



# UNLIMITED POSSIBILITIES TO CREATE YOUR ORIGINAL

2020 PRODUCT GUIDE FOR PROFESSIONALS



WEB VERSION October 2023

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For warranty information, visit **andersenwindows.com/warranty**.



Throughout this product guide, when you see the arrow icon, click for more information.

Andersen Corporation, including its subsidiaries, has been named a 2023 ENERGY STAR Partner of the Year.

ENERGY STAR AWARD 2020 PARTNER OF THE YEAR Sustained Excellence Andersen Corporation, including its subsidiaries, has been named a 2020 ENERGY STAR® Partner of the Year – Sustained Excellence Award winner, the highest honor given by ENERGY STAR for continued leadership in protecting the environment through superior energy efficiency achievements.





# **E-SERIES WINDOWS & PATIO DOORS**

E-Series windows and patio doors are made to your exact specifications for unmatched flexibility and design freedom. These premier products allow you to create custom shapes, dramatic sizes and striking combinations to set your work apart. 50 standard exterior colors, custom colors and anodized finishes, plus a range of interior wood species and beautiful interior stains. Or, if your customers want something even more distinctive, we can source virtually any wood species they desire. If it's possible, it's possible with E-Series windows and patio doors. For more information, visit andersenwindows.com/e-series.

# MADE STRONG

Aluminum is a distinguishing element that enables us to offer the strength, beauty and design freedom for which E-Series products are known. Through decades of innovation, we have elevated the extruded aluminum-clad window and patio door category and perfected a made-to-order process that is unsurpassed.

#### STRENGTH

We harness the full strength of aluminum with heavy gauge, extruded aluminum-clad wood sash and frames. Our thick cladding offers greater structural capabilities than thinner, roll-form aluminum, while providing a superior exterior finish that resists the elements of inclement weather, abrasion and impact.<sup>\*</sup>

#### BEAUTY

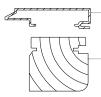
Aluminum offers a smooth finish and versatility in design that enables us to create windows and doors with distinctive character and unparalleled beauty. It provides an essential foundation for our quality, baked-on silicone polyester finish, and it enables us to offer a broad array of unique accessory metals to create or recreate the architectural style you need. And beauty doesn't stop on the outside — we give you the design freedom you need to create a look of distinction both inside and out.

## VERSATILITY

Aluminum's strength and versatility allow us to offer beautiful made-to-order design solutions for practically any combination of shapes and styles you can imagine. We offer dozens of exterior accessory metals to match any architectural style, and our colorful 2-, 3- and 4-tone exteriors truly broaden your creative palette.

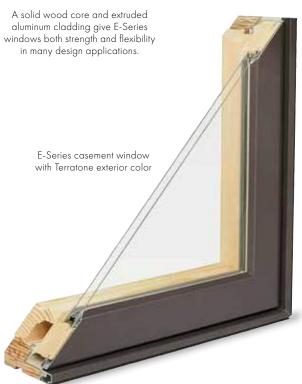
## DURABILITY

Our aluminum cladding withstands nature's toughest elements the extrusions slide onto the wood and are secured independently, allowing both wood and aluminum to expand and contract naturally. Our products are engineered to open, close, support, swing or slide reliably day after day.\*



E-Series extruded aluminum cladding

Solid wood interiors



# **ENGINEERED FOR PERFORMANCE & DURABILITY**

## ENERGY-SAVING GLASS FOR ANY CLIMATE

Andersen makes windows and patio doors with options that make them ENERGY STAR® v. 6.0 certified throughout the United States. Visit **andersenwindows.com/energystar** for more information and to verify that the product with your glass option is ENERGY STAR certified in your area.



## LOW-MAINTENANCE EXTERIORS

Baked-on silicone polyester enamel exteriors offer virtually maintenancefree performance and durability. They're warranted for 10 years against chalking and color change and for 20 years against cracking, checking, peeling, flaking, blistering and loss of adhesion."

E-Series offers a range of anodized and AAMA 2604 and AAMA 2605 rated paint finishes for unsurpassed design flexibility to complement and enhance any design aesthetic. These finishes help provide long term cosmetic and functional protection due to their resistance to moisture, UV radiation, weathering and ozone.



#### Coastal Windows DISCONTINUED

## PROTECTION FOR COASTAL AREAS

E-Series windows and patio doors with Stormwatch® Protection meet building code requirements in many Gulf and Atlantic coast states. See your local building code official for specific requirements. Visit **andersenwindows.com/coastal** 

for more information.



## BUILT FOR YEARS TO COME

Our renowned Owner-2-Owner® limited warranty is fully transferrable and not prorated, making it one of the best coverage plans available — which means it can add resale value for your customers. It's also supported by the industry's largest service network<sup>\*</sup>.





# **CONTEMPORARY STYLE**

Modern home styles incorporate clean lines, simple forms and open floor plans. They often feature floor-to-ceiling windows or doors with narrow profiles to maximize light and view, have multiple units arranged in rectangular groupings and use dark colors or metal finishes. E-Series products are available in these options to let you create a contemporary style.



Interior of black hinged patio door with a contemporary panel (3 <sup>11</sup>/<sub>16</sub>" profile)

## **CONTEMPORARY DESIGNS**

Dark colors and narrow profile options on windows, patio doors and even grille options offer a truly contemporary style.



Contemporary grille profile in black with black spacer bar

## BEAUTY

Durable FSB® hinged door hardware features clean lines and a sleek finish for a thoroughly modern look. Choose from a satin stainless steel or black anodized aluminum finish. See FSB hardware options on page 29.

Click icon for DESIGNER HARDWARE.

# **SLEEK INTERIORS**

painted interior.



#### **BRING YOUR VISION TO LIFE**

Andersen has done extensive research into many architectural styles and how windows and patio doors play a critical role in achieving them. We've compiled it all into our Home Style Library. Whether you're looking for a modern home style or something more traditional, our library shows how easily you can achieve each style with our Andersen® products. To view our complete Home Style Library,

visit andersenwindows.com/stylelibrary.









Industrial Modern

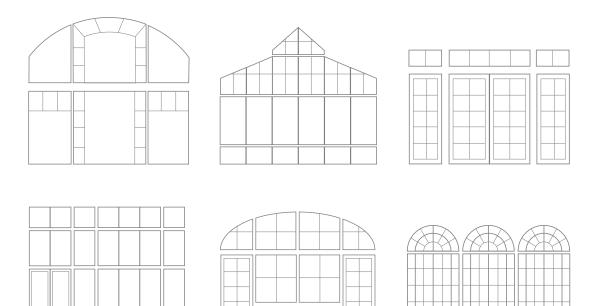
International Modern

# UNLIMITED COMBINATIONS

E-Series windows and patio doors are made to your exact design specifications. Because we make your window or door especially for you, and since our options are virtually limitless, you have the advantage of combining shapes, sizes and styles for new construction or remodeling applications.

# **BUILDING BLOCKS**

Our complete window and door styles are your building blocks for making any architectural statement. We give you the products and the design freedom you need to create the perfect solution for your project whether residential or commercial, new construction or remodeling. Unique shapes in varying combinations create focal points that become defining architectural elements.



## **SIZING OPTIONS**

We believe you shouldn't have to settle for "close enough". Our made-to-order process enables us to make your windows and doors to the specific size you need. So when you go from inspirational sketch to architectural drawing, know that we will fulfill your design needs. We provide a thorough range of sizes for most applications and offer custom sizing anytime you need it.



# UNLIMITED EXTERIORS

Color enhances your design and is a vital element of every architectural style. We believe it shouldn't have to cost more which is why our 50 exterior colors, an industry-leading modern palette, are available at no additional cost. Add to that our 2-, 3- and 4-tone exteriors and set your E-Series windows and patio doors apart from the rest.

If your inspiration comes from an autumn leaf, a river-washed stone, a glass of fine wine or even a classic car, we will bring it to life with our custom color capabilities. And for a look of distinction, we offer seven spectacular anodized finishes that truly shine.





# **50 EXTERIOR COLORS**

Our exclusive line of exterior colors offers a broad spectrum of quality, baked-on, silicone polyester enamel exteriors that meet AAMA 2604 specification. AAMA 2605 color compliance is also available<sup>\*</sup>. Our limited warranty covers exteriors for 10 years against chalking and color change and 20 years against cracking, checking, peeling, flaking, blistering and loss of adhesion.<sup>\*\*</sup>



# **EXTERIOR COLORS**

# **7 ANODIZED FINISHES**

Choose from a spectacular selection of anodized finishes. Anodizing is a process that penetrates the aluminum like a stain penetrates wood. The result is a rich, lustrous metallic appearance that cannot peel or flake and is not affected by sunlight<sup>\*\*</sup>. This process produces a harder, more durable finish that makes this a perfect choice for high-traffic areas in commercial or residential buildings.



\*AAMA 2605 finishes are available in any of our 50 colors or select a custom color of your choice. \*\*Visit andersenwindows.com/warranty for details. Printing limitations prevent exact color and finish replication. See your Andersen supplier for actual color and finish samples.



# **CUSTOM COLORS**

While our large selection of exterior colors covers a lot of ground, inspiration comes in infinite hues. Let us match a paint chip, a photograph, a favorite work of art to bring your dream color into the light of day.

# 2-, 3- AND 4-TONE EXTERIORS

With our 2-, 3- and 4-tone color combinations, the sky's the limit. Mix and match up to four of our 50 exterior colors on the frame, sash, exterior trim and grilles for a combination look that's all your own.



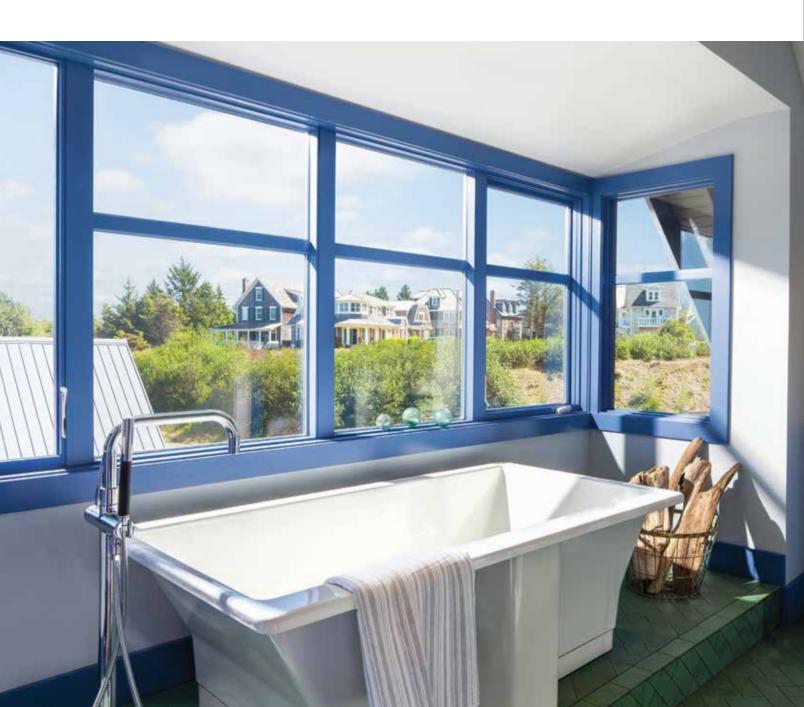
Country blue and stormy blue



Sage, moss and canvas

# A RANGE OF INTERIORS

Natural wood adds character to your design and defines a room's character while creating a warm, comfortable space that leaves a lasting impression. We offer distinctive wood varieties, custom wood species and interior stain and paint options to meet your design needs.





# **DISTINCTIVE WOOD SELECTIONS**

Our distinctive woods add uncommon flair to any room. Each option has its own character, grain and staining capabilities, so you can select one that makes your windows stand out or one that blends seamlessly with your interior décor.

## **INTERIOR WOOD SPECIES**

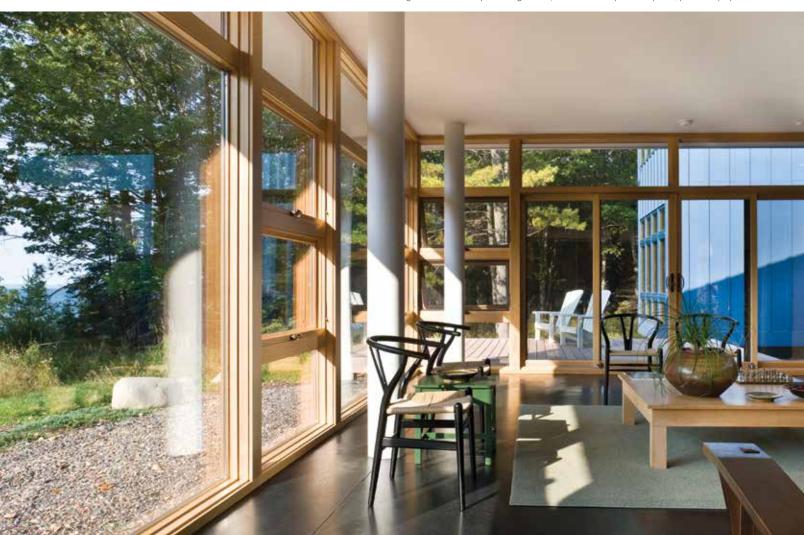


# **CUSTOM WOOD INTERIORS**

If a unique wood species is required to complete your project, we will try to source any variety that meets our production standards and your needs.

\*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Wood species shown are unfinished.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind. We cannot guarantee consistency in wood grain and/or color within a particular species, product or project.



# VARIETY OF INTERIOR FINISHES

Our high-quality, factory-applied stains offer you convenience along with beauty. Before staining, each wood component is treated with a preservative and insect repellent and dried thoroughly. We apply two coats of polyurethane for a long-lasting,<sup>\*</sup> durable finish, and because every exposed edge is stained before the window is assembled, you get a complete, consistent finish. Choose from nine stain colors. If you prefer a painted interior, choose one of our painted or primed options.

## **STAINED INTERIOR OPTIONS**



Stained interior options shown on pine.

## PAINTED INTERIOR OPTIONS



Painted interior options available on pine. Dark bronze and black also available on maple.

Anodized silver available on maple only.

## **CUSTOM STAINS, PAINTS & COLOR MATCHING**

When only a specific tint will do, we will create one for you, matching existing woodwork, interior furnishings or other items for just the right finish to your design.

# **EXTERIOR & INTERIOR TRIM OPTIONS**

Details take your project from ordinary to extraordinary. The perfect finishing touches make every window and patio door an irreplaceable part of any home or commercial building. We offer the trim and accessory metals that make the final details of your project easier to complete and more beautiful to look at.

# EXTERIOR TRIM

Designed to add depth and traditional appeal, our exterior trim options extend outward from the window or door frame, casting a shadow line consistent with true historical applications. Choose from our extended selection of flat and profiled casings, brick mould casings and sill nose. Match or contrast the trim with your windows and doors in any of our 50 exterior colors, custom colors and anodized finishes.



3 1/2" backband and bead casing and 1 1/2" sill nose shown on casement



3 ½" flat casing shown on hinged inswing patio door



2" brick mould and 1 ½" sill nose shown on casement



 $3\,{}^{1}\!/_{2}"$  brick mould and  $1\,{}^{1}\!/_{2}"$  deep sill nose shown on double-hung

#### **INTERIOR TRIM COMPONENTS**

## Extension Jambs

Pre-installed, dimensional extension jambs save time on jobsites and help enable a perfect installation. Available in all wood species, extension jambs can accommodate a wide variety of wall conditions.



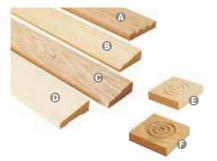
**Drywall Returns** 

We offer drywall returns in three depths: 11½6",  $\%_{16}$ " and  $\%_{16}$ "



## Wood Casing

A subtle touch around the perfect window or door makes your view even more special. Choose from four different casings and add plinth blocks at the corners for just the right touch of detail.



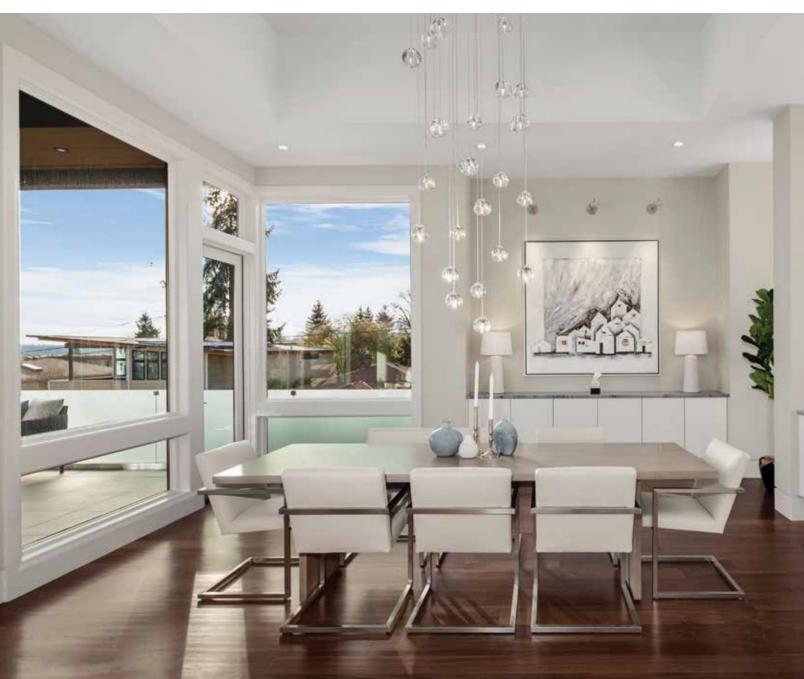
- ▲ 1/2" x 3 1/4" Fluted Casing
- B <sup>11</sup>/16" x 2 <sup>1</sup>/4" Colonial Casing (WM366)
- € <sup>11</sup>/16" x 2 <sup>1</sup>/4" Colonial Casing (WM356)
- 11/16" x 2 1/4" Ranch Casing (WM324)
- **()** 2 <sup>1</sup>∕₂" Plinth Block
- 3 1/2" Plinth Block



# UNLIMITED VIEWS

Whether your design demands performance, clarity or architectural detail, we have the glass and divided light solutions to make your views spectacular. For performance needs in a variety of environments, we offer a multitude of glass options, including our High-Performance Low-E4<sup>®</sup> glass and our exclusive Stormwatch<sup>®</sup> impact-resistant product systems for severe weather conditions.<sup>\*</sup>

And for visual impact, made-to-order decorative glass and grilles give you infinite possibilities, so your design will be as original as your inspiration.



\*See your local code official for building code requirements in your area.



# **GLASS OPTIONS**

We offer a multitude of glass options to meet all of your design needs. Whether you're in need of energy efficiency or resistance to harsh weather conditions, we provide the solutions for you.

**Low-E4® Glass**, our standard glass option, provides excellent insulation from heat and cold. Compared to ordinary dual-pane glass, High-Performance Low-E4 glass is up to 44% more energy efficient in winter and up to 57% more efficient in summer.<sup>\*</sup> Or consider Sun glass with its soft, glare-controlling tint.

**Low-E4 Passive Sun® Glass** is a great solution for colder climate zones where higher heat gain is desired. It allows a higher amount of the sun's heat to pass into the home, making it an ideal solution for passive solar applications.

Low-E4 SmartSun<sup>™</sup> Glass combines performance with clarity — letting more light in and keeping more heat out. It blocks 95% of the sun's damaging ultraviolet rays. Enjoy the performance benefits of tinted glass without the loss of visibility.

**Triple-Pane Glass** with three panes of glass, combined with Low-E coatings, can provide enhanced energy performance. Adding triple-pane glass can produce a lower U-Factor than using regular dual-pane glass.

HeatLock® Technology can increase the energy efficiency of any E-Series window or door with Low-E4 or SmartSun glass. Applied to the room-side glass surface, it reflects heat back into the home and improves U-Factors, which can help the window or door meet ENERGY STAR® requirements.

**Laminated Glass** offers sound protection by reducing unwanted outside noise, making it ideal for locations like airports and high-volume traffic areas. It also provides forced entry and impact resistance.

Decorative & Specialty Glass options are also available. See our decorative glass collection at andersenwindows.com/artglass or combine beveled, frosted, grooved, colored or textured glass with three caming options to create your own design. Specialty glass includes tinted glass, spandrel glass and Mapes panels as well as rain, reeded and obscure glass options.

A removable translucent film shields glass from damage and simplifies finishing and cleaning on the jobsite.

GLASS SPACERS available in black, white and stainless steel.

LIGHT

GLASS	<b>U-Factor</b> How well a product prevents heat from escaping.	Solar Heat Gain Coefficient How well a product blocks heat caused by sunlight.	Visible Light Transmittance How much visible light comes through a product.	UV Protection How well a product blocks ultravialet rays.			
SmartSun <sup>™</sup>		• • • •		• • • •			
SmartSun with HeatLock® Coating				• • • •			
Low-E4®	•••0						
Low-E4 with HeatLock Coating							
Sun	••• 0		• • • •				
Passive Sun		• • • • •					
Triple-Pane	• • • •			• • • •			
Clear Dual-Pane	• • • • •	0000	• • • •	0 0 0 0			

ENERGY

Center of glass performance only. Ratings based on glass options available as of January 2019. Visit www.andersenwindows.com/energystar for ENERGY STAR® map and NFRC total unit performance data.

\*Winter and summer values are based on comparison of E-Series 3866 double-hung window U-Factor to the U-Factor for clear dual-pane glass non-metal frame default values from the 2006, 2009, 2012, 2015 and 2018 International Energy Conservation Code "Glazed Fenestration" Default Tables. See your Andersen supplier for actual glass samples. "ENERGY STAR" is a registered trademark of the U.S. Environmental Protection Agency.

# **STORMWATCH® PROTECTION**

Designed for use in coastal areas, these systems combine monolithic or insulated laminated glass with structural enhancements to meet or exceed the stringent code requirements of ASTM and TAS testing protocols.<sup>\*</sup> You get the performance you need with the design options you want.

# **PRODUCT AVAILABILITY**

**Coastal Windows DISCONTINUED** dows including casement, awning, double-hung<sup>\*\*</sup> and fixed windows. Impact-resistant double-hung windows utilize two or more snuggers applied to the sill, creating a structural connection between the lower sash and frame. Simply close and lock the window and it's ready to withstand even the toughest weather conditions.<sup>\*</sup>

We also offer a variety of coastal patio doors including inswing patio doors (impact-resistant insulated glass options only), outswing patio doors and French gliding patio doors. Surface bolts are required for impact certification of double doors.

Plus, you can select any of our 50 exterior colors, anodized finishes or custom colors. Choose from a variety of wood species, interior finishes, hardware, grille options, VeriLock® sensors and more. The only options not available on coastal products are decorative glass, blinds and shades.

#### Sensors DISCONTINUED



# **PERFORMANCE & DURABILITY**

Impact-resistant glass provides windborne debris protection," reduced sound transmission and burglar resistance.

Designed to satisfy:

- AAMA/WDMA/CSA 101/I.S.2/A440-08 & -11
- Large missile impact test ASTM E1886/E1996
- TAS 201, 202, 203 (excluding inswing patio doors)
- Peace of mind with 24/7 protection



#### Impact-Resistant Insulated Glass Options\*

- Low-E
- SmartSun™
- Bronze or Gray
- Bronze/Bronze or Gray/Gray (meets Florida Turtle Code)

#### Impact-Resistant Monolithic Glass Options\*

- Low-E
- SmartSun
- Bronze, Gray or Green
- Clear



\*See your local code official for building code requirements in your area.

\*\*Double-hung windows are only available with impact-resistant monolithic bronze, gray, green and clear glass options.

+E-Series Casement 3060 HP Impact DP+65/-75 (AAMA/WDMA/CSA 101/I.S.2/ A440-08 & -11). For more information, visit andersenwindows.com/e-series.

# **ARCHITECTURALLY AUTHENTIC GRILLES**

We offer a variety of grille styles and patterns to choose from, or design your own with varying lines, curves and shapes.

## FULL DIVIDED LIGHT (MODERN DIVIDED LIGHT)

Give any window an authentic look with full divided light grilles that are permanently applied to the interior and exterior of your window with a spacer between the glass. Available in ovolo (colonial) and contemporary profiles.



Chamfer exterior grille and ovolo interior grille profiles

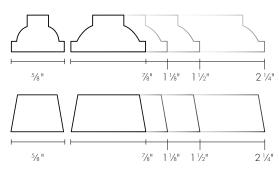
# SIMULATED DIVIDED LIGHT (CLASSIC DIVIDED LIGHT)

An economical solution with traditional beauty, our simulated divided light features fixed exterior and interior grilles without an internal spacer. Available in ovolo and contemporary profiles.

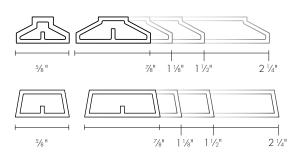


Contemporary exterior and interior grille profiles

#### Interior



#### Exterior

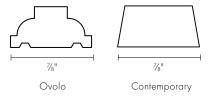


## **REMOVABLE INTERIOR WOOD GRILLES**

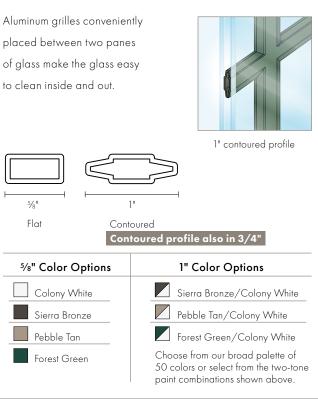
Our removable wood grilles are installed on the interior surface. They are available with an optional surround and an optional permanently applied exterior grille. Available in ovolo and contemporary profiles.



Ovolo profile and optional permanently applied exterior grille with chamfer profile



FINELIGHT<sup>™</sup> GRILLES-BETWEEN-THE-GLASS

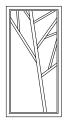


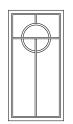
Available in any color combination in addition to those shown.



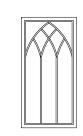
# **DESIGN YOUR OWN GRILLES**

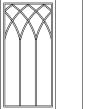
We offer a variety of grille patterns to choose from, or design your own with varying lines, curves and shapes to create a truly unique pattern.

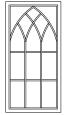


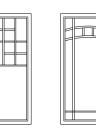












# SCREEN OUT THE INSECTS, NOT THE VIEW

E-Series insect screens let the beauty of the outdoors in, while keeping even small insects out. Choose from a wide selection of insect screen styles, including options that blend seamlessly with your window.

#### WINDOW INSECT SCREENS





TruScene

Conventional

# TruScene<sup>®</sup> Insect Screens<sup>\*</sup>

TruScene insect screens for windows are made with a micro-fine stainless steel mesh. They let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects.

#### Wood-Veneer Insect Screens

For a clean appearance, E-Series interior window insect screens can feature a wood veneer to blend into your window.

## PATIO DOOR INSECT SCREENS

#### Retractable Insect Screen\*\*

This insect screen is built with an innovative color-matched aluminum housing that hides the insect screen when not in use. It's there when you need it and gone when you don't.

#### Hinged Insect Screen

Available for hinged inswing doors, this solid insect screen offers a full-door view and features a lockable latch and automatic closer.

#### Top-Hung Gliding Insect Screen

Open your room to the outdoors with the touch of a finger. Our top-hung gliding insect screen provides smooth and reliable operation, season after season.<sup>†</sup>



Retractable

#### Retractable Insect Screens

Retractable insect screens for casement and awning windows offer a sleek addition to any home. In place, the insect screen keeps insects out. When retracted, it provides a beautiful clear view.

#### \*TruScene wood-veneered insect screens utilize a different frame profile than other E-Series wood-veneered insect screens. \*\*Retractable insect screens are available on inswing, outswing and gliding patio doors. See your Andersen supplier for details. †Visit andersenwindows.com/warranty for details.

All comparisons are made to conventional E-Series aluminum insect screens.

# **BETWEEN-THE-GLASS BLINDS & SHADES**

What could be more convenient than blinds or shades between the panes of glass? Minimal cleaning and no worry about damage. It's simply a fitting way to put privacy at your fingertips. E-Series blinds and shades offer the ultimate in practicality for both residential and commercial applications.

#### **BLINDS-BETWEEN-THE-GLASS**

E-Series blinds-between-the-glass can be installed in many of our patio doors and rectangular picture windows. Placed between the two panes of glass away from dust, dirt and damage, you get the benefit of energy efficiency and privacy, control and convenience of blinds.



Tilt, raise and lower with one control cord.\*



Blinds-Between-the-Glass

## **SYSTEM 3 BLINDS & SHADES**

Add privacy and even greater energy efficiency with this low-maintenance blind or shade solution. Applied to the interior of the sash, the System 3 design creates a triple-glazed window for incredible energy efficiency. Our 5%" blinds and pleated shades are available for casement, awning and picture (specialty auxiliary) windows, plus hinged patio doors, and are mounted to an extruded aluminum storm panel and applied to the interior of the sash. The removable storm panel is available in tan, gold, white or wood veneer.



System 3 Shades System 3 Blinds

#### **Control Knobs**

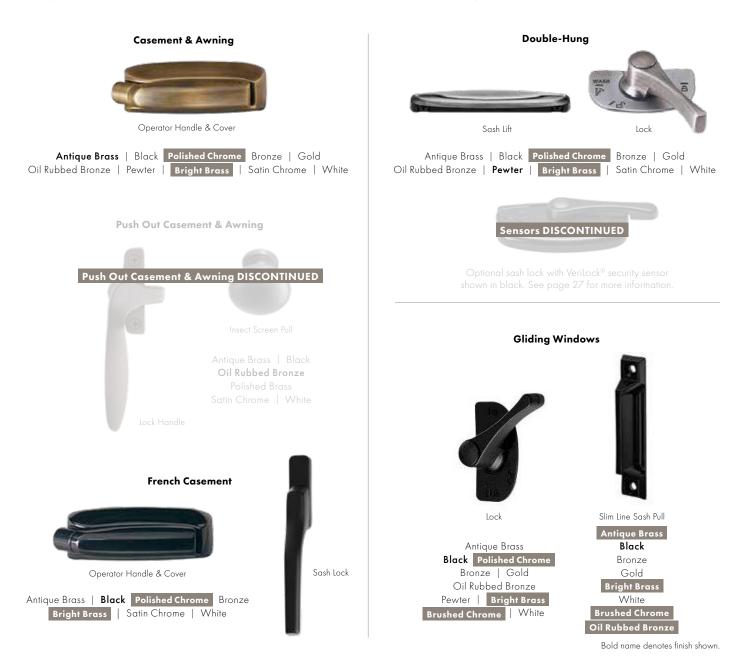


\*Not all sizes of blinds-between-the-glass are retractable.

Printing limitations prevent exact color duplication. See your Andersen supplier for actual color samples.

# WINDOW HARDWARE

Complement a home's decor with E-Series window hardware<sup>\*</sup>, available in a variety of finishes.



**HARDWARE FINISHES** 



\*Hardware sold separately.

Oil rubbed bronze is a "living" finishes that will change with time and use.

Printing limitations prevent exact finish replication. See your Andersen supplier for actual finish samples.

# THE SMARTEST TECHNOLOGY FOR THE SMARTEST HOMES

Andersen<sup>®</sup> E-Series windows and doors can now be part of today's connected home. Monitor the status of your windows and patio doors anytime and from anywhere with our sensor options.<sup>\*</sup> Plus, our new Yale<sup>®</sup> Assure Lock<sup>®</sup>, shown on page 29, lets you remotely lock or unlock your hinged patio doors.<sup>\*</sup> Learn more about the convenience and peace of mind Andersen smart home products offer at **andersenwindows.com/connect**.



Double-Hung Sash Lock VeriLock Security Sensor

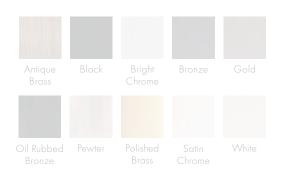
## **VERILOCK® SECURITY SENSORS**

With the most advanced technology in the industry, VeriLock security sensors not only indicate whether windows and patio doors are open or closed, they even indicate if they are locked or unlocked.<sup>\*</sup> No other sensor can do that.

**Maintains Warranty** – No drilling required which can void warranties.

Helps Maximize Energy Efficiency – Windows that are closed but unlocked lose air at a rate up to 3X that of a closed and locked window.<sup>\*\*</sup> VeriLock sensors tell you which windows and patio doors are open or unlocked<sup>\*</sup> so you can help manage air loss.

Preserves Beauty – Available in all hardware finishes.



VeriLock & Open/Closed Sensors DISCONTINUED



Open/Closed Sensor

#### WIRELESS OPEN/CLOSED SENSORS

These wireless sensors provide the peace of mind of knowing whether your windows and patio doors are open.

**Easy Installation** – No tools are required to install our sensors. Simply place the sensor on a window or patio door and line up the magnet with the sensor until the LED glows blue!

**Maintains Warranty** – No drilling required which can void warranties.

**Compact Design** – Sleek, compact design in a variety of colors to blend in with the window or patio door.



\*When properly configured and maintained with a professionally installed security system and/or self-monitoring system compatible with Honeywell® 5800 controls See your Andersen supplier for more information.

\*\*Based on testing of thirty-two (32) A-Series double-hung windows. Air loss through unlocked windows will vary based on window type and age, pressure

differential, temperatures inside and outside the home, altitude and app

<sup>†</sup>See product installation for details.

Printing limitations prevent exact color duplication. See your Andersen supplier for actual color samples.

# PATIO DOOR HARDWARE

Click icon for DESIGNER HARDWARE.

E-Series patio door hardware<sup>\*</sup> is available in a variety of different designs to match virtually any style. Yuma<sup>®</sup>, Encino<sup>®</sup>, Anvers<sup>®</sup>, Newbury<sup>®</sup>, Covington<sup>™</sup> and Whitmore<sup>®</sup> hardware options feature solid drop-forged brass for added strength, while Albany and Tribeca<sup>®</sup> hardware options are made of zinc die cast with durable powder-coated finishes.



Printing limitations prevent exact finish replication. See your Andersen supplier for actual finish samples.



#### **FSB® HINGED PATIO DOOR HARDWARE**



Durable FSB hinged door hardware' features clean lines and a sleek finish for a thoroughly modern look.



Bold name denotes finish shown.

# YALE<sup>®</sup> ASSURE LOCK<sup>®</sup>

Monitor, lock and unlock from anywhere with the Yale Assure Lock." This slim, sleek keyless lock is designed exclusively for Andersen® hinged patio doors<sup>\*\*</sup> and integrates with a wide range of smart home platforms.

Connects with Touchscreen, Touchscreen + Z-Wave & Touchscreen + Bluetooth + WiFi Kit.



\*Hardware sold separately.

\*\*Available on select hinged doors, see your Andersen supplier for details.

All marks where denoted are trademarks of their respective owners. Yale manufactures and supports the limited warranty for Yale Assure Lock for Andersen patio doors.

Printing limitations prevent exact finish replication. See your Andersen supplier for actual finish samples.

# **ENVIRONMENTAL RESPONSIBILITY**

It is more essential than ever that we all do our part to help protect the environment. While environmental responsibility may be new to some, to us, making environmentally responsible manufacturing decisions is nothing new. We've made responsible choices in the past and will continue to strive to be responsible in the future.

#### PRESERVING NATURE

To protect our natural resources, we use wood harvested from managed forests and leverage engineered wood technology whenever possible — we use finger-jointed wood and laminated veneer lumber, both of which use wood efficiently and result in superior performance. In addition, we use water-based finishes, which have less impact on the environment than oil-based products.

