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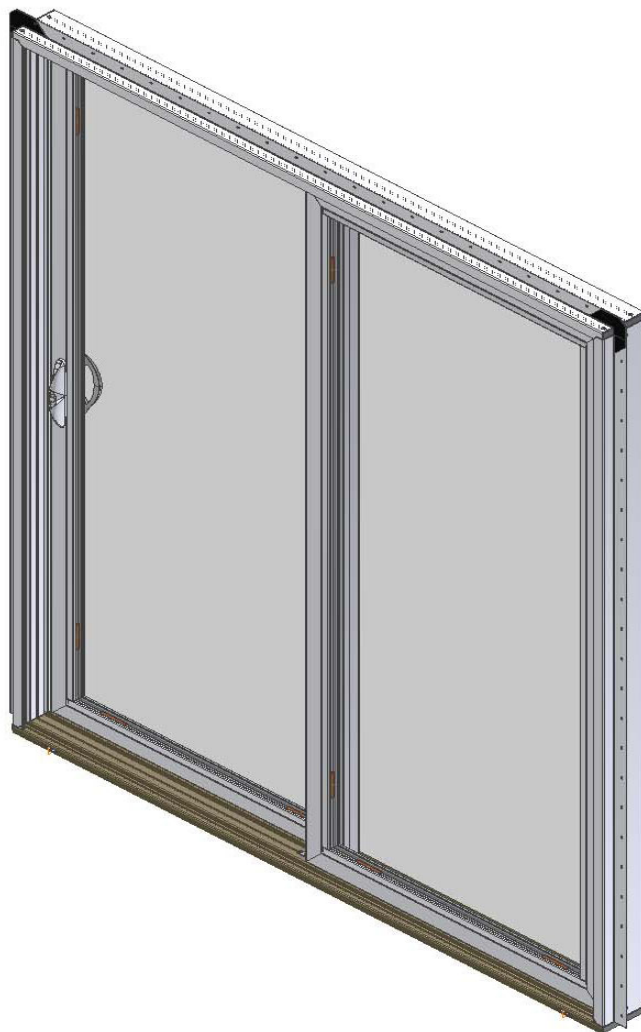
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# 100 Series Gliding Doors (2009 to Present)

2-Panel

Parts Illustration

## Parts Illustration



Manufactured 2009 to Present

100 Series Gliding Door Parts

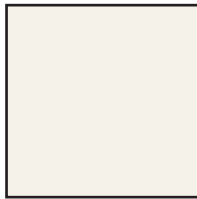
*Unit viewed from exterior.*

## Parts Illustration

### Color Options Exterior

**Note:**

Cocoa Bean discontinued in June 2018.



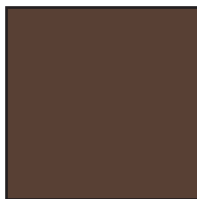
**White**



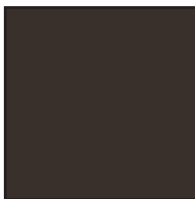
**Sandtone**



**Terratone**



**Cocoa  
Bean**



**Dark  
Bronze**

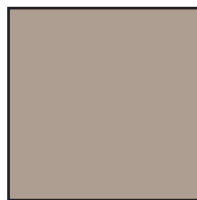


**Black**

### Color Options Interior



**White**



**Sandtone**



**Dark  
Bronze**



**Black**

## Unit Sizes

### Standard and Custom Sizes

**Note:**

100 Series Gliding Doors are available in standard sizes. Replacement parts for some standard windows can be ordered using the numbers listed in this catalog. Some replacement parts for standard windows are made to order. These items are ordered using the Product ID found on the identification label and a description of the part needed. See [Service Guide 9051877](#).

100 Series Gliding Doors are also available in custom sizes in 1/8" increments between the smallest and the largest standard sizes. Most replacement parts for custom-sized windows are made to order and can be ordered with the Product ID found on the identification label and a description of the part needed. See [Service Guide 9051877](#).

### 100 Series Product Label

**Note:**

Some 100 Series Gliding Doors will have an identification label or glass etching containing a unique Product ID. The Product ID on 100 Series Gliding Doors will be located at the top of the door frame or etched into the glass. See [Service Guide 9051877](#). The Product ID may be up to 14 digits long (excluding hyphens), depending on the age of the unit. Replacement parts will also get their own unique Product ID. When ordering replacement parts, providing the Product ID ensures that replacement parts match the specifications.

## Unit Sizes

### Unit Size Chart

**Note:**

Unit Dimension refers to overall outside-to-outside frame. Unobstructed Glass refers to visible glass dimensions. Numbers in parentheses are metric measurements. See [Product Details](#).

#### XO/OX Gliding Patio Door - 2 Panel

Unit Dimension	4'-11 1/4"	5'-11 1/4"	7'-11 1/4"
	(1505)	(1810)	(2420)
<b>Rough Opening</b>	5'-0"	6'-0"	8'-0"
	(1524)	(1829)	(2438)
Unobstructed Glass	24 1/8"	30 1/8"	42 1/8"
	(613)	(768)	(1068)
6'-7 1/2"	6'-8"	5'-11 1/4"	
(2019)	(2032)	(1810)	
	5068	6068	8068
6'-10 1/2"	6'-11"	6'-2 1/4"	
(2096)	(2108)	(1886)	
	50611	60611	80611
7'-11 1/2"	8'-0"	7'-3 1/4"	
(2426)	(2438)	(2216)	
	5080	6080	8080

#### Gliding Patio Door - Sidelights

Unit Dimension	1'-2 1/4"	1'-5 1/4"	1'-11 1/4"	2'-5 1/4"	2'-11 1/4"	3'-11 1/4"
	(362)	(438)	(591)	(743)	(895)	(1200)
<b>Rough Opening</b>	1'-3"	1'-6"	2'-0"	2'-6"	3'-0"	4'-0"
	(381)	(457)	(610)	(762)	(914)	(1219)
Unobstructed Glass	6 3/16"	9 3/16"	1-3 3/16"	1-9 3/16"	2-3 3/16"	3-3 3/16"
	(157)	(233)	(386)	(538)	(691)	(995)
6'-7 1/2"	6'-8"	5'-11 1/4"				
(2019)	(2032)	(1810)				
	1368	1668	2068	2668	3068	4068
6'-10 1/2"	6'-11"	6'-2 1/4"				
(2096)	(2108)	(1886)				
	13611	16611	20611	26611	30611	40611
7'-11 1/2"	8'-0"	7'-3 1/4"				
(2426)	(2438)	(2216)				
	1380	1680	2080	2680	3080	4080

#### Gliding Patio Door - Transoms

Unit Dimension	1'-2 1/4"	1'-5 1/4"	1'-11 1/4"	2'-5 1/4"	2'-11 1/4"	3'-11 1/4"	4'-11 1/4"	5'-11 1/4"	7'-11 1/4"
	(362)	(438)	(591)	(743)	(895)	(1200)	(1505)	(1810)	(2420)
<b>Rough Opening</b>	1'-3"	1'-6"	2'-0"	2'-6"	3'-0"	4'-0"	5'-0"	6'-0"	8'-0"
	(381)	(457)	(610)	(762)	(914)	(1219)	(1524)	(1829)	(2438)
Unobstructed Glass	6 3/16"	9 3/16"	1-3 3/16"	1-9 3/16"	2-3 3/16"	3-3 3/16"	4-3 3/16"	5-3 3/16"	7-3 3/16"
	(157)	(233)	(386)	(538)	(691)	(995)	(1300)	(1605)	(2215)
1'-2 1/4"	1'-3"	6-3/16"							
(362)	(381)	(157)							
	1313	1613	2013	2613	3013	4013	5013	6013	8013
1'-7 1/4"	1'-6"	9-3/16"							
(489)	(457)	(233)							
	1316	1616	2016	2616	3016	4016	5016	6016	8016
1'-11 1/4"	2'-0"	1-3 3/16"							
(591)	(610)	(386)							
	1320	1620	2020	2620	3020	4020	5020	6020	8020

### 100 Series Gliding Door Sizes

Unit viewed from exterior.

