E-SERIES
Architectural Collection

UNLIMITED POSSIBILITIES TO CREATE YOUR ORIGINAL

2020 PRODUCT GUIDE FOR PROFESSIONALS
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For warranty information, visit [andersenwindows.com/warranty](http://andersenwindows.com/warranty).

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![Andersen Corporation](https://www.andersenwindows.com/assets/images/Greenbox/energystar.png)

Andersen Corporation, including its subsidiaries, has been named a 2020 ENERGY STAR® Partner of the Year – Sustained Excellence Award winner, the highest honor given by ENERGY STAR for continued leadership in protecting the environment through superior energy efficiency achievements.
E-Series windows and patio doors are made to your exact specifications for unmatched flexibility and design freedom. These premier products allow you to create custom shapes, dramatic sizes and striking combinations to set your work apart. 50 standard exterior colors, custom colors and anodized finishes, plus a range of interior wood species and beautiful interior stains. Or, if your customers want something even more distinctive, we can source virtually any wood species they desire. If it’s possible, it’s possible with E-Series windows and patio doors. For more information, visit andersenwindows.com/e-series.
MADE STRONG

Aluminum is a distinguishing element that enables us to offer the strength, beauty and design freedom for which E-Series products are known. Through decades of innovation, we have elevated the extruded aluminum-clad window and patio door category and perfected a made-to-order process that is unsurpassed.

STRENGTH

We harness the full strength of aluminum with heavy gauge, extruded aluminum-clad wood sash and frames. Our thick cladding offers greater structural capabilities than thinner, roll-form aluminum, while providing a superior exterior finish that resists the elements of inclement weather, abrasion and impact.*

DURABILITY

Our aluminum cladding withstands nature’s toughest elements — the extrusions slide onto the wood and are secured independently, allowing both wood and aluminum to expand and contract naturally. Our products are engineered to open, close, support, swing or slide reliably day after day.*

BEAUTY

Aluminum offers a smooth finish and versatility in design that enables us to create windows and doors with distinctive character and unparalleled beauty. It provides an essential foundation for our quality, baked-on silicone polyester finish, and it enables us to offer a broad array of unique accessory metals to create or recreate the architectural style you need. And beauty doesn’t stop on the outside — we give you the design freedom you need to create a look of distinction both inside and out.

VERSATILITY

Aluminum’s strength and versatility allow us to offer beautiful made-to-order design solutions for practically any combination of shapes and styles you can imagine. We offer dozens of exterior accessory metals to match any architectural style, and our colorful 2-, 3- and 4-tone exteriors truly broaden your creative palette.

* Visit andersenwindows.com/warranty for details.
LOW-MAINTENANCE EXTERIORS

Baked-on silicone polyester enamel exteriors offer virtually maintenance-free performance and durability. They’re warranted for 10 years against chalking and color change and for 20 years against cracking, checking, peeling, flaking, blistering and loss of adhesion.*

ENERGY-SAVING GLASS FOR ANY CLIMATE

Andersen makes windows and patio doors with options that make them ENERGY STAR® v. 6.0 certified throughout the United States. Visit andersenwindows.com/energystar for more information and to verify that the product with your glass option is ENERGY STAR certified in your area.

PROTECTION FOR COASTAL AREAS

E-Series windows and patio doors with Stormwatch® Protection meet building code requirements in many Gulf and Atlantic coast states. See your local building code official for specific requirements. Visit andersenwindows.com/coastal for more information.

BUILT FOR YEARS TO COME

Our renowned Owner-2-Owner® limited warranty is fully transferrable and not prorated, making it one of the best coverage plans available — which means it can add resale value for your customers. It’s also supported by the industry’s largest service network.*
CONTEMPORARY STYLE

Modern home styles incorporate clean lines, simple forms and open floor plans. They often feature floor-to-ceiling windows or doors with narrow profiles to maximize light and view, have multiple units arranged in rectangular groupings and use dark colors or metal finishes. E-Series products are available in these options to let you create a contemporary style.

