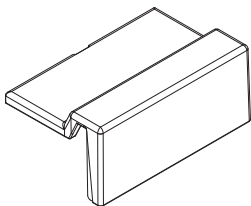


Color	Order No.
White	9178738
Terratone®	9178742
Sandtone	9178739
Dark Bronze	9178741
Black	9178740

#### End Cap - Stucco Key (May 2021 - Present)

**Note:**

Used in 1" stucco frame.



Color	Order No.
White	9185998
Terratone®	9186002
Sandtone	9185999
Dark Bronze	9186001
Black	9186000

## Joining Components

Gasket - Nailing Flange	
<b>Note:</b> Used to create a continuous installation flange across mullied units.	
	<b>Order No.</b>
	9198343

Screw - Gusset Plate	
<b>Note:</b> Used to fasten reinforced, easy connect and non-reinforced gusset plates.	
	<b>Description</b>
	#8 x 3/4" Flat Head
	<b>Order No.</b>
	9199428

End Cap Kit <i>(August 2019 - Present)</i>				
<b>Note:</b> Kit includes two end caps and two flange gaskets. Used for end sealing mull joins.				
			<b>Color</b>	
			White	<b>Order No.</b>
			Terratone®	9180195
			Sandtone	9180199
			Dark Bronze	9180198
			Black	9180197
	9180196			

End Cap Kit - Stucco Key <i>(May 2021 - Present)</i>				
<b>Note:</b> Kit includes two end caps and two flange gaskets. Used for end sealing mull joins.				
			<b>Color</b>	
			White	<b>Order No.</b>
			Terratone®	9186537
			Sandtone	9186541
			Dark Bronze	9186540
			Black	9186539
	9186538			



# 100 Series Specialty Windows (2008 to Present)

Standard and Custom Windows

## Joining Components

### Non-Reinforced Joining Components (August 2019 - Present)

**Note:**

Contains non-reinforced components for one-way non-reinforced joining and non-reinforced portion of two-way joins. See [Joining Guide 9014080](#) for one-way non-reinforced joining. See [Joining Guide 9179728](#) and [Joining Guide 9179729](#) for two-way joining.

Kits are configured through iQ+. See [Drip Cap](#) options.

### Window Mull Hardware Kit (August 2019 - Present)

**Note:**

Complete hardware kit for one-way non-reinforced joining only. Used in 1 3/8" standard and flangeless frames.

	<b>Hardware Kit Includes:</b> (2) Gusset Plates (2) End Caps (2) Flange Gaskets Fasteners <a href="#">Joining Guide 9014080</a>	Color	Order No.			
			Interior White	Interior Sandtone	Interior Dark Bronze	Interior Black
		Exterior White	9180575	9180573	-	-
		Exterior Terratone®	9180579	-	-	-
		Exterior Sandtone	9180578	9180574	-	-
		Exterior Dark Bronze	9180577	-	9180580	-
Exterior Black	9180576	-	-	9180581		

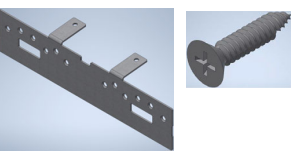
### Window Mull Hardware Kit - Stucco Frame (May 2021 - Present)

**Note:**

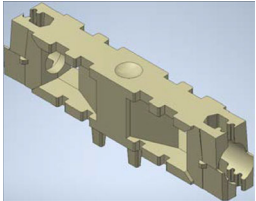
Complete hardware kit for one-way non-reinforced joining only. Used in 1" stucco key frames.



	<b>Hardware Kit Includes:</b> (2) Gusset Plates (2) Stucco Key End Caps (2) Flange Gaskets Fasteners <a href="#">Joining Guide 9014080</a>	Color	Order No.			
			Interior White	Interior Sandtone	Interior Dark Bronze	Interior Black
		Exterior White	9186543			
		Exterior Terratone®	9186547			
		Exterior Sandtone	9186546	9186542		
		Exterior Dark Bronze	9186545		9186548	
Exterior Black	9186544			9186549		

### Gusset Plate Kit (June 2023 - Present)

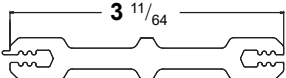
	<b>Kit Includes:</b> (2) Gusset Plates (24) Fasteners	Order No.
		9180201