# 100 Series Gliding Doors (2009 to Present)

*2-Panel*

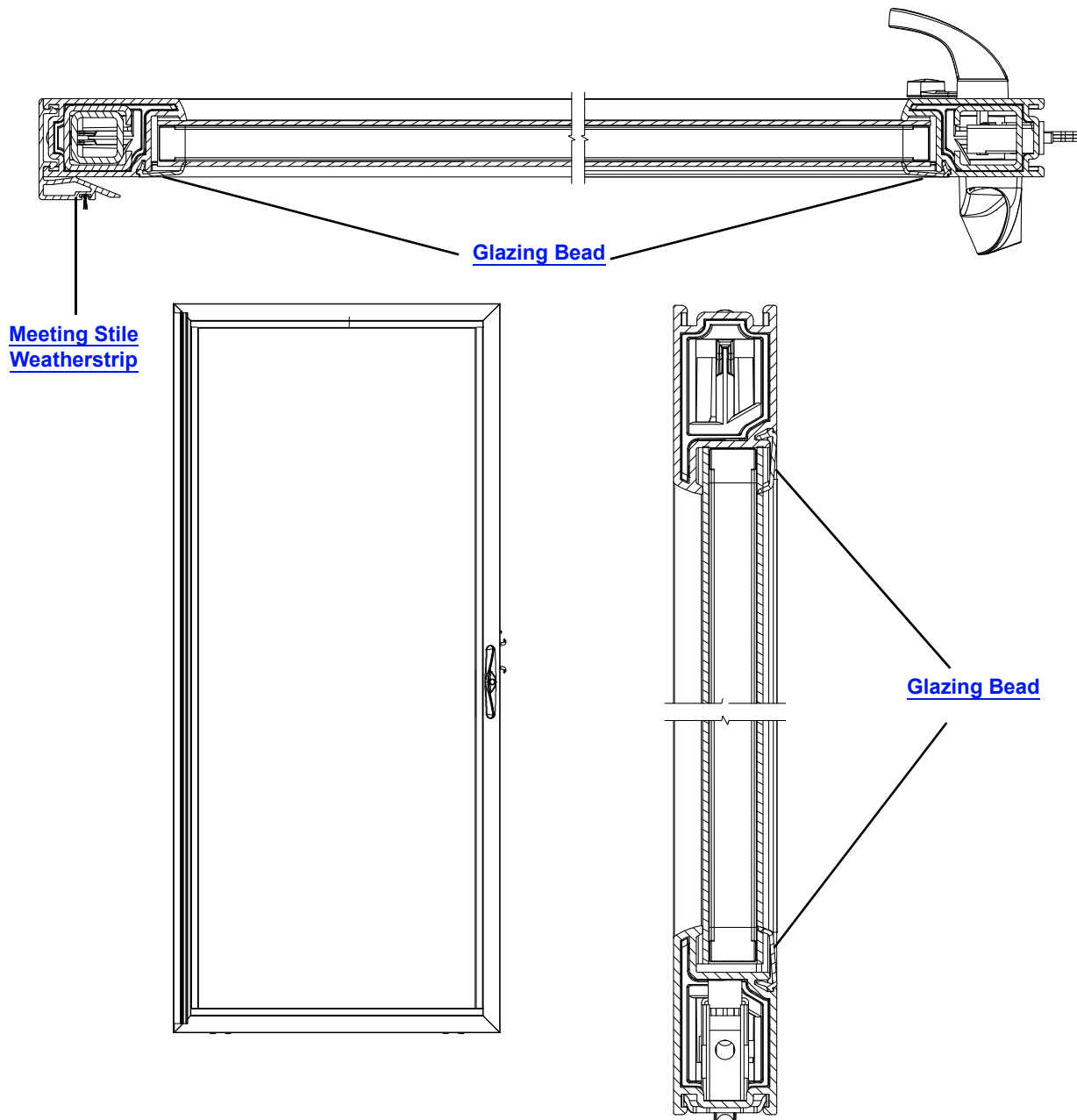
## Product History

### Milestones

**2009** Gliding Doors introduced.

## Panels - Operating

### Operating Panel Graphic



**100 Series Gliding Door - Operating Panel**



# 100 Series Gliding Doors (2009 to Present)

2-Panel

## Panels - Operating

### Operating Panel Size Table

**Note:**

Operating Panel is measured outside edge to outside edge of panel.

Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.

Actual Glass is dimension of outside edge to outside edge of glass, including glass that is not visible.

Unit No.	Panels (w x h)	Unobstructed Glass	Actual Glass
5068	29 <sup>5</sup> / <sub>8</sub> x 76 <sup>3</sup> / <sub>4</sub>	24 <sup>1</sup> / <sub>8</sub> x 71 <sup>1</sup> / <sub>4</sub>	25 <sup>1</sup> / <sub>4</sub> x 72 <sup>3</sup> / <sub>8</sub>
50611	29 <sup>5</sup> / <sub>8</sub> x 79 <sup>3</sup> / <sub>4</sub>	24 <sup>1</sup> / <sub>8</sub> x 74 <sup>1</sup> / <sub>4</sub>	25 <sup>1</sup> / <sub>4</sub> x 75 <sup>3</sup> / <sub>8</sub>
5080	29 <sup>5</sup> / <sub>8</sub> x 92 <sup>3</sup> / <sub>4</sub>	24 <sup>1</sup> / <sub>8</sub> x 87 <sup>1</sup> / <sub>4</sub>	25 <sup>1</sup> / <sub>4</sub> x 88 <sup>3</sup> / <sub>8</sub>
6068	35 <sup>5</sup> / <sub>8</sub> x 76 <sup>3</sup> / <sub>4</sub>	30 <sup>1</sup> / <sub>8</sub> x 71 <sup>1</sup> / <sub>4</sub>	31 <sup>1</sup> / <sub>4</sub> x 72 <sup>3</sup> / <sub>8</sub>
60611	35 <sup>5</sup> / <sub>8</sub> x 79 <sup>3</sup> / <sub>4</sub>	30 <sup>1</sup> / <sub>8</sub> x 74 <sup>1</sup> / <sub>4</sub>	31 <sup>1</sup> / <sub>4</sub> x 75 <sup>3</sup> / <sub>8</sub>
6080	35 <sup>5</sup> / <sub>8</sub> x 92 <sup>3</sup> / <sub>4</sub>	30 <sup>1</sup> / <sub>8</sub> x 87 <sup>1</sup> / <sub>4</sub>	31 <sup>1</sup> / <sub>4</sub> x 88 <sup>3</sup> / <sub>8</sub>
8068	47 <sup>5</sup> / <sub>8</sub> x 76 <sup>3</sup> / <sub>4</sub>	42 <sup>1</sup> / <sub>8</sub> x 71 <sup>1</sup> / <sub>4</sub>	43 <sup>1</sup> / <sub>4</sub> x 72 <sup>3</sup> / <sub>8</sub>
80611	47 <sup>5</sup> / <sub>8</sub> x 79 <sup>3</sup> / <sub>4</sub>	42 <sup>1</sup> / <sub>8</sub> x 74 <sup>1</sup> / <sub>4</sub>	43 <sup>1</sup> / <sub>4</sub> x 75 <sup>3</sup> / <sub>8</sub>
8080	47 <sup>5</sup> / <sub>8</sub> x 92 <sup>3</sup> / <sub>4</sub>	42 <sup>1</sup> / <sub>8</sub> x 87 <sup>1</sup> / <sub>4</sub>	43 <sup>1</sup> / <sub>4</sub> x 88 <sup>3</sup> / <sub>8</sub>


## Panels - Operating

**Panels - Operating**


**Panel - Operating**

**Glass Logo**


Low-E




Low-E SmartSun™



Low-E HeatLock™



Low-E SmartSun™ HeatLock™



**Tempered Logo**

TEMPERED UA SGCC XXXX  
 16 CFR 1201 II CIG-XX Xmm MM/DD/YR  
 ANSIZ97.1-2009 CAN/CGSB 12.1-M90

**Note:**  
When replacing gliding door panels it is recommended to also replace the [interlock weatherstrip](#). Replacement operating panels for standard doors are made to order.

See panel [Product Details](#).

See [Service Guide 9020082](#) for panel replacement.

**Exterior color options:** White, Sandtone, Terratone, Cocoa Bean, Dark Bronze, Black.

**Interior finish options:** White, Sandtone, Dark Bronze, Black

**Glass options (See Logo example):** Glazings also available in an STC upgrade package. All glazing options for door panels are tempered. Primary glazing options include:

Low-E	Low-E SmartSun™ HeatLock	Low-E Obscure	Low-E SmartSun™ Obscure
Low-E SmartSun™	Low-E HeatLock	Low-E SmartSun™ Obscure	Dual Pane Insulated
Low-E HeatLock	Low-E SmartSun™ Heat-Lock	Low-E Obscure	

**Finelight™ Grille options:** Primary grille options include:

Colonial	Prairie A
Specified Equal Lite	Short Fractional

*To order, state:*

**Product ID (from product label, see [Service Guide 9051877](#)).**

OR

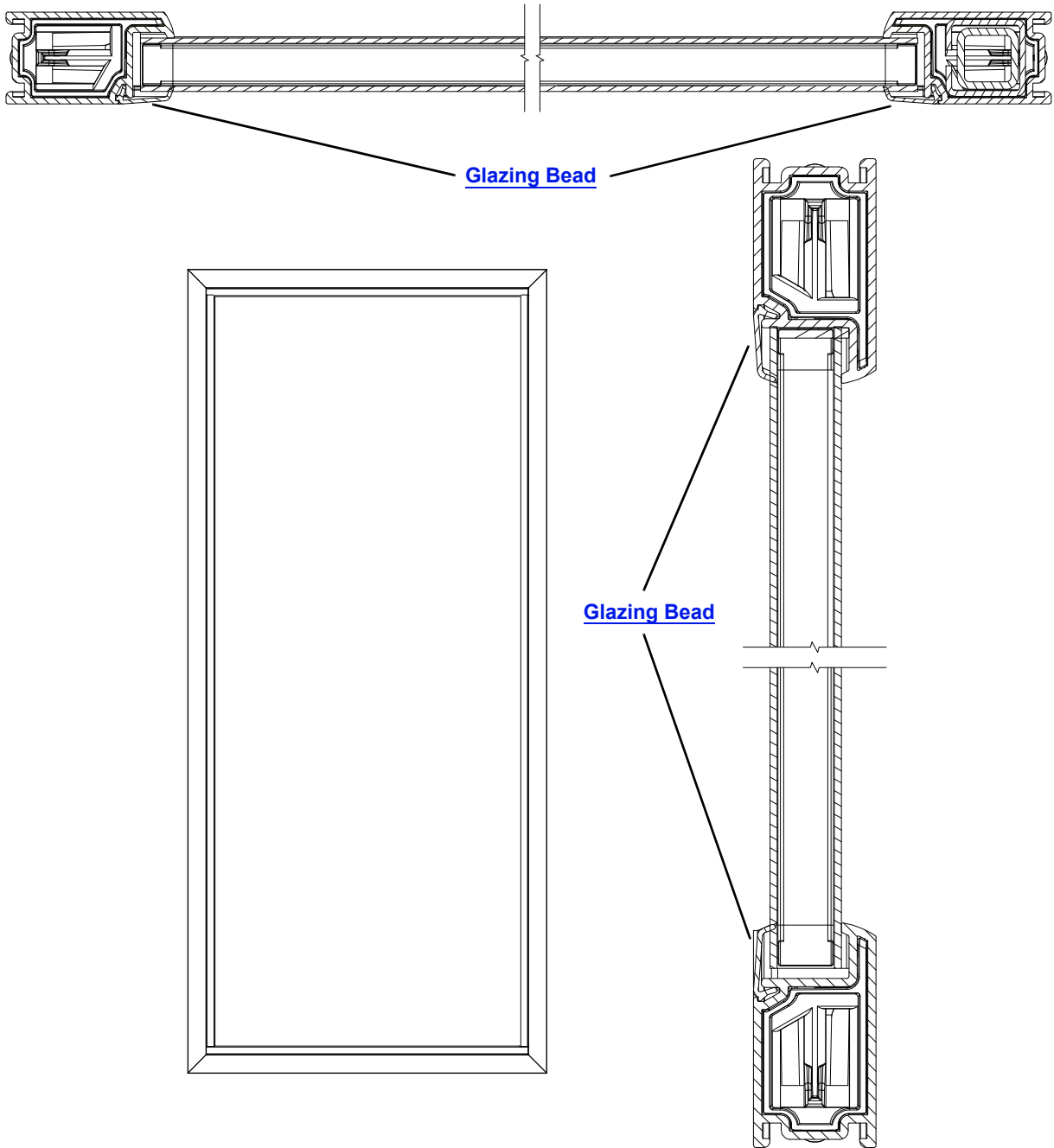
1. Unit or frame size (100GD XXXX or frame W x H dimensions)
2. Description of part (Operating Panel)
3. [Handing \(Right, Left\)](#)
4. Color of panel
5. Glazing

Panels - Stationary/Transom/Sidelight

**Stationary/Transom/Sidelight Panel Graphic**

**Note:**

Interlock weatherstrip is not shown.