CONTEMPORARY DESIGNS

Dark colors and narrow profile options on windows, patio doors and even grille options offer a truly contemporary style.

BEAUTY

Durable FSB® hinged door hardware features clean lines and a sleek finish for a thoroughly modern look. Choose from a satin stainless steel or black anodized aluminum finish. See FSB hardware options on page 29.

SLEEK INTERIORS

High-quality, factory-applied interior finishes offer convenience along with beauty. For a modern look, choose a black or anodized silver painted interior.

BRING YOUR VISION TO LIFE

Andersen has done extensive research into many architectural styles and how windows and patio doors play a critical role in achieving them. We’ve compiled it all into our Home Style Library. Whether you’re looking for a modern home style or something more traditional, our library shows how easily you can achieve each style with our Andersen® products. To view our complete Home Style Library, visit andersenwindows.com/stylelibrary.

"FSB" is a registered trademark of Franz Schneider Brakel GmbH & Co.
UNLIMITED COMBINATIONS

E-Series windows and patio doors are made to your exact design specifications. Because we make your window or door especially for you, and since our options are virtually limitless, you have the advantage of combining shapes, sizes and styles for new construction or remodeling applications.

BUILDING BLOCKS

Our complete window and door styles are your building blocks for making any architectural statement. We give you the products and the design freedom you need to create the perfect solution for your project whether residential or commercial, new construction or remodeling. Unique shapes in varying combinations create focal points that become defining architectural elements.

SIZING OPTIONS

We believe you shouldn’t have to settle for “close enough.” Our made-to-order process enables us to make your windows and doors to the specific size you need. So when you go from inspirational sketch to architectural drawing, know that we will fulfill your design needs. We provide a thorough range of sizes for most applications and offer custom sizing anytime you need it.
UNLIMITED EXTERIORS

Color enhances your design and is a vital element of every architectural style. We believe it shouldn’t have to cost more which is why our 50 exterior colors, an industry-leading modern palette, are available at no additional cost. Add to that our 2-, 3- and 4-tone exteriors and set your E-Series windows and patio doors apart from the rest.

If your inspiration comes from an autumn leaf, a river-washed stone, a glass of fine wine or even a classic car, we will bring it to life with our custom color capabilities. And for a look of distinction, we offer seven spectacular anodized finishes that truly shine.
50 EXTERIOR COLORS

Our exclusive line of exterior colors offers a broad spectrum of quality, baked-on, silicone polyester enamel exteriors that meet AAMA 2604 specification. AAMA 2605 color compliance is also available. Our limited warranty covers exteriors for 10 years against chalking and color change and 20 years against cracking, checking, peeling, flaking, blistering and loss of adhesion.

EXTERIOR COLORS

<table>
<thead>
<tr>
<th>Harbor Mist</th>
<th>Pewter</th>
<th>Smokey Gray</th>
<th>Mystic Gray</th>
<th>Dark Ash</th>
<th>Black</th>
</tr>
</thead>
<tbody>
<tr>
<td>Yorktown</td>
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</tbody>
</table>
| 7 ANODIZED FINISHES

Choose from a spectacular selection of anodized finishes. Anodizing is a process that penetrates the aluminum like a stain penetrates wood. The result is a rich, lustrous metallic appearance that cannot peel or flake and is not affected by sunlight. This process produces a harder, more durable finish that makes this a perfect choice for high-traffic areas in commercial or residential buildings.

<table>
<thead>
<tr>
<th>Black</th>
<th>Dark Bronze</th>
<th>Copper</th>
<th>Medium Bronze</th>
<th>Light Bronze</th>
<th>Champagne</th>
<th>Clear Anodized</th>
</tr>
</thead>
</table>

*AAMA 2605 finishes are available in any of our 50 colors or select a custom color of your choice.
**Visit andersenwindows.com/warranty for details.
Printing limitations prevent exact color and finish replication. See your Andersen supplier for actual color and finish samples.
CUSTOM COLORS

While our large selection of exterior colors covers a lot of ground, inspiration comes in infinite hues. Let us match a paint chip, a photograph, a favorite work of art to bring your dream color into the light of day.