#### **CONSERVING ENERGY**

Our technology and design innovation creates greater energy efficiency in all our products. Our High-Performance Low-E4® glass provides superior thermal protection, helping significantly reduce heating and cooling requirements. Additional energy-efficient glass options include triple-pane glass and SmartSun<sup>™</sup> glass. Combined with weathertight frames, sash and weatherstrip, E-Series windows and doors play an important role in energy conservation.



High-Performance Low-E4 glass is up to 45% more energy efficient in winter and up to 57% more energy efficient in summer compared to ordinary dual-pane glass.<sup>\*</sup>

# USING RECLAIMED MATERIALS

Our cladding contains pre-consumer reclaimed aluminum, which requires much less energy to process than virgin aluminum. In addition, our glass utilizes reclaimed glass, which reduces landfill waste.

# **REDUCING WASTE**

We recycle whenever possible — office paper, corrugated cardboard, sawdust, scrap aluminum, paints and solvents. Our electrostatic paint system attracts the paint to the aluminum, creating an efficient use of materials. Packaging enhancements include frame protectors made of HDPE, a recyclable plastic.

## TAKING AN ACTIVE ROLE

We work closely with the industry organizations shown to manufacture energy-efficient and environmentally responsible products.



## **ENVIRONMENTAL CERTIFICATIONS**

E-Series windows and doors have received SCS Global Services (SCS) Indoor Advantage<sup>™</sup> Gold certification for indoor air quality.

Indoor air quality is an important issue because many people spend as much as 90% of their time indoors, either at home, work or school.





# **CASEMENT WINDOWS**

Simple, beautiful and extremely functional, this casement window offers enhanced energy performance. Plus, stainless steel hinges and tracks that open to 90° for great ventilation and easy cleaning. In addition, a single-lever, multi-point locking mechanism with minimally exposed hardware offers a sleek, modern look.

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# CASEMENT WINDOW

# FEATURES

# **CASEMENT WINDOWS**

#### FRAME & SASH

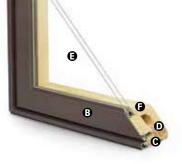
Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany', maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factoryapplied finishes are available in a variety of stains and paints.

Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options. Integral, butyl-backed corner keys provide a positive, tight seal.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

• A Fibrex<sup>®</sup> material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.





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• A continuous perimeter bulb weatherstrip around the frame is positioned on the Fibrex material thermal barrier and provides solid surface contact with the sash.

A secondary bulb weatherstrip is applied on three sides of the sash into a stand-alone kerf on the aluminum extrusion. Available in white or optional black.

#### GLASS

High-Performance Low-E4<sup>®</sup> glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dualpane, high-altitude glass and other special glazing options are available.

Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless steel.

#### HARDWARE

Equipped with a stainless steel gear operator, concealed hinges and hinge track. Arch casement units use stainless steel piano hinges. Sash Locks

Sash Lock

Concealed sash locks

one convenient lever.

in hardware finishes

shown below

Antique Brass | Black

Gold | Oil Rubbed Bronze

Pewter | Bright Brass

Bold name denotes finish shown.

Brushed Chrome | White

Polished Chrome | Bronze

Stainless steel keepers

(multi-point on units taller than 2'-8") provide a

positive lock by operating

resist corrosion.\*\* Available

Locks, handles and operator covers are available in 10 finishes and can be shipped separately closer to job completion.

# HARDWARE OPTIONS



Operator Handle & Cover

#### HARDWARE FINISHES



Oil rubbed bronze is a "living" finish that will change with time and use.

# **EXTERIOR & INTERIOR OPTIONS**

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

#### **INTERIOR WOOD SPECIES**

Pine FACTOR Clear Coc				Hickory Honey	Mahogany' Cinnamon	Cherry Russet	Walnut	Vertical Grain Douglas Fir Espresso	Alder	White Oak	color mc Naturally grain, co make ea All factor are show Painted c Dark bro options a Anodized	atching avail v occurring vo lor and textur ch window o y-finished op vn on pine. options availa nze and blac	ariations in re of wood ne of a kind. tions uble on pine. ak painted pine or maple. ed option
White	Birch Bark	Primed (for paint)	Canvas	Sandtone	Terratone	Forest Green	Dark Bronze	Dove Gray	Prairie Grass	Red Rock	Cocoa Bean	Black	Anodized Silver
*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. **Visit andersenwindows.com/warranty for details.													

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.



## ACCESSORIES Sold Separately

## **CASEMENT WINDOWS**

#### HARDWARE

#### **Power Operator**



Power operators are available in bronze, white, black or gold.

#### Window Opening Control Device Kit

An optional Window Opening Control Device Kit is available, which limits opening the sash to less than 4" when the window is first opened. Available in stone and white.

#### Construction Hardware



Construction locks and operator handles keep your permanent window hardware away from the construction process and possible damage yet allow operation of windows during construction.

#### SENSORS

## VeriLock & Open/Closed Sensors DISCONTINUED

#### Open/Closed Sensors

#### **PRIVACY OPTIONS**

#### System 3 Blinds



A 5/8" aluminum slat blind is mounted to an extruded aluminum blind panel and applied to the window, creating a triple-glazed window boasting privacy and energy efficiency. Available in three colors. Blind panels are offered in white, tan, gold or an optional wood veneer to match your interior.

#### System 3 Shades

Pleated fabric shades are available in four colors to effortlessly and beautifully filter the light.

See page 25 for more information on our blinds and shades.

#### **INSECT SCREENS**

#### TruScene® Insect Screens



Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

#### **Retractable Insect Screens**

Retractable insect screen available in wood-veneered frame options.

#### **Conventional Insect Screens**



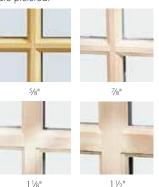
Charcoal fiberalass screen mesh fits into an aluminum frame in colors of bronze, white or gold as well as optional black. Aluminum screen mesh and wood-veneered insect screen also available.

See page 24 for more information on our insect screens.

#### GRILLES

#### Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Finelight<sup>™</sup> Grilles-Between-the-Glass

Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



## 1" Contoured

#### **Removable Interior Wood Grilles**

Removable interior wood arilles are available in a 7/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.



See page 22 for more information on grilles.

## FRENCH CASEMENT WINDOW

## FEATURES

#### FRENCH CASEMENT WINDOWS

#### FRAME & SASH

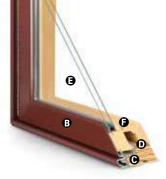
Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany', maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factoryapplied finishes are available in a variety of stains and paints.

Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

• A Fibrex<sup>®</sup> material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.





• A continuous perimeter bulb weatherstrip around the frame is positioned on the Fibrex material thermal barrier and provides solid surface contact with the sash.

Secondary weatherstrip is applied on three sides of the sash. Available in white or optional black.

#### GLASS

G High-Performance Low-E4® glass with a low-conductivity spacer. Tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless stee

#### HARDWARE

Equipped with stainless steel gear operators and piano hinges.

#### Sash Locks

Concealed, multi-point sash locks provide a positive lock by operating one convenient lever. Stainless steel keepers resist corrosion.<sup>\*\*</sup>



French Casement Lock

## HARDWARE OPTIONS



Operator Handle & Cover

#### HARDWARE FINISHES





Bold name denotes finish shown.

## **EXTERIOR & INTERIOR OPTIONS**

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

#### INTERIOR WOOD SPECIES



\*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. \*\*Visit andersenwindows.com/warranty for details.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.



## ACCESSORIES Sold Separately

#### FRENCH CASEMENT WINDOWS

#### Open/Closed Sensors DISCONTINUED

Wireless open/closed sensors are available in four colors. See page 27 for details.

#### **INSECT SCREENS**

#### TruScene® Insect Screens



Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

#### **Retractable Insect Screens**

Retractable insect screen available in wood-veneered frame options.

#### **Conventional Insect Screens**



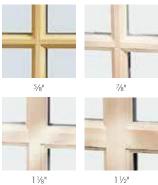
Charcoal fiberglass screen mesh fits into an aluminum frame in colors of bronze, white or gold as well as optional black. Aluminum screen mesh and wood-veneered insect screen also available.

See page 24 for more information on our insect screens.

### GRILLES

#### Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 54,", 78," 1 1/8," 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 5/8," 7/6," 1 1/2," or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Finelight<sup>™</sup> Grilles-Between-the-Glass

Available in 5%" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



#### Removable Interior Wood Grilles

Removable interior wood grilles are available in a 7%" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

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7/8		

See page 22 for more information on grilles.

## PUSH OUT CASEMENT WINDOW

## FEATURES

#### PUSH OUT CASEMENT WINDOWS

#### FRAME & SASH

Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factoryapplied finishes are available in a variety of stains and paints.

Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

A Fibrex<sup>®</sup> material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.



#### Push Out Casement DISCONTINUED

G B G G

A

• A continuous perimeter bulb weatherstrip around the frame is positioned on the Fibrex material thermal barrier and provides solid surface contact with the sash.

A secondary bulb weatherstrip is applied on three sides of the sash. Available in white or optional black.

#### GLASS

G High-Performance Low-E4® glass with a low-conductivity spacer. Tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

Galass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

#### HARDWARE

Equipped with a stainless steel 4-bar friction hinge. Larger units use a stainless steel piano hinge with stainless steel stays.

## HARDWARE OPTIONS



HARDWARE FINISHES



Oil rubbed bronze is a "living" finish that will change with time and use

## EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

#### **INTERIOR WOOD SPECIES**



Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.



## ACCESSORIES Sold Separately

#### PUSH OUT CASEMENT WINDOWS

#### SENSORS

#### Open/Closed Sensors

Wireless open/closed sensors are available in four colors. See page 27 for details.

#### **INSECT SCREENS**

#### Hinged Insect Screens





Pull

Hinged insect screen opens to the interior, providing access to the lock handle. Choose from charcoal fiberglass or aluminum screen mesh. Available in wood-veneered options. Insect screen pulls are available in antique brass, black, oil rubbed bronze, polished brass, satin chrome and white.

#### Retractable Insect Screens

Retractable insect screen available in wood-veneered frame options. Extension jambs required for push out casement windows with retractable insect screens.

See page 24 for more information on our insect screen options.

#### Push Out Casement DISCONTINUED

#### GRILLES

#### Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5%," 7%," 1 1/s," 1 1/2," or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Simulated Divided Light

Permanent exterior and interior grille: without grille spacer bars. Available in 5%," 7%," 1 1%," 1 1/2," or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured



7/8" Interior Ovolo

#### Finelight<sup>™</sup> Grilles-Between-the-Glass

Available in 5%" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.

1" Contoured

#### Removable Interior Wood Grilles

Removable interior wood grilles are available in a 7%" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.



See page 22 for more information on grilles.

**E-SERIES** 

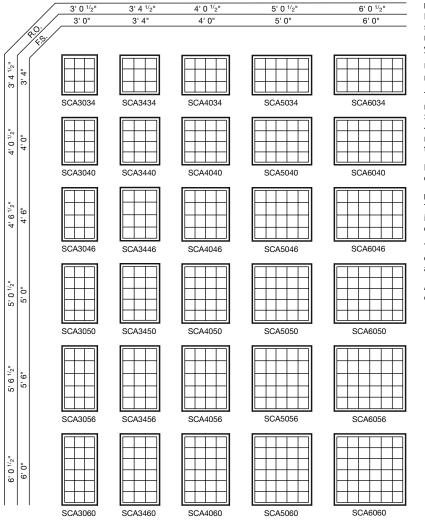
## **Casement Window Sizes**

2. 2. 2. 2.	<u>1' 6 <sup>1</sup>/4"</u> <u>1' 5 <sup>3</sup>/4"</u>	<u>1' 8 <sup>1</sup>/2"</u> 1' 8"	2' 0 <sup>1</sup> /2" 2' 0"	2' 4 <sup>1</sup> /2" 2' 4"	2' 6 <sup>1</sup> /2" 2' 6"	2' 8 <sup>1</sup> /2" 2' 8"	3' 0 <sup>1</sup> /2" 3' 0"	dimensions: Clear Opening Width 2	t or exceed the fo ar Opening Area 5 0", Clear Opening	5.7 sq. ft., Clear g Height 24" and
2' 0 <sup>1/</sup> 2" 2' 0"	CAX15 <sup>3</sup> /4 20	CAX1820	CAX2020	CAX2420	CAX2620	CAX2820	CAX3020	6'10-1/2" struc †† Units meet the s		nt).
2' 6 <sup>1/</sup> 2" 2' 6"	CAX15 <sup>3</sup> / <sub>4</sub> 26	CAX1826	CAX2026	CAX2426	CAX2626	CAX2826	CAX3026		evice is standard units. See your lo in your area.	
2' 8 <sup>1/2</sup> " 2' 8"								** A piano hinge an on 2860, 3056 a If glass is positioned	and 3060 caseme	ent units.
3' 0 <sup>1/</sup> 2" 3' 0"	CAX15 <sup>3</sup> / <sub>4</sub> 28	CAX1828	CAX2028	CAX2428	CAX2628	CAX2828	CAX3028	safety/tempered gla may differ. Verify ten your local building c	npered glass requ ode official.	irements with
	CAX15 <sup>3</sup> /4 30	CAX1830	CAX2030	CAX2430	CAX2630	CAX2830	CAX3030	Use structural joinin required by code.	g material when r	necessary or
3' 4 <sup>1/2"</sup> 3' 4"	CAX15 <sup>3</sup> / <sub>4</sub> 34	CAX1834	CAX2034	CAX2434	CAX2634	CAX2834	CAX3034	The light patterns ill removable interior w Simulated Divided L and Finelight <sup>™</sup> Grille: interior wood grilles	ood grilles, Full D ight, Decorelle 10 s-Between-the-Gla	ivided Light, 00, 150 and 400 iss. All removable
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4' 6 <sup>1/</sup> 2" 4' 6"										
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0 <sup>1/</sup> 2"	$\square$	$\square$	$\square$	$\square$						
5, 0								Left Stationa	ary Right	
	CAX15 <sup>3</sup> /4 50	CAX1850	CAX2050	CAX2450 †*	CAX2650 †	CAX2850 †	CAX3050 *	FORMULA FOR COMBI The overall frame di	mension (both wie	
3" <sup>1/2</sup> "	$\square$	$\square$	$\square$	$\square$	$\square$	$\square$	$\square$	is equal to the sum dimensions plus joir		
5 6 1								The overall rough op equal to the overall		
	CAX15 3/4 56				t CAX2656 †	CAX2856 *	CAX3056 **	all sides. Any unit within each	combination can	he operating or
								stationary.	combination can	be operating of
6' 0 <sup>1/</sup> 2" 6' 0"										
1 1 1	CAX15 <sup>3</sup> /4 60	CAX1860	CAX2060	CAX2460 †1	CAX2660 †	CAX2860 **	CAX3060 **			
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Joined Caseme Combinati	nt									
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2'-0"	4'	-0 1/2"	4'-0"		6'-0 1/2"	6'-0"	8'-0 1/2"	8'-0"	10'-0 1/2"	10'-0"
2'-4" 2'-6"		-8 1/2" -0 1/2"	4'-8" 5'-0"		7'-0 1/2" 7'-6 1/2"	7'-0" 7'-6"	9'-4 1/2" 10'-0 1/2"	9'-4" 10'-0"	11'-8 1/2" 12'-6 1/2"	11'-8" 12'-6"
2'-8" 3'-0"		-4 1/2" -0 1/2"	5'-4" 6'-0"		8'-0 1/2" 9'-0 1/2"	8'-0" 9'-0"	10'-8 1/2" 12'-0 1/2"		13'-4 1/2" 15'-0 1/2"	13'-4" 15'-0"



# E-Series Casement Windows

## **Casement Picture Window Sizes**



#### NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

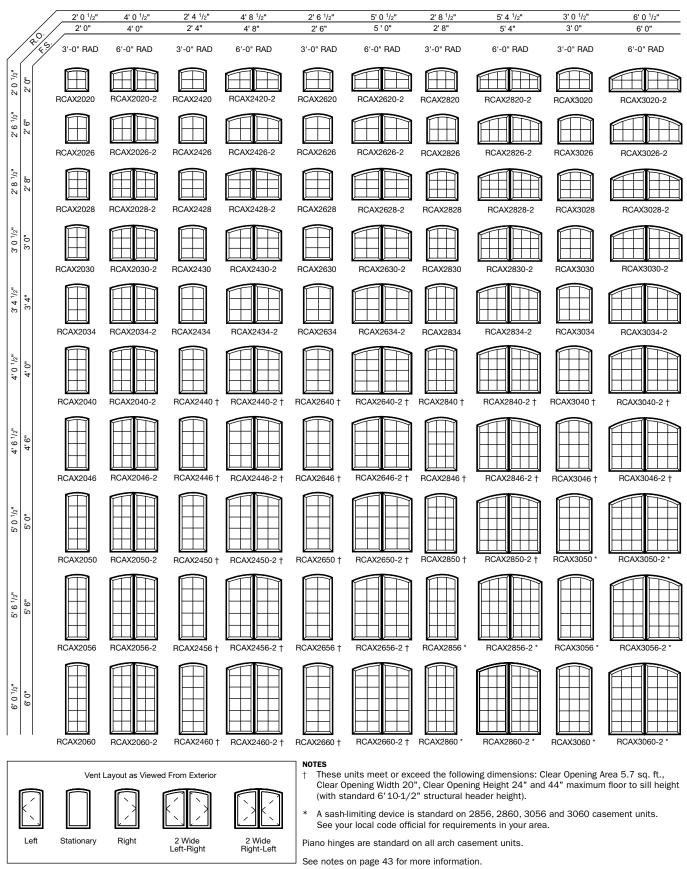
Any unit within each combination can be operating or stationary.

### **Casement Transom Window Sizes**

,	<u>1' 6 <sup>1</sup>/4"</u> <u>1' 5 <sup>3</sup>/4"</u>	1' 8 <sup>1</sup> /2" 1' 8"	2' 0 <sup>1</sup> /2" 2' 0"	2' 4 <sup>1</sup> /2" 2' 4"	2' 6 <sup>1</sup> /2" 2' 6"	2' 8 <sup>1</sup> /2" 2' 8"	3' 0 <sup>1</sup> /2" 3' 0"	3' 4 <sup>1</sup> /2" 3' 4"	4' 0 <sup>1</sup> /2" 4' 0"
1.21/2	SCA15 <sup>3</sup> /412	SCA1812	SCA2012	SCA2412	SCA2612	SCA2812	SCA3012	SCA3412	SCA4012
1' 4 <sup>1</sup> /2" 1' 4"	SCA15 <sup>3</sup> /414	SCA1814	SCA2014	SCA2414	SCA2614	SCA2814	SCA3014	SCA3414	SCA4014
1' 6 <sup>1</sup> /4" 1' 5 <sup>3</sup> /4"	SCA15 <sup>3</sup> /415 <sup>3</sup> /4	SCA1814	SCA2015 <sup>3</sup> /4	SCA2415 3/4	SCA2014	SCA2814	SCA3015 <sup>3</sup> /4	SCA3415 <sup>3</sup> /4	SCA4015 <sup>3</sup> /4
1' 8 <sup>1</sup> /2" 1' 8"	SCA15 <sup>3</sup> /418	SCA1818	SCA2018	SCA2418	SCA2618	SCA2818	SCA3018	SCA3418	SCA4018

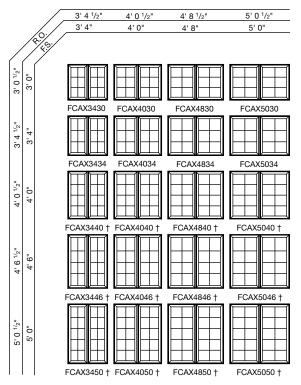
## CASEMENT WINDOWS

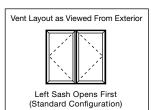
### **Arch Casement Window Sizes**





### **French Casement Window Sizes**





#### NOTES

† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6' 10-1/2" structural header height). Local codes may differ. Verify egress requirements with your local building code official.

Piano hinges and step jamb are standard on all French casement units.

If glass is positioned within 18" of the finished floor, safety/ tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

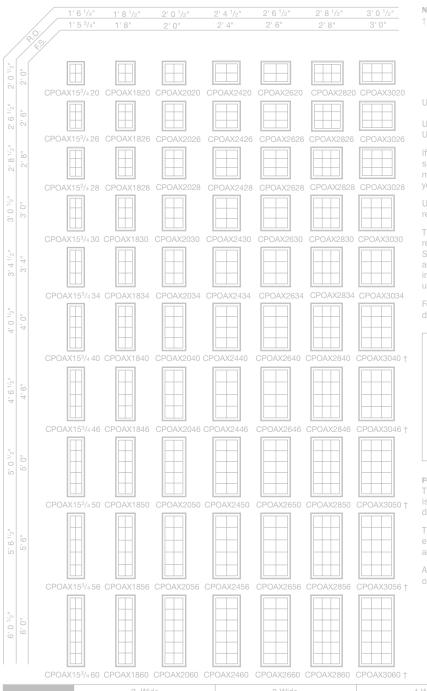
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary.

## CASEMENT WINDOWS

### **Push Out Casement Window Sizes**

#### Push Out Casement DISCONTINUED



#### NOTES

These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6' 10-1/2" structural header height). Local codes may differ. Verify egress requirements with your local building code official.

Jnits  $\leq$  24" Actual Frame Width (AFW) will receive hinges only (no clip or friction arm).

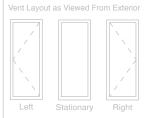
Units > 24" AFW and  $\leq$  30" AFW receive clip only. Units > 30" AFW receive (2) 14" friction arms.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.



#### FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

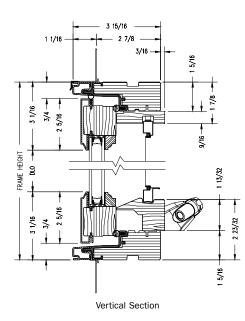
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary.

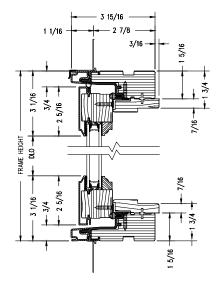
	2- V	Vide	3-W	lide	4-Wid	de	5-Wide	
Single Unit Frame Width	Rough Opening Width	Frame Width						
1'-5 3/4"	3'-0"	2'-11 1/2"	4'-5 3/4"	4'-5 1/4"	5'-11 1/2"	5'-11"	7'-5 1/4"	7'-4 3/4"
1'-8"	3'-4 1/2"	3'-4"	5'-0 1/2"	5'-0"	6'-8 1/2"	6'-8"	8'-4 1/2"	8'-4"
2'-0"	4'-0 1/2"	4'-0''	6'-0 1/2"	6'-0"	8'-0 1/2"	8'-0"	10'-0 1/2"	10'-0"
2'-4"	4'-8 1/2"	4'-8"	7'-0 1/2"	7'-0"	9'-4 1/2"	9'-4"	11'-8 1/2"	11'-8"
2'-6"	5'-0 1/2"	5'-0"	7'-6 1/2"	7'-6"	10'-0 1/2"	10'-0"	12'-6 1/2"	12'-6"
2'-8"	5'-4 1/2"	5'-4"	8'-0 1/2"	8'-0"	10'-8 1/2"	10'-8"	13'-4 1/2"	13'-4"
3'-0"	6'-0 1/2"	6'-0"	9'-0 1/2"	9'-0"	12'-0 1/2"	12'-0"	15'-0 1/2"	15'-0"



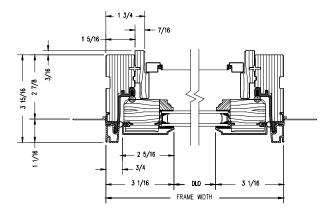
### Sash-Set (2-Piece) Casement



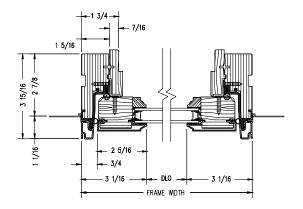
Casement



Vertical Section



Horizontal Section



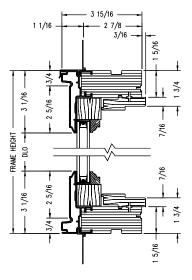
Horizontal Section

Shown with ovolo (colonial) glass stops.

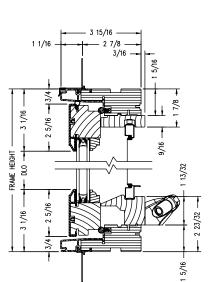
## CASEMENT WINDOWS

### **Casement Windows**

#### **Direct-Set (1-Piece) Casement**

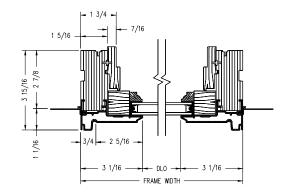


Vertical Section

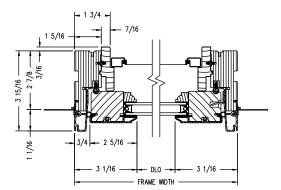


**Arch Casement** 

Vertical Section



Horizontal Section



Horizontal Section

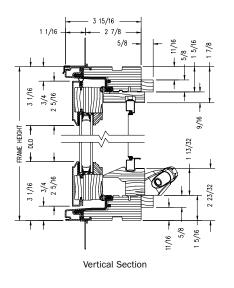
Shown with ovolo (colonial) glass stops.

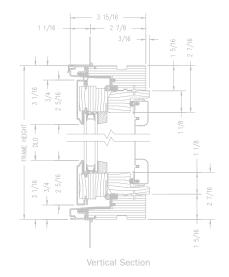
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

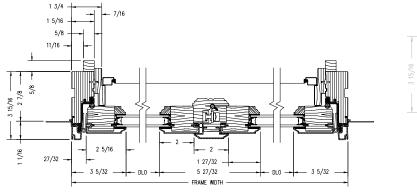


Push Out Casement DISCONTINUED

**E-SERIES** 

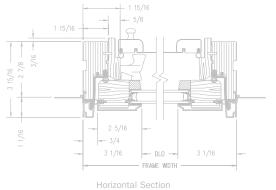






Horizontal Section

Shown with ovolo (colonial) glass stops.



Shown with contemporary glass stops.

## **AWNING WINDOWS**

Used alone or as an accent window, E-Series awning windows add visual interest and ventilation. Plus, they are easy to clean from the inside, while still offering a weathertight seal for outstanding performance. They include stainless steel hardware with the operator located on the sill for a true awning style and feature the same sight lines as our casement window for design flexibility when creating large window combinations.

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## AWNING WINDOW

## **FEATURES**

### **AWNING WINDOWS**

#### FRAME & SASH

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany,\* maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factoryapplied finishes are available in a variety of stains and paints.

**B** Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options. Integral, butyl-backed corner keys provide a positive, tight seal.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges and metal installation clips are available.

• A Fibrex<sup>®</sup> material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.





A

**D** A continuous perimeter bulb weatherstrip around the frame is positioned on the Fibrex material thermal barrier and provides solid surface contact with the sash.

A secondary bulb weatherstrip is applied on three sides of the sash into a stand-alone kerf on the aluminum extrusion. Available in white or optional black.

#### GLASS

G High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dualpane, high-altitude glass and other special glazing options are available.

**G** Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless steel.

#### HARDWARE

Equipped with a stainless steel gear operator, concealed hinges and hinge track.

Locks, handles and operator covers are available in 10 finishes and can be shipped separately closer to job completion.

HARDWARE OPTIONS



Concealed sash locks provide a positive lock. Stainless steel keepers resist corrosion.\*\* Available in hardware finishes shown below.

Sash Lock

#### Antique Brass | Black Polished Chrome | Bronze Gold | Oil Rubbed Bronze Pewter | Bright Brass Brushed Chrome | White Operator Handle & Cover Bold name denotes finish shown. HARDWARE FINISHES Polished Chrome Antique Black Bronze Gold Brass Oil rubbed bronze is a "living" finish that will change with time and use. Oil Rubbed Pewter Brushed White

Chrome

Bright Brass

**EXTERIOR & INTERIOR OPTIONS** 

**EXTERIOR COLORS** 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

#### **INTERIOR WOOD SPECIES**

Pine FACTOR	Mixed Grai Douglas Fir <b>2Y-FINISHE</b>		Maple R <b>S</b>	Hickory	Mahogany	Cherry	Walnut	Vertical Grain Douglas Fir	Alder	White Oak	color ma Naturally grain, col make eac All factor are show		able. riations in e of wood ne of a kind. ions
			5. L. A.Y.			11.110.00	14040					ptions availal nze and blacl	
		History		1144			<b>6</b> T.H	din 5.			Anodized	silver painte	
Clear Cod	at Wheat	Autumn Oak	Golden	Honey	Cinnamon	Russet	Mocha	Espresso			available	on maple on	lly.
			Hickory										
INTERIC	OR PAINTE	OPTIONS											
White	Birch Bark	Primed (for paint)	Canvas	Sandtone	Terratone	Forest Green	Dark Bronze	Dove Gray	Prairie Grass	Red Rock	Cocoa Bean	Black	Anodized Silver
		*Actual wo	od species is	either Sapele	or Sipo, both n	on-endanger	ed species g	rown in Africa, wit	h color an	d characteristics s	similar to Cent	ral American	mahoganies.

Bronze

\*\*Visit and ersenwindows.com/warranty for details.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.



## ACCESSORIES Sold Separately

## **AWNING WINDOWS**

#### HARDWARE

#### **Power Operator**



Power operators are available in bronze, white, black or gold.

#### Window Opening Control Device Kit

An optional Window Opening Control Device Kit is available, which limits opening the sash to less than 4" when the window is first opened. Available in stone and white.

#### Construction Hardware



Construction locks and operator handles keep your permanent window hardware away from the construction process and possible damage yet allow operation of windows during construction.

#### SENSORS

## VeriLock & Open/Closed Sensors DISCONTINUED

#### Open/Closed Sensors

#### **PRIVACY OPTIONS**

#### System 3 Blinds



A 5/8" aluminum slat blind is mounted to an extruded aluminum blind panel and applied to the window, creating a triple-glazed window boasting privacy and energy efficiency. Available in three colors. Blind panels are offered in white, tan, gold or an optional wood veneer to match your interior.

#### System 3 Shades

Pleated fabric shades are available in four colors to effortlessly and beautifully filter the light.

See page 25 for more information on our blinds and shades.

#### **INSECT SCREENS**

#### TruScene® Insect Screens



Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

#### **Retractable Insect Screens**

Retractable insect screen available in wood-veneered frame options.

#### **Conventional Insect Screens**



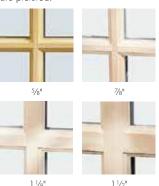
Charcoal fiberglass screen mesh fits into an aluminum frame in colors of bronze, white or gold as well as optional black. Aluminum screen mesh and wood-veneered insect screen also available

See page 24 for more information on our insect screens.

#### GRILLES

#### Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Finelight<sup>™</sup> Grilles-Between-the-Glass

Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



#### **Removable Interior Wood Grilles**

Removable interior wood grilles are available in a 7/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.



See page 22 for more information on grilles.

## PUSH OUT AWNING WINDOW

## **FEATURES**

## **PUSH OUT AWNING**

#### FRAME & SASH

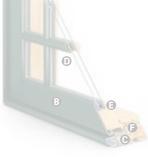
A Select wood components are kiln

**B** Wood components are fitted with

• A Fibrex<sup>®</sup> material thermal barrier



#### Push Out Awning DISCONTINUED



D A continuous perimeter bulb

• High-Performance Low-E4<sup>®</sup> glass

**G**lass is fixed in place from the

GLASS

A

HARDWARE

### HARDWARE OPTIONS



#### **HARDWARE FINISHES**



## **EXTERIOR & INTERIOR OPTIONS**

**EXTERIOR COLORS** 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

**INTERIOR WOOD SPECIES INTERIOR PAINTED OPTIONS** 

Interior custom stains, paints and color matching available.





## PUSH OUT AWNING WINDOWS

#### SENSORS

#### Open/Closed Sensors

Wireless open/closed sensors are available in four colors. See page 27 for details.

#### **INSECT SCREENS**

#### Hinged Insect Screens



#### nsect Screen Pull

Hinged insect screen opens to the interior, providing access to the lock handle. Choose from charcoal fiberglass or aluminum screen mesh. Available in wood-veneered options. Insect screen pulls are available in antique brass, black, oil rubbed bronze<sup>\*</sup>, polished brass, satin chrome and white.

#### Retractable Insect Screens

Retractable insect screen available in wood-veneered frame options. Extension jambs required for push out awning windows with retractable insect screens.

See page 24 for more information on our insect screen options.

### Push Out Awning DISCONTINUED

#### GRILLES

#### Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5%," 7%, 1 1/6," 1 1/2," or 2 1/4," widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Simulated Divided Light

Permanent exterior and interior grille: without grille spacer bars. Available in 5%," 7%," 1 1%," 1 1½," or 2 1¼" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured



#### Finelight<sup>™</sup> Grilles-Between-the-Glass

Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile



1" Cor

#### Removable Interior Wood Grilles

Removable interior wood grilles are available in a 7%" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

See page 22 for more information on grilles.

### **Awning Window Sizes**

	2' 0 <sup>1</sup> /2"	2' 4 <sup>1</sup> /2"	2' 6 <sup>1</sup> /2"	2' 8 <sup>1</sup> /2"	3' 0 <sup>1</sup> /2"	3' 4 1/2"	4' 0 <sup>1</sup> /2"
/	2' 0"	2' 4"	2' 6"	2' 8"	3' 0"	3' 4"	4' 0"
2							
1' 8 1/2"	AAX2018	AAX2418	AAX2618	AAX2818	AAX3018	AAX3418	AAX4018
2' 0 <sup>1</sup> /2" 2' 0"		AAX2420	AAX2620	AAX2820	AAX3020	AAX3420	AAX4020
2' 6 <sup>1</sup> /2" 2' 6"							
3' 0 1/2" 3' 0"		AAX2426	AAX2626	AAX2826	AAX3026	AAX3426	AAX4026
3' 4 1/2" 3' 4"	AAX2030	AAX2430	AAX2630	AAX2830		AAX3430	AAX4030
4' 0 <sup>1</sup> /2" 4' 0"	AAX2034	AAX2434	AAX2634	AAX2834	AAX3034	AAX3434	AAX4034
	AAX2040	AAX2440	AAX2640	AAX2840	AAX3040	AAX3440	AAX4040

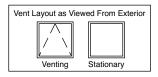
#### NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.



#### FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

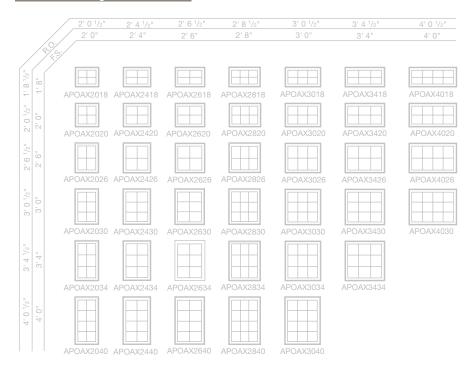
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary.

#### PUSH OUT AWNING

Units  $\geq$  36" Actual Frame Height receive (2) friction stays.

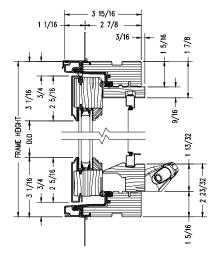
#### Push Out Awning DISCONTINUED



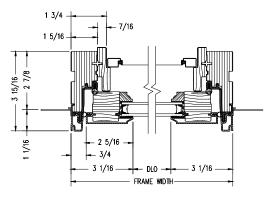




## **Awning Windows**

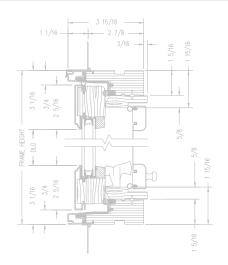


Vertical Section

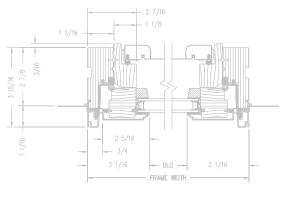


Horizontal Section

### Push Out Awning DISCONTINUED



Vertical Section



Horizontal Section

Shown with contemporary glass stops.