**100 Series Gliding Door Stationary/Transom/Sidelight Panel**

*Unit viewed from exterior.*

## Panels - Stationary/Transom/Sidelight

### Stationary Panel Size Table

**Note:**

Stationary Panel is measured outside edge to outside edge of panel.

Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.

Actual Glass is dimension of outside edge to outside edge of glass, including glass that is not visible.

Unit No.	Stationary Panel (w x h)	Unobstructed Glass (w x h)	Actual Glass (w x h)
5068	29 <sup>5</sup> / <sub>8</sub> x 76 <sup>3</sup> / <sub>4</sub>	24 <sup>1</sup> / <sub>8</sub> x 71 <sup>1</sup> / <sub>4</sub>	25 <sup>1</sup> / <sub>4</sub> x 72 <sup>3</sup> / <sub>8</sub>
50611	29 <sup>5</sup> / <sub>8</sub> x 79 <sup>3</sup> / <sub>4</sub>	24 <sup>1</sup> / <sub>8</sub> x 74 <sup>1</sup> / <sub>4</sub>	25 <sup>1</sup> / <sub>4</sub> x 75 <sup>3</sup> / <sub>8</sub>
5080	29 <sup>5</sup> / <sub>8</sub> x 92 <sup>3</sup> / <sub>4</sub>	24 <sup>1</sup> / <sub>8</sub> x 87 <sup>1</sup> / <sub>4</sub>	31 <sup>1</sup> / <sub>4</sub> x 88 <sup>3</sup> / <sub>8</sub>
6068	35 <sup>5</sup> / <sub>8</sub> x 76 <sup>3</sup> / <sub>4</sub>	30 <sup>1</sup> / <sub>8</sub> x 71 <sup>1</sup> / <sub>4</sub>	31 <sup>1</sup> / <sub>4</sub> x 72 <sup>3</sup> / <sub>8</sub>
60611	35 <sup>5</sup> / <sub>8</sub> x 79 <sup>3</sup> / <sub>4</sub>	30 <sup>1</sup> / <sub>8</sub> x 74 <sup>1</sup> / <sub>4</sub>	31 <sup>1</sup> / <sub>4</sub> x 75 <sup>3</sup> / <sub>8</sub>
6080	35 <sup>5</sup> / <sub>8</sub> x 92 <sup>3</sup> / <sub>4</sub>	30 <sup>1</sup> / <sub>8</sub> x 87 <sup>1</sup> / <sub>4</sub>	31 <sup>1</sup> / <sub>4</sub> x 88 <sup>3</sup> / <sub>8</sub>
8068	47 <sup>5</sup> / <sub>8</sub> x 76 <sup>3</sup> / <sub>4</sub>	42 <sup>1</sup> / <sub>8</sub> x 71 <sup>1</sup> / <sub>4</sub>	43 <sup>1</sup> / <sub>4</sub> x 72 <sup>3</sup> / <sub>8</sub>
80611	47 <sup>5</sup> / <sub>8</sub> x 79 <sup>3</sup> / <sub>4</sub>	42 <sup>1</sup> / <sub>8</sub> x 74 <sup>1</sup> / <sub>4</sub>	43 <sup>1</sup> / <sub>4</sub> x 75 <sup>3</sup> / <sub>8</sub>
8080	47 <sup>5</sup> / <sub>8</sub> x 92 <sup>3</sup> / <sub>4</sub>	42 <sup>1</sup> / <sub>8</sub> x 87 <sup>1</sup> / <sub>4</sub>	43 <sup>1</sup> / <sub>4</sub> x 88 <sup>3</sup> / <sub>8</sub>

# 100 Series Gliding Doors (2009 to Present)

2-Panel

## Panels - Stationary/Transom/Sidelight

**Transom Size Table**

**Note:**

Stationary Panel is measured outside edge to outside edge of panel.

Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.

Actual Glass is dimension of outside edge to outside edge of glass, including glass that is not visible.

Unit No.	Stationary Panel (w x h)	Unobstructed Glass (w x h)	Actual Glass (w x h)
TR 1313	11 <sup>11</sup> / <sub>16</sub> x 11 <sup>11</sup> / <sub>16</sub>	6 <sup>3</sup> / <sub>16</sub> x 6 <sup>3</sup> / <sub>16</sub>	7 <sup>5</sup> / <sub>16</sub> x 7 <sup>5</sup> / <sub>16</sub>
TR 1613	14 <sup>11</sup> / <sub>16</sub> x 11 <sup>11</sup> / <sub>16</sub>	9 <sup>3</sup> / <sub>16</sub> x 6 <sup>3</sup> / <sub>16</sub>	10 <sup>5</sup> / <sub>16</sub> x 7 <sup>5</sup> / <sub>16</sub>
TR 2013	20 <sup>11</sup> / <sub>16</sub> x 11 <sup>11</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>16</sub> x 6 <sup>3</sup> / <sub>16</sub>	16 <sup>5</sup> / <sub>16</sub> x 7 <sup>5</sup> / <sub>16</sub>
TR 2613	26 <sup>11</sup> / <sub>16</sub> x 11 <sup>11</sup> / <sub>16</sub>	21 <sup>3</sup> / <sub>16</sub> x 6 <sup>3</sup> / <sub>16</sub>	22 <sup>5</sup> / <sub>16</sub> x 7 <sup>5</sup> / <sub>16</sub>
TR 3013	32 <sup>11</sup> / <sub>16</sub> x 11 <sup>11</sup> / <sub>16</sub>	27 <sup>3</sup> / <sub>16</sub> x 6 <sup>3</sup> / <sub>16</sub>	28 <sup>5</sup> / <sub>16</sub> x 7 <sup>5</sup> / <sub>16</sub>
TR 4013	44 <sup>11</sup> / <sub>16</sub> x 11 <sup>11</sup> / <sub>16</sub>	39 <sup>3</sup> / <sub>16</sub> x 6 <sup>3</sup> / <sub>16</sub>	40 <sup>5</sup> / <sub>16</sub> x 7 <sup>5</sup> / <sub>16</sub>
TR 5013	56 <sup>11</sup> / <sub>16</sub> x 11 <sup>11</sup> / <sub>16</sub>	51 <sup>3</sup> / <sub>16</sub> x 6 <sup>3</sup> / <sub>16</sub>	52 <sup>5</sup> / <sub>16</sub> x 7 <sup>5</sup> / <sub>16</sub>
TR 6013	68 <sup>11</sup> / <sub>16</sub> x 11 <sup>11</sup> / <sub>16</sub>	63 <sup>3</sup> / <sub>16</sub> x 6 <sup>3</sup> / <sub>16</sub>	64 <sup>5</sup> / <sub>16</sub> x 7 <sup>5</sup> / <sub>16</sub>
TR 8013	92 <sup>11</sup> / <sub>16</sub> x 11 <sup>11</sup> / <sub>16</sub>	87 <sup>3</sup> / <sub>16</sub> x 6 <sup>3</sup> / <sub>16</sub>	88 <sup>5</sup> / <sub>16</sub> x 7 <sup>5</sup> / <sub>16</sub>
TR 1316	11 <sup>11</sup> / <sub>16</sub> x 14 <sup>11</sup> / <sub>16</sub>	6 <sup>3</sup> / <sub>16</sub> x 9 <sup>3</sup> / <sub>16</sub>	7 <sup>5</sup> / <sub>16</sub> x 10 <sup>5</sup> / <sub>16</sub>
TR 1616	14 <sup>11</sup> / <sub>16</sub> x 14 <sup>11</sup> / <sub>16</sub>	9 <sup>3</sup> / <sub>16</sub> x 9 <sup>3</sup> / <sub>16</sub>	10 <sup>5</sup> / <sub>16</sub> x 10 <sup>5</sup> / <sub>16</sub>
TR 2016	20 <sup>11</sup> / <sub>16</sub> x 14 <sup>11</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>16</sub> x 9 <sup>3</sup> / <sub>16</sub>	16 <sup>5</sup> / <sub>16</sub> x 10 <sup>5</sup> / <sub>16</sub>
TR 2613	26 <sup>11</sup> / <sub>16</sub> x 14 <sup>11</sup> / <sub>16</sub>	21 <sup>3</sup> / <sub>16</sub> x 9 <sup>3</sup> / <sub>16</sub>	22 <sup>5</sup> / <sub>16</sub> x 10 <sup>5</sup> / <sub>16</sub>
TR 3016	32 <sup>11</sup> / <sub>16</sub> x 14 <sup>11</sup> / <sub>16</sub>	27 <sup>3</sup> / <sub>16</sub> x 9 <sup>3</sup> / <sub>16</sub>	28 <sup>5</sup> / <sub>16</sub> x 10 <sup>5</sup> / <sub>16</sub>
TR 4016	44 <sup>11</sup> / <sub>16</sub> x 14 <sup>11</sup> / <sub>16</sub>	39 <sup>3</sup> / <sub>16</sub> x 9 <sup>3</sup> / <sub>16</sub>	40 <sup>5</sup> / <sub>16</sub> x 10 <sup>5</sup> / <sub>16</sub>
TR 5016	56 <sup>11</sup> / <sub>16</sub> x 14 <sup>11</sup> / <sub>16</sub>	51 <sup>3</sup> / <sub>16</sub> x 9 <sup>3</sup> / <sub>16</sub>	52 <sup>5</sup> / <sub>16</sub> x 10 <sup>5</sup> / <sub>16</sub>
TR 6016	68 <sup>11</sup> / <sub>16</sub> x 14 <sup>11</sup> / <sub>16</sub>	63 <sup>3</sup> / <sub>16</sub> x 9 <sup>3</sup> / <sub>16</sub>	64 <sup>5</sup> / <sub>16</sub> x 10 <sup>5</sup> / <sub>16</sub>
TR 8016	92 <sup>11</sup> / <sub>16</sub> x 14 <sup>11</sup> / <sub>16</sub>	87 <sup>3</sup> / <sub>16</sub> x 9 <sup>3</sup> / <sub>16</sub>	88 <sup>5</sup> / <sub>16</sub> x 10 <sup>5</sup> / <sub>16</sub>
TR 1320	11 <sup>11</sup> / <sub>16</sub> x 20 <sup>11</sup> / <sub>16</sub>	6 <sup>3</sup> / <sub>16</sub> x 15 <sup>3</sup> / <sub>16</sub>	7 <sup>5</sup> / <sub>16</sub> x 16 <sup>5</sup> / <sub>16</sub>
TR 1620	14 <sup>11</sup> / <sub>16</sub> x 20 <sup>11</sup> / <sub>16</sub>	9 <sup>3</sup> / <sub>16</sub> x 15 <sup>3</sup> / <sub>16</sub>	10 <sup>5</sup> / <sub>16</sub> x 16 <sup>5</sup> / <sub>16</sub>
TR 2020	20 <sup>11</sup> / <sub>16</sub> x 20 <sup>11</sup> / <sub>16</sub>	15 <sup>3</sup> / <sub>16</sub> x 15 <sup>3</sup> / <sub>16</sub>	16 <sup>5</sup> / <sub>16</sub> x 16 <sup>5</sup> / <sub>16</sub>
TR 2620	26 <sup>11</sup> / <sub>16</sub> x 20 <sup>11</sup> / <sub>16</sub>	21 <sup>3</sup> / <sub>16</sub> x 15 <sup>3</sup> / <sub>16</sub>	22 <sup>5</sup> / <sub>16</sub> x 16 <sup>5</sup> / <sub>16</sub>
TR 3020	32 <sup>11</sup> / <sub>16</sub> x 20 <sup>11</sup> / <sub>16</sub>	27 <sup>3</sup> / <sub>16</sub> x 15 <sup>3</sup> / <sub>16</sub>	28 <sup>5</sup> / <sub>16</sub> x 16 <sup>5</sup> / <sub>16</sub>
TR 4020	44 <sup>11</sup> / <sub>16</sub> x 20 <sup>11</sup> / <sub>16</sub>	39 <sup>3</sup> / <sub>16</sub> x 15 <sup>3</sup> / <sub>16</sub>	40 <sup>5</sup> / <sub>16</sub> x 16 <sup>5</sup> / <sub>16</sub>
TR 5020	56 <sup>11</sup> / <sub>16</sub> x 20 <sup>11</sup> / <sub>16</sub>	51 <sup>3</sup> / <sub>16</sub> x 15 <sup>3</sup> / <sub>16</sub>	52 <sup>5</sup> / <sub>16</sub> x 16 <sup>5</sup> / <sub>16</sub>
TR 6020	68 <sup>11</sup> / <sub>16</sub> x 20 <sup>11</sup> / <sub>16</sub>	63 <sup>3</sup> / <sub>16</sub> x 15 <sup>3</sup> / <sub>16</sub>	64 <sup>5</sup> / <sub>16</sub> x 16 <sup>5</sup> / <sub>16</sub>
TR 8020	92 <sup>11</sup> / <sub>16</sub> x 20 <sup>11</sup> / <sub>16</sub>	87 <sup>3</sup> / <sub>16</sub> x 15 <sup>3</sup> / <sub>16</sub>	88 <sup>5</sup> / <sub>16</sub> x 16 <sup>5</sup> / <sub>16</sub>