2-, 3- AND 4-TONE EXTERIORS

With our 2-, 3- and 4-tone color combinations, the sky’s the limit. Mix and match up to four of our 50 exterior colors on the frame, sash, exterior trim and grilles for a combination look that’s all your own.

Country blue and stormy blue

Sage, moss and canvas
A RANGE OF INTERIORS

Natural wood adds character to your design and defines a room’s character while creating a warm, comfortable space that leaves a lasting impression. We offer distinctive wood varieties, custom wood species and interior stain and paint options to meet your design needs.
DISTINCTIVE WOOD SELECTIONS

Our distinctive woods add uncommon flair to any room. Each option has its own character, grain and staining capabilities, so you can select one that makes your windows stand out or one that blends seamlessly with your interior décor.

INTERIOR WOOD SPECIES

<p>| | | | | | | | |</p>
<table>
<thead>
<tr>
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<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Pine</td>
<td>Mixed Grain Douglas Fir</td>
<td>Oak</td>
<td>Maple</td>
<td>Hickory</td>
<td>Mahogany*</td>
<td>Cherry</td>
<td>Walnut</td>
</tr>
</tbody>
</table>

CUSTOM WOOD INTERIORS

If a unique wood species is required to complete your project, we will try to source any variety that meets our production standards and your needs.

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Wood species shown are unfinished. Naturally occurring variations in grain, color and texture of wood make each window one of a kind. We cannot guarantee consistency in wood grain and/or color within a particular species, product or project.
VARIETY OF INTERIOR FINISHES

Our high-quality, factory-applied stains offer you convenience along with beauty. Before staining, each wood component is treated with a preservative and insect repellent and dried thoroughly. We apply two coats of polyurethane for a long-lasting, durable finish, and because every exposed edge is stained before the window is assembled, you get a complete, consistent finish. Choose from nine stain colors. If you prefer a painted interior, choose one of our painted or primed options.

STAINED INTERIOR OPTIONS

Clear Coat  Wheat  Autumn Oak  Golden Hickory  Honey  Cinnamon  Russet  Mocha  Espresso

Stained interior options shown on pine.

PAINTED INTERIOR OPTIONS

White  Birch Bark  Primed (for paint)  Canvas  Sandtone  Terratone  Forest Green  Dark Bronze  Dove Gray  Prairie Grass  Red Rock  Cocoa Bean  Black  Anodized Silver

Painted interior options available on pine.
Dark bronze and black also available on maple.
Anodized silver available on maple only.

CUSTOM STAINS, PAINTS & COLOR MATCHING

When only a specific tint will do, we will create one for you, matching existing woodwork, interior furnishings or other items for just the right finish to your design.

*Visit andersenwindows.com/warranty for details.
Please note that custom finishes and primed option require additional finishing. Some nail and staple holes may need to be filled prior to applying the final finish.
Printing limitations prevent exact finish and color replication. See your Andersen supplier for actual finish and color samples.
EXTERIOR & INTERIOR TRIM OPTIONS

Details take your project from ordinary to extraordinary. The perfect finishing touches make every window and patio door an irreplaceable part of any home or commercial building. We offer the trim and accessory metals that make the final details of your project easier to complete and more beautiful to look at.

EXTERIOR TRIM

Designed to add depth and traditional appeal, our exterior trim options extend outward from the window or door frame, casting a shadow line consistent with true historical applications. Choose from our extended selection of flat and profiled casings, brick mould casings and sill nose. Match or contrast the trim with your windows and doors in any of our 50 exterior colors, custom colors and anodized finishes.

INTERIOR TRIM COMPONENTS

Extension Jambs
Pre-installed, dimensional extension jambs save time on jobsites and help enable a perfect installation. Available in all wood species, extension jambs can accommodate a wide variety of wall conditions.