Joined Awning Width Combinations	2-Wide				Joined Awning Height Combinations	2-High		3-High	
Single Unit Frame Width	Rough Opening Width	Frame Width	Rough Opening Width	Frame Width	Single Unit Frame Height	Rough Opening Height	Frame Height	Rough Opening Height	Frame Height
2'-0"	4'-0 1/2"	4'-0"	6'-0 1/2"	6'-0"	1'-8"	3'-4 1/2"	3'-4"	5'-0 1/2"	5'-0"
2'-4"	4'-8 1/2"	4'-8"	7'-0 1/2"	7'-0"	2'-0"	4'-0 1/2"	4'-0"	6'-0 1/2"	6'-0"
2'-6"	5'-0 1/2"	5'-0"	7'-6 1/2"	7'-6"	2'-6"	5'-0 1/2"	5'-0"	7'-6 1/2"	7'-6"
2'-8"	5'-4 1/2"	5'-4"	8'-0 1/2"	8'-0"	3'-0"	6'-0 1/2"	6'-0"	9'-0 1/2"	9'-0"
3'-0"	6'-0 1/2"	6'-0"	9'-0 1/2"	9'-0"	3'-4"	6'-8 1/2"	6'-8"	10'-0 1/2"	10'-0"
3'-4"	6'-8 1/2"	6'-8"	10'-0 1/2"	10'-0"	4'-0"	8'-0 1/2"	8'-0"	12'-0 1/2"	12'-0"
4'-0"	8'-0 1/2"	8'-0"	12'-0 1/2"	12'-0"		· ·			

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Shown with ovolo (colonial) glass stops.



## **DOUBLE-HUNG WINDOWS**

A classic beauty, double-hung windows offer a sleek design with ventilation options from the top, bottom or both. Add a TruScene® insect screen to let the outside in, maximizing your view, not limiting it. E-Series double-hung windows give you the option to select aluminum or wood jamb liner inserts for added visual appeal and include flush-mounted hardware that allows for easy tilt-in operation.

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Window Details	
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## DOUBLE-HUNG WINDOW

## FEATURES

#### DOUBLE-HUNG WINDOWS

#### FRAME & SASH

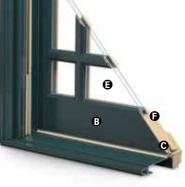
Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany', maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factoryapplied finishes are available in a variety of stains and paints.

 Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Optional vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

• Compression bulb weatherstrip is applied on the bottom sash, head jamb, at the meeting rail and on side jambs for a maximum weather seal.

Jamb liners encase balancer assemblies that allow each sash to be tilted 90° inward from a bottom pivot and stay securely in place for washing.



• Double-hung jamb liners incorporate synthetic interior and exterior inserts or optional painted aluminum exterior and wood-veneered interior inserts.



#### GLASS

High-Performance Low-E4<sup>®</sup> glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dualpane, high-altitude glass and other special glazing options are available.

Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless steel.

#### HARDWARE

Sash lock/tilt mechanisms and keepers give a slim, more traditional design and allow opening and tilting of the window in one operation. Tilting the sash from the inside for cleaning is effortless. Optional surface mount sash lifts allow for easy operation. Units less than 3' wide use one lift. Units 3' wide and greater use two lifts.

## HARDWARE OPTIONS



Windows with VeriLock® sensors use a different sash lock. See the next page for details. Bold name denotes finish shown.

#### HARDWARE FINISHES



## **EXTERIOR & INTERIOR OPTIONS**

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

#### INTERIOR WOOD SPECIES



Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.



## ACCESSORIES Sold Separately

#### **DOUBLE-HUNG WINDOWS**

#### HARDWARE

#### Window Opening Control Device Kit

An optional Window Opening Control Device Kit is available, which limits opening the sash to less than 4" when the window is first opened. Available in stone and white.

#### VeriLock & Open/Closed Sensors DISCONTINUED



#### Open/Closed Sensors

### **INSECT SCREENS**

#### TruScene® Insect Screens

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

#### **Conventional Insect Screens**



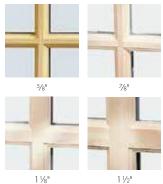
Charcoal fiberglass screen mesh fits into an aluminum frame in all 50 exterior colors and seven anodized finishes. Available in half or full insect screens. Aluminum screen mesh is available as an option.

See page 24 for more information on our insect screens.

## GRILLES

### Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Finelight<sup>™</sup> Grilles-Between-the-Glass

Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



#### **Removable Interior Wood Grilles**

Removable interior wood grilles are available in a 7/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

-	-		
-	-	-	

See page 22 for more information on grilles.

## DOUBLE-HUNG INSERT WINDOW

## **FEATURES**

#### **DOUBLE-HUNG INSERT** WINDOWS

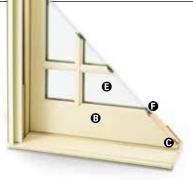
Double-hung insert window fits into an existing window frame making installation a breeze. The appearance of the interior and exterior of the home are maintained because the existing frame, wall coverings and trim work stay completely intact.

#### **FRAME & SASH**

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factoryapplied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

• Compression bulb weatherstrip is applied on the bottom sash, head jamb, at the meeting rail and on side jambs for a maximum weather seal.



Jamb liners encase balancer assemblies that allow each sash to be tilted 90° inward from a bottom pivot and stay securely in place for washing.

**D** Basic jamb liners are available in beige or white and are made of synthetic material. Optional painted aluminum exterior inserts and woodveneered interior inserts also available.



### SILL

8 degrees is the standard slope. Filler block is used on existing window sill angles of less than 8 degrees.

## GLASS SPACERS available in black, white and stainless steel.

#### GLASS

G High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dualpane, high-altitude glass and other special glazing options are available.

removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

**G** Glass is fixed in place from the

interior with wood stops that can be

### HARDWARE OPTIONS



Oil Rubbed Bronze | Pewter | Bright Brass | Brushed Chrome White

Windows with VeriLock® sensors use a different sash lock. See the next page for details. Bold name denotes finish shown.

#### **HARDWARE FINISHES**



## **EXTERIOR & INTERIOR OPTIONS**

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

## **INTERIOR WOOD SPECIES**



\*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.



HARDWARE

Sash lock/tilt mechanisms and

tilting of the window in one

keepers give a slim, more traditional

operation. Tilting the sash from the

design and allow opening and

inside for cleaning is effortless.

Surface mount sash lifts allow for

easy operation. Units less than 3'

wide use one lift. Units 3' wide

**MEASURING GUIDELINES** 

insert windows can be found on

andersenwindows.com/measure.

and greater use two lifts.

Measuring guidelines for double-hung insert and picture

### ACCESSORIES Sold Separately

#### DOUBLE-HUNG INSERT WINDOWS

#### HARDWARE

#### Window Opening Control Device Kit

An optional Window Opening Control Device Kit is available, which limits opening the sash to less than 4" when the window is first opened. Available in stone and white.

#### VeriLock & Open/Closed Sensors DISCONTINUED



VeriLock sensors are unique as they detect whether the windows are locked or unlocked' — a feature no other sensors can provide. Available in all hardware finishes.

#### Open/Closed Sensors

Wireless open/closed sensors are available in four colors.

See page 27 for Smart Home options.

#### **INSECT SCREENS**

#### TruScene<sup>®</sup> Insect Screens

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

#### **Conventional Insect Screens**



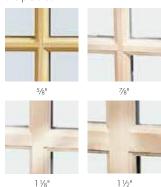
Charcoal fiberglass screen mesh fits into an aluminum frame in all 50 exterior colors and seven anodized finishes. Available in half or full insect screens. Aluminum screen mesh is available as an option.

See page 24 for more information on our insect screens.

### GRILLES

#### Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5⁄4", 7⁄8", 1 1⁄8", 1 1⁄2", or 2 1⁄4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 54," 76," 1 1/2," or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



/8"

#### Finelight<sup>™</sup> Grilles-Between-the-Glass

Available in %" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



#### **Removable Interior Wood Grilles**

Removable interior wood grilles are available in a 7/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.



See page 22 for more information on grilles.

## DOUBLE-HUNG SASH REPLACEMENT KIT

## **FEATURES**

#### **DOUBLE-HUNG SASH REPLACEMENT KITS**



Double-hung sash replacement kits are complete with window sash, locking hardware and sash lifts, compression jamb liners and balancer systems, sill filler, head parting stop and installation hardware. Each kit is built to your exact measurements.

The kits were designed to replace older sash with a new energy-efficient sash without removing the trim and the window frame. The sash replacement will fit a double-hung window with a jamb pocket depth of 3 1/4" or larger.

Kits are also available in a picture window design. The sash depth is 1<sup>17</sup>/<sub>32</sub>". Picture window sash replacement kit consists of one sash and one sill filler.

#### SASH

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factoryapplied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

• The sash replacement kit utilizes a foam weatherstrip on the bottom of the lower sash that forms a weather-tight seal against the sill filler when closed.

• Hollow bulb weatherstrip forms a compression seal at the meeting rails and at the head.

## HARDWARE OPTIONS



Each kit utilizes a two-piece foambacked jamb liner and a block and

tackle balancer system. The sash tilt inward for easy cleaning. Beige or

white jamb liners are available and

are cut to the sill slope specified

at time of order.

Bold name denotes finish shown.

#### HARDWARE FINISHES



Additional finishes not shown or listed above include: Antique Brass, Brushed Chrome, Oil Rubbed Bronze, Pewter and Polished Chrome

## EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

#### **INTERIOR WOOD SPECIES** Interior custom stains, paints and color matching available. Naturally occurring variations in grain, color and texture of wood Mixed Grain Oak Walnut Vertical Grain Alder White Oak make each window one of a kind. Pine Maple Hickory Mahogany\* Cherry Douglas Fir Douglas Fir All factory-finished options are shown on pine FACTORY-FINISHED INTERIORS Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only. Clear Coat Wheat Autumn Oak Golden Honey Cinnamon Mocha Russet Espresso Hickory **INTERIOR PAINTED OPTIONS** White Birch Bark Primed Sandtone Terratone Dark Prairie Red Rock Black Canvas Forest Dove Cocoa Anodized (for paint) Green Bronze Gray Grass Bean Silver

\*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.



# GLASS SPACERS available in black, white and stainless steel.

#### GLASS

G High-Performance Low-E4® glass with a low-conductivity spacer. Tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

#### HARDWARE

Sash replacement kits under 36" in width will receive one lock and one sash lift. Kits 36" to 48" in width will receive two locks and two sash lifts. Kits 48" and wider will require three locks and two sash lifts.

#### **MEASURING GUIDELINES**

Measuring guidelines for double-hung and picture sash replacement kits can be found on andersenwindows.com/measure.

## ACCESSORIES Sold Separately

### **DOUBLE-HUNG SASH REPLACEMENT KITS**

### **INSECT SCREENS**

#### TruScene® Insect Screens

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

#### **Conventional Insect Screens**



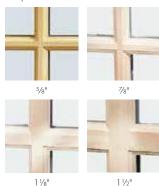
Charcoal fiberglass screen mesh fits into an aluminum frame in all 50 exterior colors and seven anodized finishes. Available in half or full insect screens. Aluminum screen mesh is available as an option.

See page 24 for more information on our insect screens.

#### GRILLES

#### Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Finelight<sup>™</sup> Grilles-Between-the-Glass

Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



#### **Removable Interior Wood Grilles**

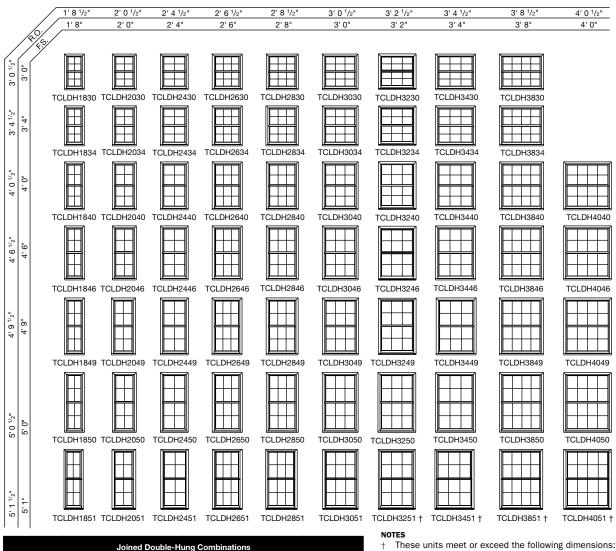
Removable interior wood arilles are available in a 7/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.



See page 22 for more information on grilles.

## DOUBLE-HUNG WINDOWS

## **Double-Hung Window Sizes**



	2-Wide		3-Wide				
Single Unit Frame Width	Rough Opening Width	Frame Width	Single Unit Frame Width	Rough Opening Width	Frame Width		
1'-8"	3'-4 1/2"	3'-4"	1'-8"	5'-0 1/2"	5'-0"		
2'-0"	4'-0 1/2"	4'-0"	2'-0"	6'-0 1/2"	6'-0"		
2'-4"	4'-8 1/2"	4'-8"	2'-4"	7'-0 1/2"	7'-0"		
2'-6"	5'-0 1/2"	5'-0"	2'-6"	7'-6 1/2"	7'-6"		
2'-8"	5'-4 1/2"	5'-4"	2'-8"	8'-0 1/2"	8'-0"		
3'-0"	6'-0 1/2"	6'-0"	3'-0"	9'-0 1/2"	9'-0"		
3'-2"	6'-4 1/2"	6'-4"	3'-2"	9'-6 1/2"	9'-6"		
3'-4"	6'-8 1/2"	6'-8"	3'-4"	10'-0 1/2"	10'-0"		
3'-8"	7'-4 1/2"	7'-4"	3'-8"	11'-0 1/2"	11'-0"		
4'-0"	8'-0 1/2"	8'-0"	4'-0"	12'-0 1/2"	12'-0"		

These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6'10-1/2" structural header height). See your local code official for requirements in your area.

Units may be ordered with sash lifts if desired. Units 3'0" and wider will use two sash lifts.

If glass is positioned within 18" of the finished floor, safety/ tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles. Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

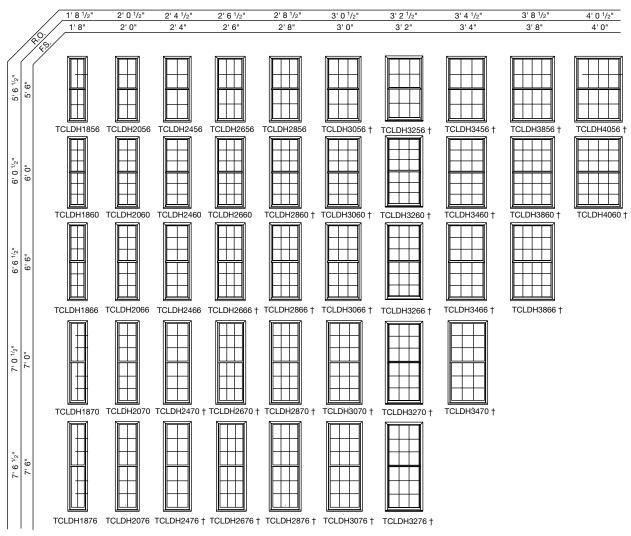
#### FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.



## **Double-Hung Window Sizes**



#### NOTES

† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6'10-1/2" structural header height). See your local code official for requirements in your area.

Units may be ordered with sash lifts if desired. Units 3'0" and wider will use two sash lifts.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

## DOUBLE-HUNG WINDOWS

#### 1' 8 <sup>1</sup>/2' 2' 0 <sup>1</sup>/2' 2' 4 1/2 2' 6 1/2 2' 8 1/2 3' 0 1/2' 3' 2 <sup>1</sup>/2' 3' 4 1/2 3' 8 1/2' 1' 8" 2' 0" 2' 4" 2' 6" 2' 8" 3' 0" 3' 2" 3' 4" 3' 8" -4' 6 <sup>1/</sup>2" 4'6" TCLDH1846C TCLDH2046C TCLDH2446C TCLDH2646C TCLDH2846C TCLDH3046C TCLDH3246C TCLDH3446C TCLDH3846C 4' 6 <sup>1/</sup>2" 4'6" TCDLH1846RC TCLDH2046RC TCLDH2446RC TCLDH2646RC TCLDH2846RC TCLDH3046RC TCLDH3246RC TCLDH3446RC TCLDH3846RC 5' 0" 0 īο TCLDH1850C TCLDH2050C TCLDH2450C TCLDH2650C TCLDH2850C TCLDH3050C TCLDH3250C TCLDH3450C TCLDH3850C 5' 0 <sup>1/</sup>2" 5' 0" TCLDH1850RC TCLDH2050RC TCLDH2450RC TCLDH2650RC TCLDH2850RC CLDH3050RC TCLDH3250RC TCLDH3450RC TCLDH3850RC 5' 1 <sup>1/</sup>2" īο 1 TCLDH1851C TCLDH2051C TCI DH2451C TCLDH2651C TCI DH2851C TCLDH3051C TCLDH3251C TCI DH3451C TCI DH3851C 2 ÷ . Īo īο TCLDH1851RC TCLDH2051RC TCLDH2451RC TCLDH2651RC TCLDH2851RC TCLDH3051RC TCLDH3251RC TCLDH3451RC TCI DH3851BC 5' 6 <sup>1/</sup>2" 5' 6" TCI DH3456C TOLDH1856C TCI DH2056C TCLDH2456C TOLDH2656C TCLDH2856C TCLDH3056C TOLDH3256C TCI DH3856C 5' 6 <sup>1/2</sup>" 5' 6" Τ TCLDH1856BC TCLDH2056BC TCLDH2456BC TCLDH2656RC TCLDH2856BC TCLDH3056RC TCLDH3256RC TCLDH3456BC TOLDH3856BC 6' 0 <sup>1/</sup>2" e' 0" ſ TCLDH1860C TCLDH2060C TCLDH2460C TCLDH2660C TCLDH2860C TCLDH3060C TCLDH3260C TCLDH3460C TCLDH3860C 6'0<sup>1/2</sup>" ō ō TCLDH1860RC TCLDH260RC TCLDH2660RC TCLDH2660RC TCLDH2860RC TCLDH3060RC TCLDH3260RC TCLDH3460RC TCLDH3460RC TCLDH3860RC

### **Cottage & Reverse Cottage Double-Hung Window Sizes**

NOTES

Units may be ordered with sash lifts if desired. Units 3'0" and wider will use two sash lifts.

If glass is positioned within 18" of the finished floor, safety/ tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### FORMULA FOR COMBINATION WINDOWS The overall frame

dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.



/	3' 0 <sup>1</sup> /2"	3' 2 <sup>1</sup> /2"	3' 4 <sup>1</sup> /2"	4' 0 <sup>1</sup> /2"	5' 0 <sup>1</sup> /2"
2.3	3' 0"	3' 2"	3' 4"	4' 0"	5' 0"
4' 0 1/2" 4' 0"	TDHP3040	TDHP3240	TDHP3440	TDHP4040	TDHP5040
4' 6 <sup>1/2</sup> " 4' 6"	TDHP3046	TDHP3246	TDHP3446	TDHP4046	TDHP5046
5' 0 <sup>1/</sup> 2" 5' 0"	TDHP3050	TDHP3250	TDHP3450	TDHP4050	TDHP5050
5' 1 1'2" 5' 1"	TDHP3051	TDHP3251	TDHP3451	TDHP4051	TDHP5051
5' 6 <sup>1/2</sup> " 5' 6"	TDHP3056	TDHP3256	TDHP3456	TDHP4056	TDHP5056
6' 0 <sup>1/</sup> 2" 6' 0"					
6' 6 <sup>1/</sup> 2" 6' 6"	TDHP3060	TDHP3260	TDHP3460	TDHP4060	TDHP5060

#### NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

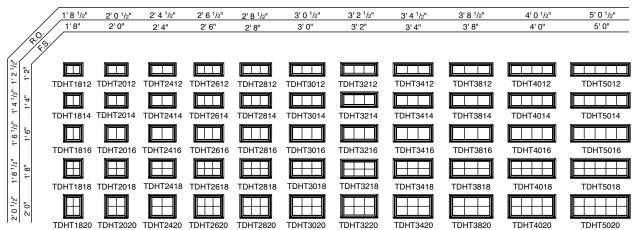
For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

**Double-Hung Transom Window Sizes** 



FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED: A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS. ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

67

### Arch Single-Hung Window Sizes

								5101 "
			2'-0 <sup>1</sup> /2" 2'-0"	4'-0 <sup>1</sup> /2" 4'-0"	2'-4 <sup>1</sup> /2" 2'-4"	4'-8 <sup>1</sup> /2" 4'-8"	2'-6 <sup>1</sup> /2" 2'-6"	5'-0 <sup>1</sup> /2" 5'-0"
	/	). ?.;?/	3'-0" RAD	6'-0" RAD	3'-0" RAD	6'-0" RAD	2'-6" 3'-0" RAD	6'-0" RAD
3'-0 <sup>1</sup> /2"	3'-0"		TCLRDH2030	TCLRDH2030-2	TCLRDH2430	TCLRDH2430-2	TCLRDH2630	TCLRDH2630-2
3'-4 <sup>1</sup> /2"	3'-4"		TCLRDH2034	TCLRDH2034-2	TCLRDH2434	TCLRDH2434-2	TCLRDH2634	TCLRDH2634-2
4'-0 <sup>1</sup> /2"	4'-0"		TCLRDH2040	TCLRDH2040-2	TCLRDH2440	TCLRDH2440-2	TCLRDH2640	TCLRDH2640-2
4'-6 <sup>1</sup> /2"	4'-6"		TCLRDH2046	TCLRDH2046-2	TCLRDH2446	TCLRDH2446-2	TCLRDH2646	TCLRDH2646-2
5'-0 1/2"	5'-0"		TCLRDH2050	TCLRDH2050-2	TCLRDH2450	TCLRDH2450-2	TCLRDH2650	TCLRDH2650-2
5'-1 1/2"	5'-1"		TCLRDH2051	TCLRDH2051-2	TCLRDH2451	TCLRDH2451-2	TCLRDH2651	TCLRDH2651-2
5'-6 1/2"	5'-6"		TCLRDH2056	TCLRDH2056-2	TCLRDH2456	TCLRDH2456-2	TCLRDH2656	TCLRDH2656-2
6'-0 <sup>1</sup> /2"	6'-0"		TCLRDH2060	TCLRDH2060-2	TCLRDH2460	TCLRDH2460-2	TCLRDH2660	TCLRDH2660-2

#### NOTES

Units may be ordered with sash lifts if desired. Units 3'0" and wider will use two sash lifts.

Bottom sash operates up and down and tilts inward for cleaning. Top sash is fixed.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

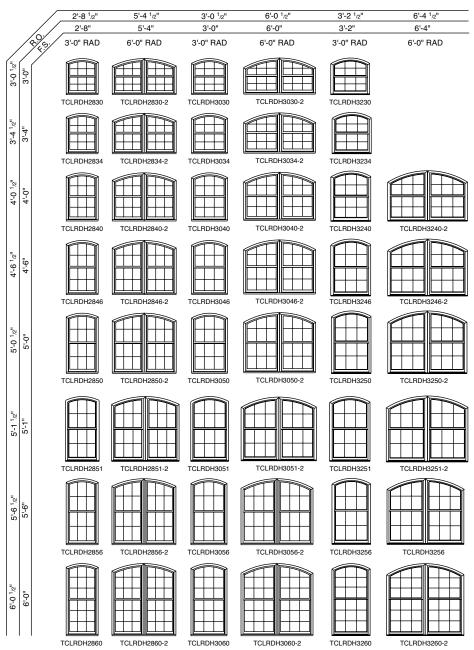
#### FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus  $1/4"\ on$  all sides.



## **Arch Single-Hung Window Sizes**



#### NOTES

Units may be ordered with sash lifts if desired. Units 3'0" and wider will use two sash lifts.

Bottom sash operates up and down and tilts inward for cleaning. Top sash is fixed.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED: A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS. ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE. **E-SERIES** 

## DOUBLE-HUNG WINDOWS

### Arch Reverse Cottage Single-Hung Window Sizes

		2'-0 <sup>1</sup> /2"	4'-0 1/2"	2'-4 <sup>1</sup> /2"	4'-8 <sup>1</sup> /2"	2'-6 <sup>1</sup> /2"	5'-0 <sup>1</sup> /2"
		2'-0"	4'-0"	2'-4"	4'-8"	2'-6"	5'-0"
/	<b>(</b> \$.)	3'-0" RAD	6'-0" RAD	3'-0" RAD	6'-0" RAD	3'-0" RAD	6'-0" RAD
4'-6 <sup>1</sup> /2"	4'-6"	TCLRDH2046RC	TCLRDH2046-2RC	TCLRDH2446RC	TCLRDH2446-2RC	TCLRDH2646RC	TCLRDH2646-2RC
5'-0 1/2"	5'-0"	TCLRDH2050RC	TCLRDH2050-2RC	TCLRDH2450RC	TCLRDH2450-2RC	TCLRDH2650RC	TCLRDH2650-2RC
5'-1 1/2"	5-1=	TCLRDH2051RC	TCLRDH2051-2RC	TCLRDH2451RC	TCLRDH2451-2RC	TCLRDH2651RC	TCLRDH2651-2RC
5'-6 <sup>1</sup> /2"	ସ୍-ତ୍	TCLRDH2056RC	TCLRDH2056-2RC	TCLRDH2456RC	TCLRDH2456-2RC	TCLRDH2656RC	TCLRDH2656-2RC
6'-0 <sup>1</sup> /2"	6'-0"	TCLRDH2060RC	TCLRDH2060-2RC	TCLRDH2460RC	TCLRDH2460-2RC	TCLRDH2660RC	TCLRDH2660-2RC

#### NOTES

Units may be ordered with sash lifts if desired. Units 3'0" and wider will use two sash lifts.

Bottom sash operates up and down and tilts inward for cleaning. Top sash is fixed.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

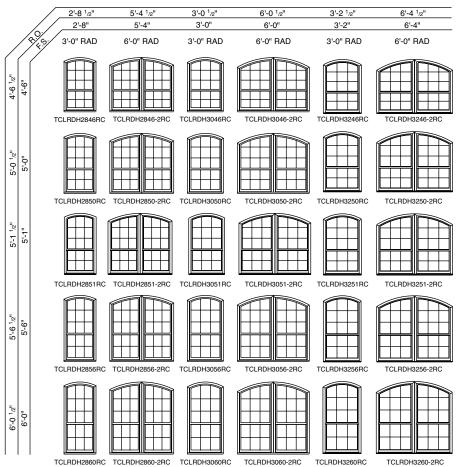
#### FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.



# Arch Reverse Cottage Single-Hung Window Sizes



### NOTES

Units may be ordered with sash lifts if desired. Units 3'0" and wider will use two sash lifts.

Bottom sash operates up and down and tilts inward for cleaning. Top sash is fixed.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

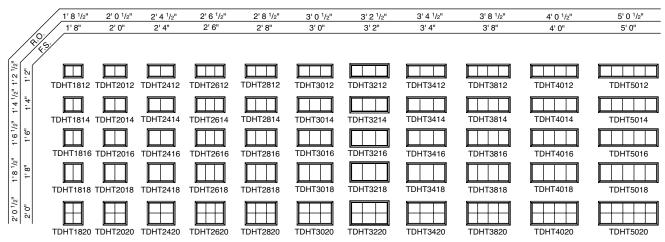
The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

# **Double-Hung Direct-Set Transom Window Sizes**

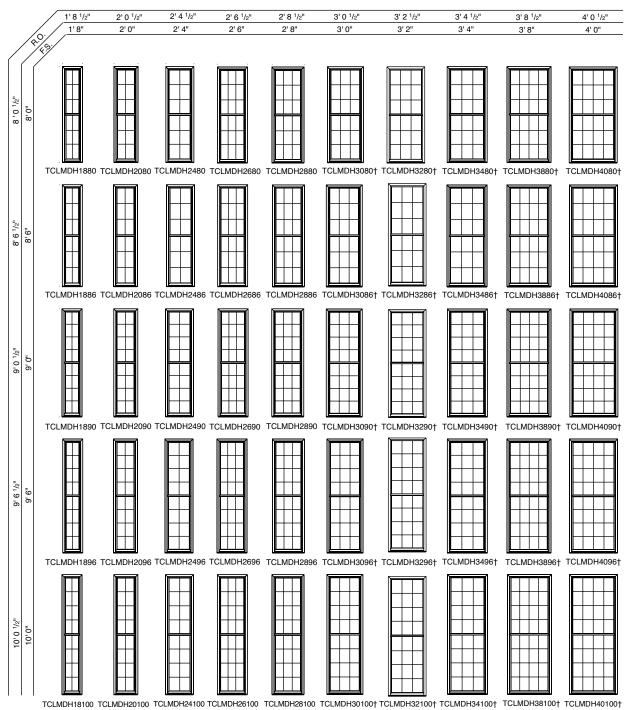


FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED: A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS. ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

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# DOUBLE-HUNG WINDOWS

# **Monumental Single-Hung Window Sizes**



### NOTES

† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6'10-1/2" structural header height). See your local code official for requirements in your area.

Units may be ordered with sash lifts if desired. Units 3'0" and wider will use two sash lifts.

Bottom sash operates up and down but does not tilt. Top sash is fixed.

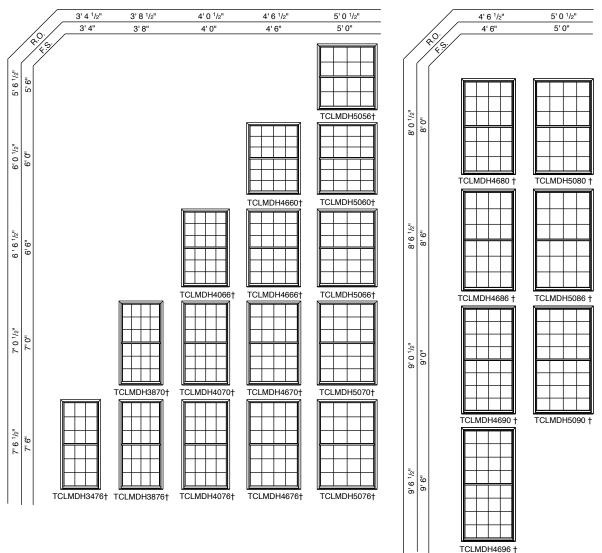
Units equal to or greater than 8'0" tall are limited to 24" of clear opening height.

Sash Ratio: Standard units are equal sash. However, Cottage and Reverse Cottage are available as an option with some limitations. Contact your local supplier for more information.

See notes on page 73 for more information.



# **Monumental Single-Hung Window Sizes**



# E-Series Double-Hung Windows

### NOTES

† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6'10-1/2" structural header height). See your local code official for requirements in your area.

Units may be ordered with sash lifts if desired. Units 3'0" and wider will use two sash lifts.

Bottom sash operates up and down but does not tilt. Top sash is fixed.

Units equal to or greater than 8'0" tall are limited to 24" of clear opening height.

Sash Ratio: Standard units are equal sash. However, Cottage and Reverse Cottage are available as an option with some limitations. Contact your local supplier for more information.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

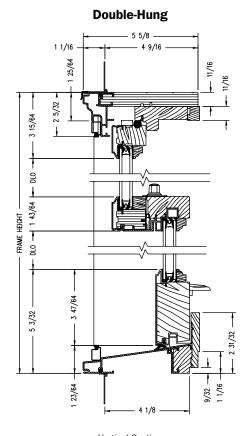
### FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

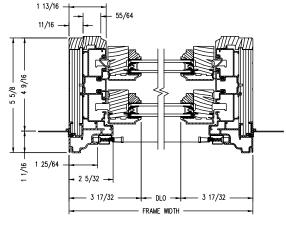
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

# DOUBLE-HUNG WINDOWS

# **Double-Hung Windows**

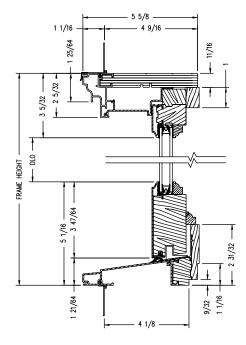


Vertical Section

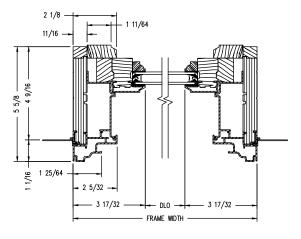


Horizontal Section

### **Double-Hung Picture**



Vertical Section

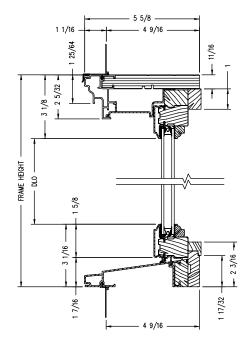


Horizontal Section

Shown with ovolo (colonial) glass stops.



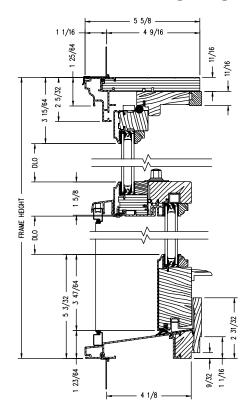
# **Double-Hung Windows**



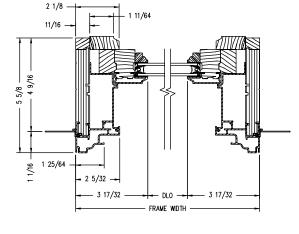
**Double-Hung Transom** 



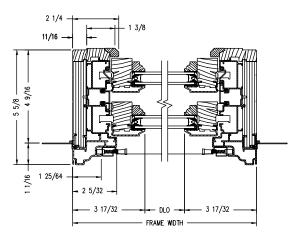








Horizontal Section

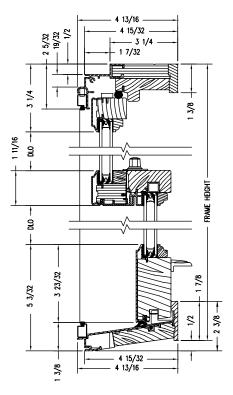


Horizontal Section

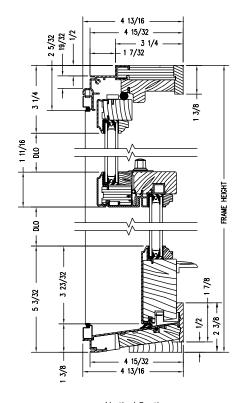
Shown with ovolo (colonial) glass stops.

# DOUBLE-HUNG WINDOWS

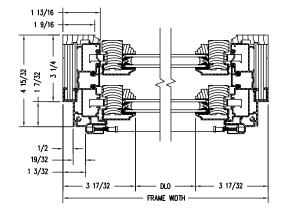
# **Double-Hung Insert Windows**



Vertical Section (For sill angles 8° and greater)



Vertical Section (For sill angles less than 8°)

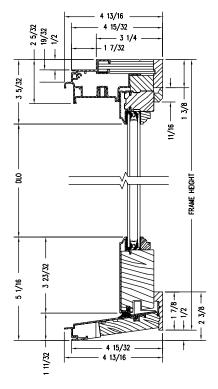


Horizontal Section

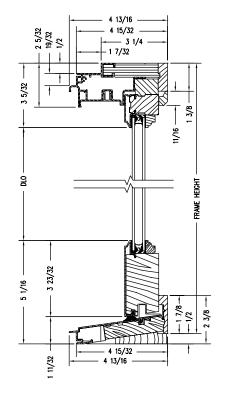
Shown with ovolo (colonial) glass stops.