## Panels - Stationary/Transom/Sidelight

### Sidelight Size Table

**Note:**





Stationary Panel is measured outside edge to outside edge of panel.

Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.

Actual Glass is dimension of outside edge to outside edge of glass, including glass that is not visible.

Unit No.	Stationary Panel (w x h)	Unobstructed Glass (w x h)	Actual Glass (w x h)
SL1368	11 <sup>11</sup> / <sub>16</sub> x 76 <sup>3</sup> / <sub>4</sub>	6 <sup>3</sup> / <sub>16</sub> x 71 <sup>1</sup> / <sub>4</sub>	7 <sup>5</sup> / <sub>16</sub> x 72 <sup>3</sup> / <sub>8</sub>
SL1668	14 <sup>11</sup> / <sub>16</sub> x 76 <sup>3</sup> / <sub>4</sub>	9 <sup>3</sup> / <sub>16</sub> x 71 <sup>1</sup> / <sub>4</sub>	10 <sup>5</sup> / <sub>16</sub> x 72 <sup>3</sup> / <sub>8</sub>
SL2068	20 <sup>11</sup> / <sub>16</sub> x 76 <sup>3</sup> / <sub>4</sub>	15 <sup>3</sup> / <sub>16</sub> x 71 <sup>1</sup> / <sub>4</sub>	16 <sup>5</sup> / <sub>16</sub> x 72 <sup>3</sup> / <sub>8</sub>
SL2668	26 <sup>11</sup> / <sub>16</sub> x 76 <sup>3</sup> / <sub>4</sub>	21 <sup>3</sup> / <sub>16</sub> x 71 <sup>1</sup> / <sub>4</sub>	22 <sup>5</sup> / <sub>16</sub> x 72 <sup>3</sup> / <sub>8</sub>
SL3068	32 <sup>11</sup> / <sub>16</sub> x 76 <sup>3</sup> / <sub>46</sub>	27 <sup>3</sup> / <sub>16</sub> x 71 <sup>1</sup> / <sub>4</sub>	28 <sup>5</sup> / <sub>16</sub> x 72 <sup>3</sup> / <sub>8</sub>
SL4068	44 <sup>11</sup> / <sub>16</sub> x 76 <sup>3</sup> / <sub>4</sub>	39 <sup>3</sup> / <sub>16</sub> x 71 <sup>1</sup> / <sub>4</sub>	40 <sup>5</sup> / <sub>16</sub> x 72 <sup>3</sup> / <sub>8</sub>
SL13611	11 <sup>11</sup> / <sub>16</sub> x 79 <sup>3</sup> / <sub>4</sub>	6 <sup>3</sup> / <sub>16</sub> x 74 <sup>1</sup> / <sub>4</sub>	7 <sup>5</sup> / <sub>16</sub> x 75 <sup>3</sup> / <sub>8</sub>
SL16611	14 <sup>11</sup> / <sub>16</sub> x 79 <sup>3</sup> / <sub>4</sub>	9 <sup>3</sup> / <sub>16</sub> x 74 <sup>1</sup> / <sub>4</sub>	10 <sup>5</sup> / <sub>16</sub> x 75 <sup>3</sup> / <sub>8</sub>
SL20611	20 <sup>11</sup> / <sub>16</sub> x 79 <sup>3</sup> / <sub>4</sub>	15 <sup>3</sup> / <sub>16</sub> x 74 <sup>1</sup> / <sub>4</sub>	16 <sup>5</sup> / <sub>16</sub> x 75 <sup>3</sup> / <sub>8</sub>
SL26611	26 <sup>11</sup> / <sub>16</sub> x 79 <sup>3</sup> / <sub>4</sub>	21 <sup>3</sup> / <sub>16</sub> x 74 <sup>1</sup> / <sub>4</sub>	22 <sup>5</sup> / <sub>16</sub> x 75 <sup>3</sup> / <sub>8</sub>
SL30611	32 <sup>11</sup> / <sub>16</sub> x 79 <sup>3</sup> / <sub>4</sub>	27 <sup>3</sup> / <sub>16</sub> x 74 <sup>1</sup> / <sub>4</sub>	28 <sup>5</sup> / <sub>16</sub> x 75 <sup>3</sup> / <sub>8</sub>
SL40611	44 <sup>11</sup> / <sub>16</sub> x 79 <sup>3</sup> / <sub>4</sub>	39 <sup>3</sup> / <sub>16</sub> x 74 <sup>1</sup> / <sub>4</sub>	40 <sup>5</sup> / <sub>16</sub> x 75 <sup>3</sup> / <sub>8</sub>
SL1380	11 <sup>11</sup> / <sub>16</sub> x 92 <sup>3</sup> / <sub>4</sub>	6 <sup>3</sup> / <sub>16</sub> x 87 <sup>1</sup> / <sub>4</sub>	7 <sup>5</sup> / <sub>16</sub> x 88 <sup>3</sup> / <sub>8</sub>
SL1680	14 <sup>11</sup> / <sub>16</sub> x 92 <sup>3</sup> / <sub>4</sub>	9 <sup>3</sup> / <sub>16</sub> x 87 <sup>1</sup> / <sub>4</sub>	10 <sup>5</sup> / <sub>16</sub> x 88 <sup>3</sup> / <sub>8</sub>
SL2080	20 <sup>11</sup> / <sub>16</sub> x 92 <sup>3</sup> / <sub>4</sub>	15 <sup>3</sup> / <sub>16</sub> x 87 <sup>1</sup> / <sub>4</sub>	16 <sup>5</sup> / <sub>16</sub> x 88 <sup>3</sup> / <sub>8</sub>
SL2690	26 <sup>11</sup> / <sub>16</sub> x 92 <sup>3</sup> / <sub>4</sub>	21 <sup>3</sup> / <sub>16</sub> x 87 <sup>1</sup> / <sub>4</sub>	22 <sup>5</sup> / <sub>16</sub> x 88 <sup>3</sup> / <sub>8</sub>
SL3080	32 <sup>11</sup> / <sub>16</sub> x 92 <sup>3</sup> / <sub>4</sub>	27 <sup>3</sup> / <sub>16</sub> x 87 <sup>1</sup> / <sub>4</sub>	28 <sup>5</sup> / <sub>16</sub> x 88 <sup>3</sup> / <sub>8</sub>
SL4080	44 <sup>11</sup> / <sub>16</sub> x 92 <sup>3</sup> / <sub>4</sub>	39 <sup>3</sup> / <sub>16</sub> x 87 <sup>1</sup> / <sub>4</sub>	40 <sup>5</sup> / <sub>16</sub> x 88 <sup>3</sup> / <sub>8</sub>