Drywall Returns
We offer drywall returns in three depths: 11/16", 9/16" and 7/16"

Wood Casing
A subtle touch around the perfect window or door makes your view even more special. Choose from four different casings and add plinth blocks at the corners for just the right touch of detail.

A 1/2" x 3 3/4" Fluted Casing
B 11/16" x 2 1/4" Colonial Casing (WM366)
C 11/16" x 2 1/4" Colonial Casing (WM356)
D 11/16" x 2 1/4" Ranch Casing (WM324)
E 2 1/2" Plinth Block
F 3 1/2" Plinth Block
UNLIMITED VIEWS

Whether your design demands performance, clarity or architectural detail, we have the glass and divided light solutions to make your views spectacular. For performance needs in a variety of environments, we offer a multitude of glass options, including our High-Performance Low-E4® glass and our exclusive Stormwatch® impact-resistant product systems for severe weather conditions.*

And for visual impact, made-to-order decorative glass and grilles give you infinite possibilities, so your design will be as original as your inspiration.

* See your local code official for building code requirements in your area.
GLASS OPTIONS

We offer a multitude of glass options to meet all of your design needs. Whether you’re in need of energy efficiency or resistance to harsh weather conditions, we provide the solutions for you.

Low-E4® Glass, our standard glass option, provides excellent insulation from heat and cold. Compared to ordinary dual-pane glass, High-Performance Low-E4 glass is up to 44% more energy efficient in winter and up to 57% more efficient in summer. Or consider Sun glass with its soft, glare-controlling tint.

Low-E4 Passive Sun® Glass is a great solution for colder climate zones where higher heat gain is desired. It allows a higher amount of the sun’s heat to pass into the home, making it an ideal solution for passive solar applications.

Low-E4 SmartSun™ Glass combines performance with clarity — letting more light in and keeping more heat out. It blocks 95% of the sun’s damaging ultraviolet rays. Enjoy the performance benefits of tinted glass without the loss of visibility.

Triple-Pane Glass with three panes of glass, combined with Low-E coatings, can provide enhanced energy performance. Adding triple-pane glass can produce a lower U-Factor than using regular dual-pane glass.

**ENERGY STAR** is a registered trademark of the U.S. Environmental Protection Agency.

<table>
<thead>
<tr>
<th>GLASS OPTIONS</th>
<th>ENERGY</th>
<th>LIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>U-Factor</td>
<td>Solar Heat Gain Coefficient</td>
</tr>
<tr>
<td>SmartSun</td>
<td>⚫⚫⚫⚫</td>
<td>⚫⚫⚫⚫</td>
</tr>
<tr>
<td>SmartSun with HeatLock® Coating</td>
<td>⚫⚫⚫</td>
<td>⚫⚫⚫</td>
</tr>
<tr>
<td>Low-E4</td>
<td>⚫⚫⚫</td>
<td>⚫⚫⚫</td>
</tr>
<tr>
<td>Low-E4 with HeatLock Coating</td>
<td>⚫⚫⚫</td>
<td>⚫⚫⚫</td>
</tr>
<tr>
<td>Sun</td>
<td>⚫⚫⚫</td>
<td>⚫⚫⚫</td>
</tr>
<tr>
<td>Passive Sun</td>
<td>⚫⚫</td>
<td>⚫⚫</td>
</tr>
<tr>
<td>Triple-Pane</td>
<td>⚫⚫</td>
<td>⚫⚫</td>
</tr>
<tr>
<td>Clear Dual-Pane</td>
<td>⚫</td>
<td>⚫</td>
</tr>
</tbody>
</table>

Center of glass performance only. Ratings based on glass options available as of January 2019. Visit [www.andersenwindows.com/energystar](http://www.andersenwindows.com/energystar) for ENERGY STAR® map and NFRC total unit performance data.