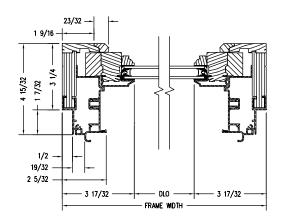
# **Double-Hung Picture Insert Windows**



Vertical Section (For sill angles 8° and greater)



Vertical Section (For sill angles less than 8°)



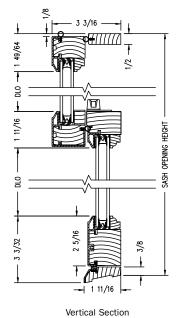
Horizontal Section

Shown with ovolo (colonial) glass stops.

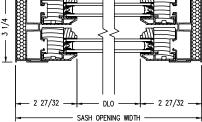
# DOUBLE-HUNG WINDOWS

# **Double-Hung Sash Replacement Kits**

**Double-Hung Sash Replacement** 





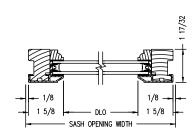


Horizontal Section

# SASH OPENING HEIGHT

3/8

1 17/32



Horizontal Section

3 3/32 — - 2 5/16

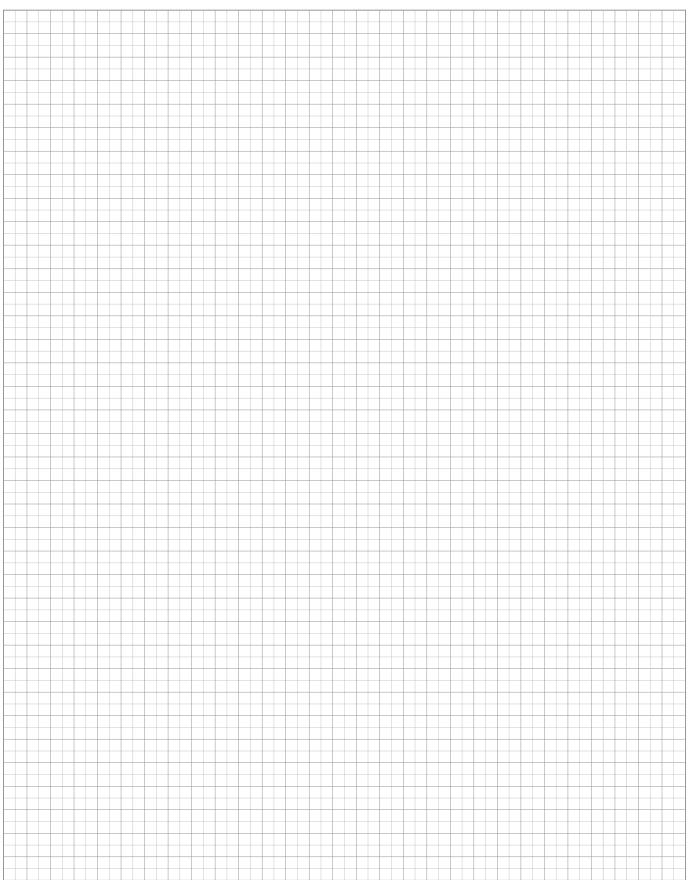
Shown with ovolo (colonial) glass stops.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

# **Double-Hung Picture Sash Replacement**

Vertical Section

# **Notes**



# **BAY & BOW WINDOWS**

E-Series bay and bow windows provide a focal point that is architecturally consistent inside and out, making any room feel spacious. They feature consistent sight lines when integrated with double-hung or casement windows, head and seat boards in birch or oak and an all-inclusive accessory package when ordered as a kit.

Bay & Bow Window Overview
Sizing
10° Casement Bow
30° & 45° Casement Bay 85
90° Casement Box Bay
30° Double-Hung Bay 89
45° Double-Hung Bay90
Window Details
Casement Bay & Bow
Double-Hung Bay
Installation Materials
Product Performance







# **BAY & BOW WINDOWS**

# **FEATURES**

### **BAY & BOW WINDOWS**

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany,\* maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factoryapplied finishes are available in a variety of stains and paints.

Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Compression bulb weatherstrip is applied for a maximum weather seal.

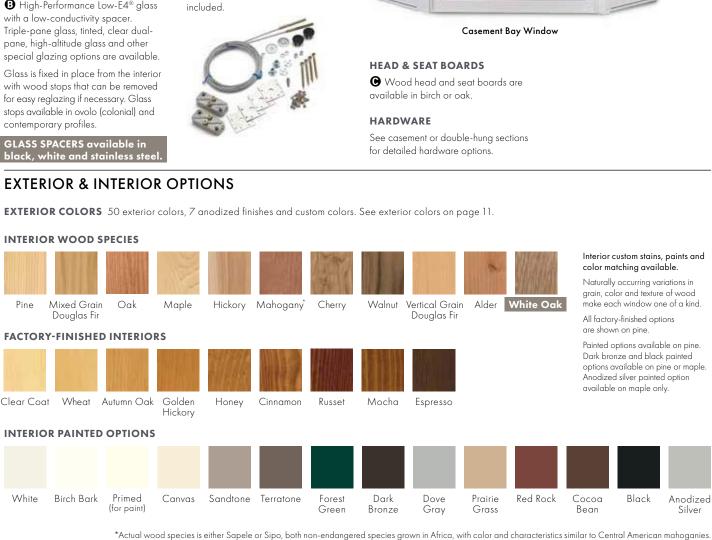
### GLASS

B High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dualpane, high-altitude glass and other

with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

# **EXTERIOR & INTERIOR OPTIONS**

### INTERIOR WOOD SPECIES



Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.





# ACCESSORIES Sold Separately

# **BAY & BOW WINDOWS**

# VeriLock & Open/Closed Sensors DISCONTINUED



### Open/Closed Sensors

### **INSECT SCREENS**

### TruScene® Insect Screens

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

HARDWARE OPTIONS

### **Conventional Insect Screens**

Charcoal fiberglass screen mesh fits into an aluminum frame. Aluminum screen mesh is available as an option.

See page 24 for more information on our insect screens.

### **PRIVACY OPTIONS**

### System 3 Blinds for Casement Windows



A 5/8" aluminum slat blind is mounted to an extruded aluminum blind panel and applied to the window, creating a triple-glazed window boasting privacy and energy efficiency. Available in three colors. Blind panels are offered in white, tan, gold or an optional wood veneer to match your interior.

### System 3 Shades for **Casement Windows**

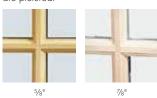
Pleated fabric shades are available in four colors to effortlessly and beautifully filter the light.

See page 25 for more information on our blinds and shades.

### GRILLES

### Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



### Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



### Finelight<sup>™</sup> Grilles-Between-the-Glass

Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



### **Removable Interior Wood Grilles**

Removable interior wood arilles are available in a 7/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.



on grilles.

# Double-Hung Sash Lift Lock Antique Brass | Black | Polished Chrome | Bronze | Gold Oil Rubbed Bronze | Pewter | Bright Brass | Brushed Chrome White Windows with VeriLock sensors use a different sash lock. See above for details.



Bold name denotes finish shown.

### HARDWARE FINISHES



Oil rubbed bronze is a "living" finish that will change with time and use.

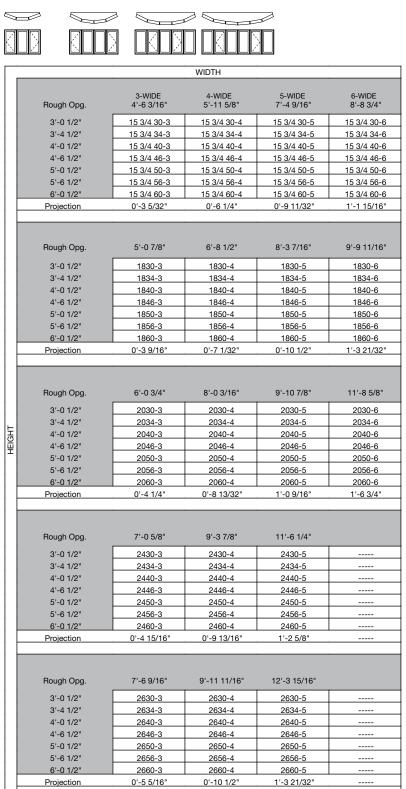
\*When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

Printing limitations prevent exact finish replication. See your Andersen supplier for actual samples.

**E-SERIES** 

# **BAY & BOW WINDOWS**

### **10° Casement Bow Window Sizes**



### NOTES

Projection is measured from the outside of the exterior sheathing to the exterior sheathing line of the outermost unit.

Support is required underneath all bay and bow units. For additional support, we offer a cable support system.

Insulated platforms and brackets are not included.



# 30° Casement Angle Bay Window Sizes

### NOTES

Projection is measured from the outside of the exterior sheathing to the exterior sheathing line of the outermost unit.

Support is required underneath all bay and bow units. For additional support, we offer a cable support system.

Insulated platforms and brackets are not included.

			WIDTH			
		30 Degree C	asement Angle Bay	Units		_
Rough Opg.	6'-5 11/16"	7'-1 11/16"	8'-1 11/16"	7'-0 5/8"	7'-8 5/8"	8'-8 5/8"
	1'	-8" Wide Flanker Un	its	2'	-0" Wide Flanker Un	its
	3'-4" Center	4'-0" Center	5'-0" Center	3'-4" Center	4'-0" Center	5'-0" Center
4'-0 1/2"	1840-3440-1840	1840-4040-1840	1840-5040-1840	2040-3440-2040	2040-4040-2040	2040-5040-204
4'-6 1/2"	1846-3446-1846	1846-4046-1846	1846-5046-1846	2046-3446-2046	2046-4046-2046	2046-5046-204
5'-0 1/2"	1850-3450-1850	1850-4050-1850	1850-5050-1850	2050-3450-2050	2050-4050-2050	2050-5050-205
5'-6 1/2"	1856-3456-1856	1856-4056-1856	1856-5056-1856	2056-3456-2056	2056-4056-2056	2056-5056-205
6'-0 1/2"	1860-3460-1860	1860-4060-1860	1860-5060-1860	2060-3460-2060	2060-4060-2060	2060-5060-206
Projection	0'-10 17/32"	0'-10 17/32"	0'-10 17/32"	1'-0 17/32"	1'-0 17/32"	1'-0 17/32"
Rough Opg.	7'-7 9/16"	8'-3 9/16"	9'-3 9/16"	7'-11"	8'-7"	9'-7"
		-4" Wide Flanker Units		2'-6" Wide Flanker Un		its
	3'-4" Center	4'-0" Center	5'-0" Center	3'-4" Center	4'-0" Center	5'-0" Center
4'-0 1/2"	2440-3440-2440	2440-4040-2440	2440-5040-2440	2640-3440-2640	2640-4040-2640	2640-5040-264
4'-6 1/2"	2446-3446-2446	2446-4046-2446	2446-5046-2446	2646-3446-2646	2646-4046-2646	2646-5046-264
5'-0 1/2"	2450-3450-2450	2450-4050-2450	2450-5050-2450	2650-3450-2650	2650-4050-2650	2650-5050-265
5'-6 1/2"	2456-3456-2456	2456-4056-2456	2456-5056-2456	2656-3456-2656	2656-4056-2656	2656-5056-265
6'-0 1/2"	2460-3460-2460	2460-4060-2460	2460-5060-2460	2660-3460-2660	2660-4060-2660	2660-5060-266
Projection	1'-2 17/32"	1'-2 17/32"	1'-2 17/32"	1'-3 17/32"	1'-3 17/32"	1'-3 17/32"

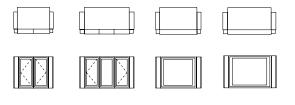
# 45° Casement Angle Bay Window Sizes



				WIDTH		-	
			45 Degree C	asement Angle Bay	y Units		
	Rough Opg.	6'-0 3/4"	6'-8 3/4"	7'-8 3/4"	6'-6 3/8"	7'-2 3/8"	8'-2 3/8"
		1'	-8" Wide Flanker Un	its	2'	-0" Wide Flanker Un	its
		3'-4" Center	4'-0" Center	5'-0" Center	3'-4" Center	4'-0" Center	5'-0" Center
	4'-0 1/2"	1840-3440-1840	1840-4040-1840	1840-5040-1840	2040-3440-2040	2040-4040-2040	2040-5040-2040
	4'-6 1/2"	1846-3446-1846	1846-4046-1846	1846-5046-1846	2046-3446-2046	2046-4046-2046	2046-5046-2046
	5'-0 1/2"	1850-3450-1850	1850-4050-1850	1850-5050-1850	2050-3450-2050	2050-4050-2050	2050-5050-2050
	5'-6 1/2"	1856-3456-1856	1856-4056-1856	1856-5056-1856	2056-3456-2056	2056-4056-2056	2056-5056-2056
_	6'-0 1/2"	1860-3460-1860	1860-4060-1860	1860-5060-1860	2060-3460-2060	2060-4060-2060	2060-5060-2060
HEIGHT	Projection	1'-3 5/32"	1'-3 5/32"	1'-3 5/32"	1'-6"	1'-6"	1'-6"
Ť							
_							
		7'-0"	7'-8"	8'-8"	7'-2 7/8"	7'-10 7/8"	8'-10 7/8"
	Rough Opg.					•	
		2'	-4" Wide Flanker Un	its	2'	-6" Wide Flanker Un	its
		3'-4" Center	4'-0" Center	5'-0" Center	3'-4" Center	4'-0" Center	5'-0" Center
	4'-0 1/2"	2440-3440-2440	2440-4040-2440	2440-5040-2440	2640-3440-2640	2640-4040-2640	2640-5040-2640
	4'-6 1/2"	2446-3446-2446	2446-4046-2446	2446-5046-2446	2646-3446-2646	2646-4046-2646	2646-5046-2646
	5'-0 1/2"	2450-3450-2450	2450-4050-2450	2450-5050-2450	2650-3450-2650	2650-4050-2650	2650-5050-2650
	5'-6 1/2"	2456-3456-2456	2456-4056-2456	2456-5056-2456	2656-3456-2656	2656-4056-2656	2656-5056-2656
	6'-0 1/2"	2460-3460-2460	2460-4060-2460	2460-5060-2460	2660-3460-2660	2660-4060-2660	2660-5060-2660
	Projection	1'-8 13/16"	1'-8 13/16"	1'-8 13/16"	1'-10 7/32"	1'-10 7/32"	1'-10 7/32"

# **BAY & BOW WINDOWS**

# 90° Casement Box Bay Window Sizes



			WIDTH		
	Rough Openings	3'-0"	4'-5 3/4"	4'-0 1/2"	5'-0 1/2"
E		15 3/4-2 Center	15 3/4 -3 Center	4'-0" Center	5'-0" Center
HEIGHT	3'-0 1/2"	15 3/4 30-2	15 3/4 30-3	4030	5030
1	4'-0 1/2"	15 3/4 40-2	15 3/4 40-3	4040	5040
	5'-0 1/2"	15 3/4 50-2	15 3/4 50-3	4050	5050
	Projection	1'-10 7/8"	1'-10 7/8"	1'-10 7/8"	1'-10 7/8"
	1'-5 3/4" w	ide operating casem	ent flankers are stan	dard on all box bay	units.

### NOTES

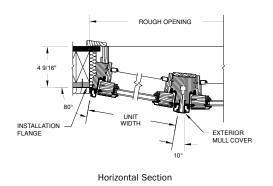
Projection is measured from the outside of the exterior sheathing to the exterior sheathing line of the outermost unit.

Support is required underneath all bay and bow units. For additional support, we offer a cable support system.

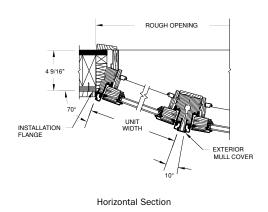
Insulated platforms and brackets are not included.



# **3-Wide 10° Casement Bow Windows**



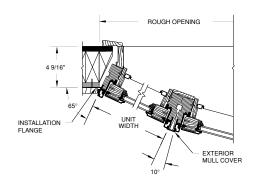
# 5-Wide 10° Casement Bow Windows



ROUGH OPENING 4 9/16" 75" UNIT FLANGE Horizontal Section

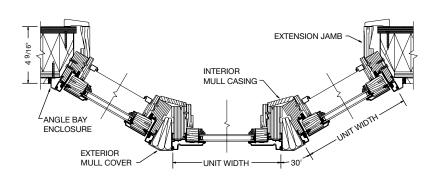
4-Wide 10° Casement Bow Windows

# 6-Wide 10° Casement Bow Windows



Horizontal Section

# 30° Casement Angle Bay Windows

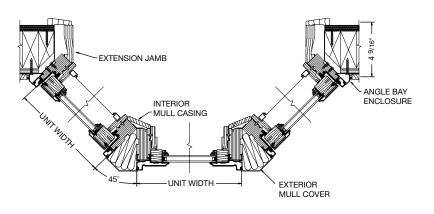


Horizontal Section

Shown with ovolo (colonial) glass stops.

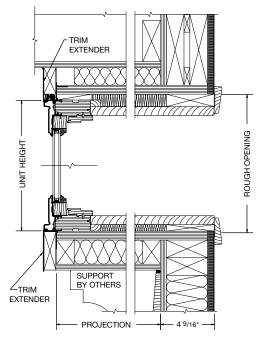
# **BAY & BOW WINDOWS**

# 45° Casement Angle Bay Windows



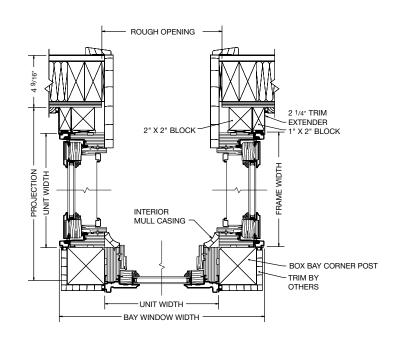
Horizontal Section

# **Casement Bay/Bow Windows**



Vertical Section

# 90° Casement Box Bay Windows



Horizontal Section

Shown with ovolo (colonial) glass stops.





			WIDTI	4			
		30	Degree Double-Hun	g Angle Bay Units			
	Rough Opg.	6'-3 11/16"	6'-5 11/16"	6'-7 11/16"	7'-3 11/16"	8'-3 11/16"	
ĺ			1'-	8" Wide Flanker Uni	ts		
		3'-0" Center	3'-2" Center	3'-4" Center	4'-0" Center	5'-0" Center	
	4'-0 1/2"	1840-3040-1840	1840-3240-1840	1840-3440-1840	1840-4040-1840	1840-5040-1840	
	4'-6 1/2"	1846-3046-1846	1846-3246-1846	1846-3446-1846	1846-4046-1846	1846-5046-1846	
	4'-9 1/2"	1849-3049-1849	1849-3249-1849	1849-3449-1849	1849-4049-1849	1849-5049-1849	
	5'-0 1/2"	1850-3050-1850	1850-3250-1850	1850-3450-1850	1850-4050-1850	1850-5050-1850	
	5'-1 1/2"	1851-3051-1851	1851-3251-1851	1851-3451-1851	1851-4051-1851	1851-5051-1851	
	5'-6 1/2"	1856-3056-1856	1856-3256-1856	1856-3456-1856	1856-4056-1856	1856-5056-1856	
	6'-0 1/2"	1860-3060-1860	1860-3260-1860	1860-3460-1860	1860-4060-1860	1860-5060-1860	
	Projection	0'-10 3/4"	0'-10 3/4"	0'-10 3/4"	0'-10 3/4"	0'-10 3/4"	
	Rough Opg.	6'-10 5/8"	7'- 0 5/8"	7'-2 5/8"	7'-10 5/8"	8'-10 5/8"	
		2'-0" Wide Flanker Units					
Ŧ		3'-0" Center	3'-2" Center	3'-4" Center	4'-0" Center	5'-0" Center	
HEIGHT	4'-0 1/2"	2040-3040-2040	2040-3240-2040	2040-3440-2040	2040-4040-2040	2040-5040-2040	
T	4'-6 1/2"	2046-3046-2046	2046-3246-2046	2046-3446-2046	2046-4046-2046	2046-5046-2046	
	4'-9 1/2"	2049-3049-2049	2049-3249-2049	2049-3449-2049	2049-4049-2049	2049-5049-2049	
1	5'-0 1/2"	2050-3050-2050	2050-3250-2050	2050-3450-2050	2050-4050-2050	2050-5050-2050	
İ.	5'-1 1/2"	2051-3051-2051	2051-3251-2051	2051-3451-2051	2051-4051-2051	2051-5051-2051	
	5'-6 1/2"	2056-3056-2056	2056-3256-2056	2056-3456-2056	2056-4056-2056	2056-5056-2056	
	6'-0 1/2"	2060-3060-2060	2060-3260-2060	2060-3460-2060	2060-4060-2060	2060-5060-2060	
1	Projection	1'-0 3/4"	1'-0 3/4"	1'-0 3/4"	1'-0 3/4"	1'-0 3/4"	
l l							
	Rough Opg.	7'-5 1/2"	7'-7 1/2"	7'-9 1/2"	8'-5 1/2"	9'-5 1/2"	
				4" Wide Flanker Uni			
		3'-0" Center	3'-2" Center	3'-4" Center	4'-0" Center	5'-0" Center	
	4'-0 1/2"	2440-3040-2440	2440-3240-2440	2440-3440-2440	2440-4040-2440	2440-5040-2440	
	4'-6 1/2"	2446-3046-2446	2446-3246-2446	2446-3446-2446	2446-4046-2446	2446-5046-2446	
	4'-9 1/2"	2449-3049-2449	2449-3249-2449	2449-3449-2449	2449-4049-2449	2449-5049-2449	
	5'-0 1/2" 5'-1 1/2"	2450-3050-2450 2451-3051-2451	2450-3250-2450 2451-3251-2451	2450-3450-2450 2451-3451-2451	2450-4050-2450 2451-4051-2451	2450-5050-2450 2451-5051-2451	
	5'-6 1/2"	2456-3056-2456	2456-3256-2456	2456-3456-2456	2456-4056-2456	2456-5056-2456	
	6'-0 1/2"	2460-3060-2460 1'-2 3/4"	2460-3260-2460 1'-2 3/4"	2460-3460-2460 1'-2 3/4"	2460-4060-2460 1'-2 3/4"	2460-5060-2460 1'-2 3/4"	
	Projection	1 -2 3/4	1 -2 3/4	1 -2 3/4	1 -2 3/4	1 -2 3/4	

### NOTES

Projection is measured from the outside of the exterior sheathing to the exterior sheathing line of the outermost unit.

Support is required underneath all bay and bow units. For additional support, we offer a cable support system.

Insulated platforms and brackets are not included.

**E-SERIES** 

# **BAY & BOW WINDOWS**

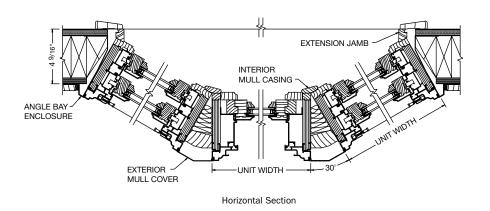
# 45° Double-Hung Angle Bay Window Sizes



Rough Opg.         1'-8" Wide Flanker Units           3'-0" Center         3'-2" Center         3'-4" Center         4'-0" Center         5'           4'-0 1/2"         1840-3040-1840         1840-3240-1840         1840-3440-1840         1840-4040-1840         1840-4040-1840           4'-6 1/2"         1846-3046-1846         1846-3246-1846         1846-3446-1846         1846-4046-1846         1849-4049-1849           4'-9 1/2"         1849-3049-1849         1849-3249-1849         1849-3449-1849         1849-4049-1849         1849-4049-1849           5'-0 1/2"         1850-3050-1850         1850-3250-1850         1850-3450-1850         1850-4050-1850         1850-4050-1850           5'-1 1/2"         1851-3051-1851         1851-3251-1851         1851-3451-1851         1851-4051-1851         1851-4051-1851           5'-6 1/2"         1850-3050-1860         1860-3260-1860         1860-3460-1860         1860-4060-1860         1860           6'-0 1/2"         1860-3060-1860         1860-3260-1860         1860-3460-1860         1860-4060-1860         1860           Projection         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"           4'-0 1/2"         3'-0" Center         3'-2" Center         3'-4" Center         4'-0" Center         5'-4 3/4" <th>11 1/16" )" Center 5040-1840 5046-1846 5049-1849 5050-1850 5051-1851 5056-1856 5060-1860 3 11/16"</th>	11 1/16" )" Center 5040-1840 5046-1846 5049-1849 5050-1850 5051-1851 5056-1856 5060-1860 3 11/16"					
Rough Opg.           1'-8" Wide Flanker Units           3'-0" Center         3'-2" Center         3'-4" Center         4'-0" Center         5'           4'-0 1/2"         1840-3040-1840         1840-3240-1840         1840-3440-1840         1840-4040-1840         1840-4040-1840           4'-0 1/2"         1846-3046-1846         1846-3248-1846         1846-3446-1846         1846-4048-1846         1846-4048-1846           4'-9 1/2"         1849-3049-1849         1849-3249-1849         1849-3449-1849         1849-4049-1849         1849           5'-0 1/2"         1850-3050-1850         1850-3250-1850         1850-3450-1850         1850-4050-1850         1850           5'-1 1/2"         1851-3051-1851         1851-3051-1851         1851-3451-1851         1851-4051-1851         1851-4051-1851         1851-4051-1851         1850-3456-1856         1856-3456-1856         1856-3456-1856         1856-3456-1856         1856-3456-1856         1856-3456-1856         1856-3456-1856         1856-3456-1856         1856           6'-0 1/2"         1860-3260-1860         1860-3260-1860         1860-3260-1860         1860-3260-1860         1860-3260-1860         1860-3260-1860         1860-3260-1860         1860-3260-1860         1860-3260-1860         1860-3260-1860         1860-3260+1860         1860-3260+1860 <td< th=""><th><sup>9"</sup> Center 5040-1840 5046-1846 5049-1849 5050-1850 5051-1851 5056-1856 5060-1860</th></td<>	<sup>9"</sup> Center 5040-1840 5046-1846 5049-1849 5050-1850 5051-1851 5056-1856 5060-1860					
3'-0" Center         3'-2" Center         3'-4" Center         4'-0 "Center         5'-           4'-0 1/2"         1840-3040-1840         1840-3240-1840         1840-3440-1840         1840-4040-1840         1840           4'-6 1/2"         1846-3046-1846         1846-3246-1846         1846-3446-1846         1846-4046-1846         1846           4'-9 1/2"         1849-3049-1849         1849-3249-1849         1849-3449-1849         1849-4049-1849         1849           5'-0 1/2"         1850-3050-1850         1850-3250-1850         1850-3450-1850         1850-4050-1850         1850           5'-1 1/2"         1851-3051-1851         1851-3251-1851         1851-3451-1851         1851-4051-1851         1851           5'-6 1/2"         1856-3056-1856         1856-3456-1856         1856-4056-1856         1856           6'-0 1/2"         1860-3060-1860         1860-360-1860         1860-3460-1860         1860-360-1860           Projection         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"           4'-0 1/2"         6'-4 3/4"         6'-6 3/4"         6'-8 3/4"         7'-4 3/4"         8           2''-0" Wide Flanker Units         3'-0" Center         3'-2" Center         3'-4" Center         4'-0" Center         5'-4 3/4"	5040-1840 5046-1846 5049-1849 5050-1850 5051-1851 5056-1856 5060-1860					
4'-0 1/2"         1840-3040-1840         1840-3240-1840         1840-3440-1840         1840-4040-1840         1840           4'-6 1/2"         1846-3046-1846         1846-3246-1846         1846-3446-1846         1846-4046-1846         1846           4'-9 1/2"         1849-3049-1849         1849-3249-1849         1849-3449-1849         1849-4049-1849         1849           5'-0 1/2"         1850-3050-1850         1850-3250-1850         1850-3450-1850         1850-4050-1850         1850           5'-1 1/2"         1851-3051-1851         1851-3251-1851         1851-3451-1851         1851-4051-1851         1851           5'-6 1/2"         1856-3056-1856         1856-3256-1856         1856-4056-1856         1856-4056-1856         1856           6'-0 1/2"         1860-3060-1860         1860-3260-1860         1860-3460-1860         1860-4060-1860         1860           Projection         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"           4'-0 1/2"         6'-4 3/4"         6'-6 3/4"         6'-8 3/4"         7'-4 3/4"         8           2'-0" Wide Flanker Units         3'-0" Center         3'-2" Center         3'-4" Center         4'-0" Center         5'-4           4'-0 1/2"         2040-3040-2040	5040-1840 5046-1846 5049-1849 5050-1850 5051-1851 5056-1856 5060-1860					
4'-6 1/2"         1846-3046-1846         1846-3246-1846         1846-3446-1846         1846-4046-1846         1846           4'-9 1/2"         1849-3049-1849         1849-3249-1849         1849-3449-1849         1849-4049-1849         1849           5'-0 1/2"         1850-3050-1850         1850-3250-1850         1850-3450-1850         1850-4050-1850         1850           5'-1 1/2"         1851-3051-1851         1851-3251-1851         1851-3451-1851         1851-4051-1851         1851           5'-6 1/2"         1850-3060-1860         1860-3260-1860         1860-3460-1860         1860-4060-1860         1860           6'-0 1/2"         1860-3060-1860         1860-3260-1860         1860-3460-1860         1860-4060-1860         1860           Projection         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"           4'-0 1/2"         6'-4 3/4"         6'-6 3/4"         6'-8 3/4"         7'-4 3/4"         8           2''O" Wide Flanker Units           3'-0" Center         3'-2" Center         3'-4" Center         4'-0" Center         5'-4           4'-0 1/2"         4'-0 1/2"         2040-3040-2040         2040-3240-2040         2040-3440-2040         2040-3440-2040         2040-3440-2040         2040-3440-2040	5046-1846 5049-1849 5050-1850 5051-1851 5056-1856 5060-1860					
4'-9 1/2"         1849-3049-1849         1849-3249-1849         1849-3449-1849         1849-4049-1849         1849           5'-0 1/2"         1850-3050-1850         1850-3250-1850         1850-3450-1850         1850-4050-1850         1850           5'-1 1/2"         1851-3051-1851         1851-3251-1851         1851-3451-1851         1851-4051-1851         1851           5'-6 1/2"         1856-3056-1856         1866-3266-1856         1866-3466-1866         1860-4060-1860         1860-4060-1860           6'-0 1/2"         1860-3060-1860         1860-3260-1860         1860-3460-1860         1860-4060-1860         1860-4060-1860           Projection         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"           2'-0" Wide Flanker Units           3'-0" Center         3'-2" Center         3'-4" Center         4'-0" Center         5'-4           4'-0 1/2"         2040-3040-2040         2040-3240-2040         2040-3440-2040         2040-3040-2040         2040-3240-2040         2040-3440-2040         2040-4040-2040         2040           4'-0 1/2"         2046-3046-2046         2046-3246-2046         2046-3446-2046         2046-3246-2046         2040-4040-2040         2040           4'-0 1/2"         20	5049-1849 5050-1850 5051-1851 5056-1856 5060-1860					
5'-0 1/2"         1850-3050-1850         1850-3250-1850         1850-3450-1850         1850-4050-1850         1850           5'-1 1/2"         1851-3051-1851         1851-3251-1851         1851-3251-1851         1851-3451-1851         1851-4051-1851         1851           5'-6 1/2"         1856-3056-1856         1856-3256-1856         1856-3456-1856         1856-4056-1856         1856           6'-0 1/2"         1860-3060-1860         1860-3260-1860         1860-3460-1860         1860-4060-1860         1860           Projection         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"           Projection         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"           Projection         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"           Projection         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"           Projection         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"           Projection         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16" <th>5050-1850 5051-1851 5056-1856 5060-1860</th>	5050-1850 5051-1851 5056-1856 5060-1860					
5'-1 1/2"         1851-3051-1851         1851-3251-1851         1851           UP<	5051-1851 5056-1856 5060-1860					
5'-6 1/2"         1856-3056-1856         1856-3256-1856         1856-3456-1856         1856-3456-1856         1856-3056-1856         1856-3260-1860         1860-3460-346           Projection         1'-3 11/16"	5056-1856 5060-1860					
6'-0 1/2"         1860-3060-1860         1860-3260-1860         1860-3460-1860         1860-4060-1860         1860-4060-1860           Projection         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"         1'-3 11/16"           Rough Opg.         6'-4 3/4"         6'-6 3/4"         6'-8 3/4"         7'-4 3/4"         8           4'-0 1/2"         3'-0" Center         3'-2" Center         3'-4" Center         4'-0" Center         5'-4'           4'-0 1/2"         2040-3040-2040         2040-3240-2040         2040-3440-2040         2040-4040-2040         2040           4'-6 1/2"         2046-3046-2046         2046-3246-2046         2046-3446-2046         2046-4046-2046         2046           4'-9 1/2"         2049-3049-2049         2049-3249-2049         2049-3449-2049         2049-4049-2049         2049	5060-1860					
Projection         1'-3 11/16"						
Big         6'-4 3/4"         6'-6 3/4"         6'-8 3/4"         7'-4 3/4"         8           Rough Opg.         2'-0" Wide Flanker Units         2'-0" Wide Flanker Units         8           4'-0 1/2"         3'-0" Center         3'-2" Center         3'-4" Center         4'-0" Center         5'-1           4'-6 1/2"         2040-3040-2040         2040-3240-2040         2040-3440-2040         2040-4040-2040         2040           4'-9 1/2"         2049-3049-2049         2049-3249-2049         2049-3449-2049         2049-4049-2049         2049	3 11/16"					
Rough Opg.           2'-0" Wide Flanker Units           3'-0" Center         3'-2" Center         3'-4" Center         4'-0" Center         5'-1           4'-0 1/2"         2040-3040-2040         2040-3240-2040         2040-3440-2040         2040-4040-2040         2040           4'-6 1/2"         2046-3046-2046         2046-3246-2046         2046-3446-2046         2046-4046-2046         2046           4'-9 1/2"         2049-3049-2049         2049-3249-2049         2049-3449-2049         2049-4049-2049         2049						
Brough Opg.           2'-0" Wide Flanker Units           3'-0" Center         3'-2" Center         3'-4" Center         4'-0" Center         5'-1           4'-0 1/2"         2040-3040-2040         2040-3240-2040         2040-3440-2040         2040-4040-2040         2040           4'-6 1/2"         2046-3046-2046         2046-3246-2046         2046-3446-2046         2046-4046-2046         2046           4'-9 1/2"         2049-3049-2049         2049-3249-2049         2049-3449-2049         2049-4049-2049         2049						
Hype         3'-0" Center         3'-2" Center         3'-4" Center         4'-0" Center         5'           4'-0 1/2"         2040-3040-2040         2040-3240-2040         2040-3440-2040         2040-4040-4040-4040-4040-4040-4040-4040	-4 3/4"					
4'-6 1/2"         2046-3046-2046         2046-3246-2046         2046-3446-2046         2046-4046-2046         2046           4'-9 1/2"         2049-3049-2049         2049-3249-2049         2049-3449-2049         2049-4049-2049         2049	2'-0" Wide Flanker Units					
4'-6 1/2"         2046-3046-2046         2046-3246-2046         2046-3446-2046         2046-4046-2046         2046           4'-9 1/2"         2049-3049-2049         2049-3249-2049         2049-3449-2049         2049-4049-2049         2049	)" Center					
4'-6 1/2"         2046-3046-2046         2046-3246-2046         2046-3446-2046         2046-4046-2046         2046           4'-9 1/2"         2049-3049-2049         2049-3249-2049         2049-3449-2049         2049-4049-2049         2049	5040-2040					
	5046-2046					
	5049-2049					
5'-0 1/2" 2050-3050-2050 2050-3250-2050 2050-3450-2050 2050-4050-2050 2050-	5050-2050					
5'-1 1/2" 2051-3051-2051 2051-3251-2051 2051-3451-2051 2051-4051-2051 2051-	5051-2051					
	5056-2056					
	5060-2060					
	-6 1/2"					
	0 1/2					
6'-10 3/8" 7'-0 3/8" 7'-2 3/8" 7'-10 3/8" 8'	-10 3/8"					
Rough Opg.						
2'-4" Wide Flanker Units						
3'-0" Center 3'-2" Center 3'-4" Center 4'-0" Center 5'-	)" Center					
4'-0 1/2" 2440-3040-2440 2440-3240-2440 2440-3440-2440 2440-4040-2440 2440-	5040-2440					
4'-6 1/2" 2446-3046-2446 2446-3246-2446 2446/3446-2446 2446-4046-2446 2446	5046-2446					
4'-9 1/2" 2449-3049-2449 2449-3249-2449 2449-3449-2449 2449-4049-2449 2449-	5049-2449					
5'-0 1/2" 2450-3050-2450 2450-3250-2450 2450-3450-2450 2450-4050-2450 2450-						
5'-1 1/2" 2451-3051-2451 2451-3251-2451 2451-3451-2451 2451-4051-2451 2451-	5050-2450					
5'-6 1/2" 2456-3056-2456 2456-3256-2456 2456-3456-2456 2456-4056-2456 2456	5050-2450 5051-2451					
<u>6'-0 1/2"</u> 2460-3060-2460 2460-3260-2460 2460-3460-2460 2460-4060-2460 2460-						
Projection 1'-9 11/32" 1'-9 11/32" 1'-9 11/32" 1'-9 11/32" 1'-9	5051-2451					
	5051-2451 5056-2456					

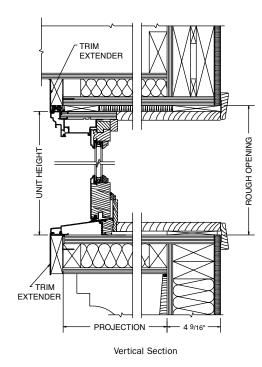


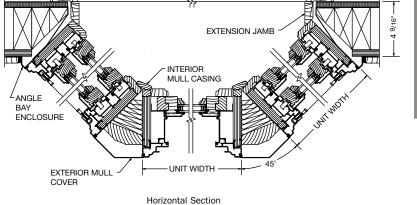
# 30° Double-Hung Angle Bay Windows



# **Double-Hung Angle Bay Windows**

45° Double-Hung Angle Bay Windows





Shown with ovolo (colonial) glass stops.