## Joining Components

<b>Non-Reinforced Plug Kit</b> (August 2019 - Present)	
<b>Note:</b> Used in two-way joining only. Includes non-reinforced plugs, two way joining part and installation guide.	
	<b>Order No.</b>
	9180200

<b>Screw - Joining Kit</b> (2012 - Present)									
<b>Note:</b> Kit includes 16 -2 inch & 16 -2-3/4 inch fasteners. Used when joining units together through fiberglass joining strip.									
 <p>#8 x 2" Bugle Head Screw</p>  <p>#8 x 2-3/4" Bugle Head Screw</p>	<b>Order No.</b>								
	<table border="1"> <thead> <tr> <th>White</th> <th>Sandtone</th> <th>Dark Bronze</th> <th>Black</th> </tr> </thead> <tbody> <tr> <td>9180202</td> <td>9180205</td> <td>9180204</td> <td>9180203</td> </tr> </tbody> </table>	White	Sandtone	Dark Bronze	Black	9180202	9180205	9180204	9180203
	White	Sandtone	Dark Bronze	Black					
9180202	9180205	9180204	9180203						

<b>Screw - Joining</b> (2012 - Present)																
<b>Note:</b> Individual screws used when joining units together through fiberglass joining strip.																
<table border="1"> <thead> <tr> <th>Description</th> <th>White</th> <th>Sandtone</th> <th>Dark Bronze</th> <th>Black</th> </tr> </thead> <tbody> <tr> <td>#8 x 2 3/4" Bugle Head</td> <td>9123376</td> <td>9123377</td> <td>9144615</td> <td>9144616</td> </tr> <tr> <td>#8 x 2" Bugle Head HD</td> <td>9123374</td> <td>9123375</td> <td>9144613</td> <td>9144614</td> </tr> </tbody> </table>	Description	White	Sandtone	Dark Bronze	Black	#8 x 2 3/4" Bugle Head	9123376	9123377	9144615	9144616	#8 x 2" Bugle Head HD	9123374	9123375	9144613	9144614	<b>Order No.</b>
	Description	White	Sandtone	Dark Bronze	Black											
	#8 x 2 3/4" Bugle Head	9123376	9123377	9144615	9144616											
#8 x 2" Bugle Head HD	9123374	9123375	9144613	9144614												

<b>Fiberglass Joining Strip - 95" Piece</b>	
<b>Note:</b> Structural piece of the non-reinforced mull system used to join two units.	
	<b>Order No.</b>
	9123342

<b>Gusset Plate</b> (June 2023 - Present)	
	<b>Order No.</b>
	9199429

# 100 Series Specialty Windows (2008 to Present)

Standard and Custom Windows

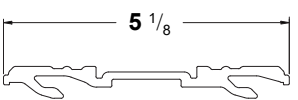
## Joining Components

### Reinforced Joining Components (August 2019 - Present)

**Note:**  
See [Joining Guide 9179729](#). Kits are configured through iQ+. See [Drip Cap](#) options.

### Joining Plate - Fiberglass (August 2019 - Present)

**Note:**  
Structural mull component of the reinforced mull system that joins two units (one-way) or combination of units (two-way) together.

		<b>Size</b>	<b>Order No.</b>
		94 1/2	9178731
		118 1/2	9178732
		142 1/2	9178733

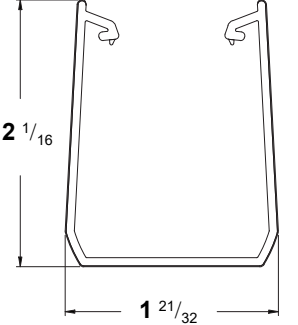
### Alignment Spacer (August 2019 - Present)

**Note:**  
Used to locate the joining plates on unit or combination.

		<b>Size</b>	<b>Order No.</b>
		144	9178736

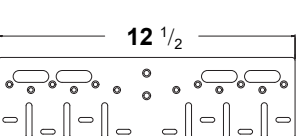
### Interior Cover (August 2019 - Present)

**Note:**  
Used to cover the interior of the reinforced join.

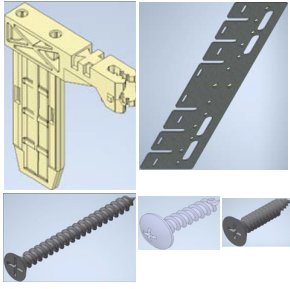
		<b>Color</b>	<b>72"</b>	<b>96"</b>	<b>144"</b>
		White	9178751	9178754	9178758
		Sandtone	-	9178755	9178759
		Dark Bronze	9178753	9178757	9178761
		Black	9178752	9178756	9178760



### Gusset Plate (August 2019 - Present)

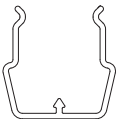
**Note:**  
Used for factory assembled reinforced joins or field assembled reinforced joins.