## Panels - Stationary/Transom/Sidelight

Panels - Stationary																	
Panels - Stationary																	
<p style="text-align: center; color: blue;"><b>Glass Logo</b></p> <p style="text-align: center;">Low-E</p>  <p style="text-align: center;">Low-E SmartSun™</p>  <p style="text-align: center;">Low-E HeatLock™</p>  <p style="text-align: center;">Low-E SmartSun™ HeatLock™</p>  <p style="text-align: center; color: blue;"><b>Tempered Logo</b></p> <p style="font-size: small; text-align: center;">             TEMPERED UA SGCC XXXX              16CFR 1201 II CIG-XX Xmm MM/DD/YR              ANSIZ97.1-2009 CAN/CGSB 12.1-M90         </p>	<p><b>Note:</b> When replacing gliding door panels it is recommended to also replace the <a href="#">interlock weatherstrip</a>. Replacement panels for standard and custom-sized doors are made to order. See <a href="#">Service Guide 9020082</a>.</p> <p>See panel <a href="#">Product Details</a>.</p> <p><b>Exterior color options:</b> White, Sandtone, Terratone, Cocoa Bean, Dark Bronze, Black.</p> <p><b>Interior finish options:</b> White, Sandtone, Dark Bronze, Black</p> <p><b>Glass options (See Logo example):</b> Glazings also available in an STC upgrade package. All glazing options for door panels are tempered. Primary glazing options include:</p> <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <tr> <td style="width: 25%; color: blue;">Low-E</td> <td style="width: 25%; color: blue;">Low-E SmartSun™ Heat-Lock</td> <td style="width: 25%;">Low-E Obscure</td> <td style="width: 25%;">Low-E SmartSun™ Obscure</td> </tr> <tr> <td style="color: blue;">Low-E SmartSun™</td> <td>Low-E HeatLock</td> <td>Low-E SmartSun™ Obscure</td> <td>Dual Pane Insulated</td> </tr> <tr> <td style="color: blue;">Low-E HeatLock</td> <td>Low-E SmartSun™ Heat-Lock</td> <td>Low-E Obscure</td> <td></td> </tr> </table> <p><b>Finelight™ Grille options:</b> Primary grille options include:</p> <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <tr> <td style="width: 50%;">Colonial</td> <td style="width: 50%;">Prairie A</td> </tr> <tr> <td>Specified Equal Lite</td> <td>Short Fractional</td> </tr> </table> <p><i>To order, state:</i>  <b>Product ID (from product label, see <a href="#">Service Guide 9051877</a>).</b>                  OR                  1. Unit or frame size (100GD XXXX or frame W x H dimensions)                  2. Description of part (Stationary Panel)                  3. <a href="#">Handing (Right, Left)</a>                  4. Color of panel                  5. Glazing</p>	Low-E	Low-E SmartSun™ Heat-Lock	Low-E Obscure	Low-E SmartSun™ Obscure	Low-E SmartSun™	Low-E HeatLock	Low-E SmartSun™ Obscure	Dual Pane Insulated	Low-E HeatLock	Low-E SmartSun™ Heat-Lock	Low-E Obscure		Colonial	Prairie A	Specified Equal Lite	Short Fractional
Low-E	Low-E SmartSun™ Heat-Lock	Low-E Obscure	Low-E SmartSun™ Obscure														
Low-E SmartSun™	Low-E HeatLock	Low-E SmartSun™ Obscure	Dual Pane Insulated														
Low-E HeatLock	Low-E SmartSun™ Heat-Lock	Low-E Obscure															
Colonial	Prairie A																
Specified Equal Lite	Short Fractional																

## Glass

### Glass - Transom/Sidelight

#### Glass - Transom/Sidelight

**Glass Logo**

Low-E



Low-E SmartSun™



Low-E HeatLock™



Low-E SmartSun™ HeatLock™



**Tempered Logo**

TEMPERED  
16 CFR 1201.1  
ANSI Z97.1-2009  
SGCC XXXX  
CIG-XX Xmm MM/DD/YR  
CAN/CGSB 12.1-M90

**Note:**

See [Service Guide 9000597](#).

**Glass options (See Logo example):** Glazings also available in an STC upgrade package. Primary glazing options include:

Low-E	Low-E SmartSun™ Heat-Lock	Low-E Obscure	Low-E SmartSun™ Obscure
Low-E SmartSun™	Low-E HeatLock	Low-E SmartSun™ Obscure	Dual Pane Insulated
Low-E HeatLock	Low-E SmartSun™ Heat-Lock	Low-E Obscure	

**Finelight™ Grille options:** Primary grille options include:

Colonial	Prairie A
Specified Equal Lite	Short Fractional

To order, state:

1. Warranty label ID #(see warranty label [page 5](#))
2. Manufacturing date and product description
3. Options Desired (if different than original product)

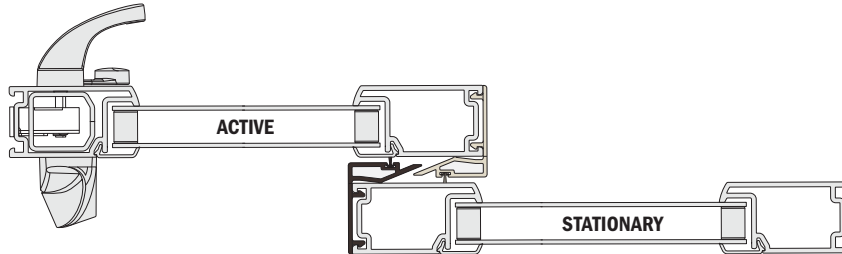


Panel Parts

**Interlock Weatherstrip**

**Note:**

Interlock is universal (same piece used with active panel and stationary panel) and part # ships as an individual piece. **Two-tone** units use a color to match the interior color of the active panel and the exterior color of the stationary panel.



**Interlock with Weatherstrip**

	Unit Size	Part Height (In.)	Color (Int/Ext)	Order No.
	<p>79 1/2" (2019)</p> <p>xx68</p>	76-11/16	White	9130486
			Terratone	9130501
			Sandtone	9130498
			Cocoa Bean	9130492
			Dark Bronze	9130495
			Black	9130489
	<p>82 1/2" (2096)</p> <p>xx611</p>	79-11/16	White	9130487
			Terratone	9130502
			Sandtone	9130499
			Cocoa Bean	9130493
			Dark Bronze	9130496
			Black	9130490
	<p>95 1/2" (2426)</p> <p>xx80</p>	92-11/16	White	9130488
			Terratone	9130503
			Sandtone	9130500
Cocoa Bean			9130494	
Dark Bronze			9130497	
Black			9130491	

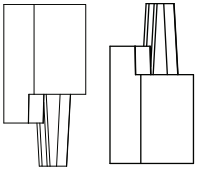
## Panel Parts

### Interlock Foam Plug

#### Plug - Interlock / Foam

**Note:**

07-1328A is used on the sill of a LH unit and 07-1329A is used on the head of LH unit. These positions are reversed on a RH unit. Handing is determined by the location of the operating panel as viewed from the exterior. To replace, order one of each.

		<b>Order No.</b>	
		<b>LH</b>	<b>RH</b>
		9046370	9046371

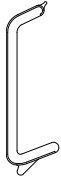
# 100 Series Gliding Doors (2009 to Present)

2-Panel

## Panel Parts

### Panel Parts

#### Glazing Bead



**Note:**

Replacement glazing beads are made to order.

To order, state:

1. Description of part (Glazing Bead)
2. Unit size and handing
3. Orientation of replacement part (top, bottom, left or right). Each piece must be ordered separately
4. Product ID (from product label, see [Service Guide 9051877](#))
5. Manufactured date

#### Plug - Operating / Roller Hole (2009 to March 2010)

**Note:**

Used on units manufactured prior to March 15, 2010.



**Order No.**

9046351

#### Plug - Operating / Roller Hole (March 2010 to Present)

**Note:**

Used on units manufactured after March 15, 2010.

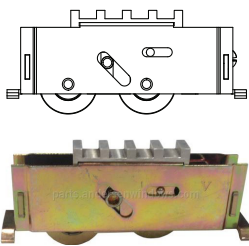


Color	Order No.
White	9014683
Sandtone	9014684
Black	9129935

#### Roller Assembly (2009 to March 2010)

**Note:**

Used on units manufactured prior to March 15, 2010.