**E-SERIES** 

# **GLIDING WINDOWS**

Functionality is the key to our gliding window. Efficient space utilization and sleek lines make this window the right choice for that tight, hard-to-manage space. With two or three sash systems all-in-one frame and discreet hardware creating clear, unobstructed views, these windows offer a cost-effective design with modern efficiencies.

Gliding Window Overview	94
Sizing	
Gliding 2-Sash	96
Gliding 3-Sash	96
Window Details	97
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Custom sizing is available.





# GLIDING WINDOWS

# FEATURES

### **GLIDING WINDOWS**

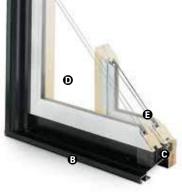
### FRAME & SASH

Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany', maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factoryapplied finishes are available in a variety of stains and paints.

Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Vinyl installation flanges are preapplied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

Compression foam-filled bulb weatherstrip is applied on the sill for maximum resistance to water and air infiltration. Outside and inside sash are sealed with a compression bulb weatherstrip at the meeting stile.



**HEAD & SILL TRACK** 

GLASS

• The frame consists of a rigid vinyl

head and sill track. The compression-

seal between the sash and frame.

style head track helps create a positive

D High-Performance Low-E4® glass

Tinted, clear dual-pane, high-altitude

with a low-conductivity spacer.

glass and other special glazing

**G** Glass is fixed in place from the

interior with wood stops that can be

removed for easy reglazing if necessary.

Glass stops available in ovolo (colonial)

GLASS SPACERS available in black, white and stainless steel

options are available.

and contemporary profiles.

A

### HARDWARE

Sash locks and keepers give a slim, more traditional design and allow easy opening. Slim Line sash pulls allow easy operation and do not interfere with window coverings.



# **EXTERIOR & INTERIOR OPTIONS**

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES Mixed Grain Oak Hickory Mahogany\* Cherry Walnut Vertical Grain Alder White Oak Pine Maple Douglas Fir Douglas Fir Interior custom stains, paints and color FACTORY-FINISHED INTERIORS matching available. Naturally occurring variations in grain, color and texture of wood make each window one of a kind. All factory-finished options are shown on pine. Painted options available on pine. Dark bronze Clear Coat Wheat Autumn Oak Golden Honey Cinnamon Russet Mocha Espresso and black painted options available on pine or Hickory maple. Anodized silver painted option available on maple only. **INTERIOR PAINTED OPTIONS** Birch Bark White Sandtone Primed Canvas Terratone Forest Dark Dove Prairie Red Rock Cocoa Black Anodized (for paint) Green Bronze Gray Grass Bean Silver \*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

Polished

Chrome

**PWhite** 

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.



# ACCESSORIES Sold Separately

# **GLIDING WINDOWS**



VeriLock sensors are unique as they detect whether the windows are locked or unlocked<sup>\*</sup> — a feature no other sensors can provide. Available in all hardware finishes.

### Open/Closed Sensors

Wireless open/closed sense are available in four colors.

See page 27 for Smart Hom options.

### **INSECT SCREENS**

### TruScene® Insect Screens

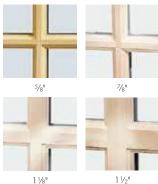
Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

### **Conventional Insect Screens**





Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5½", 7%", 1 ½", 1 ½", or 2 ¼" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



### Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 5%," 7%," 1 1/2," or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



### Finelight<sup>™</sup> Grilles-Between-the-Glass

Available in 5%" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



### Removable Interior Wood Grilles

Removable interior wood grilles are available in a 7%" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

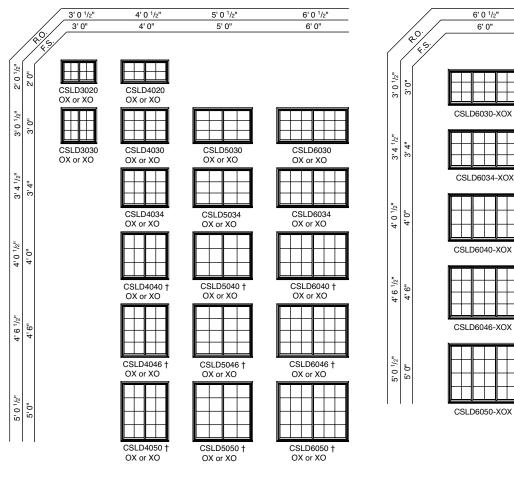
			ч	
			-	
-	-	ř	٦	
		7/8"		

See page 22 for more information on grilles.

fits into an aluminum frame in all 50 exterior colors. Aluminum screen mesh is available as an option.

See page 24 for more information on our insect screens.

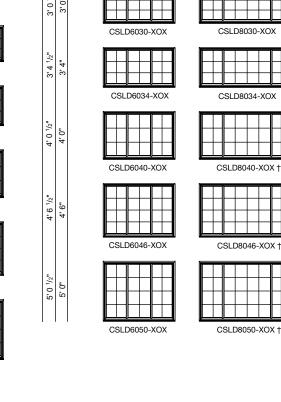
# 2-Sash Gliding Window Sizes



# **3-Sash Gliding Window Sizes**

8' 0 1/2"

8' 0"



# As viewed from exterior OX ХО хох

NOTES

+

# 0 = Stationary

X = Operating

Use structural joining material when necessary or required by code.

tempered glass requirements with your local building code official.

official for requirements in your area.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening

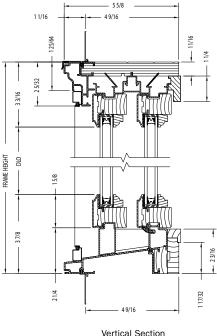
Height 24" and 44" maximum floor to sill height (with standard 6'10-1/2" structural header height). See your local code

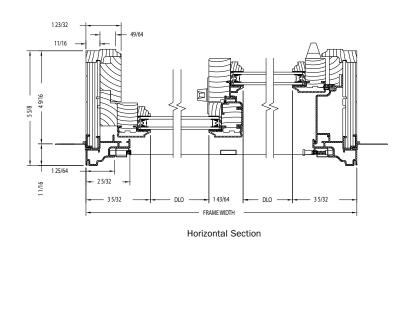
If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

3-sash gliding units use 2'0" operating sash as a standard. Additional sash ratios also available.

# **2-Sash Gliding Windows**

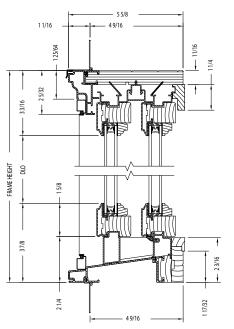


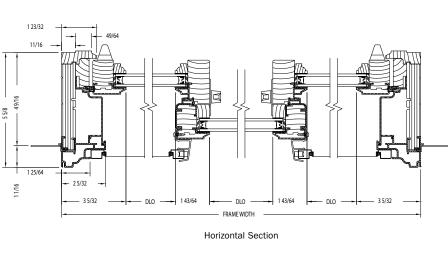


Vertical Section

Shown with ovolo (colonial) glass stops.

**3-Sash Gliding Windows** 





Vertical Section

Shown with ovolo (colonial) glass stops.



# **SPECIALTY WINDOWS**

Our made-to-order philosophy lets you be creative with your look. Design your very own window using basic or unique shapes and add decorative glass for a creative accent. Our specialty profiles even complement double-hung and casement details for ultimate design flexibility.

Specialty Window Overview 10	0
Shapes	)2
Sizing	
Half Circle	)3
Quarter Circle	)4
Circle & Oval	)4
Window Details	)5
Installation Materials	54
Product Performance	58





# SPECIALTY WINDOWS

# FEATURES

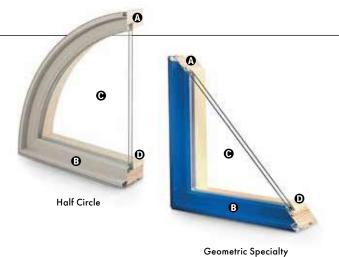
# **SPECIALTY WINDOWS**

### FRAME & SASH

Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany', maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factoryapplied finishes are available in a variety of stains and paints.

 Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Vinyl installation flanges are preapplied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

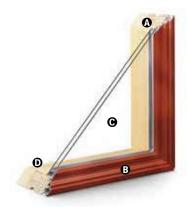


GLASS

• High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dualpane, high-altitude glass and other special glazing options are available.

• Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless steel.



Double-Hung Specialty In addition to our standard profile, a double-hung specialty frame profile is also available for half circle and geometric specialty windows.

# **EXTERIOR & INTERIOR OPTIONS**

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.



\*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.



# ACCESSORIES Sold Separately

# **SPECIALTY WINDOWS**

### **PRIVACY OPTIONS**

### Blinds-Between-the-Glass



A  $\frac{5}{8}$ " aluminum slat blind is encased between two panes of insulated glass in a dust-free environment (rectangular shapes only). Available colors are white, tan and almond. Blind can be tilted or raised and lowered with the use of one cord (not all sizes are retractable).

### System 3 Blinds



A <sup>5</sup>/<sub>8</sub>" aluminum slat blind is mounted to an extruded aluminum blind panel and applied to the window, creating a triple-glazed window boasting privacy and energy efficiency. Available in three colors. Blind panels are offered in white, tan, gold or an optional wood veneer to match your interior.

### System 3 Shades

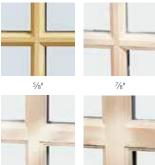
Pleated fabric shades are available in four colors to effortlessly and beautifully filter the light.

See page 25 for more information on our blinds and shades.

# GRILLES

### Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 54,", 78,", 1 1/s", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



1 1/2

### Simulated Divided Light

1 1/8"

Permanent exterior and interior grilles without grille spacer bars. Available in 5/8," 7/8," 1 1/2," or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



### Finelight<sup>™</sup> Grilles-Between-the-Glass

Available in 5%" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



### Removable Interior Wood Grilles

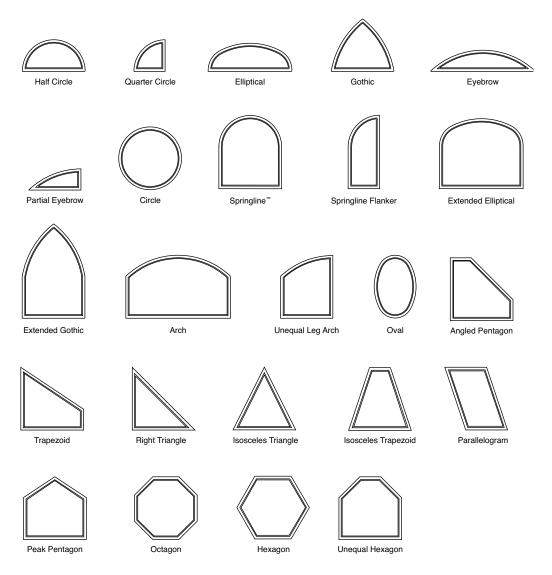
Removable interior wood grilles are available in a 7/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

_		
	1	
-	/8"	

See page 22 for more information on grilles.

# SPECIALTY WINDOWS

# **Specialty Shapes**



### NOTES

The following general guidelines do not apply to every specialty shape. Contact your local supplier for specific limitations of the specialty shapes shown above or about creating custom shapes beyond those shown here.

Overall unit block size should not be larger than 50 sq. ft.

Frame width and height must be between 9" and 144".

Units can only be larger than 82" in one direction.

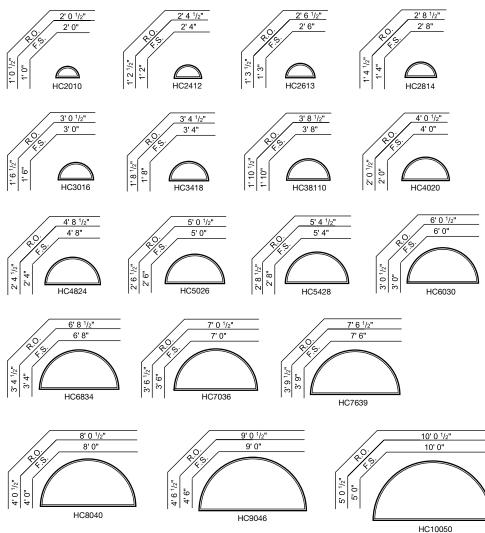
Corners/angles cannot be less than 27°.

### Standard radiuses include:

1'0"	3' 0"	7' 0"
1' 2"	3' 1"	7' 6"
1' 3"	3' 3"	8' 0"
1'4"	3' 4"	9' 0"
1'6"	3' 6"	10' 7"
1' 6-23/32"	3' 9"	12' 0"
1'8"	4' 0"	13' 8"
1' 10"	4' 6"	15' 0"
2' 0"	5' 0"	16' 0"
2' 4"	5' 6"	17' 10"
2' 6"	6' 0"	19' 8"
2' 8"	6' 6"	
2' 10-19/32"		



# **Half Circle Window Sizes**



### NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

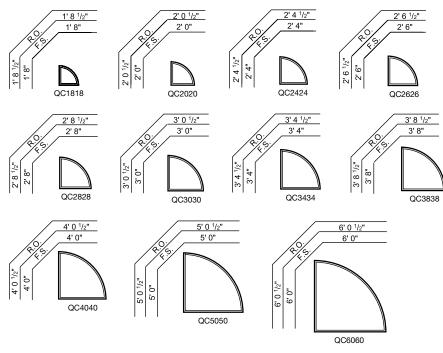
Use structural joining material when necessary or required by code.

Some limitations exist for light patterns for removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. Please contact your local supplier for more information. All removable interior wood grilles will be installed in the units unless otherwise specified.

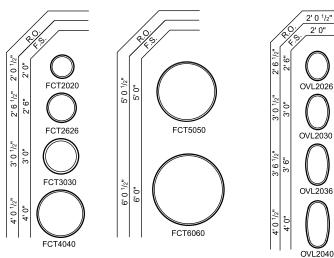
For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

# SPECIALTY WINDOWS

# **Quarter Circle Window Sizes**



# **Circle Window Sizes**



### NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

Some limitations exist for light patterns for removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. Please contact your local supplier for more information. All wood grilles will be installed in the units unless otherwise specified.

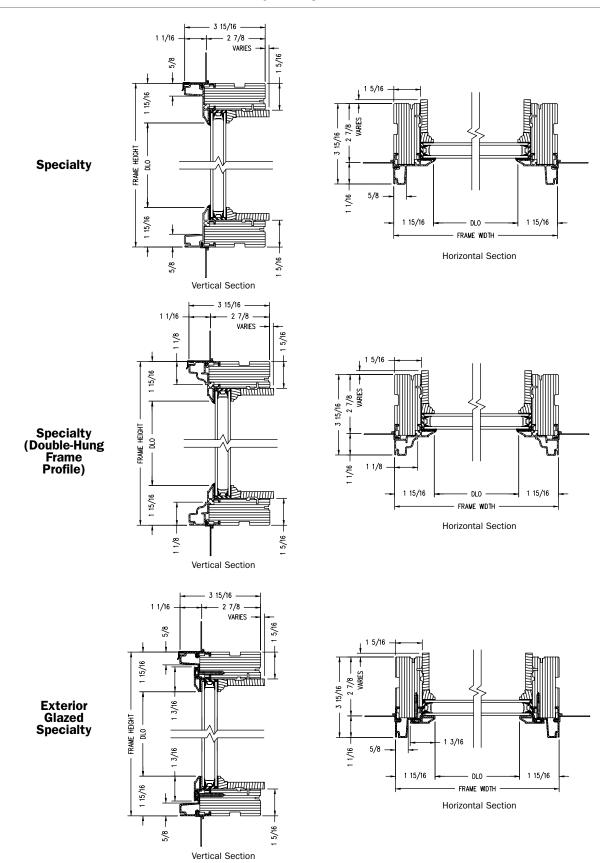
For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED: A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS. ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

**Oval Window Sizes** 



# **Specialty Windows**



E-Series Specialty Windows



# **HINGED PATIO DOORS**

Bottom and intermediate rail options are just the start to this door's solid design. Select contemporary or French styling, go as high as 10 feet, add venting inswing or outswing sidelights or raised solid wood panel inserts and create a truly custom look.

Hinged Patio Door Overview	
Panel Labeling	
Panel Handing	
Inswing Sizing	
Single Panel Doors	
Two-Panel Doors	119
Sash-Set & Direct-Set Sidelights	120
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Outswing Sizing	
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Single Panel Doors & Sash-Set Sidelights	
Sash-Set Transom	
Direct-Set & Specialty Transom	
Arch Doors	
Concealed Panic System Sizing	
Outswing Door Details	
Installation Materials	
Product Performance	





# **FEATURES**

### HINGED PATIO DOORS

#### **FRAME & PANEL**

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factoryapplied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

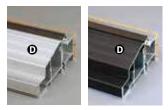
• The frame perimeter consists of a high-quality foam-filled weatherstrip.

Inswing and outswing doors receive a factory-applied vinyl installation flange with drip cap. Some inswing patio doors require an adjustable metal installation flange. Optional aluminum flanges and metal installation clips are available.

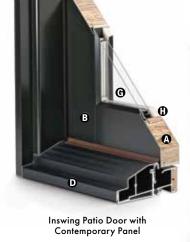
#### SILL

#### Drainage Sill for Inswing Patio Doors

D Premium grade aluminum inswing sill with an oak threshold. Sills have a built-in drainage channel that allows water to drain away from the interior of the door. A top plate is removable for easy channel cleaning. A polyurethane thermal barrier helps reduce heat loss. Available in clear anodized or dark bronze anodized finish, shown below.

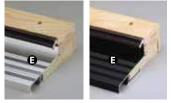


Drainage sills for inswing



#### **On-Floor Sill for Outswing Patio Doors**

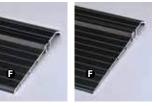
 Premium grade aluminum outswing sill with oak threshold. Outswing door sill is backed with a compression foam weatherstrip. Available in clear anodized or dark bronze anodized finish, shown below.



On-floor sills for outswing

#### Low-Threshold Sill

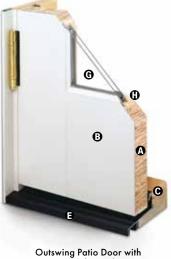
G Aluminum low threshold sill available for outswing doors and inswing doors. Available for inswing doors with jamb depths of 4 %16" and 6%6". Low threshold design provides a smooth transition from interior to exterior and is wheelchair-accessible. A polyurethane thermal barrier helps reduce heat loss. Available in dark bronze anodized finish, shown below.



4 %16" & 6 %16" Low-threshold sills for inswing



4 %16" Low-threshold sill for outswing



French Panel

#### GLASS

G High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dualpane, high-altitude glass and other special glazing options are available.

**()** Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless steel.

#### HARDWARE

#### Multi-Point Locking System

Autolatch<sup>®</sup> stainless steel multi-point locking system locks the panel in three locations to provide a secure, weather-resistant entry system. Some door heights lock the panel in four locations.

#### Hinges



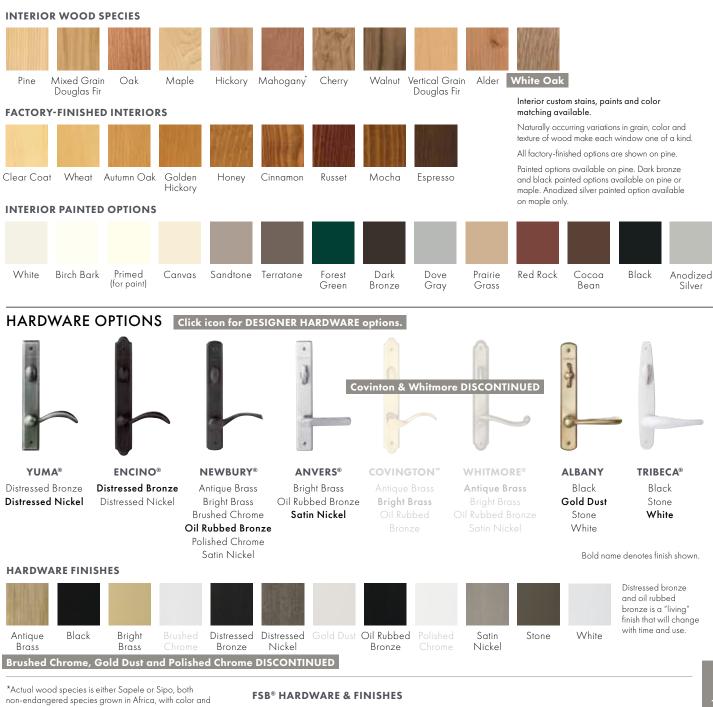
Heavy-duty commercial grade hinges are available in finishes of antique brass, black, bright brass, satin chr pewter, gold dust, oil rubbed bronze, bright chrome, stainless steel, and white to go with your handle set. Hinges are complete with matching screws. An innovative hinge shimming system allows for minor adjustments.

Satin Chrome, Gold Dust and Bright Chrome DISCONTINUED



# **EXTERIOR & INTERIOR OPTIONS**

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.



\*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Matching hinges available in most hardware finishes for inswing patio doors.

Mix and match interior and exterior style and finish options are available, excludes FSB hardware.

Bright brass and satin nickel finishes feature a 10-year limited warranty.

Tribeca and Albany hardware are zinc diecast with powdercoated durable finish, other hardware is solid forged brass. Printing limitations prevent exact replication of colors and finishes. See your Andersen supplier for actual color and finish samples.

"FSB" is a registered trademark of Franz Schneider Brakel GmbH & Co.



Black Anodized Aluminum Satin Stainless Steel

# FEATURES

## HINGED PATIO DOORS

## RAISED PANEL INSERTS



Available in ½ and ¾ light options. Real wood, available in all wood species, makes up the interior panel insert. The exterior panel insert is made of formed aluminum cladding and is available in all 50 exterior colors and any custom color.

The raised panel inserts are based on the standard 8" bottom rail with 4 <sup>11</sup>/<sub>16</sub>" stiles. Available in nine widths to match standard door panel sizes.

Additional intermediate rail options available allowing glass lights to be placed above and below the intermediate rail.

#### TRANSOMS



Available in two jamb depths to align with your inswing door jamb depth. Design is sloped for water disbursement. Inswing and outswing sash-set transoms are available with 2 ¾ ", 3 1¼6", 4 1¼6" and 6 1⁄2" stiles to match your door.

# SIDELIGHTS



Outswing venting sidelights have concealed locks and operate with our convenient folding operator handles. Interior wood-veneered insect screen can be customized to match your interior wood species and finish.

Inswing venting sidelights come with special hardware that locks in the center and complements the door's handle set. When the handle is activated upwards, shoot bolts engage at the head and sill for added security. Inswing venting sidelights feature an exterior insect screen.

Non-venting direct-set and sash-set sidelights are also available for both inswing and outswing patio doors.

#### **CENTER POST DOOR**



Allows door panels to be hinged at the center or at the jamb. Available in two jamb depths:  $4\%_{lo}$ " and  $6\%_{lo}$ ".

The center post is clad laminated veneer lumber (LVL) that provides exceptional structural integrity. A tophung gliding insect screen is available on the inswing center post door.

#### COMMERCIAL DOOR PANELS

Available in single or double door applications. The commercial door panel has a 12" bottom rail, 6 1/2" stiles and optional 5 <sup>5</sup>/16" intermediate rail.

# CONCEALED PANIC SYSTEM DOOR



We have created an innovative Concealed Panic System (CPS), eliminating the need for a center astragal and exposed vertical rods on double doors. This system provides a clear opening while maintaining a sleek, unclutered interior look. The system locks at the head and sill for added security. You get the same warm, real wood interior you've come to expect from us without the unsightly clutter common to most commercial doors.

We've also aligned with Von Duprin<sup>®</sup>, the most recognized and trusted brand of commercial hardware in the window and door industry. Von Duprin, along with the Ingersoll-Rand family of brands, provides premium push bars, handle sets, closers and kick plates to make the CPS door truly innovative. Plus, our doors are factory-prepped, making installation much easier.



# ACCESSORIES Sold Separately

### **HINGED PATIO DOORS**

#### HARDWARE

#### **Construction Handle**



Temporary construction handle is sent with all hinged patio doors. This handle allows operation during the construction phase, protecting finished hardware from damage or jobsite theft.

#### Hardware Options

Additional hardware options such as exterior keyed locks and more are also available. Contact your Andersen supplier.

#### SENSORS

#### Yale® Assure Lock®

Monitor, lock and unlock from anywhere with the Yale Assure Lock. The sleek keyless lock includes Bluetooth® technology for key-free unlocking and is compatible with Z-Wave® for integration with a wide range of smart home platforms. Available on select hinged doors, see your Andersen supplier for details.

# VeriLock & Open/Closed Sensors DISCONTINUED

Open/Closed Sensors

See page 27 for Smart Home options.

### **INSECT SCREENS**

#### **Retractable Insect Screens**



Concealed, retractable insect screen has charcoal fiberglass screen mesh. Available for inswing single or double door units. Insect screen rolls out when needed and retracts into concealed housing when not in use. Available in 50 exterior colors.

Retractable insect screens for outswing doors are field applied to the interior of the door. Available in five colors including white, almond, desert sand, bronze and black.

#### Hinged Insect Screens for Inswing Patio Doors

Charcoal fiberglass screen mesh fits into an aluminum frame in 50 exterior colors. Provided with a black lockable latch and automatic closer for smooth operation. Available in single or multiple door units. Aluminum screen mesh is also available.

#### Top-Hung Gliding Insect Screens for **Inswing Center Post Patio Doors**

Charcoal fiberglass screen mesh fits into an aluminum frame available in 50 exterior colors. Aluminum screen mesh is also available.

### **PRIVACY OPTIONS**

#### Blinds-Between-the-Glass

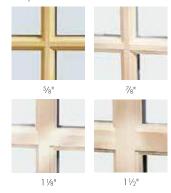


A 5/8" aluminum slat blind mounted between two panes of insulated glass in a dust-free environment. Available in white, tan and almond. Blinds are magnetically controlled and can be tilted or raised and lowered with one cord.\*\* Not available on arch patio doors.

### GRILLES

### Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



#### Finelight<sup>™</sup> Grilles-Between-the-Glass

Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



# **Removable Interior Wood Grilles**

Removable interior wood grilles are available in a 7/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.



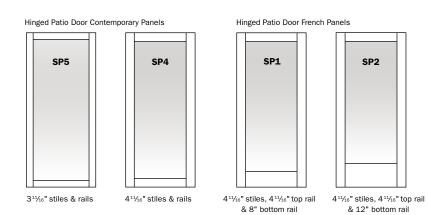
See page 22 for more information on grilles.

\*When properly configured and maintained with a professionally installed security system and/or self-monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

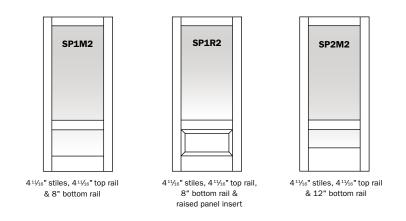
# Hinged Patio Door Panel Labeling

#### **Door Panel Options**

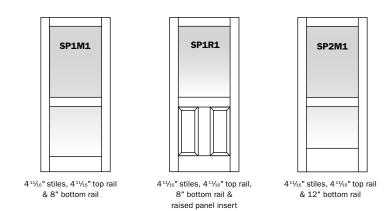
Andersen<sup>\*</sup> E-Series offers a wide range of door styles to accommodate any home project style. Both contemporary and French panel styles are available to complement traditional or modern architecture.



Panels with 5<sup>5</sup>/<sub>16</sub>" Intermediate Rail 23<sup>1</sup>/<sub>4</sub>" from Bottom of Panel

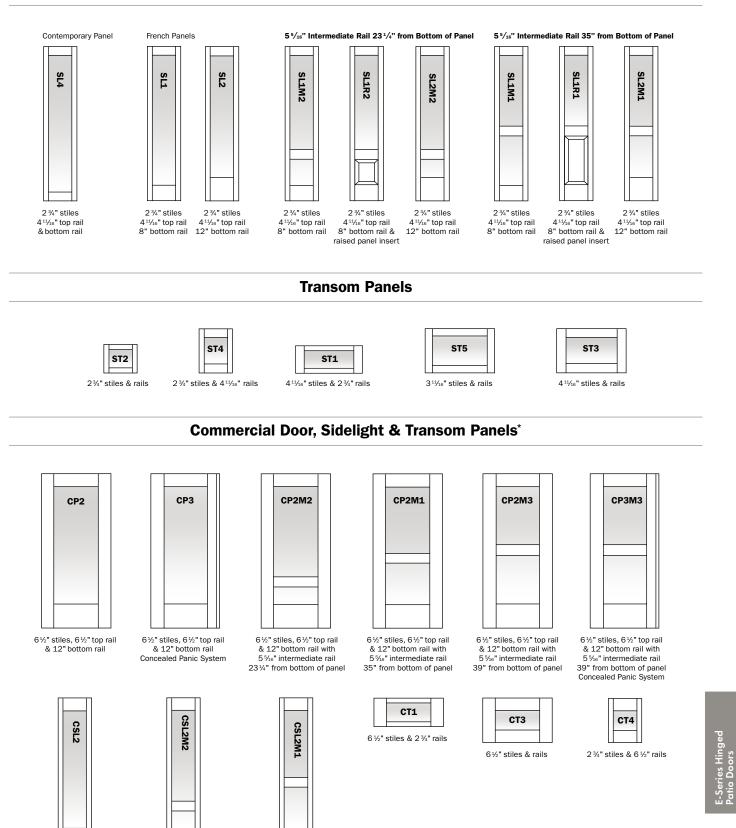


Panels with 5<sup>5</sup>/<sub>16</sub>" Intermediate Rail 35" from Bottom of Panel



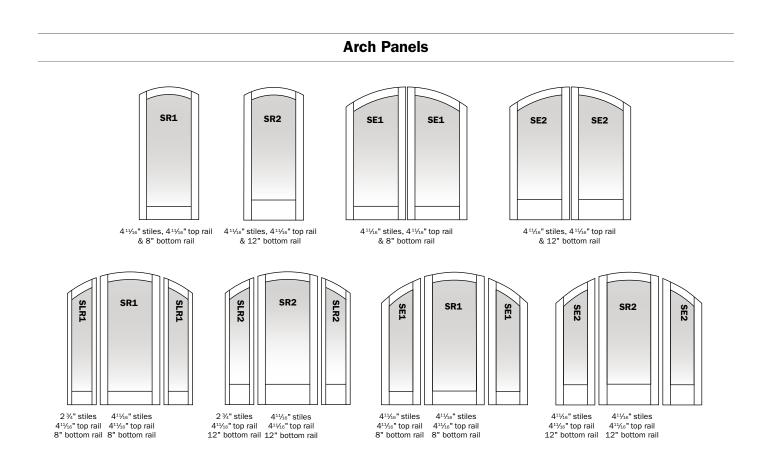


# **Sidelight Panels**

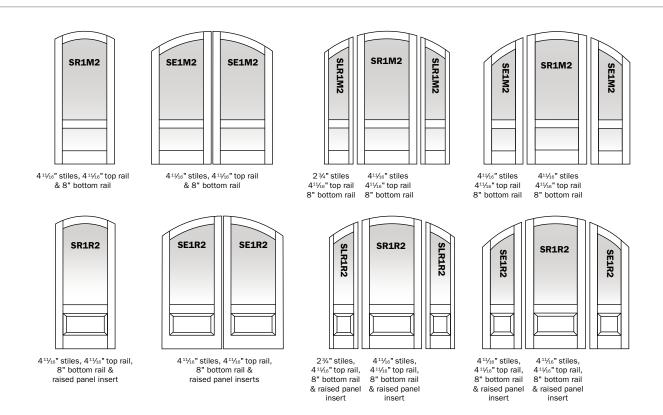


2 ¾" stiles, 6½" top rail & 12" bottom rail

2<sup>3</sup>⁄<sub>4</sub>" stiles, 6<sup>1</sup>⁄<sub>2</sub>" top rail & 12" bottom rail with 5<sup>5</sup>⁄<sub>16</sub>" intermediate rail 23<sup>1</sup>⁄<sub>4</sub>" from bottom of panel 2¾" stiles, 6½" top rail & 12" bottom rail with 5⅔s" intermediate rail 35" from bottom of panel



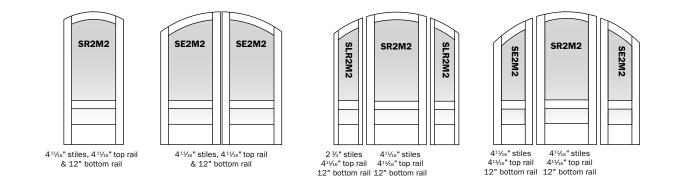
# Arch Panels with 5<sup>5</sup>/<sub>16</sub>" Intermediate Rail 23<sup>1</sup>/<sub>4</sub>" from Bottom of Panel



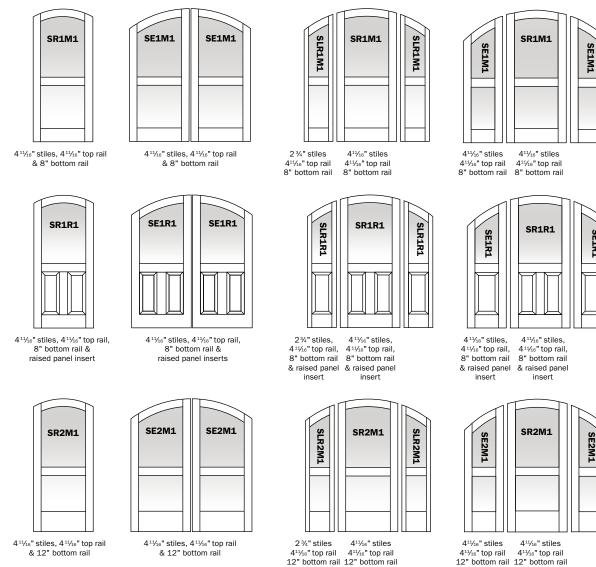
114



# Arch Panels with 5<sup>5</sup>/<sub>16</sub>" Intermediate Rail 23<sup>1</sup>/<sub>4</sub>" from Bottom of Panel (Continued)



# Arch Panels with 5<sup>5</sup>/<sub>16</sub>" Intermediate Rail 35" from Bottom of Panel



12" bottom rail 12" bottom rail

115

SE1R1

SE2M1

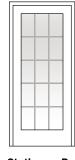
# Hinged Patio Door Handing

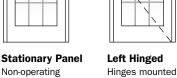
The door handing and order designation noted below and on the opposite page is consistent with the handing of other Andersen® doors and is used throughout the remainder of the hinged patio doors section.

on the left side of

the panel.