**ENERGY STAR** is a registered trademark of the U.S. Environmental Protection Agency.
STORMWATCH® PROTECTION

Designed for use in coastal areas, these systems combine monolithic or insulated laminated glass with structural enhancements to meet or exceed the stringent code requirements of ASTM and TAS testing protocols. You get the performance you need with the design options you want.

PRODUCT AVAILABILITY

Choose from a variety of coastal windows including casement, awning, double-hung** and fixed windows. Impact-resistant double-hung windows utilize two or more snuggers applied to the sill, creating a structural connection between the lower sash and frame. Simply close and lock the window and it’s ready to withstand even the toughest weather conditions.

We also offer a variety of coastal patio doors including inswing patio doors (impact-resistant insulated glass options only), outswing patio doors and French gliding patio doors. Surface bolts are required for impact certification of double doors.

Plus, you can select any of our 50 exterior colors, anodized finishes or custom colors. Choose from a variety of wood species, interior finishes, hardware, grille options, VeriLock® sensors and more. The only options not available on coastal products are decorative glass, blinds and shades.

PERFORMANCE & DURABILITY

Impact-resistant glass provides windborne debris protection,** reduced sound transmission and burglar resistance.

Designed to satisfy:
- AAMA/WDMA/CSA 101/1.S.2/A440-08 & -11
- Large missile impact test ASTM E1886/E1996
- TAS 201, 202, 203 (excluding inswing patio doors)
- Peace of mind with 24/7 protection

Impact-Resistant Insulated Glass Options*
- Low-E
- SmartSun™
- Bronze or Gray
- Bronze/Bronze or Gray/Gray (meets Florida Turtle Code)

Impact-Resistant Monolithic Glass Options*
- Low-E
- SmartSun
- Bronze, Gray or Green
- Clear

*See your local code official for building code requirements in your area.
**Double-hung windows are only available with impact-resistant monolithic bronze, gray, green and clear glass options.
†E-Series Casement 3060 HP Impact DP+65/-75 (AAMA/WDMA/CSA 101/1.S.2/A440-08 & -11) For more information, visit andersenwindows.com/e-series.
ARCHITECTURALLY AUTHENTIC GRILLES

We offer a variety of grille styles and patterns to choose from, or design your own with varying lines, curves and shapes.

FULL DIVIDED LIGHT (MODERN DIVIDED LIGHT)
Give any window an authentic look with full divided light grilles that are permanently applied to the interior and exterior of your window with a spacer between the glass. Available in ovolo (colonial) and contemporary profiles.

SIMULATED DIVIDED LIGHT (CLASSIC DIVIDED LIGHT)
An economical solution with traditional beauty, our simulated divided light features fixed exterior and interior grilles without an internal spacer. Available in ovolo and contemporary profiles.

FINELIGHT™ GRILLES-BETWEEN-THE-GLASS
Aluminum grilles conveniently placed between two panes of glass make the glass easy to clean inside and out.

REMOVABLE INTERIOR WOOD GRILLES
Our removable wood grilles are installed on the interior surface. They are available with an optional surround and an optional permanently applied exterior grille. Available in ovolo and contemporary profiles.

5/8” Color Options

<table>
<thead>
<tr>
<th>Indoor Color Options</th>
<th>1” Color Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colony White</td>
<td>Sierra Bronze/Colony White</td>
</tr>
<tr>
<td>Sierra Bronze</td>
<td>Pebble Tan/Colony White</td>
</tr>
<tr>
<td>Pebble Tan</td>
<td>Forest Green/Colony White</td>
</tr>
<tr>
<td>Forest Green</td>
<td>Choose from our broad palette of 50 colors or select from the two-tone paint combinations shown above.</td>
</tr>
</tbody>
</table>
DESIGN YOUR OWN GRILLES

We offer a variety of grille patterns to choose from, or design your own with varying lines, curves and shapes to create a truly unique pattern.
SCREEN OUT THE INSECTS, NOT THE VIEW

E-Series insect screens let the beauty of the outdoors in, while keeping even small insects out. Choose from a wide selection of insect screen styles, including options that blend seamlessly with your window.