**Order No.**

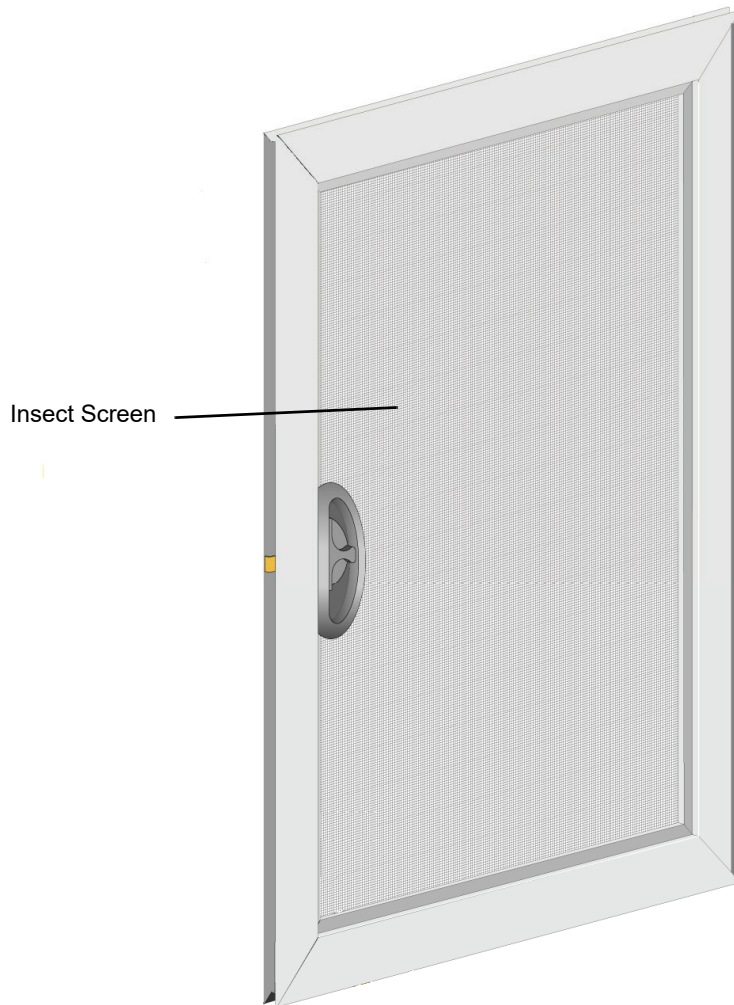
9046350

## Panel Parts

Roller Assembly (March 2010 to Present)			
<b>Note:</b> Used on units manufactured after March 15, 2010.			
			<b>Order No.</b>
			1997061
Weatherstrip - Interlock			
<b>Note:</b> 3/8" height. Eight feet.			
			<b>Order No.</b>
			9130397
Weatherstrip - Stationary Panel			
<b>Note:</b> Applied to the side jamb of the stationary door panel. Eight feet.			
			<b>Order No.</b>
			9130395
Jamb Clip - Stationary Panel / Side			
			<b>Quantity</b>
			one clip
			<b>Order No.</b>
			9046352
Jamb Clip - Stationary Panel / Head and Sill			
			<b>Quantity</b>
			one clip
			<b>Order No.</b>
			9046353
Screw - Stationary Panel Bracket			
	<b>Description</b>	<b>Color</b>	<b>Order No.</b>
	#8-15 x 1" PH Flat Head, Zinc Chromate - Painted Head	White	2500702
		Terratone	2653862
		Sandtone	9130524
		Cocoa Bean	9130523
		Gray	2500704
		Dark Bronze	9130522
Black	9130530		

Insect Screens

Insect Screens



100 Series Gliding Door Insect Screen

*Unit viewed from interior.*

## Insect Screens

Insect Screen - Gliding		
<p><b>Note:</b>                      Replacement screen ships with rollers and hardware and are handed as the unit is handed. Available in white, terratone, sandtone, cocoa bean, dark bronze and black.                      Replacement screen for standard and custom-sized door is configured.</p>		
<p><i>To order, state:</i></p> <ol style="list-style-type: none"> <li>1. Warranty label ID # (see warranty label <a href="#">page 5</a>)</li> <li>2. Manufacturing date and product description</li> </ol>	Unit No.	Dimensions
	5068	29 1/8 × 77 3/8
	50611	29 1/8 × 80 3/8
	5080	29 1/8 × 93 3/8
	6068	35 1/8 × 77 3/8
	60611	35 1/8 × 80 3/8
	6080	35 1/8 × 93 3/8
	8068	47 1/8 × 77 3/8
	80611	47 1/8 × 80 3/8
	8080	47 1/8 × 93 3/8

Insect Screen Handle		
		Order No.
		9046367

Insect Screen Roller		
<p><b>Note:</b>                      Two rollers used on top rail and two rollers used on bottom rail.</p>		
		Order No.
		9130559

Insect Screen Hardware Pack		
<p><b>Pack includes:</b>                      2 screen guides, 2 screws, and screen lock receiver.</p>		
		Order No.
		9046368

# 100 Series Gliding Doors (2009 to Present)

2-Panel


## Hardware

### Trim Set Hardware

#### Trim Set - Tulsa

**Note:**

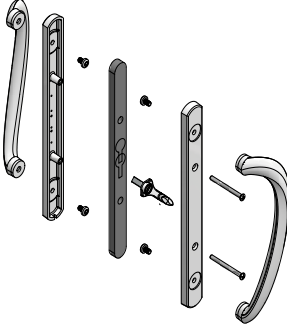

Includes exterior handle, interior handle, lock lever, deadlock, plug, screws and guide. See [Accessory Guide 9020084](#).

	Exterior Color/Finish	Interior Color/Finish			
		White	Sandtone	Dark Bronze	Black
	White	9130469	9130480	-	-
	Terratone	9130474	9130485	-	-
	Sandtone	9130473	9130484	-	-
	Cocoa Bean	9130471	9130482	-	-
	Dark Bronze	9130472	9130483	9144654	-
	Black	9130470	9130481	-	9144655
Gold Dust	9130475	N/A	-	-	

#### Trim Set - Afton

**Note:**

Includes exterior handle, interior handle, lock lever, deadlock, screws and guide. See [Accessory Guide 9117142](#). If upgrading, [panel bumper](#) (5") may be needed.

		Color/Finish	Order No.
		Antique Brass	9130476
		Bright Brass	9130477
		Satin Nickel	9130479
		Black	9130478

## Hardware

Trim Set Parts			
Latch Lever			
<b>Note:</b> Used to activate deadlock.			
	<b>Style</b> Tulsa	<b>Color/Finish</b> White	<b>Order No.</b> 9130364
		Sandtone	9130365
		Dark Bronze	9144631
		Black	9144632
	<b>Style</b> Afton	Antique Brass	9130368
		Bright Brass	9130367
		Black	9130366
		Satin Nickel	9130369




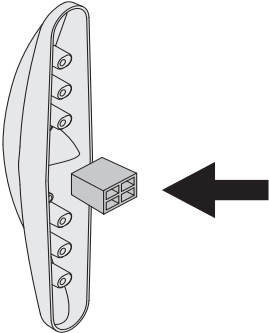
Screw Pack				
	<b>Pack Includes:</b> 2 - #8 x 2 1/4" bolts 1 - #10 x 3" screw 2 - #10 x 1" flat head screw 1 - plug	<b>Style</b>	<b>Color/Finish</b>	<b>Order No.</b>
		<b>Style</b> Tulsa	White	9130358
			Sandtone	9130359
			Dark Bronze	9144629
			Black	9144630
		<b>Style</b> Afton	Antique Brass	9130362
			Bright Brass	9130361
			Black	9130360
Satin Nickel	9130363			




# 100 Series Gliding Doors (2009 to Present)

2-Panel

## Hardware

Lock Parts			
Lock Assembly - Exterior Keyed			
<b>Note:</b> 5-pin lock ships with key. Silver finish on exterior face of cylinder. Not compatible with Afton handle sets. See <a href="#">Accessory Guide 9020085</a> .			
			<b>Order No.</b> 9130507
Lock Assembly - Exterior Keyed Alike			
<b>Note:</b> 5-pin lock ships with key. Silver finish on exterior face of cylinder. Not compatible with Afton handle sets. See <a href="#">Accessory Guide 9020085</a> .			
			<b>Order No.</b> 9175565
Lock Strike			
			<b>Order No.</b> 9046361
Lock Assembly Kit / Replacement			
<b>Note:</b> Includes lock assembly, lift stop, fasteners and <a href="#">Service Guide 9125890</a> .			
			<b>Color</b> <b>Order No.</b>
			White 9131705
			Sandtone 9131706
			Black 9144661
Lock Plug			
<b>Note:</b> Used with exterior handle when exterior keyed lock is not used.			
			<b>Order No.</b> 9130520

## Hardware

Auxiliary Foot Lock Kit										
<p><b>Note:</b> Kit includes foot lock, receiver, spacer, double sided tape, and screws. See <a href="#">Accessory Guide 9032045</a>.</p>										
		<table border="1"> <thead> <tr> <th>Color</th> <th>Order No.</th> </tr> </thead> <tbody> <tr> <td>White</td> <td>9130508</td> </tr> <tr> <td>Sandtone</td> <td>9130509</td> </tr> <tr> <td>Black</td> <td>9144656</td> </tr> </tbody> </table>	Color	Order No.	White	9130508	Sandtone	9130509	Black	9144656
	Color	Order No.								
	White	9130508								
	Sandtone	9130509								
Black	9144656									

# 100 Series Gliding Doors (2009 to Present)

2-Panel

## Hardware

### Fasteners

#### Screw - Installation

**Note:**

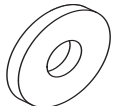
Use for installation of casement, awning and fixed products.

	Description	Color	Order No.
	#8 x 3" Bugle Head, Coarse thread	White	9123378
		Sandtone	9130529
		Dark Bronze	9144617
		Black	9144618

#### Screw - Lock and Receiver

	Description	Order No.
	#10-15 x 1" PH Flat Head, Zinc Yellow Chromate	1361961

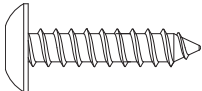
#### Washer

	<p><b>Note:</b> Use washer with sill screws.</p>	Order No.
		9123430

#### Screw - Security Bracket

**Note:**

Use to secure security bracket on head and sill and metal stiffeners on stile of panel

	Description	Order No.
	#8-15 x 3/4" PH, TH Type-A Tapping	9130527

#### Screw - Jamb/Sill Clip

**Note:**

Use to secure jamb and sill clip.