Identification All hinged doors are viewed from the exterior. From left to right, choose stationary, active or passive, then choose hinge location.

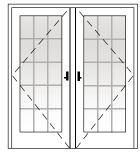




Non-operating panel.



**Right Hinged** Hinges mounted on the right side of the panel.

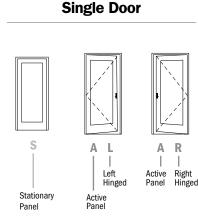


Active Panel The operating panel most often used.

**Passive Panel** The operating panel with astragal attached.

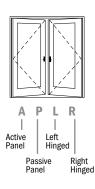
# **Hinged Patio Doors** — Inswing

### **Handing Options**



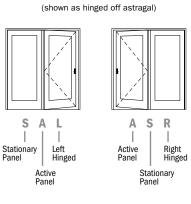
# **Double Door**

(shown as APLR)



Order Designation Description		
	As Viewed From Exterior	
Single Door	S	
	AL	
	AR	
Double Door	PALR	
	APLR	
	SS	
Center Post Door – Hinged Off Jamb	SAR	
	ASL	
Center Post Door – Hinged Off Astragal	SAL	
	ASR	

# **Center Post Door**

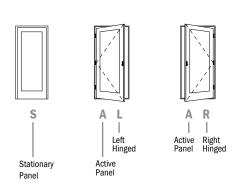




# Hinged Patio Doors — Outswing

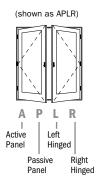
# Handing Options



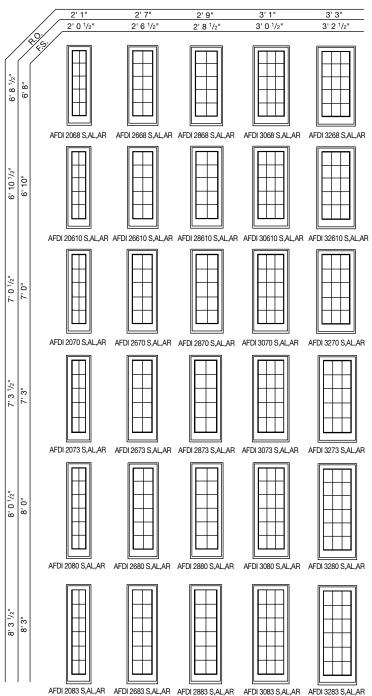


Order Designation Description			
	As Viewed From Exterior		
Single Door	S		
	AR		
	AL		
Double Door	APLR		
	PALR		
	SS		

## **Double Door**



## **Single Hinged Inswing Patio Door & Sidelight Sizes**



#### NOTES

All doors and sidelights use safety/tempered glass.

The minimum vertical joining material width for doors and sidelights is 1/2".

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grille-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### Inswing Frame Height (using Low Threshold Sill)

= Standard Inswing Frame Height – 15/16"

#### FORMULA FOR COMBINATION DOORS

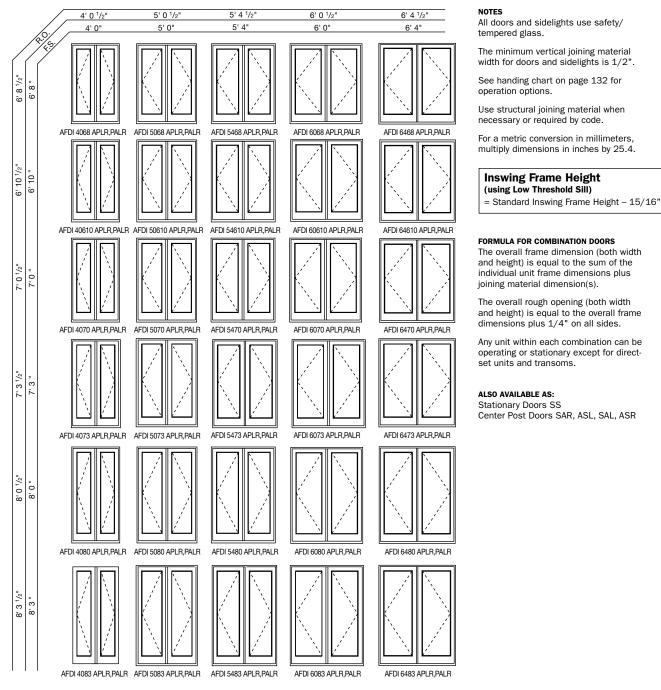
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

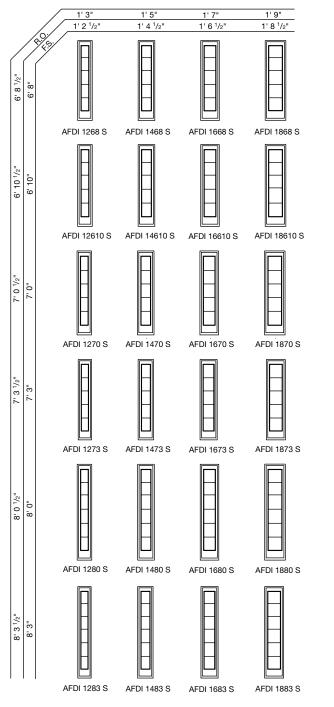
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.



# **Double Hinged Inswing Patio Door Sizes**





## Inswing Sash-Set Sidelight Sizes

#### NOTES

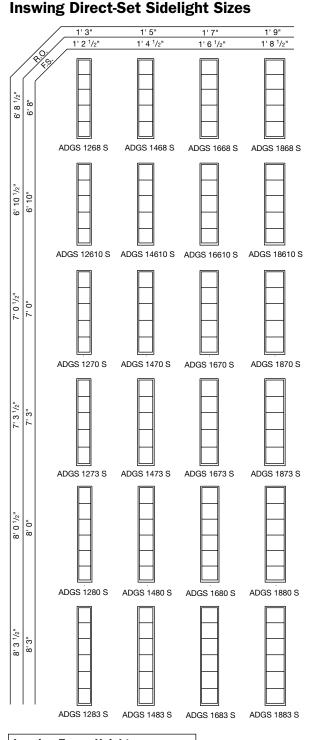
All doors and sidelights use safety/tempered glass.

The minimum vertical joining material width for doors and sidelights is 1/2". When joining a venting sidelight to a door, the minimum vertical joining material width is 2".

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.



**Inswing Frame Height** 

(using Low Threshold Sill) = Standard Inswing Frame Height – 15/16"

#### FORMULA FOR COMBINATION DOORS

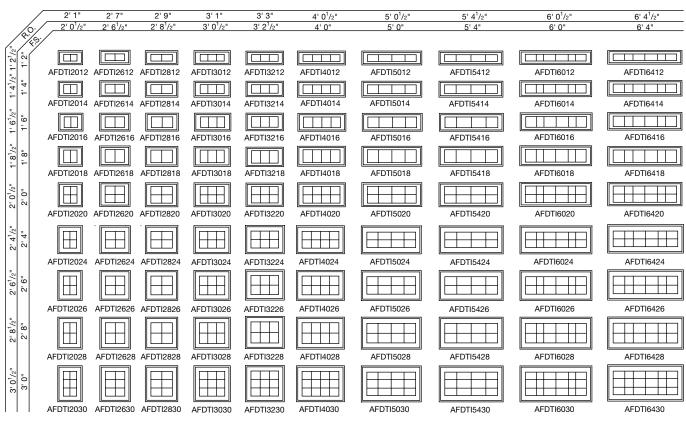
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus  $1/4^{\rm "}$  on all sides.

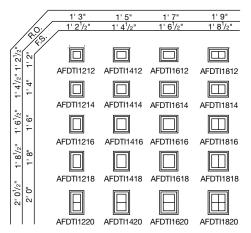
Any unit within each combination can be operating or stationary except for direct-set units and transoms.



### **Hinged Inswing Patio Door Sash-Set Transom Sizes**



### **Hinged Inswing Patio Door Sash-Set Transom Sizes**

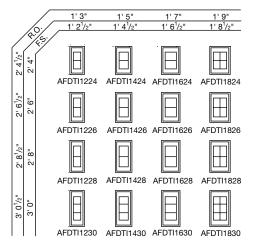


#### NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>w</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.



For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

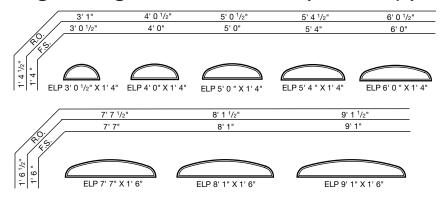
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

#### 2' 7" 2'9" 3'1" 3' 3" 4' 0 1/2" 5' 0 1/2" 5' 4 1/2" 2' 6 1/2' 2' 8 1/2" 3' 0 1/2' 3' 2 1/2" 4' 0" 5' 0" 5' 4" 2'01 CAUX 2' 61/2" X 2' 0" CAUX 2' 81/2" X 2' 0" CAUX 3' 01/2" X 2' 0" CAUX 3' 21/2" X 2' 0' CAUX 4' 0" X 2' 0" CAUX 5' 0" X 2' 0 CAUX 5' 4" X 2' 0 9' 1 1/2' 6' 0 1/2" 6' 4 1/2' 7'7 1/2' 8' 1 <sup>1</sup>/2" 6' 4" 7' 7' 8' 1" 6'0' 9'1' 50 CAUX 6' 0" X 2'0" CAUX 6' 4" X 2'0" CAUX 7' 7" X 2' 0' CAUX 8' 1" X 2' 0' CAUX 9' 1" X 2' 0'

## Hinged Inswing Patio Door Direct-Set Transom Sizes (Specialty Frame)

# Hinged Inswing Patio Door Direct-Set Elliptical Sizes (Specialty Frame)



#### NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

2'6-1/2" wide transoms are used above 2668, 26610 or 2680 Hinged Inswing Patio Doors.

2'8-1/2" wide transoms are used above 2868, 28610 or 2880 Hinged Inswing Patio Doors.

3'0-1/2" wide transoms are used above 3068, 30610 or 3080 Hinged Inswing Patio Doors.

4'0" wide transoms are used above 4068, 40610 or 4080 Hinged Inswing Patio Doors.

5'0" wide transoms are used above 5068, 50610 or 5080 Hinged Inswing Patio Doors.

5'4" wide transoms are used above 5468, 54610 or 5480 Hinged Inswing Patio Doors.

6'0" wide transoms are used above 6068, 60610 or 6080 Hinged Inswing Patio Doors.

7'7" wide transoms are used above 5068/50610/5080 Hinged Inswing Patio Doors with 2668/26610/2680 Sidelights.

8'1" wide transoms are used above 5468/54610/5480 Hinged Inswing Patio Doors with 2868/28610/2880 Sidelights.

9'1" wide transoms are used above 6068/60610/6080 Hinged Inswing Patio Doors with 3068/30610/3080 Sidelights.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

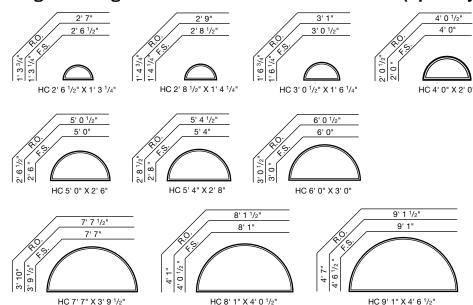
#### FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

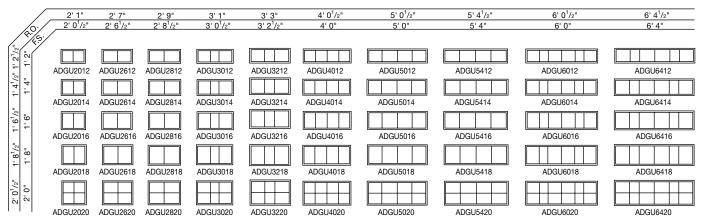
Any unit within each combination can be operating or stationary except for direct-set units and transoms.





### Hinged Inswing Patio Door Direct-Set Half Circle Sizes (Specialty Frame)

## **Hinged Inswing Patio Door Direct-Set Transom Sizes**



#### NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

2'6-1/2" wide transoms are used above 2668, 26610 or 2680 Hinged Inswing Patio Doors.

2'8-1/2" wide transoms are used above 2868, 28610 or 2880 Hinged Inswing Patio Doors.

3'0-1/2" wide transoms are used above 3068, 30610 or 3080 Hinged Inswing Patio Doors.

4'0" wide transoms are used above 4068, 40610 or 4080 Hinged Inswing Patio Doors.

5'0" wide transoms are used above 5068, 50610 or 5080 Hinged Inswing Patio Doors.

- 5'4" wide transoms are used above 5468, 54610 or 5480 Hinged Inswing Patio Doors.
- 6'0" wide transoms are used above 6068, 60610 or 6080 Hinged Inswing Patio Doors.
- 7'7" wide transoms are used above 5068/50610/5080 Hinged Inswing Patio Doors with 2668/26610/2680 Sidelights.

8'1" wide transoms are used above 5468/54610/5480 Hinged Inswing Patio Doors with 2868/28610/2880 Sidelights.

9'1" wide transoms are used above 6068/60610/6080 Hinged Inswing Patio Doors with 3068/30610/3080 Sidelights.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

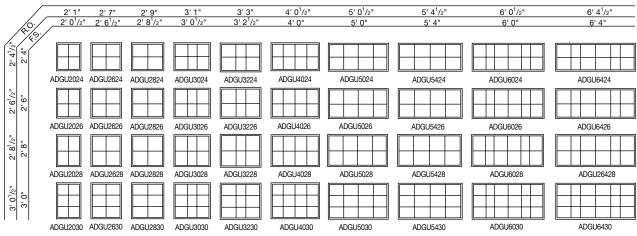
#### FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

# Hinged Inswing Patio Door Direct-Set Transom Sizes



# Hinged Inswing Patio Door Direct-Set Transom Sizes

_	1' 3" 1' 2 <sup>1</sup> /2"	1' 5" 1' 4 <sup>1</sup> /2"	1' 7" 1' 6 <sup>1</sup> /2"	1' 9" 1' 8 <sup>1</sup> /2"
	<u>1' 2<sup>1</sup>/2"</u>	1' 4 <sup>1</sup> /2"	1' 6 <sup>1</sup> /2"	1' 8 <sup>1</sup> /2"
X?/				
	ADGU1212	ADGU1412	ADGU1612	ADGU1812
1' 4 <sup>1</sup> / <sub>2</sub> " 1' 2 <sup>1</sup> / <sub>2</sub> 1' 4" 1' 2"	ADGU1214	ADGU1414	ADGU1614	ADGU1814
1' 6 <sup>1</sup> /2" 1' 6"				
1' 8 <sup>1</sup> /2" 1' 8"	ADGU1216	ADGU1416	ADGU1616	ADGU1816
	ADGU1218	ADGU1418	ADGU1618	ADGU1818
2' 0 <sup>1/2</sup> " 2' 0"	ADGU1220	ADGU1420	ADGU1620	ADGU1820
2' 4 <sup>1</sup> / <sub>2</sub> " 2' 4"	ADGU1224	ADGU1424	ADGU1624	ADGU1824
2' 6 <sup>1</sup> /2" 2' 6"	ADGU1226	ADGU1426	ADGU1626	ADGU1826
2' 8 <sup>1/2</sup> " 2' 8"				
3' 0 <sup>1</sup> /2" 3' 0"	ADGU1228	ADGU1428	ADGU1628	ADGU1828

#### NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

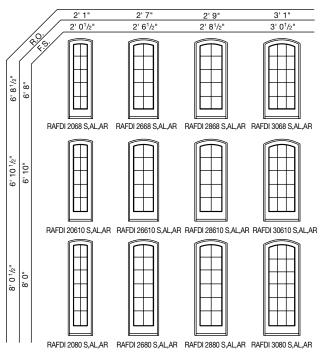
Any unit within each combination can be operating or stationary except for direct-set units and transoms.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:

A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS. ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.



# Single Arch Inswing Patio Door & Sidelight Sizes



# **Double Arch Inswing Patio Door Sizes**

NOTES

All doors and sidelights use safety/tempered glass.

Single doors have a 3'0" radius.

Double doors have a 5'0" radius.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

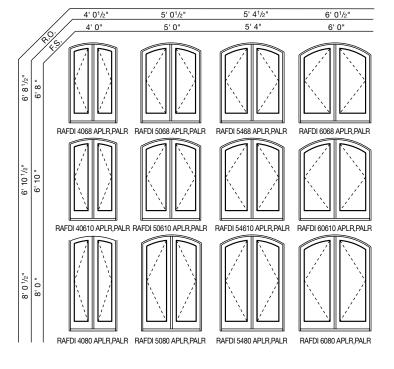


#### FORMULA FOR COMBINATION DOORS

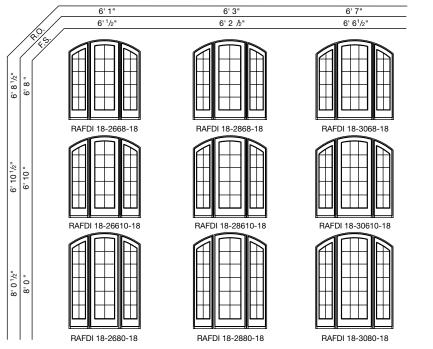
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.



# **3-Wide Arch Inswing Patio Door & Sidelight Sizes**



#### NOTES

All doors and sidelights use safety/tempered glass.

3-wide doors have a 5'0" radius.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

Inswing Frame Height Formula (using Low Threshold Sill)

= Standard Inswing Frame Height – 15/16

#### FORMULA FOR COMBINATION DOORS

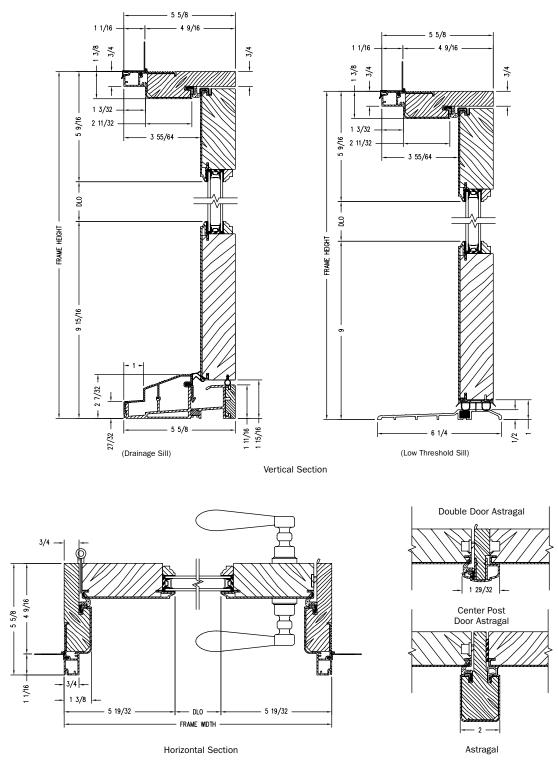
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus  $1/4"\ \text{on}$  all sides.

Any unit within each combination can be operating or stationary except for arch sidelights.



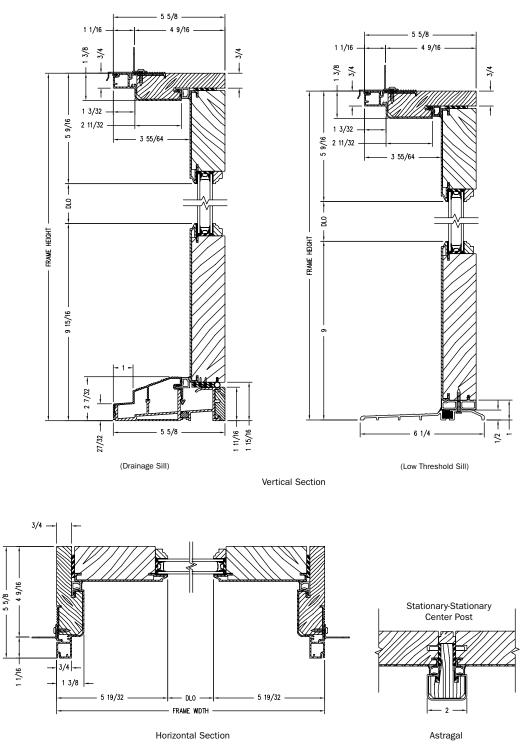
# Hinged Inswing Patio Doors (4 %16" Jamb Depth)



### **Hinged Inswing Patio Door**

Shown with ovolo (colonial) glass stops. French panel shown, also available with a contemporary panel.

# Hinged Inswing Patio Doors (4%16" Jamb Depth)



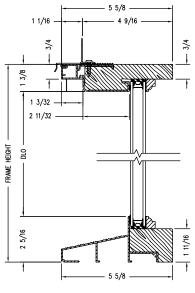
Inswing Sash-Set Sidelight

Shown with ovolo (colonial) glass stops.

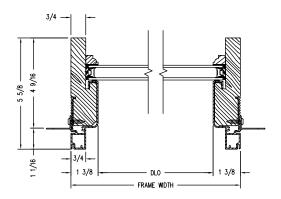


# Hinged Inswing Patio Doors (4 %16" Jamb Depth)

# Inswing Direct-Set Sidelight

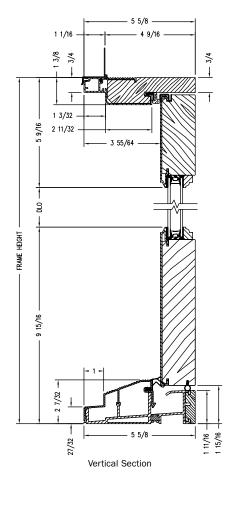


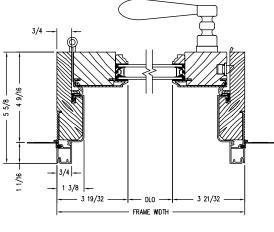




Horizontal Section

# Inswing Venting Sidelight

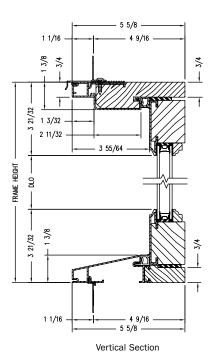




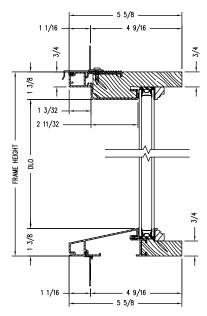
Horizontal Section

Shown with ovolo (colonial) glass stops.

# Hinged Inswing Patio Doors (4%16" Jamb Depth)

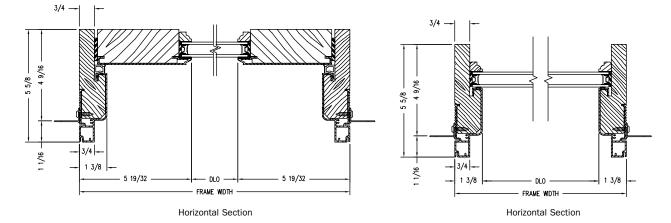


### **Inswing Sash-Set Transom**



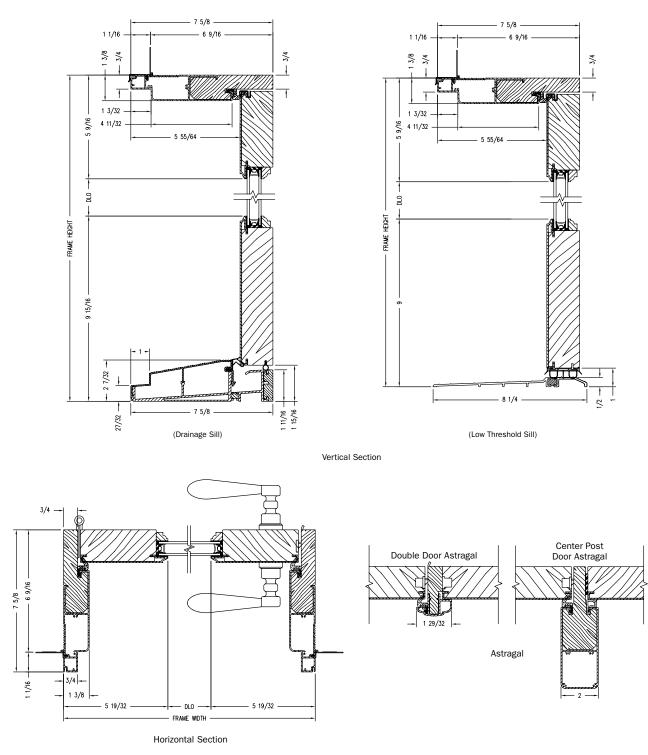
### **Inswing Direct-Set Transom**





Shown with ovolo (colonial) glass stops.



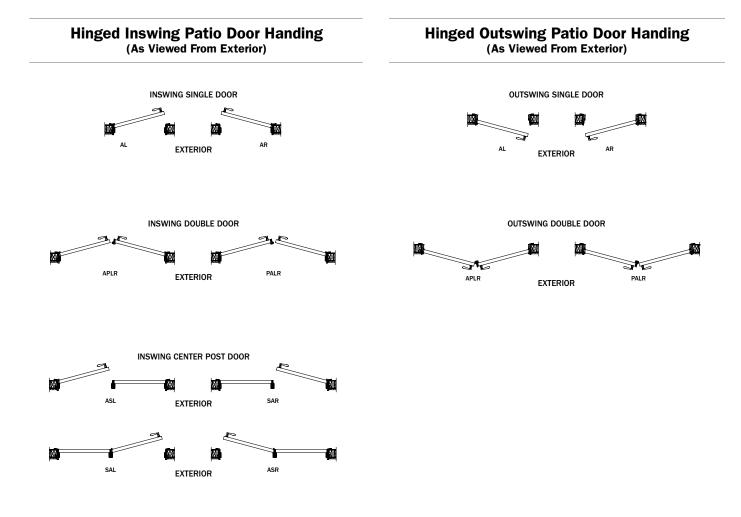


# Hinged Inswing Patio Doors (6% Jamb Depth)

Shown with ovolo (colonial) glass stops.

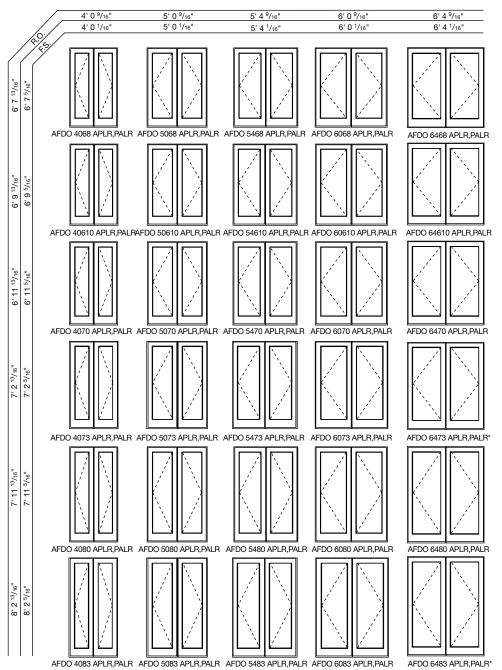
French panel shown, also available with a contemporary panel. Visit our website to see transoms and sidelight units with 6-9/16" jamb depth.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE. E-Series Hinged Patio Doors





# **Double Hinged Outswing Patio Door Sizes**



#### NOTES

All doors and sidelights use safety/tempered glass.

The minimum vertical joining material width for doors and sidelights is 1/2".

\*Commercial sized door panels.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

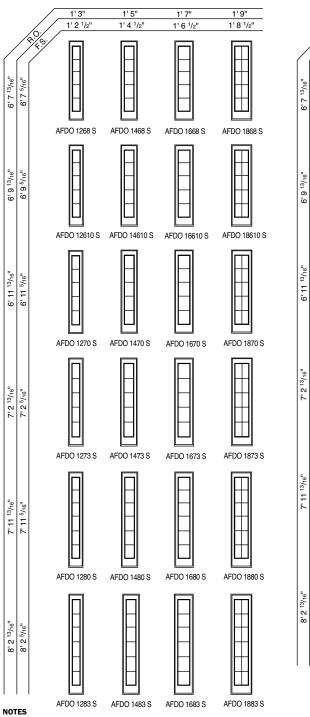
**Outswing Frame Height Formula** 

= Standard Outswing Frame Height – 7/16"

(using Low Threshold Sill)

# Outswing Sash-Set Sidelight Sizes Singl

### Single Hinged Outswing Patio Door & Sidelight Sizes



All doors and sidelights use safety/tempered glass.

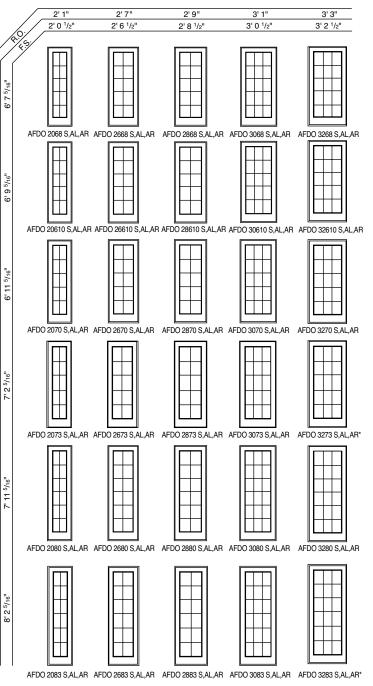
The minimum vertical joining material width for doors and sidelights is 1/2". When joining a venting sidelight to a door, the minimum vertical joining material width is 2".

\*Commercial sized door panels.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.



For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### Outswing Frame Height Formula (using Low Threshold Sill)

= Standard Outswing Frame Height - 7/16"

#### FORMULA FOR COMBINATION DOORS

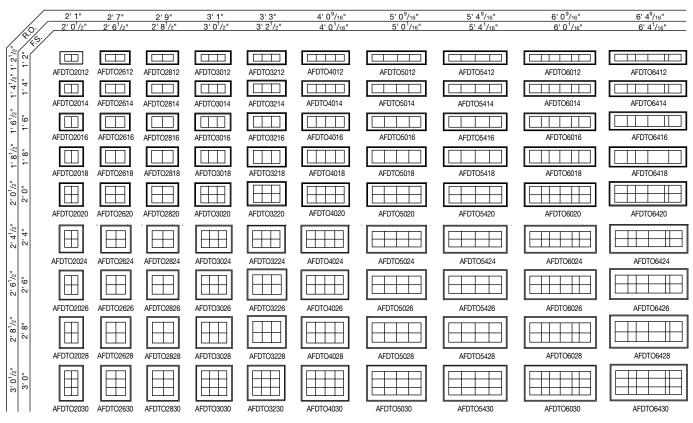
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

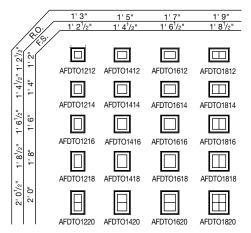
Any unit within each combination can be operating or stationary except for direct-set units and transoms.



### **Hinged Outswing Patio Door Sash-Set Transom Sizes**



# Hinged Outswing Patio Door Sash-Set Transom Sizes



#### NOTES

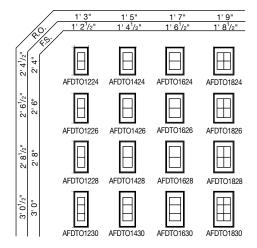
If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight" Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

## Hinged Outswing Patio Door Sash-Set Transom Sizes

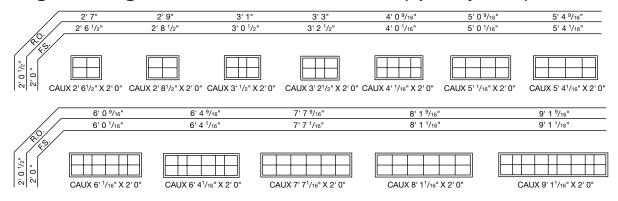


#### FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

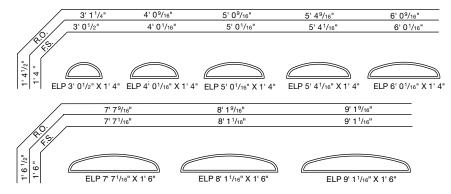
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

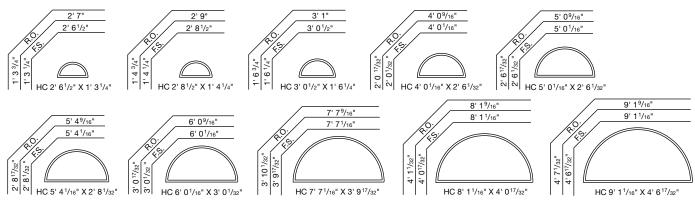


# Hinged Outswing Patio Door Direct-Set Transom Sizes (Specialty Frame)

# Hinged Outswing Patio Door Direct-Set Elliptical Sizes (Specialty Frame)



# Hinged Outswing Patio Door Direct-Set Half Circle Sizes (Specialty Frame)



#### NOTES

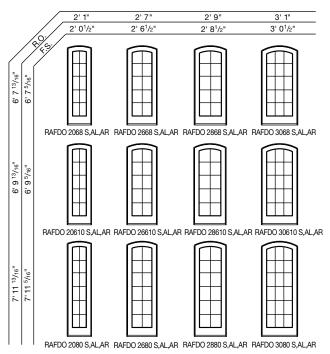
If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

- 2'6-1/2" wide transoms are used above 2668, 26610 or 2680 Hinged Outswing Patio Doors.
- 2'8-1/2" wide transoms are used above 2868, 28610 or 2880 Hinged Outswing Patio Doors.
- 3'0-1/2" wide transoms are used above 3068, 30610 or 3080 Hinged Outswing Patio Doors.
- 4'0" wide transoms are used above 4068, 40610 or 4080 Hinged Outswing Patio Doors.
- 5'0" wide transoms are used above 5068, 50610 or 5080 Hinged Outswing Patio Doors.
- 5'4" wide transoms are used above 5468, 54610 or 5480 Hinged Outswing Patio Doors.
- 6'0" wide transoms are used above 6068, 60610 or 6080 Hinged Outswing Patio Doors.
- 7'7" wide transoms are used above 5068/50610/5080 Hinged Outswing Patio Doors with 2668/26610/2680 Sidelights.
- 8'1" wide transoms are used above 5468/54610/5480 Hinged Outswing Patio Doors with 2868/28610/2880 Sidelights.
- 9'1" wide transoms are used above 6068/60610/6080 Hinged Outswing Patio Doors with 3068/30610/3080 Sidelights.