		<b>Type</b>	<b>Order No.</b>
		Standard	9178743

## Joining Components

Hardware Kit - Reinforced Joining		
<b>Note:</b> Used in Reinforced Two-Way joins. See <a href="#">Joining Guide 9179729</a> .		
	<b>Kit Includes:</b> (2) Reinforced Plug (2) Flat Gussets (24) #8 x 3/4" Flat Head Screws (4) #10 x 2" Flat Head Screws (32) #10 x 7/8" Truss Head Screws	<b>Order No.</b> 9180206

Screw - Joining		
	Description	Order No.
	#10 x 2" Flat Head	3621400
	#10-12 x 7/8" Truss Head	9178737

Bar - Stiffener <i>(August 2019 - Present)</i>		
<b>Note:</b> Used in Reinforced Mull Kits.		
		<b>Order No.</b> 9178746

# 100 Series Specialty Windows (2008 to Present)

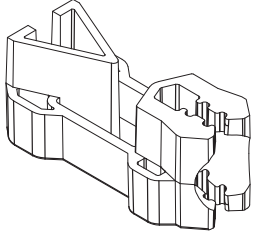
Standard and Custom Windows

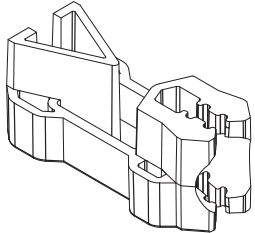
## Joining Components

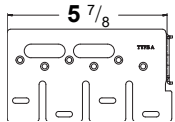
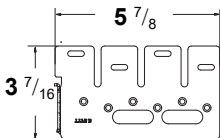
### Reinforced Easy Connect Joining Components (August 2019 - Present)

**Note:**

See [Joining Guide 9183919](#). These are components specific to Easy Connect joining only. Review above sections for additional compatible mull components. See [Drip Cap](#) options.

Easy Connect Join-In-Opening Kit		
	<b>Kit Includes:</b> (2) Join-In-Opening Plugs (1) Easy Connect Joining Guide	<b>Order No.</b>
		9180207

End Plug (August 2019 - Present)		
<b>Note:</b> Part of Easy Connect Field Kit. Used to seal ends of Easy Connect joins.		
		<b>Order No.</b>
		9178747

Gusset Plate (August 2019 - Present)			
<b>Note:</b> Used for factory prepped joins (JPR, JPL, JPLR, JPH, JPS and JPHS) only.			
		<b>Type</b>	<b>Order No.</b>
		A	9178744
		B	9178745

## Joining Components

<b>Vintage Joining Components (2012 - July 2019)</b>					
<b>Vintage Window Mull Hardware Kit (2012 - July 2019)</b>					
	Color	Order No.			
		Interior White	Interior Sandtone	Interior Dark Bronze	Interior Black
	Exterior White	9130457	9130451	-	-
	Exterior Terratone®	9130462	9130456	-	-
	Exterior Sandtone	9130461	9130455	-	-
	Exterior Cocoa Bean	9130459	9130453	-	-
	Exterior Dark Bronze	9130460	9130454	9144650	-
	Exterior Black	9130458	9130452	-	9144651

<b>Interior/Exterior Trim - 96" Piece (2012 - July 2019)</b>			
<b>Note:</b> Used June 2012 to July 2019. See <a href="#">page 41</a> for previous vintage in Service Replacement section (TSM approval).			
		Color	Order No.
		White	9123400
		Terratone®	9123415
		Sandtone	9123412
		Cocoa Bean	9123406
		Dark Bronze	9123409
		Black	9123403

<b>End Cap (2012 - July 2019)</b>			
		Color	Order No.
		White	9123306
		Terratone®	9123311
		Sandtone	9123310
		Cocoa Bean	9123308
		Dark Bronze	9123309
		Black	9123307