	Description	Order No.
	#8-15 x 1" PH FL Stl Type 17	3621530

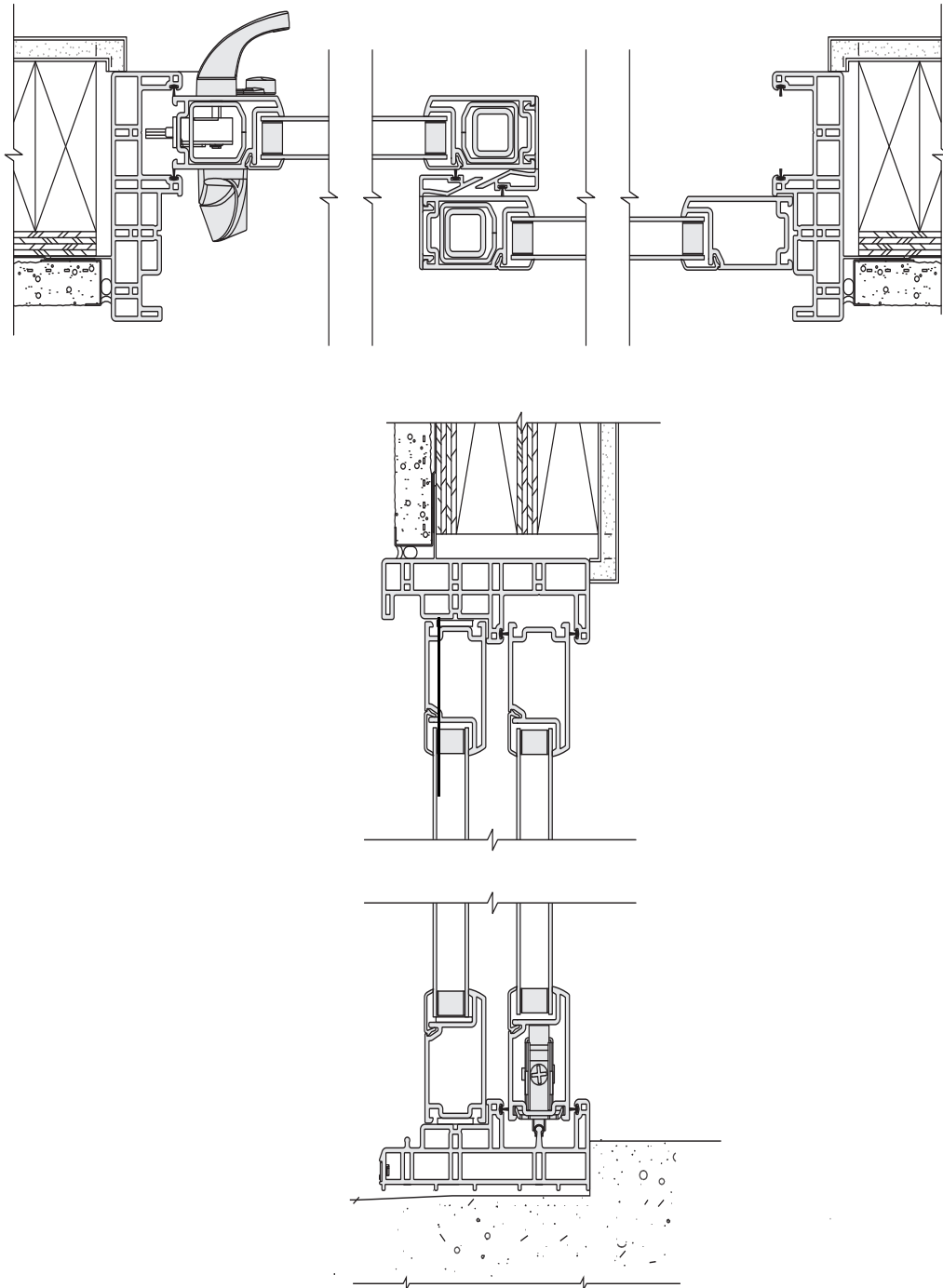
#### Screw - Stationary Panel Bracket

	Description	Color	Order No.
	#8-15 x 1" PH Flat Head, Zinc Chromate - Painted Head	White	2500702
		Terratone	2653862
		Sandtone	9130524
		Cocoa Bean	9130523
		Gray	2500704
		Dark Bronze	9130522
		Black	9130530

## Frames

### Frame Assembly

**Note:**  
See [Product Details](#).

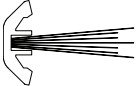


**100 Series Gliding Doors Frame Assembly**

# 100 Series Gliding Doors (2009 to Present)

2-Panel

## Frames

Weatherstrip		
Weatherstrip- Frame		
<b>Note:</b> 1/4" height. Eight feet.		
		<b>Order No.</b>
		9130396

## Frames

### Frame Parts and Hardware

#### Frame Only

**Note:**  
Replacement frames for standard and custom-sized doors are made to order.

**Exterior color options:**  
White, Sandtone, Terratone, Cocoa Bean, Dark Bronze, Black

**Interior finish options:**  
White, Sandtone, Dark Bronze, Black

To order, state:

1. Warranty label ID # (see warranty label [page 5](#))
2. Manufacturing date and product description
3. Door Handing ( RH, LH, Sidelight )
4. Specify 1 3/8", 1" or no flange frame type
5. Options Desired (if different than original product)

#### Stationary Panel Bracket

**Note:**  
Apply to panel at head and sill.

		<b>Color</b>	<b>Order No.</b>
		White	9046354
		Terratone	9046355
		Sandtone	9046356
		Cocoa Bean	9046357
		Gray	9046358
		Dark Bronze	9046359
Black	9130410		

#### Security Bracket

**Note:**  
Apply to head and sill.

		<b>Order No.</b>
		9046362

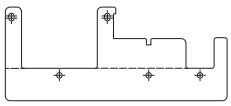
#### Panel Bumper

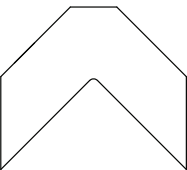
		<b>Style</b>	<b>Size</b>	<b>Color</b>	<b>Order No.</b>
		Tulsa	3 1/2"	White	9046363
				Sandtone	9130411
				Black	9144583
		Afton	5"	White	9130413
				Sandtone	9130412
				Black	9144647

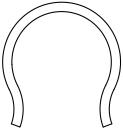
# 100 Series Gliding Doors (2009 to Present)

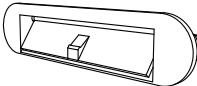
2-Panel

## Frames


Gasket - Sill (Pair)	
	<b>Order No.</b> 9046373

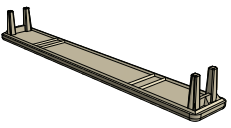
Corner Flange	
	<b>Order No.</b> 9046374

Roller Track			
		<b>Unit No.</b>	<b>Order No.</b>
		50	9046364
		60	9046365
		80	9046366

Weep Hole Cover	
	<b>Order No.</b> 9043313

Screw - Frame		
	<b>Description</b>	<b>Order No.</b>
	#8-15 x 2 3/4" PH Truss Head, 410 SS Bright Hard 1 1/2" Threaded, 38" Blunt Tip	9130531

Construction Cover - Sill				
<b>Note:</b> 4' in length.				
		<b>Size</b>	<b>Color</b>	<b>Order No.</b>
		4'	White	9130385

End Cap - Sill	
	<b>Order No.</b> 9130551

Screw - End Cap - Sill		
	<b>Description</b>	<b>Order No.</b>
	#8-15 x 2 3/4" PH Truss Head, 410 SS Bright Hard 1 1/2" Threaded,	9130531

## Frames

### Installation Kit

#### Installation Kit - Door 72 x 83

**Note:**  
Used for rectangular openings up to 72" x 83". See [Installation Guide 9080775](#).

	<b>Kit Includes:</b> (1) Backer Rod - 20 ft. (64) Shims (54) Fasteners - 1 1/2" Roofing nails (1) Self-Adhering Flashing Tape - 22 ft. (1) Flexible Sill Flashing Tape - 7 ft. (1) Insulating Foam - 12 oz. can (3) Sealant - 10.1 oz. tube Installation Guide	<b>Product Lines</b>	<b>Order No.</b>
		Multiple	9080774



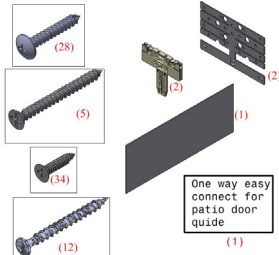
## Joining Components

### Joining Components

**Note:**  
Hardware Kits are configured through iQ+. See [Joining Guide 9199661](#).

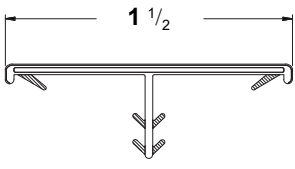
#### Door Mull Hardware Pack (July 2023 - Present)

**Note:**  
Hardware pack color to match interior color. One per join. See [Joining Guide 9199661](#).

	<b>Pack Includes:</b>	<b>Color</b>	<b>Order No.</b>
	(2) Gusset plates	<b>White</b>	9199662
	(1) Gusset plate gasket	<b>Sandtone</b>	9202596
	(2) Locking/sealing end plug	<b>Dark Bronze</b>	9202595
(34) #8 x 3/4" flat head screw	<b>Black</b>	9202594	
(28) #10 x 1 1/4" truss head screw			
(5) #10 x 2" flat head screw			
(12) #10 x 2" bugle head screw			
(1) Joining Guide 9199661			

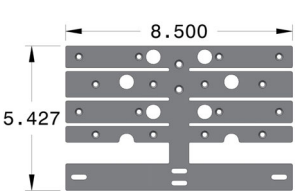
#### Exterior / Interior Trim (November 2020 - Present)

**Note:**  
See [page 40](#) for previous vintage. Two (exterior and interior) per join.

		<b>Color</b>	<b>60"</b>	<b>72"</b>	<b>96"</b>
		<b>White</b>	9178715	9178716	9178717
		<b>Terratone</b>	-	-	9178729
		<b>Sandtone</b>	-	-	9178719
		<b>Dark Bronze</b>	9178725	9178726	9178727
		<b>Black</b>	9178721	9178722	9178723

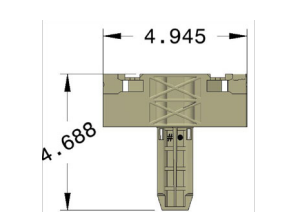
#### Gusset Plate (July 2023 - Present)

**Note:**  
Use on horizontal joins and vertical joins at each end. Two per join.



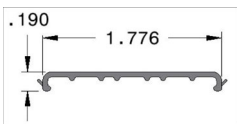
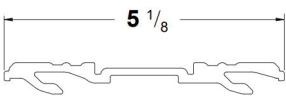
		<b>Order No.</b>
		9199666

#### Locking / End Plug (July 2023 - Present)

**Note:**  
Used on both ends of join to lock joining plate and provide a seal. Two per join.

		<b>Order No.</b>
		9199663

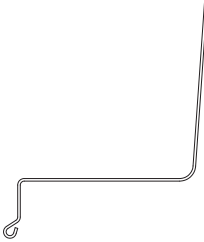
## Joining Components

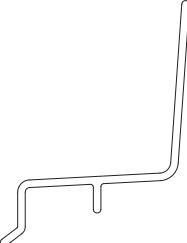
Sealant			
		Color	Order No.
		White	9105774
		Terratone	9160294
		Sandtone	9160293
		Dark Bronze	9160292
		Black	9160295
Gusset Plate Gasket			
<b>Note:</b> Used on vertical mull gusset plate and is applied to sill. One per join.			
		<b>Order No.</b>	
		9130439	
Spacer <i>(July 2023 - Present)</i>			
<b>Note:</b> Used as a backer on joining plate when fastening screws. Two per join.			
		Length	Order No.
		91"	9199664
Joining Plate - Fiberglass <i>(July 2023 - Present)</i>			
<b>Note:</b> Structural mull component of the reinforced mull system that joins two units together. Two per join.			
		Length	Order No.
		94 1/2"	9178731