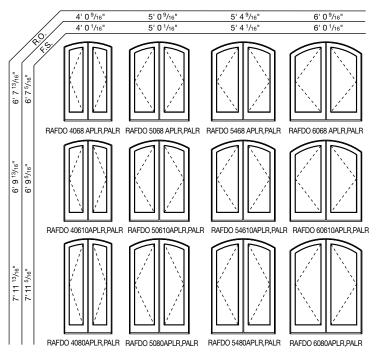
The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.



# **Single Arch Outswing Patio Door & Sidelight Sizes**



# **Double Arch Outswing Patio Door Sizes**



#### NOTES

All doors and sidelights use safety/tempered glass.

Single doors have a 3'0" radius.

Double doors have a 5'0" radius.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

Outswing Frame Height Formula (using Low Threshold Sill) = Standard Outswing Frame Height – 7/16"

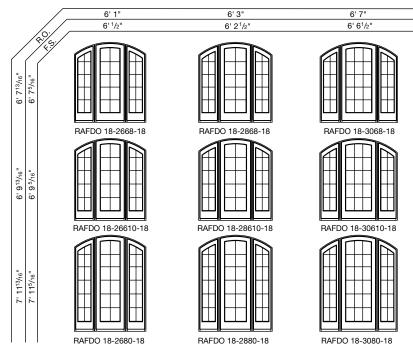
#### FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

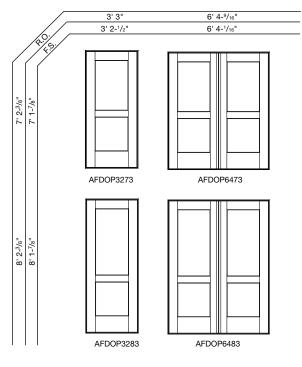
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

# **3-Wide Arch Outswing Patio Door & Sidelight Sizes**



# **Concealed Panic System (CPS) Door Sizes**



#### NOTES

All doors and sidelights use safety/tempered glass.

3-wide doors have a 5'0" radius.

CPS doors shown with optional mid-rail.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.



= Standard Outswing Frame Height – 7/16" \*Does not apply to Concealed Panic System (CPS) doors

#### FORMULA FOR COMBINATION DOORS

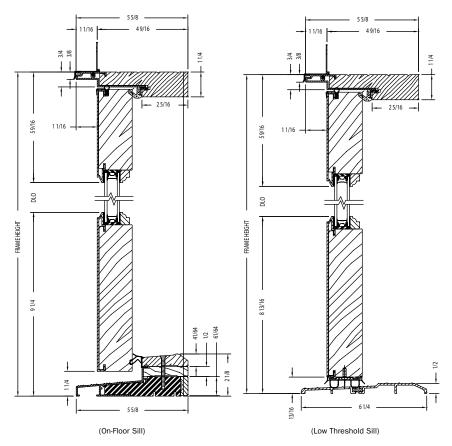
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for arch sidelights.



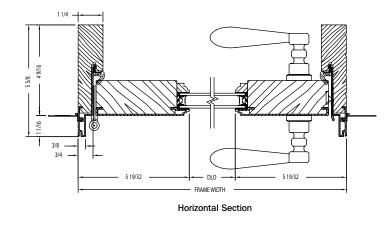
# **Hinged Outswing Patio Doors**

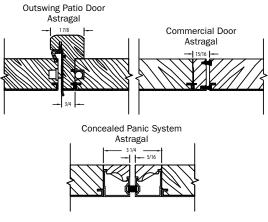


### **Hinged Outswing Patio Door**

Vertical Section

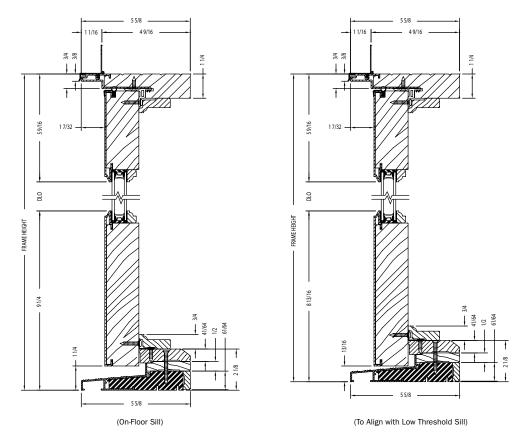
Astragal





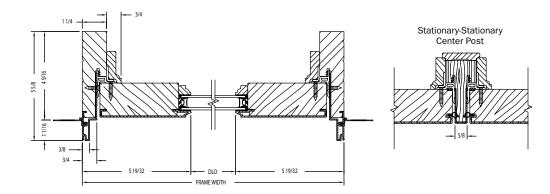
Shown with ovolo (colonial) glass stops. French panel shown, also available with a contemporary panel.

# **Hinged Outswing Patio Doors**



### **Outswing Sash-Set Sidelight**

Vertical Section



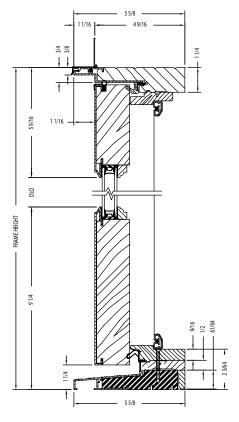
Horizontal Section

Shown with ovolo (colonial) glass stops.

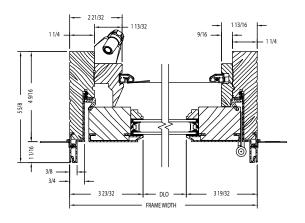


# **Hinged Outswing Patio Doors**

### **Outswing Venting Sidelight**



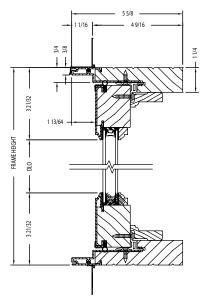
Vertical Section



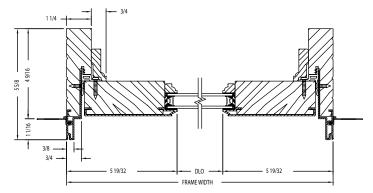
Horizontal Section

Shown with ovolo (colonial) glass stops.

**Outswing Sash-Set Transom** 



Vertical Section



Horizontal Section

# **GLIDING PATIO DOORS**

Choose from our French panels with 8" or 12" bottom rail options, or one of two narrower panel profiles for a more contemporary look, to create an open view to the outside. E-Series gliding patio doors feature multi-point locking hardware for a firm, secure seal and tandem ball bearing rollers for smooth operation.

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# **GLIDING PATIO DOORS**

# **FEATURES**

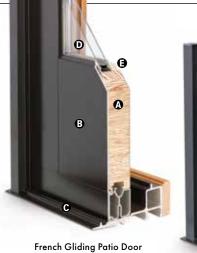
## **GLIDING PATIO DOORS**

### **FRAME & PANEL**

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factoryapplied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

The frame consists of foam-filled leaf weatherstrip on the exterior creating a weather-resistant pocket for the door panel. A dual weatherstrip seal on the interlock is fitted between the fixed and operating meeting stiles.



Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges and metal installation clips are available. Standard jamb depth

is 4%16" for gliding patio doors.

#### SILL

• A durable fiberglass sill is an excellent thermal barrier. Stainless steel roller caps provide smooth operation of the door panel. Available in dark bronze or gray.



#### **Gliding Patio Door**

#### GLASS

D High-Performance Low-E4<sup>®</sup> glass with a low-conductivity spacer. Triplepane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

**GLASS SPACERS** available in black, white and stainless steel. **G** Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

#### HARDWARE

#### Steel Rollers

Operating panel consists of two tandem ball bearing steel roller assemblies. Stainless steel roller assemblies are available as an option.

#### Multi-Point Locking System

The multi-point locking system features a unique reachout design that pulls the door panel tightly closed for a weather-tight seal and enhanced security.



## ACCESSORIES Sold Separately

#### HARDWARE

#### Auxiliary Foot Lock

An enhanced foot lock is discreetly positioned on the side of the panel. Foot lock provides an extra measure of security when door is in locked position. Available in finish options to complement handle sets.

#### **Optional Hardware**

Additional hardware options such as exterior keyed locks and more are also available.

## VeriLock Sensors DISCONTINUED

#### **INSECT SCREENS**

#### **Top-Hung Gliding Insect Screens**

Charcoal fiberalass screen mesh fits into an aluminum frame available in 50 exterior colors. Aluminum screen mesh is also available.

#### **Retractable Insect Screens**

The retractable insect screen has charcoal fiberglass screen mesh. Insect screen retracts when not needed, providing an unobstructed view through the glass. Available in 50 exterior colors.

## **PRIVACY OPTIONS**

#### Blinds-Between-the-Glass



A 5/8" aluminum slat blind mounted between two panes of insulated glass in a dust-free environment. Available in white, tan and almond. Blinds are magnetically controlled and can be tilted or raised and lowered with one cord.\*\* Not available on arch patio doors.

## GRILLES

#### Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profiles. Ovolo profile shown below, not all widths are pictured.



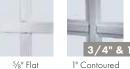
#### Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profiles. Ovolo profile shown below, not all widths are pictured.



### Finelight<sup>™</sup> Grilles-Between-the-Glass

Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



#### **Removable Interior Wood Grilles**

Removable interior wood grilles are available in a 7/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

-		
-		_
		-
_		
	78"	
	/8	

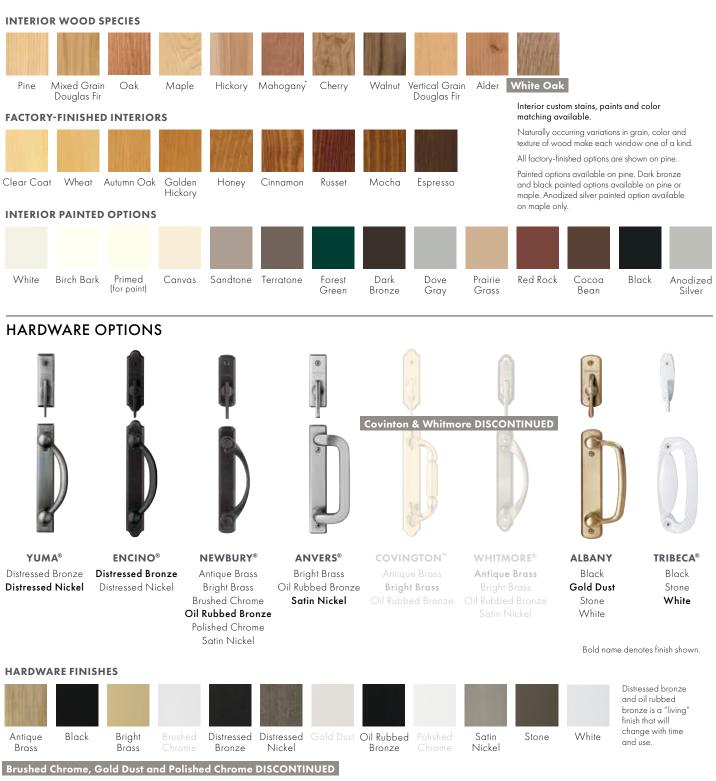
See page 22 for more information on grilles.

\*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. \*\*Not all sizes of blinds-between-the-glass are retractable. See your Andersen supplier for details.



# **EXTERIOR & INTERIOR OPTIONS**

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.



\*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Mix and match interior and exterior style and finish options are available.

Bright brass and satin nickel finishes feature a 10-year limited warranty.

Tribeca and Albany hardware are zinc diecast with powder-coated durable finish, other hardware is solid forged brass.

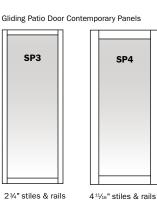
Printing limitations prevent exact replication of colors and finishes. See your Andersen supplier for actual color and finish samples.

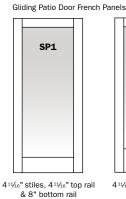
145

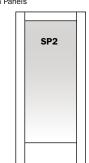
# Gliding Patio Door Panel Labeling

#### **Door Panel Options**

Andersen<sup>\*</sup> E-Series offers both contemporary and French panel styles to complement traditional or modern architecture.







4<sup>11</sup>/<sub>16</sub>" stiles, 4<sup>11</sup>/<sub>16</sub>" top rail & 12" bottom rail

# Gliding Patio Door Handing

The door handing and order designation noted below is consistent with the handing of other Andersen<sup>®</sup> gliding patio doors and is used throughout the remainder of the gliding patio doors section.

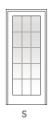
## Identification

**As viewed from the exterior,** either the left or the right panel operates. The arrow designates the direction of panel operation. Stationary (S) doors can be used as an individual unit or as a sidelight.

# **Gliding Patio Doors & French Gliding Patio Doors**

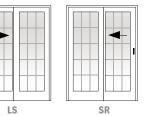
## **Handing Options**

## **Single Door**

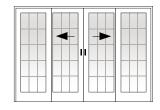


Stationary Panel

2-Panel Door



Left (L) panel is Left panel is operating, right panel is stationary (S). panel is operating. **4-Panel Door** 



Astragal is attached on third panel from the left (as viewed from the exterior)

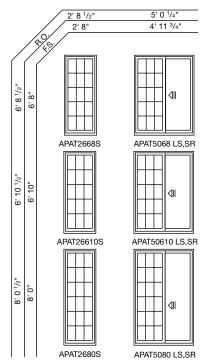
Order Desig	Order Designation Description						
	As Viewed From Exterior						
Stationary	S						
2-Panel Door	SR						
2-Parier Door	LS						
4-Panel Door	—						

# \_\_\_\_\_

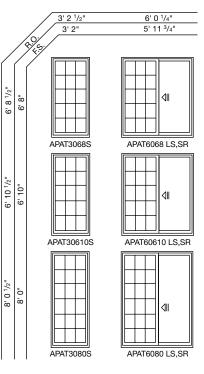




# **Gliding Patio Door Sizes**



# **Gliding Patio Door Sizes**



#### NOTES

All doors and sidelights use safety/ tempered glass.

Astragal is applied to third panel from the left (as viewed from the exterior) on a 4-panel gliding patio door.

\*\*4-panel doors are shipped knocked down and require field assembly because of size and weight.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

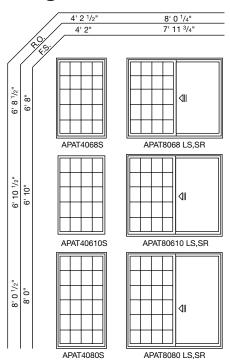
For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### FORMULA FOR COMBINATION DOORS

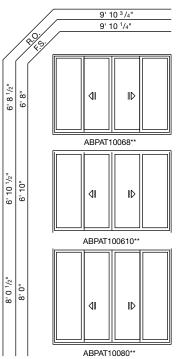
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

## **Gliding Patio Door Sizes**

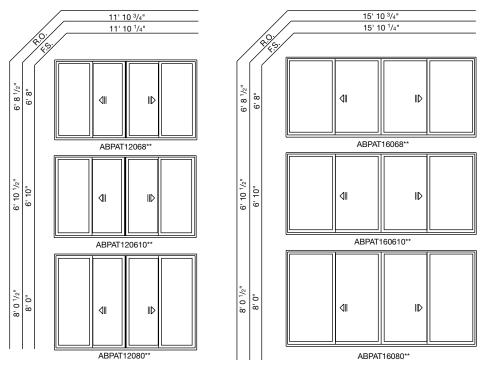


# **4-Panel Gliding Patio Door Sizes**

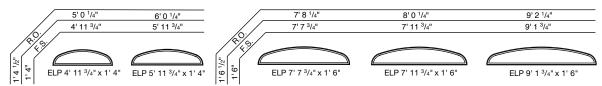


# **GLIDING PATIO DOORS**

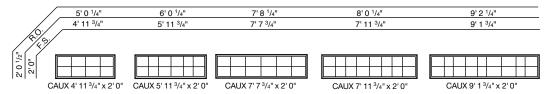
## **4-Panel Gliding Patio Door Sizes**



## Gliding Patio Door Direct-Set Elliptical Sizes (Specialty Frame)



# Gliding Patio Door Direct-Set Transom Sizes (Specialty Frame)



#### NOTES

All doors and sidelights use safety/tempered glass.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Astragal is applied to third panel from the left (as viewed from the exterior) on a 4-panel gliding patio door.

\*\*4-panel doors are shipped knocked down and require field assembly because of size and weight.

See transom notes on page 149.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns for the gliding door. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

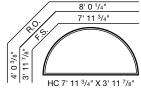
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

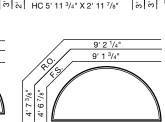
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED: A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS. ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.



# Gliding Patio Door Direct-Set Half Circle Sizes (Specialty Frame)







HC 9' 1 <sup>3</sup>/4" X 4' 6 <sup>7</sup>/8"

#### NOTES

 $4^{\prime}11\mathchar`-3/4"$  wide units are used above 5068, 50610 or 5080 Gliding Patio Doors.

 $5^{\prime}11\mathchar`-3/4"$  wide units are used above 6068, 60610 or 6080 Gliding Patio Doors.

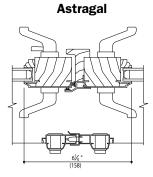
 $7"7\mathchar`-3/4"$  wide units are used above 7668, 76610 or 7680 Gliding Patio Doors.

 $7^{\prime}11\mathchar`-3/4"$  wide units are used above 8068, 80610 or 8080 Gliding Patio Doors.

9'1-3/4" wide units are used above 9068, 90610 or 9080 Gliding Patio Doors.

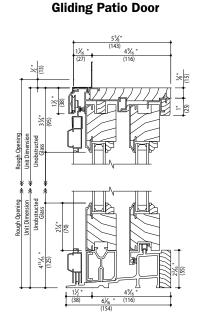
See notes on page 148 for more information.

# **Gliding Patio Doors**



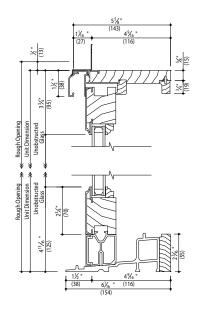
Contemporary door panel shown with ovolo (colonial) glass stops.

Dimensions in parentheses are in millimeters.

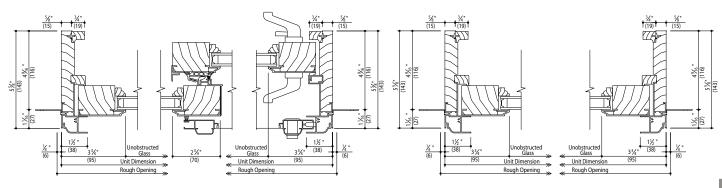


Vertical Section

## **Gliding Patio Door Sidelight**



Vertical Section

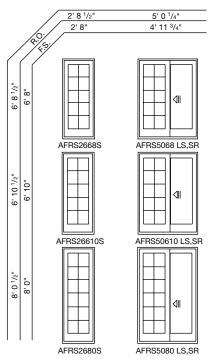


Horizontal Section

Horizontal Section

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED: A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS. ADDITIONAL PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

# **French Gliding Patio Door Sizes**



#### NOTES

All doors and sidelights use safety/ tempered glass.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

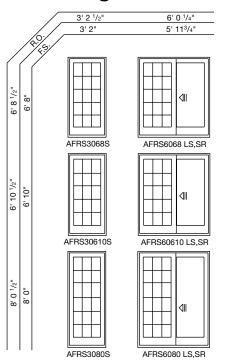
For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

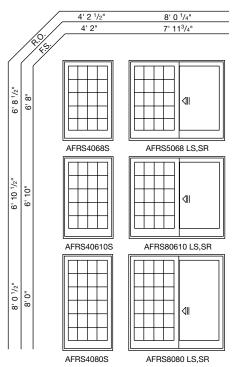
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

# French Gliding Patio Door Sizes

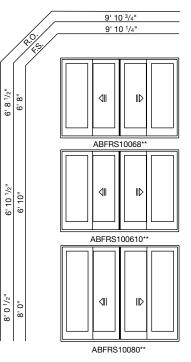




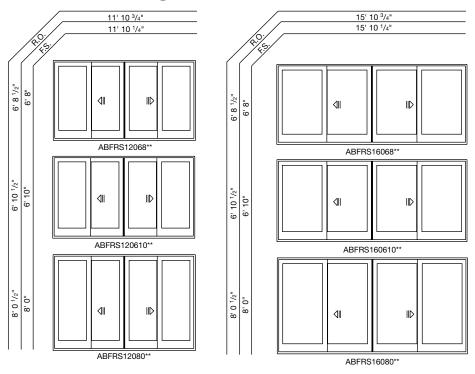
# **French Gliding Patio Door Sizes**



# **4-Panel French Gliding Patio Door Sizes**



# **4-Panel French Gliding Patio Door Sizes**



#### NOTES

All doors and sidelights use safety/tempered glass.

Astragal is applied to third panel from the left (as viewed from the exterior) on a 4-panel French gliding patio door.

\*\* 4-panel doors are shipped knocked down and require field assembly because of size and weight.

See notes on page 150 for more information.

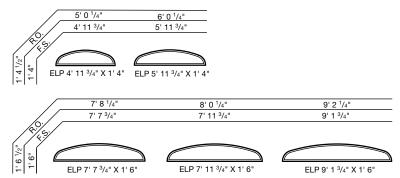
151

# **GLIDING PATIO DOORS**

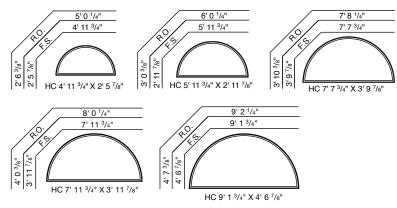
#### 6' 0 1/4" 7' 8 <sup>1</sup>/4" 8' 0 <sup>1</sup>/4" 5' 0 1/4" 9' 2 <sup>1</sup>/4" 4' 11 <sup>3</sup>/4' 5' 11 <sup>3</sup>/4' 7' 7 <sup>3</sup>/4" 7' 11 <sup>3</sup>/4' 9' 1 <sup>3</sup>/4' 2 0 0 CAUX 4' 11 3/4" x 2' 0" CAUX 5' 11 3/4" x 2' 0" CAUX 7' 7 3/4" x 2' 0' CAUX 7' 11 3/4" x 2' 0" CAUX 9' 1 3/4" x 2' 0"

# French Gliding Patio Door Direct-Set Transom Sizes (Specialty Frame)

# French Gliding Patio Door Direct-Set Elliptical Sizes (Specialty Frame)



## French Gliding Patio Door Direct-Set Half Circle Sizes (Specialty Frame)



#### NOTES

All doors and sidelights use safety/tempered glass.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

4'11-3/4" wide units are used above 5068, 50610 or 5080 French Gliding Patio Doors. 5'11-3/4" wide units are used above 6068, 60610 or 6080 French Gliding Patio Doors. 7'7-3/4" wide units are used above 7668, 76610 or 7680 French Gliding Patio Doors. 7'11-3/4" wide units are used above 8068, 80610 or 8080 French Gliding Patio Doors. 9'1-3/4" wide units are used above 9068, 90610 or 9080 French Gliding Patio Doors.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight<sup>™</sup> Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in the gliding door. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

#### FORMULA FOR COMBINATION DOORS

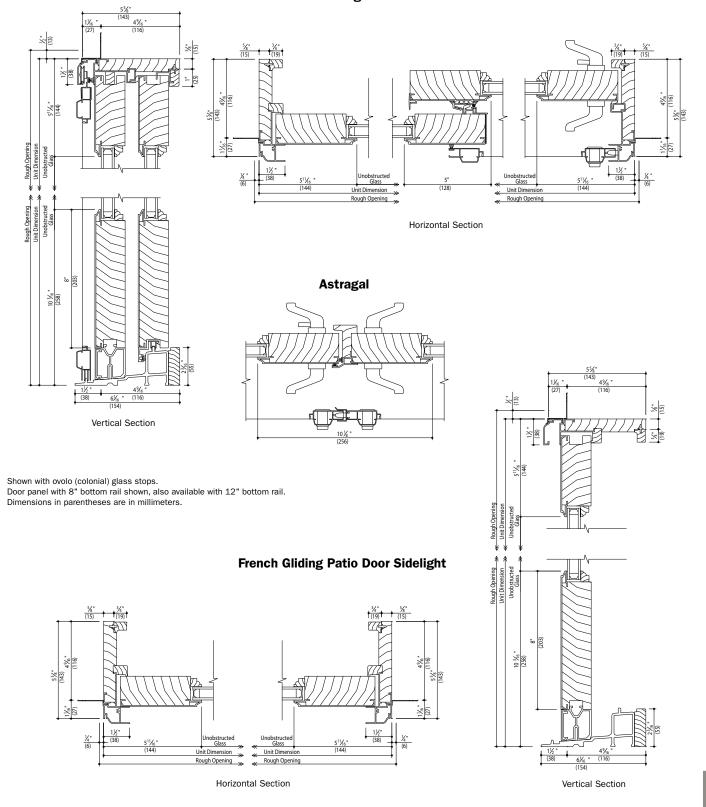
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.



# **French Gliding Patio Doors**

French Gliding Patio Door



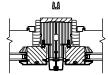
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

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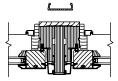
# **Installation Materials**

We offer a variety of accessory metals to ensure a coordinated, low-maintenance window or door system. Available in 50 exterior colors at no additional cost, these trims save time on the job site.

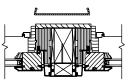
# **Joining Components**



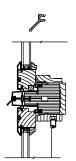
Standard Exterior Mull Cover



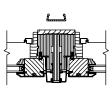
3/4" Exterior Mull Cover



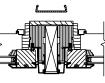
2" Exterior Mull Cover



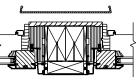
Standard Exterior Mull Cover with Drip



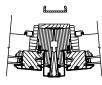
1/2" Exterior Mull Cover



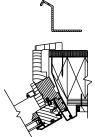
1" Exterior Mull Cover



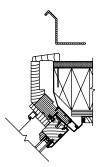
3-1/2" Exterior Mull Cover



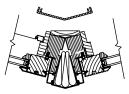
10° Casement Bow Exterior Mull Cover



30° Angle Bay Enclosure

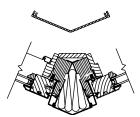


45° Angle Bay Enclosure



**Bay and Bow Trim Metals & Applications** 

30° Casement Angle Bay Exterior Mull Cover



45° Casement Angle Bay Exterior Mull Cover



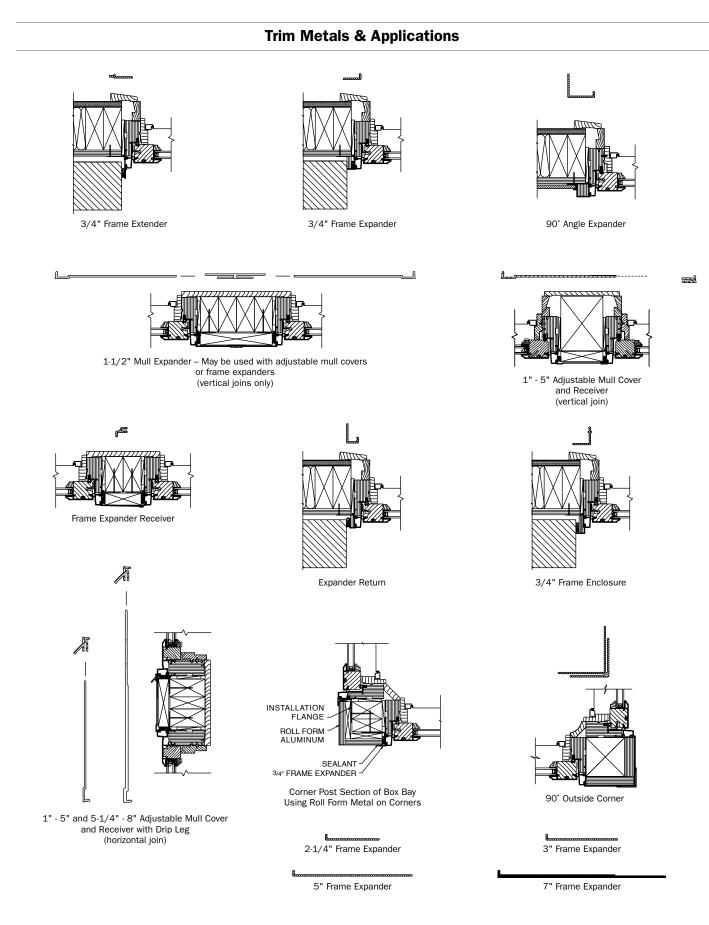
30° Angle Bay Exterior Mull Cover



45° Double-Hung Exterior Mull Cover

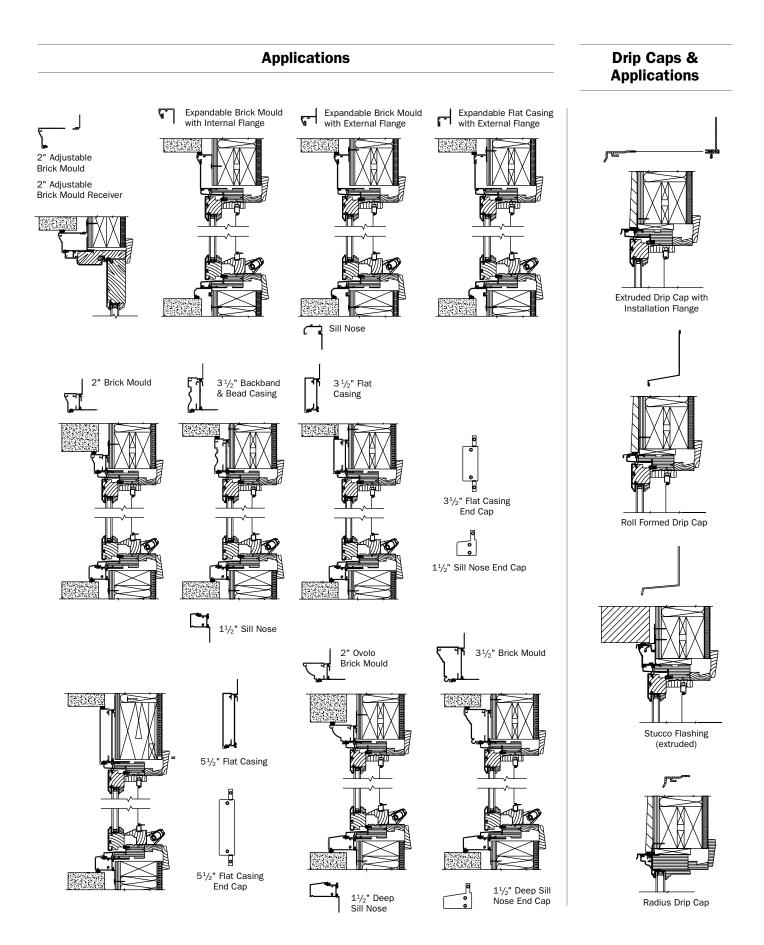
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.





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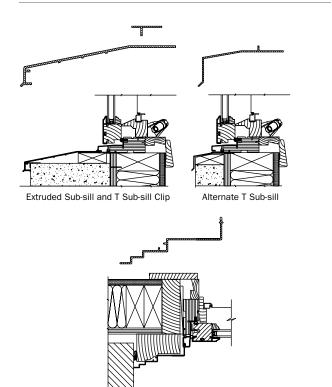
# INSTALLATION MATERIALS



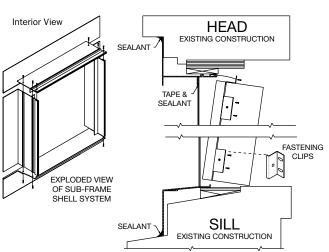
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.



# **Miscellaneous Trim Metals & Applications**

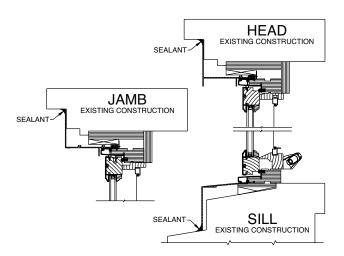


Sub-Frame Shell System



The E-Series Sub-Frame Shell System is a simple and effective way to meet remodeling needs for residential and commercial projects. Preserving existing buildings and neighborhoods has become increasingly important to our society. And a good, sound, older structure can be as efficient as, if not more efficient than, a new building.

Many E-Series products will work in the Sub-Frame Shell System for remodeling, which means you have unlimited design choices to fit the existing architecture. The Sub-Frame Shell System is a heavy aluminum perimeter-flange sub-frame that covers most existing construction conditions. It can be installed from the inside without costly scaffolding or off-staging.



# **Masonry Opening Formulas**

Historical Panning

	Masonry Open /4" for backer rod a	ing Formulas Ind sealant around entit	re perimeter
	WIDTH		Frame + 3 3/4"
2" Brick Mould		w/ Sill Nose	Frame + 3 1/4"
2" Ovolo Brick Mould	HEIGHT	4-Sides	Frame + 3 3/4"
		3-Sides	Frame + 2 1/8"
	WIDTH		Frame + 6 3/4"
3 1/2" Flat Casing 3 1/2" Brick Mould		w/ Sill Nose	Frame + 4 3/4"
3 1/2" Backband &	HEIGHT	4-Sides	Frame + 6 3/4"
Bead Casing		3-Sides	Frame + 3 5/8"
	WIDTH		Frame + 10 3/4"
		w/ Sill Nose	Frame + 6 3/4"
5 1/2" Flat Casing	HEIGHT	4-Sides	Frame + 10 3/4"
		3-Sides	Frame + 5 5/8"

illation Materials oduct Performance

# **PRODUCT PERFORMANCE**

## Performance Grade & Air Infiltration Ratings for E-Series Windows & Patio Doors - Dual-Pane & Triple-Pane Glass

For current performance information, please visit andersenwindows.com.