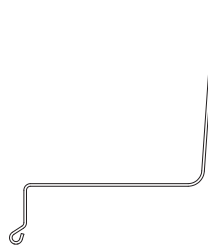
# 100 Series Specialty Windows (2008 to Present)

Standard and Custom Windows

## Joining Components

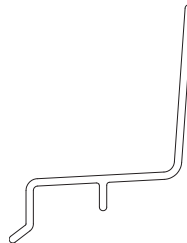
### Drip Caps

#### Universal Drip Cap



Color	72"	95 1/2"	120"	151"
	Order No.	Order No.	Order No.	Order No.
White	2222525	3884233	2222546	2222555
Terratone®	2222528	3884234	2222549	2222557
Sandtone	2222530	3884235	2222551	2222559
Cocoa Bean	9003118	9003087	9003128	9003132
Dark Bronze	9020502	9103993	9020504	9020506
Black	9003561	9125949	9003569	9003577

#### Universal Drip Cap / 1" Stucco Key Frame



Color	72"	95 1/2"	120"	151"
	Order No.	Order No.	Order No.	Order No.
White	9130416	9130417	9130414	9130415
Terratone®	9130436	9130437	9130434	9130435
Sandtone	9130432	9130433	9130430	9130431
Cocoa Bean	N/A	N/A	N/A	9130423
Dark Bronze	9130428	9130429	9130426	9130427
Black	9130420	9130421	9130418	9130419

## Notes


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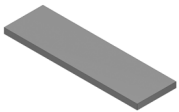



# 100 Series Specialty Windows (2008 to Present)

Service Replacement

Service Replacement Only Parts

Trim Strip			
Interior/Exterior Trim with VHB Tape Applied - 96" Piece			
<b>Note:</b> Used through May 2012.			
		Color	Order No.
		White	9130553
		Terratone®	9130558
		Sandtone	9130557
		Cocoa Bean	9130555
		Dark Bronze	9130556

Spacer			
Setting Block			
		Dimensions	Order No.
		1/8" x 1" x 4"	9047443
		1/16" x 7/8" x 2 1/4"	9123258

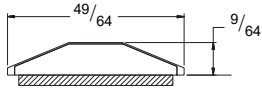
Glazing Bead			
Glazing Bead / 8'			
<b>Note:</b> 96" lineal length.			
		Color	Order No.
		White	9130404
		Terratone®	9130409
		Sandtone	9130408
		Cocoa Bean	9130406
		Dark Bronze	9130407
Black	9130405		

## Service Replacement Only Parts

### Grille / Vinyl

#### Exterior/Interior Grille with tape / Vinyl / 3/4" W

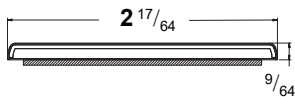
**Note:**  
3/4" wide.



Color	72"	108"
White	9178882	9173962
Terratone®	9178884	9173964
Sandtone	9178883	9173963
Cocoa Bean	9178885	9173965
Dark Bronze	9178886	9173966
Black	9178887	9173967

#### Exterior/Interior Grille with tape / Vinyl / 2 1/4" W

**Note:**  
2 1/4" wide.



Color	72"	108"
White	9178899	9173979
Terratone®	9178894	9173974
Sandtone	9178895	9173975
Cocoa Bean	9178897	9173977
Dark Bronze	9178896	9173976
Black	9178898	9173978

### Flush Fin Mull Components

#### Bent Interior Flat Trim Kits (April 2023 - Present)

**Note:**  
Unit measurement used in "front end" screen.

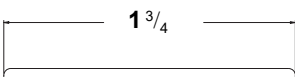
Check e-mail for drw



**Order No.**  
Configured

#### Flat Trim - Straight (April 2023 - Present)

**Note:**  
Used to trim out gap between flush fin units and interior wall returns. Cut to size.




Color	Length	Order No.
White	144"	9199357
Sandtone		9199360
Dark Bronze		9199359
Black		9199358

# 100 Series Specialty Windows (2008 to Present)

Service Replacement

## Service Replacement Only Parts

<b>Screw Pack - Flush Fin</b> (April 2023 - Present)			
<b>Note:</b> Screw packs used to install flush fin units.			
		<b>Color</b>	<b>Order No.</b>
		White	9184765
		Sandtone	9184766
		Dark Bronze	9184767
		Black	9184768