# 100 Series Gliding Doors (2009 to Present)

2-Panel

## Joining Components

Universal Drip Cap				
				
Color	72"	95 1/2"	120"	151"
	Order No.	Order No.	Order No.	Order No.
White	2222525	3884233	2222546	2222555
Terratone	2222528	3884234	2222549	2222557
Sandtone	2222530	3884235	2222551	2222559
Cocoa Bean	9003118	9003087	9003128	9003132
Dark Bronze	9020502	9103993	9020504	9020506
Black	9003561	9125949	9003569	9003577

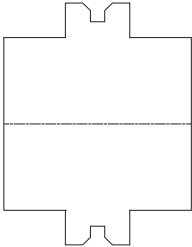
Universal Drip Cap / 1" Stucco Key Frame				
				
Color	72"	95 1/2"	120"	151"
	Order No.	Order No.	Order No.	Order No.
White	9130416	9130417	9130414	9130415
Terratone	9130436	9130437	9130434	9130435
Sandtone	9130432	9130433	9130430	9130431
Cocoa Bean	N/A	N/A	N/A	9130423
Dark Bronze	9130428	9130429	9130426	9130427
Black	9130420	9130421	9130418	9130419

## Joining Components

Screw - Joining					
<b>Note:</b> Used to fasten the frame to joining plate through the installation hole.					
	<b>Description</b>	Order No.			
		White	Sandtone	Dark Bronze	Black
	#8 x 2" Bugle Head HD	9123374	9123375	9144613	9144614

Screw - Joining (July 2023 - Present)		
<b>Note:</b> Used to fasten joining plate through frame.		
	<b>Description</b>	<b>Order No.</b>
	#10 x 1 1/4" Truss Head HD	9169665

Screw - Joining (July 2023 - Present)		
<b>Note:</b> Used to fasten the gusset plate to the locking plug.		
	<b>Description</b>	<b>Order No.</b>
	#10 x 2" Flat Head	3621400

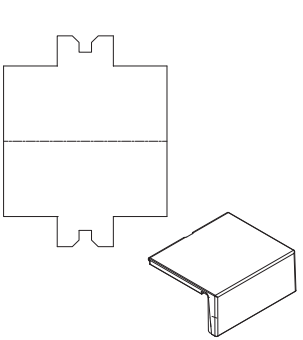
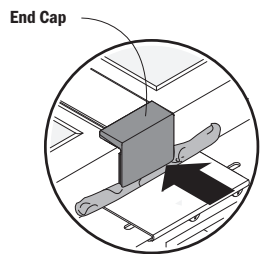
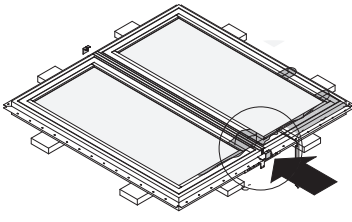
Gasket - Nailing Flange (July 2023 - Present)		
<b>Note:</b> Used to create a continuous installation flange across mulled units.		
		<b>Order No.</b>
		9198343

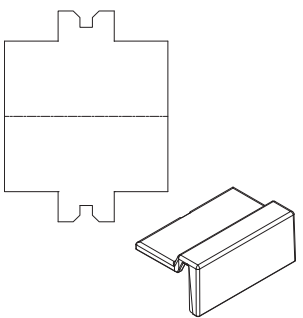
Screw - Joining (July 2023 - Present)		
<b>Note:</b> Used to fasten the gusset plate to the frame.		
	<b>Description</b>	<b>Order No.</b>
	#8 x 3/4" Flat Head	9199428

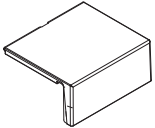
# 100 Series Gliding Doors (2009 to Present)

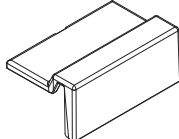
2-Panel

## Joining Components

<b>End Cap Kit (July 2023 - Present)</b>				
<b>Note:</b> Kit includes 2 end caps & 2 flange gaskets. Use for end sealing mull joins.				
			<b>Color</b>	<b>Order No.</b>
			White	9180195
			Terratone	9180199
			Sandtone	9180198
			Dark Bronze	9180197
Black	9180196			

<b>End Cap Kit - Stucco Key (July 2023 - Present)</b>				
<b>Note:</b> Kit includes 2 end caps & 2 flange gaskets. Use for end sealing mull joins.				
			<b>Color</b>	<b>Order No.</b>
			White	9186537
			Terratone	9186541
			Sandtone	9186540
			Dark Bronze	9186539
Black	9186538			

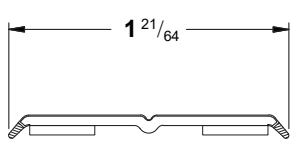
<b>End Cap (July 2023 - Present)</b>				
<b>Note:</b> Used on 1 3/8" standard and flangeless frames.				
			<b>Color</b>	<b>Order No.</b>
			White	9178738
			Terratone	9178742
			Sandtone	9178739
			Dark Bronze	9178741
Black	9178740			

<b>End Cap - Stucco Key (July 2023 - Present)</b>				
<b>Note:</b> Used on 1" stucco frame.				
			<b>Color</b>	<b>Order No.</b>
			White	9185998
			Terratone	9186002
			Sandtone	9185999
			Dark Bronze	9186001
Black	9186000			

## Joining Components

### Vintage Joining Components (2008 to October 2020)

#### Mull Trim with VHB Strip Applied - Interior and Exterior / 96" (2008 to October 2020)

		<b>Color</b>	<b>Order No.</b>
		White	9130553
		Terratone	9130558
		Sandtone	9130557
		Cocoa Bean	9130555
		Dark Bronze	9130556
		Black	9130554

# 100 Series Gliding Doors (2009 to Present)

## Service Replacement

### Service Replacement Only Parts

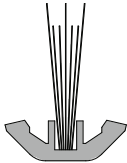
#### Service Replacement Only Parts

**Note:**

This section is specifically designed for parts that should only be ordered if a Territory Service Manager/Service Provider Company has requested them to be ordered or if the customer agrees to also pay for a non-warranty repair/replace service job (subject to availability) for these parts to be installed. We do not recommend anyone other than a trained AW employee or Service Provider install these parts due to the complexity of installation, modifications required for installation and/or requirement of special tools.


#### Weatherstrip

##### Weatherstrip - Tri Fin


		<b>Length</b>	<b>Order No.</b>
		8'	9130399
		50'	9130398

#### Spacer

##### Setting Block

		<b>Dimensions</b>	<b>Order No.</b>
		1/8" x 7/8" x 3"	9046289
		1/16" x 7/8" x 2 1/4"	9123258
		1/8" x 1" x 4"	9047443

##### Mull Plug - Foam

		<b>Order No.</b>
		9130521

## Service Replacement Only Parts

Trim			
Interior/Exterior Trim - 96" Piece (2012 - July 2019)			
<b>Note:</b> Used June 2012 to July 2019.			
		Color	Order No.
		White	9123400
		Terratone	9123415
		Sandtone	9123412
		Cocoa Bean	9123406
		Dark Bronze	9123409
		Black	9123403

Aluminum Trim - Stationary Panel Exterior Reveal				
<b>Note:</b> To be used on all door sizes. See <a href="#">Service Procedure</a> .				
		Color	Size	Order No.
		White	93 1/2"	9183971
		Terratone		9183973
		Sandtone		9183972
		Dark Bronze		9183974
		Black		9183975

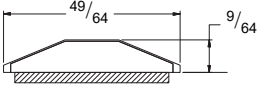
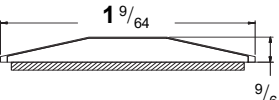
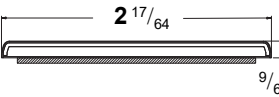
Screw - Panel Trim			
<b>Note:</b> Used to secure panel trim.			
	Description	Color	Order No.
	#8-15 x 5/8" Cross recess #2 Truss Hd. Type 17 Painted	White	9183966
		Terratone	9183968
		Sandtone	9183967
		Dark Bronze	9183969
Black		9183970	

Glazing Bead			
Glazing Bead / 8'			
<b>Note:</b> 96" lineal length.			
		Color	Order No.
		White	9130404
		Terratone	9130409
		Sandtone	9130408
		Cocoa Bean	9130406
		Dark Bronze	9130407
Black	9130405		



# 100 Series Gliding Doors (2009 to Present)

## Service Replacement Only Parts

<b>Grille / Vinyl</b>			
<b>Exterior/Interior Grille with tape / Vinyl / 3/4" W</b>			
<b>Note:</b> 3/4" wide.			
	<b>Color</b>	<b>72"</b>	<b>108"</b>
	White	9178882	9173962
	Terratone	9178884	9173964
	Sandtone	9178883	9173963
	Cocoa Bean	9178885	9173965
	Dark Bronze	9178886	9173966
	Black	9178887	9173967
<b>Exterior/Interior Grille with tape / Vinyl / 1" W</b>			
<b>Note:</b> 1" wide.			
	<b>Color</b>	<b>72"</b>	<b>108"</b>
	White	9178888	9173968
	Terratone	9178890	9173970
	Sandtone	9178889	9173969
	Cocoa Bean	9178891	9173971
	Dark Bronze	9178892	9173972
	Black	9178893	9173973
<b>Exterior/Interior Grille with tape / Vinyl / 2 1/4" W</b>			
<b>Note:</b> 2 1/4" wide.			
	<b>Color</b>	<b>72"</b>	<b>108"</b>
	White	9178899	9173979
	Terratone	9178894	9173974
	Sandtone	9178895	9173975
	Cocoa Bean	9178897	9173977
	Dark Bronze	9178896	9173976
	Black	9178898	9173978

## Service Replacement Only Parts

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