Andersen <sup>®</sup> Product	Panel Type	AAMA/WDMA/CSA 101/I.S.2/A440 Performance Grade (PG)	+/- Corresponding Design Pressure (DP)	Air Infiltratio CFM/FT <sup>2</sup>
Casement Windows				
Stationary (6060)	· ·	Class CW-PG50-FW Size Tested 72" x 72"	50/50	≤0.2
Venting (2660)		Class CW-PG55-C Size Tested 30" x 72" *	55/55	≤0.2
Venting (3028)		Class CW-PG55-C Size Tested 36" x 32"	55/55	≤0.2
Venting (3056)		Class CW-PG60-C Size Tested 36" x 66"	60/60	≤0.2
Venting, piano hinge (3060)	- ·	Class CW-PG70-C Size Tested 36" x 72"	70/70	≤0.2
Awning Windows			,	
- Venting (4030)	· ·	Class LC-PG50-AP Size Tested 48" x 36"	50/50	≤0.2
Venting (4050)	-	Class LC-PG50-AP Size Tested 48" x 60"	50/50	≤0.2
Venting (4056)	- ·	Class LC-PG65-AP Size Tested 48" x 66"	65/65	≤0.2
Casement & Awning Picture/Transom Windows			,	
Fixed (46100) dual-pane glass only	· ·	Class CW-PG80-FW Size Tested 54" x 120" *	80/80	≤0.2
Fixed (6080) dual-pane glass only		Class CW-PG80-FW Size Tested 72" x 96"	80/80	≤0.2
Arch Casement Windows			,	
Stationary (6060)		Class LC-PG50-FW Size Tested 72" x 72"	50/50	≤0.2
Venting (3028)	-	Class CW-PG55-C Size Tested 36" x 32" *	55/55	≤0.2
Venting (3056)	- ·	Class CW-PG60-C Size Tested 36" x 66"	60/60	≤0.2
/enting (3060)	-	Class CW-PG70-C Size Tested 36" x 72"	70/70	≤0.2
French Casement Windows				
Venting (5050) dual-pane glass only	·	Class LC-PG30-C Tested 60" x 60"	30/30	≤0.2
Push Out Casement Windows			,	
Venting (3034)		Class LC-PG50-C Size Tested 36" x 40"	50/50	≤0.2
Venting (3060)		Close LC PG50-C Size Tested 36" x 72"	50/50	≤0.2
Push Out Awning Windows	Push Out Casement & Awnir			
Venting (3440)		Class LC-PG40-AP Size Tested 40" x 48"	40/40	≤0.2
Venting (4040)		Class LC-PG40-AP Size Tested 48" x 48"	40/40	≤0.2
Double-Hung Full-Frame Windows				
		Class LC-PG55-H Size Tested 40" x 84"	55/55	≤0.2
Venting (3866)		Class LC-PG55-H Size Tested 44" x 78"	55/55	≤0.2
Venting (4060)		Class LC-PG55-H Size Tested 48" x 72"	55/55	≤0.2
Venting (4686)	-	Class LC-PG30-H Size Tested 54" x 102"	30/30	≤0.2
Double-Hung Picture Full-Frame Windows			,	
Fixed (5066)	·	Class CW-PG55-FW Size Tested 60" x 78"	55/55	≤0.2
Double-Hung Transom Full-Frame Windows			,	
		Class R-PG55-FW Size Tested 48" x 48"	55/55	≤0.2
Double-Hung Insert Windows			,	
/enting (3866)		Class LC-PG30-H Size Tested 44" x 78"	30/30	≤0.2
Double-Hung Picture Insert Windows				
Fixed (5066)		Class CW-PG30-FW Size Tested 60" x 78"	30/30	≤0.2
Monumental Single-Hung Windows				
Venting (40100)		Class LC-PG35-H Size Tested 48" x 120"	35/35	≤0.2
Venting (5090)		Class LC-PG30-H Size Tested 60" x 108"	30/30	≤0.2

"Performance Grade (PG)" ratings may vary from tested performance rating for larger or smaller units of a particular type.
 "This data is accurate as of October 2018. Due to ongoing product changes, updated test results or new industry standards, this data may change over time.
 "Where designated, Andersen products are certified and labeled to the requirements of the Hallmark Certification Program. Actual performance may vary based on variations in manufacturing, shipping, installation, environmental conditions of use.

continued on next page

\*Contact your Address supplier for more information.
 \*Test specimen size is smaller than the North American Fenestration Standard (NAFS) gateway size specified for this product type and performance class.



#### Performance Grade & Air Infiltration Ratings for E-Series Windows & Patio Doors - Dual-Pane & Triple-Pane Glass (continued) For current performance information, please visit andersenwindows.com.

Andersen* Product	Panel Type	AAMA/WDMA/CSA 101/I.S.2/A440 Performance Grade (PG)	+/- Corresponding Design Pressure (DP)	Air Infiltration CFM/FT <sup>2</sup>
Gliding Windows				·
Venting, active-stationary (6040)	-	Class CW-PG30-HS Size Tested 72" x 48"	30/30	≤0.2
Venting, active-stationary (6050)	-	Class CW-PG30-HS Size Tested 72" x 60"	30/30	≤0.2
Specialty Windows				
Fixed, rectangle (46120)	-	Class CW-PG55-FW Size Tested 54" x 144" *	55/55	≤0.2
Fixed, rectangle (5080)	-	Class CW-PG75-FW Size Tested 60" x 96"	75/75	≤0.2
Gliding & French Gliding Patio Doors				
Single, stationary (4080)	Contemporary panel with 2 $^{3/4}{}^{\rm s}$ stiles & rails $~1$	Class LC-PG50-SLT Size Tested 50" x 96"	50/50	≤0.2
Two-panel (6080)	Contemporary panels with 4 $^{11}/_{16}{}^{\rm s}$ stiles & rails $~^{2}$	Class LC-PG50-SD Size Tested 71" x 96"	50/50	≤0.2
Two-panel (8080)	Contemporary panels with 4 $^{11}\!/_{16}$ " stiles & rails $~$ 2	Class LC-PG40-SD Size Tested 95" x 96"	40/40	≤0.2
Two-panel (8080)	Contemporary panels with 2 <sup>3</sup> /4" stiles & rails	Class LC-PG30-SD Size Tested 95" x 96"	30/30	≤0.2
Four-panel (12080)	Contemporary panels with 4 $^{11}\!/_{16}$ " stiles & rails $~$ 2	Class LC-PG40-SD Size Tested 142" x 96"	40/40	≤0.2
Four-panel (16080)	Contemporary panels with 2 $^{3}\!/_{4}"$ stiles & rails $~^{3}$	Class LC-PG25-SD Size Tested 190" x 96"	25/25	≤0.2
Hinged Inswing Patio Doors & Sidelights				
Single, stationary or sidelight (34100)	French panel with 2 $^{3}\!/_{4}"$ stiles, 4 $^{11}\!/_{16}"$ top rail & 8" bottom rail $4$	Class LC-PG45-FD Size Tested 40" x 119.5"	45/60	≤0.2
Single, stationary (34100)	Contemporary panel with 3 $^{11}/_{\rm 16}{\rm "}$ stiles & rails $~^{5}$	Class LC-PG45-FD Size Tested 40.5" x 120"	45/50	≤0.2
Single, active (3486)	Contemporary panel with 4 11/16" stiles & rails 6	Class LC-PG45-SHD Size Tested 40" x 102"	45/65	≤0.2
Single, active (3486)	Contemporary panel with 3 $^{11}\!/_{16}"$ stiles & rails	Class LC-PG45-SHD Size Tested 40.5" x 102"	45/50	≤0.2
Single, active, low threshold sill ** (3486)	Contemporary panel with 3 $^{11}/_{\rm 16}{\rm "}$ stiles & rails $~^{5}$	Class LC-PG50-LW SHD Size Tested 40.5" x 101.18"	50/50	≤0.2
Single, active, low threshold sill ** (3486)	French panel with 4 $^{11}/_{16}{"}$ stiles, 4 $^{11}/_{16}{"}$ top rail & 8" bottom rail $$ 7	Class LC-PG50-LW SHD Size Tested 40" x 101"	50/60	≤0.2
Single, active (34100)	French panel with 4 $^{11}{\prime}_{16}{}^{\rm s}$ stiles, 4 $^{11}{\prime}_{16}{}^{\rm s}$ top rail & 8" bottom rail 8	Class LC-PG45-SHD Size Tested 40" x 119.5"	45/65	≤0.2
Single, active (34100)	Contemporary panel with 3 $^{11}/_{16}{}^{\rm s}$ stiles & rails $~$ 5	Class LC-PG45-SHD Size Tested 40.5" x 120"	45/50	≤0.2
Two-panel, stationary-stationary (6780)	French panels with 4 $^{11}/_{16}{}^{\rm "}$ stiles, 4 $^{11}/_{16}{}^{\rm "}$ top rail & 8" bottom rail $^{7}$	Class LC-PG40-FD Size Tested 79" x 96"	40/40	≤0.2
Two-panel, stationary-stationary (6780)	Contemporary panels with 3 $^{11}/_{16}{}^{\rm "}$ stiles & rails $~$ 5	Class LC-PG40-FD Size Tested 79" x 95.3"	40/40	≤0.2
Two-panel, active-stationary, jamb hinged (6780)	Contemporary panels with 4 $^{11}/_{16}\mbox{"}$ stiles & rails $\ \mbox{6}$	Class LC-PG45-SHD Size Tested 79" x 96"	45/45	≤0.2
Two-panel, active-stationary, jamb hinged (6780)	Contemporary panels with 3 $^{11}/_{\rm 16}{\rm "}$ stiles & rails	Class LC-PG45-SHD Size Tested 79" x 96"	45/45	≤0.2
Two-panel, active-stationary, astragal hinged (6780)	Contemporary panels with 4 $^{11}\!/_{16}"$ stiles & rails $~^{6}$	Class LC-PG45-SHD Size Tested 79" x 96"	45/45	≤0.2
Two-panel, active-stationary, astragal hinged (6780)	Contemporary panels with 3 $^{11}\slasharpi$ stiles & rails	Class LC-PG45-SHD Size Tested 79" x 96"	45/45	≤0.2
Two-panel, active-passive (6780)	Contemporary panels with 4 $^{11}\!/_{16}\text{"}$ stiles & rails $~6$	Class LC-PG40-SHD Size Tested 79" x 96"	40/40	≤0.2
Two-panel, active-passive, low threshold sill ** (6786)	Contemporary panels with 3 $^{11}/_{16}\mbox{"}$ stiles & rails $\ \mbox{5}$	Class LC-PG30-LW SHD Size Tested 79" x 101"	30/30	≤0.2
Two-panel, active-passive (6786)	Contemporary panels with 4 $^{11}/_{16}{"}$ stiles & rails $\ 9$	Class LC-PG30-SHD Size Tested 79" x 102"	30/30	≤0.2
Two-panel, active-passive (6786)	Contemporary panels with 3 $^{11}\slashed{linear}$ stiles & rails	Class LC-PG30-SHD Size Tested 79" x 101.8"	30/40	≤0.2
Two-panel, active-passive, low threshold sill ** (6786)	French panels with 4 $^{11}/_{16}"$ stiles, 4 $^{11}/_{16}"$ top rail & 8" bottom rail $$ 7	Class LC-PG30-LW SHD Size Tested 79" x 101"	30/30	≤0.2
Two-panel, active-passive (67100)	French panels with 4 $^{11}/_{16}"$ stiles, 4 $^{11}/_{16}"$ top rail & 8" bottom rail $$	Class LC-PG35-SHD Size Tested 79" x 120"	35/35	≤0.2
Two-panel, active-passive (67100)	Contemporary panels with 3 <sup>11</sup> / <sub>16</sub> " stiles & rails 5	Class LC-PG30-SHD Size Tested 79" x 120"	30/40	≤0.2

"Performance Grade (PG)" ratings may vary from tested performance rating for larger or smaller units of a particular type.
 This data is accurate as of October 2018. Due to ongoing product changes, updated test results or new industry standards, this data may change over time.

•Where designated, Andersen products are certified and labeled to the requirements of the Hallmark Certification Program. Actual performance may vary based on variations in manufacturing, shipping, installation, environmental conditions and conditions of use.

Contact your Andersen supplier for more information.

\*Test specimen size is sampler than the North American Fenestration Standard (NAFS) gateway size specified for this product type and performance class. \*\*Hinged doors with a low threshold sill have limited water performance.

Numbered footnotes provide additional panel types for the same patio door, sidelight or transom listed above that are covered by the given test data.

Commercial patio door panels, referenced as an additional panel type in the numbered footnotes below, do not include commercial doors with Concealed Panic System (CPS).

1 Applies to similar contemporary door panel with 4<sup>11</sup>/16" stiles & rails. Also applies to French door panel with 4<sup>11</sup>/16" stiles, 4<sup>11</sup>/16" top rail and 8" or 12" bottom rail.

2 Also applies to French door panels with 4 11/16" stiles, 4 11/16" top rail and 8" or 12" bottom rail.

3 Applies to similar contemporary door panels with 4<sup>11</sup>/16" stiles & rails in doors with a unit dimension greater than 12' wide. Also applies to French door panels with 4<sup>11</sup>/16" stiles, 4<sup>11</sup>/16" to prail and 8" or 12" bottom rail in doors with a unit dimension greater than 12' wide.

4 Applies to similar French sidelight panel with 12" bottom rail; includes comparable commercial panel and similar non-commercial panel with intermediate rail and raised panel insert. Also applies to French door panel with 411/16" stiles, 411/16" top rail and 8" or 12" bottom rail; includes comparable commercial panel and similar non-commercial panel with intermediate rail and raised panel insert.

 ${\bf 5}\,$  Also applies to contemporary door panel(s) with  $4\,^{11}\!/_{16}$  stiles & rails.

6 Also applies to French door panel(s) with 411/16" stiles, 411/16" top rail and 8" or 12" bottom rail with or without intermediate rail and with or without raised panel insert; includes comparable commercial panel(s).

7 Applies to similar French door panel(s) with 12" bottom rail with or without intermediate rail and with or without raised panel insert: includes comparable commercial panel(s).

8 Applies to similar French door panel(s) with 12" bottom rail; includes comparable commercial panel(s).

9 Also applies to French door panels with 4 11/16" stiles, 4 11/16" top rail and 8" or 12" bottom rail; includes comparable commercial panels.

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# **PRODUCT PERFORMANCE**

#### Performance Grade & Air Infiltration Ratings for E-Series Windows & Patio Doors - Dual-Pane & Triple-Pane Glass (continued) For current performance information, please visit andersenwindows.com

		AAMA/WDMA/CSA 101/I.S.2/A440	+/- Corresponding Design	Air Infiltration
Andersen <sup>®</sup> Product	Panel Type	Performance Grade (PG)	Pressure (DP)	CFM/FT <sup>2</sup>
Hinged Inswing Patio Door Venting Sidelights				
Sidelight, venting (2080)	French panel with 2 <sup>3</sup> /4" stiles, 4 <sup>11</sup> /16" top rail & 8" bottom rail <b>10</b>	Class CW-PG45-SLT Size Tested 24" x 96"	45/50	≤0.2
Hinged Inswing Patio Door Transoms				
Fixed (6720)	Panel with 2 <sup>3</sup> /4" stiles & rails 11	Class CW-PG60-TR Size Tested 79" x 24"	60/60	≤0.2
Arch Hinged Inswing Patio Doors & Sidelights				
Single, stationary or sidelight (3480)	French arch panel with 4 $^{11}{\prime}_{16}{}^{\rm m}$ stiles, 4 $^{11}{\prime}_{16}{}^{\rm m}$ top rail & 8" bottom rail $~12$	Class CW-PG45-FD Size Tested 40" x 96"	45/60	≤0.2
Single, active (3480)	French arch panel with 4 $^{11}\slashed{11}1$	Class CW-PG45-SHD Size Tested 40" x 96"	45/55	≤0.2
Two-panel, active-passive (6080)	French unequal leg arch panels with 4 $^{11}/_{16}"$ stiles, 4 $^{11}/_{16}"$ top rail & 8" bottom rail $\ 13$	Class LC-PG40-SHD Size Tested 72" x 96"	40/40	≤0.2
Hinged Outswing Patio Doors & Sidelights				
Single, stationary or sidelight (2080)	French panel with 2 $^{3}\!/\!$ stiles, 4 $^{11}/_{16}"$ top rail & 8" bottom rail, with intermediate rail at 35" location $10$	Class CW-PG80-SLT Size Tested 24.5" x 95.3"	80/80	≤0.2
Single, stationary or sidelight (21080)	French panel with 2 $^{3}\!/^{\rm u}$ stiles, 4 $^{11}\!/_{16}{\rm "}$ top rail & 8" bottom rail, with intermediate rail at 35" location & raised panel insert $14$	Class CW-PG75-SLT Size Tested 34.6" x 95.3"	75/75	≤0.2
Single, stationary or sidelight (34100)	French panel with 2 $^{3}\!/\!4"$ stiles, 4 $^{11}\!/\!_{16}"$ top rail & 8" bottom rail $~15$	Class LC-PG75-SLT Size Tested 40" x 119.3"	75/80	≤0.2
Single, stationary (34100)	Contemporary panel with 3 $^{11}/_{\rm 16}"$ stiles & rails $\ ^{5}$	Class LC-PG50-SLT Size Tested 40.5" x 120"	50/50	≤0.2
Single, active (3080)	French panel with 4 $^{11}/_{16}$ " stiles, 4 $^{11}/_{16}$ " top rail & 8" bottom rail, with intermediate rail at 35" location & raised panel insert	Class LC-PG60-SHD Size Tested 36.5" x 95.3"	60/60	≤0.2
Single, active (3080)	French panel with 2 $^{3/4}$ " stiles, 4 $^{11/_{16}}$ " top rail & 8" bottom rail, with intermediate rail at 23 $^{3/4}$ " location & raised panel insert	Class LC-PG60-SHD Size Tested 36.5" x 95.3"	60/60	≤0.2
Single, active (3480)	French panel with 4 $^{11}/_{16}{"}$ stiles, 4 $^{11}/_{16}{"}$ top rail & 8" bottom rail $$	Class LC-PG60 SHD Size Tested 40" x 95"	60/60	≤0.2
Single, active (3480)	French panel with 4 $^{11}\!\prime_{16}$ " stiles, 4 $^{11}\!\prime_{16}$ " top rail & 8" bottom rail, with intermediate rail at 35" location $~16$	Class LC-PG60-SHD Size Tested 40" x 95.3"	60/60	≤0.2
Single, active, low threshold sill** (3480)	French panel with 4 $^{11}/_{16}{}^{\rm m}$ stiles, 4 $^{11}/_{16}{}^{\rm m}$ top rail & 8" bottom rail $$ 7	Class LC-PG60-LW SHD Size Tested 40" x 94"	60/60	≤0.2
Single, active, low threshold sill** (3480)	Contemporary panel with 3 $^{11}/_{16}{}^{\rm m}$ stiles & rails $~$ 5	Class LC-PG50-LW SHD Size Tested 40.5" x 94.8"	50/50	≤0.2
Single, active (3486)	Contemporary panel with 4 <sup>11</sup> /16" stiles & rails	Class LC-PG50-SHD Size Tested 40" x 101"	50/50	≤0.2
Single, active (3486)	Contemporary panel with 3 <sup>11</sup> /16" stiles & rails	Class LC-PG45-SHD Size Tested 40.5" x 101.5"	50/50	≤0.2
Single, active (34100)	French panel with 4 $^{11}/_{16}{"}$ stiles, 4 $^{11}/_{16}{"}$ top rail & 8" bottom rail 8	Class LC-PG50-SHD Size Tested 40" x 119.3"	50/50	≤0.2
Single, active (34100)	Contemporary panel with 3 $^{11}/_{16}$ " stiles & rails $^{5}$	Class LC-PG45-SHD Size Tested 40.5" x 119.3"	50/50	≤0.2
Two-panel, stationary-stationary (6780)	French panels with $4^{11}/_{16}$ " stiles, $4^{11}/_{16}$ " top rail & 8" bottom rail $~$ 7	Class LC-PG60-FD Size Tested 79" x 95.3"	60/60	≤0.2
Two-panel, stationary-stationary (6780)	Contemporary panels with 3 $^{11}\!/_{16}$ " stiles & rails $~^{5}$	Class LC-PG50-FD Size Tested 79" x 96"	50/50	≤0.2

• "Performance Grade (PG)" ratings may vary from tested performance rating for larger or smaller units of a particular type.
• This data is accurate as of October 2018. Due to ongoing product changes, updated test results or new industry standards, this data may change over time.

• Where designated, Andersen products are certified and labeled to the requirements of the Hallmark Certification Program. Actual performance may vary based on variations in manufacturing, shipping,

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installation, environmental conditions and conditions of use. • Contact your Andersen supplier for more information.

\*\*Hinged doors with a low threshold sill have limited water performance.

#### Numbered footnotes provide additional panel types for the same patio door, sidelight or transom listed above that are covered by the given test data. Commercial patio door panels, referenced as an additional panel type in the numbered footnotes below, do not include commercial doors with Concealed Panic System (CPS).

5 Also applies to contemporary door panel(s) with 4 11/16" stiles & rails.

7 Applies to similar French door panel(s) with 12" bottom rail with or without intermediate rail and with or without raised panel insert; includes comparable commercial panel(s).

8 Applies to similar French door panel(s) with 12" bottom rail; includes comparable commercial panel(s).

10 Also applies to all available panels.

11 Also applies to transom panel with 4<sup>11</sup>/16" stiles and 2<sup>1</sup>/4" rails and transom panel with 4<sup>11</sup>/16" stiles and rails; includes all commercial transom panels.

12 Applies to similar French door panel with 12" bottom rail; includes arch and unequal leg arch door panel with or without intermediate rail and with or without raised panel insert. Also applies to French sidelight panel with 8" or 12" bottom rail with or without intermediate rail and with or without raised panel insert.

13 Also applies to all arch and unequal leg arch door panels with  $4\,^{11}/_{16}"$  stiles

14 Applies to similar French sidelight panel with intermediate rail at 23 <sup>1</sup>/<sub>4</sub>" location and raised panel insert. Also applies to French door panel with 4 <sup>11</sup>/<sub>16</sub>" stiles, 4 <sup>11</sup>/<sub>16</sub>" top rail and 8" or 12" bottom rail with intermediate rail with raised panel insert.

15 Applies to similar French sidelight panel with 12" bottom rail; includes comparable commercial sidelight panel. Also applies to French door panel with 4<sup>11</sup>/<sub>16</sub>" stiles, 4<sup>11</sup>/<sub>16</sub>" stor rail and 8" or 12" bottom rail; includes comparable commercial door panel.

16 Applies to similar French door panel with intermediate rail at 23<sup>1</sup>/4" location. Also applies to French door panel with 4<sup>11</sup>/16" stiles, 4<sup>11</sup>/16" top rail and 12" bottom rail and intermediate rail; includes comparable commercial door panel



#### Performance Grade & Air Infiltration Ratings for E-Series Windows & Patio Doors - Dual-Pane & Triple-Pane Glass (continued) For current performance information, please visit andersenwindows.com.

Andersen <sup>®</sup> Product	Panel Type	AAMA/WDMA/CSA 101/I.S.2/A440 Performance Grade (PG)	+/- Corresponding Design Pressure (DP)	Air Infiltration CFM/FT <sup>2</sup>
Hinged Outswing Patio Doors & Sidelights				
Two-panel, active-passive (6780)	French panels with 4 $^{11}/_{16}{"}$ stiles, 4 $^{11}/_{16}{"}$ top rail & 8" bottom rail $~7$	Class LC-PG60-SHD Size Tested 79" x 95"	60/60	≤0.2
Two-panel, active-passive, low threshold sill ** (6780)	French panels with 4 $^{11}/_{16}{}^{\rm "}$ stiles, 4 $^{11}/_{16}{}^{\rm "}$ top rail & 8" bottom rail $~$ 17	Class LC-PG50-LW SHD Size Tested 79" x 94"	50/50	≤0.2
Two-panel, active-passive, low threshold sill ** (6780)	Contemporary panels with 3 $^{11}/_{\rm 16"}$ stiles & rails $\ {\rm 5}$	Class LC-PG40-LW SHD Size Tested 79" x 95"	40/40	≤0.2
Two-panel, active-passive (6786) Contemporary panels with 4 <sup>11</sup> /16" stiles & rails		Class LC-PG40-SHD Size Tested 79" x 101"	40/40	≤0.2
Two-panel, active-passive (6786) Contemporary panels with 3 <sup>11</sup> /16" stiles & rails		Class LC-PG45-SHD Size Tested 79" x 101.5"	45/45	≤0.2
Two-panel, active-passive (67100)	French panels with 4 $^{11}\!/_{16}$ " stiles, 4 $^{11}\!/_{16}$ " top rail & 8" bottom rail $$	Class LC-PG40-SHD Size Tested 79" x 119"	40/40	≤0.2
Two-panel, active-passive (67100)	Contemporary panels with 3 $^{11}/_{\rm 16}{\rm "}$ stiles & rails $~^{\rm 5}$	Class LC-PG30-SHD Size Tested 79" x 120"	30/40	≤0.2
Hinged Outswing Patio Door Venting Sidelights				
Sidelight, venting (2080)	French panel with 2 $^{3/4"}$ stiles, 4 $^{11/_{16}"}$ top rail & 8" bottom rail with intermediate rail at 35" location $10$	Class CW-PG50 Size Tested 24" x 96"	50/50	≤0.2
Hinged Outswing Patio Door Transoms				
Fixed (6720)	Panel with 2 <sup>3</sup> /4" stiles, top rail & bottom rail 10	Class CW-PG80-TR Size Tested 79" x 24"	80/80	≤0.2
Arch Hinged Outswing Patio Doors & Sidelights				
Single, stationary or sidelight (3480)	French arch panel with 4 $^{11}/_{16}{}^{\rm m}$ stiles, 4 $^{11}/_{16}{}^{\rm m}$ top rail & 8" bottom rail $~12$	Class CW-PG80-FD Size Tested 40" x 96"	80/80	≤0.2
Single, active (3480)	French arch panel with 4 $^{11}/_{16}{}^{\rm m}$ stiles, 4 $^{11}/_{16}{}^{\rm m}$ top rail & 8" bottom rail $~13$	Class LC-PG60-SHD Size Tested 40" x 96"	60/60	≤0.2
Two-panel (6080)	French unequal leg arch panels with 4 $^{11}{\prime}_{16}{}^{\rm e}$ stiles, 4 $^{11}{\prime}_{16}{}^{\rm e}$ top rail & 8" bottom rail 13	Class LC-PG60-SHD Size Tested 79" x 96"	60/60	≤0.2

• "Performance Grade (PG)" ratings may vary from tested performance rating for larger or smaller units of a particular type.

• This data is accurate as of October 2018. Due to ongoing product changes, updated test results or new industry standards, this data may change over time.

•Where designated, Andersen products are certified and labeled to the requirements of the Hallmark Certification Program. Actual performance may vary based on variations in manufacturing, shipping, installation, environmental conditions and conditions of use. •Contact your Andersen supplier for more information.

\*\*Hinged doors with a low threshold sill have limited water performance.

Numbered footnotes provide a list of additional panel types for the same patio door, sidelight or transom listed above that are covered by the given test data. Commercial patio door panels, referenced as an additional panel type in the numbered footnotes below, do not include commercial doors with Concealed Panic System (CPS).

5 Also applies to contemporary door panel(s) with 4 11/16" stiles & rails.

7 Applies to similar French door panel(s) with 12" bottom rail with or without intermediate rail and with or without raised panel insert; includes comparable commercial panels(s).

8 Applies to similar French door panel(s) with 12" bottom rail; includes comparable commercial panel(s).

10 Also applies to all available panels.

12 Applies to similar French door panel with 12" bottom rail: includes arch and unequal leg arch door panel with or without intermediate rail and with or without raised panel insert. Also applies to French sidelight panel with 8" or 12" bottom rails with or without intermediate rail and with or without raised panel insert.

13 Also applies to all arch and unequal leg arch door panels with 4<sup>11</sup>/<sub>16</sub>" stiles.

17 Applies to similar French door panel with 12" bottom rail; includes comparable commercial panel. Also applies to French door panel with 4 11/16" stiles, 4 11/16" top rail and 8" or 12" bottom rail with intermediate rail and raised panel insert.

For performance ratings for E-Series products with Stormwatch® Protection, go to andersenwindows.com.

# PRODUCT PERFORMANCE

## Sound Transmission Ratings for E-Series Windows & Patio Doors

For current performance information, please visit **andersenwindows.com**.

Andersen° Product & Glass Type	Panel Type	Test Size	Sound Transmission Class (STC)	Outdoor/Indoor Transmission Class (OITC)
Casement Windows - Stationary				
Dual-Pane			29	25
Dual-Panel Laminated, 0.030"		48" x 60"	33	29
STC Upgrade			32	29
Casement Windows - Venting				
Dual-Pane			29	25
Triple-Pane			30	24
Dual-Panel Laminated, 0.030"		24" x 80"	33	29
STC Upgrade			33	28
Double-Hung Windows				
Dual-Pane			28	24
Triple-Pane			28	24
Dual-Panel Laminated, 0.030"	· ·	48" x 60"	33	29
STC Upgrade			33	23
Double-Hung Picture Windows			52	21
			21	20
Dual-Pane	-	101 001	31	26
Dual-Panel Laminated, 0.030"	· ·	48" x 60"	35	30
STC Upgrade			34	30
Specialty Windows				
Dual-Pane			28	24
Dual-Panel Laminated, 0.030"		48" x 60"	31	25
STC Upgrade			34	29
French Gliding Patio Doors				
Dual-Pane			29	24
Triple-Pane	French panels with 4 <sup>11</sup> /16" stiles, 4 <sup>11</sup> /16" top rail & 8" bottom rail	72" x 80"	30	25
Dual-Panel Laminated, 0.030"			32	29
STC Upgrade			30	28
Hinged Inswing Patio Doors - Single Panel				
Dual-Pane			31	26
Triple-Pane	— French panel with 4 <sup>11</sup> /16" stiles, 4 <sup>11</sup> /16" top rail & 12" bottom rail	37.875" x 84"	31	27
Dual-Panel Laminated, 0.030"		31.013 X 04	33	30
STC Upgrade			33	30
Hinged Inswing Patio Doors – Two-Panel				
Dual-Pane			30	26
Triple-Pane			31	26
Dual-Panel Laminated, 0.030"	French panels with $4^{11}/_{16}$ " stiles, $4^{11}/_{16}$ " top rail & 12" bottom rail	74.812" x 84"	33	30
STC Upgrade			32	29
Hinged Outswing Patio Doors - Single Panel				
Dual-Pane			30	26
Triple-Pane			31	26
Dual-Panel Laminated, 0.030"	French panel with 4 <sup>11</sup> / <sub>16</sub> " stiles, 4 <sup>11</sup> / <sub>16</sub> " top rail & 12" bottom rail	37.875" x 84"	33	30
STC Upgrade			33	30
Hinged Outswing Patio Doors - Two-Panel			30	30
Dual-Pane			29	25
			30	25
Trinle-Pane				
Triple-Pane Dual-Panel Laminated, 0.030"	French panels with $4^{11}/_{16}$ " stiles, $4^{11}/_{16}$ " top rail & 12" bottom rail	74.812" x 84"	33	30

"Sound Transmission Class (STC)" & "Outdoor/Indoor Transmission Class (OITC)" ratings are for individual units based on independent tests and represent entire unit.
 This data is accurate as of October 2018. Due to ongoing product changes, updated test results or new industry standards, this data may change over time.
 Contact your Andersen supplier for more information.

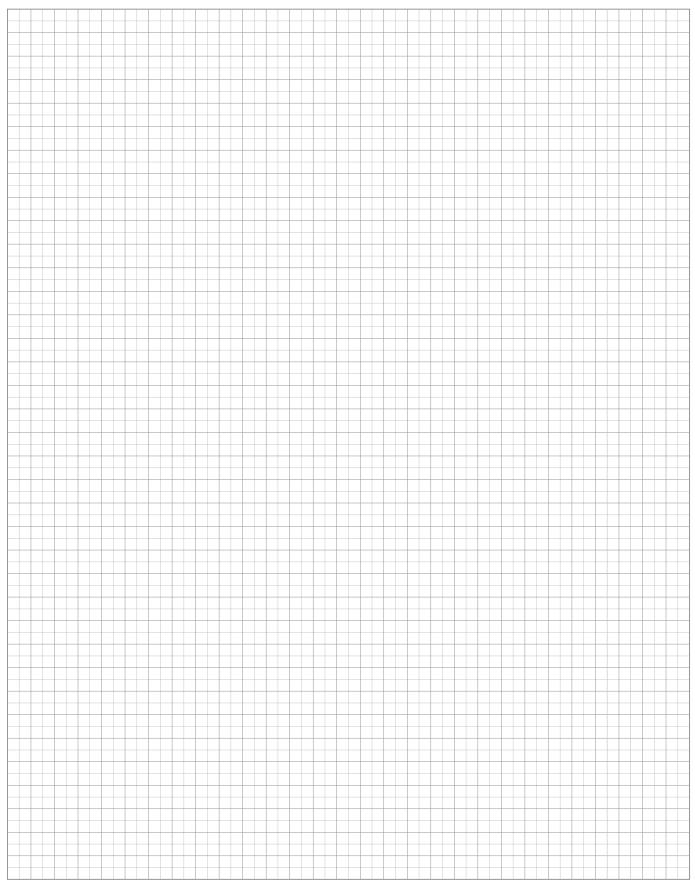
Installation Materials & Product Performance

# Notes

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# Notes



E-Series Gliding Windows

E-Series Specialty Windows

E-Series Hinged Patio Doors

E-Series Gliding Patio Doors

E-Series Bay & Bow Windows

E-Series Double-Hung Windows

E-Series Awning Windows

Installation Material & Product Performance E-Series Casement Windows

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# PDF NAVIGATION TIPS

Welcome to an overview of the enhanced navigation tools available in this PDF. Here are some simple tips on PDF navigation. Before you begin be sure you are using the latest version of Adobe Acrobat Reader DC, available at https://get.adobe.com/reader/

To watch a 3-minute tutorial on navigating catalog PDFs, go to: https://youtu.be/sWWnYn60N3Y

# BOOKMARK NAVIGATION

# (1)

Acrobat will display the bookmarks panel when you open the PDF.

Bookmarks are the easiest way to find specific product information.

Select a topic and that page will be displayed.

Bookmarks	CASEMENT
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Navigation Tips	Table of Casement Wind Scale 1/s" (3) = 1'-0" (305)
Cover	Window Dimension
Table of Contents	Minimum Rough Opening (50
> 🗍 Overview	Unobstructed Glass (32
✓ □ A-Series Windows	cus
Features - Casement, Awning	(11 1/1 (201) (201) (201) (401) (401)
Features - Picture & Transom	
Options & Accessories	2-3-1/c (603) (111) (111) (111) (111) (111) (111) (111) (111) (111) (111)
~ 🔲 Casement	2-8 (11)/ (813) (805) (805)
Sizing	ACW1
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Area & Opening Specs	ACWI
Grille Patterns	3-4" (997) (1016) (1018) (1018)

(2)

If you need to print a specific section, right click on that section within in the bookmarks panel and choose "Print Section"

2	over Ible of Contents	
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► \ \ <u>A</u>	Series Windov	Go to Bookmark
	Features - Cas	Print Page(s)
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#### LINKS AND URL վել NAVIGATION

# (1)

You can also use the **embedded links** to navigate between sections. All links are underlined in blue.



# (2)

Website links automatically open in your web browser.

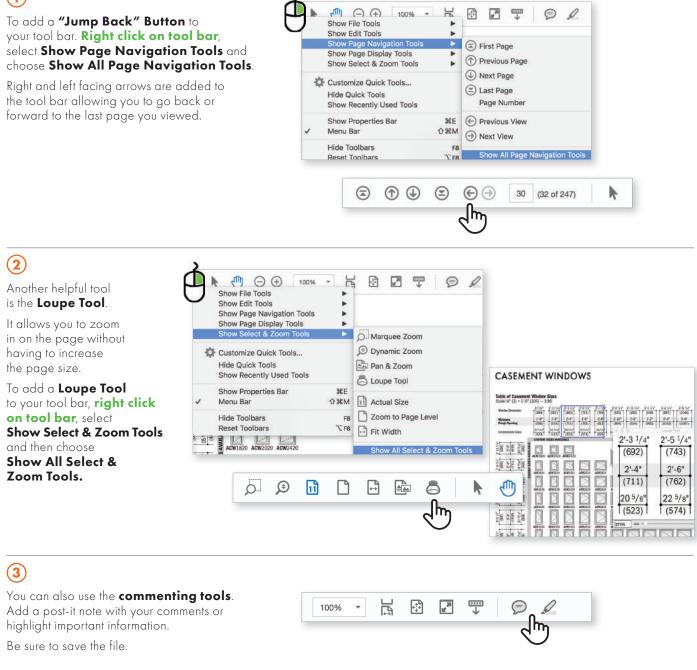


# PDF NAVIGATION TIPS Cont.

Add additional navigation tools by adjusting the default settings in Acrobat.



# 1



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We are always looking for ways to improve.

Please send feedback to webmarketing@andersencorp.com.