WINDOW INSECT SCREENS

TruScene® Insect Screens
TruScene insect screens for windows are made with a micro-fine stainless steel mesh. They let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects.

Retractable Insect Screens
Retractable insect screens for casement and awning windows offer a sleek addition to any home. In place, the insect screen keeps insects out. When retracted, it provides a beautiful clear view.

Wood-Veneer Insect Screens
For a clean appearance, E-Series interior window insect screens can feature a wood veneer to blend into your window.

PATIO DOOR INSECT SCREENS

Retractable Insect Screen**
This insect screen is built with an innovative color-matched aluminum housing that hides the insect screen when not in use. It's there when you need it and gone when you don't.

Top-Hung Gliding Insect Screen
Open your room to the outdoors with the touch of a finger. Our top-hung gliding insect screen provides smooth and reliable operation, season after season.†

Hinged Insect Screen
Available for hinged inswing doors, this solid insect screen offers a full-door view and features a lockable latch and automatic closer.

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*TruScene wood-veneered insect screens utilize a different frame profile than other E-Series wood-veneered insect screens.
**Retractable insect screens are available on inswing, outswing and gliding patio doors. See your Andersen supplier for details.
†Visit andersenwindows.com/warranty for details.
All comparisons are made to conventional E-Series aluminum insect screens.
BETWEEN-THE-GLASS BLINDS & SHADES

What could be more convenient than blinds or shades between the panes of glass? Minimal cleaning and no worry about damage. It’s simply a fitting way to put privacy at your fingertips. E-Series blinds and shades offer the ultimate in practicality for both residential and commercial applications.

BLINDS-BETWEEN-THE-GLASS

E-Series blinds-between-the-glass can be installed in many of our patio doors and rectangular picture windows. Placed between the two panes of glass away from dust, dirt and damage, you get the benefit of energy efficiency and privacy, control and convenience of blinds.

SYSTEM 3 BLINDS & SHADES

Add privacy and even greater energy efficiency with this low-maintenance blind or shade solution. Applied to the interior of the sash, the System 3 design creates a triple-glazed window for incredible energy efficiency. Our ¾" blinds and pleated shades are available for casement, awning and picture (specialty auxiliary) windows, plus hinged patio doors, and are mounted to an extruded aluminum storm panel and applied to the interior of the sash. The removable storm panel is available in tan, gold, white or wood veneer.

Control Knobs

Black  Bronze  Gold  White

Shades

Almond  Vanilla  Pearl  Winter White

Blinds

Tan  Almond  White

*Not all sizes of blinds-between-the-glass are retractable. Printing limitations prevent exact color duplication. See your Andersen supplier for actual color samples.
**WINDOW HARDWARE**

Complement a home’s decor with E-Series window hardware, available in a variety of finishes.

**Casement & Awning**

- Operator Handle & Cover
- **Antique Brass** | **Black** | **Bright Chrome** | **Bronze** | **Gold**
- **Oil Rubbed Bronze** | **Pewter** | **Polished Brass** | **Satin Chrome** | **White**

**Push Out Casement & Awning**

- Insect Screen Pull
- **Antique Brass** | **Black**
- **Oil Rubbed Bronze**
- **Polished Brass** | **Satin Chrome** | **White**

**French Casement**

- Operator Handle & Cover
- **Antique Brass** | **Black** | **Bright Chrome** | **Bronze**
- **Polished Brass** | **Satin Chrome** | **White**

**Double-Hung**

- **Sash Lift**
- **Lock**

- **Antique Brass** | **Black** | **Bright Chrome** | **Bronze** | **Gold**
- **Oil Rubbed Bronze** | **Pewter** | **Polished Brass** | **Satin Chrome** | **White**

Optional sash lock with VeriLock® security sensor shown in black. See page 27 for more information.

**Gliding Windows**

- **Lock**
- **Slim Line Sash Pull**

- **Antique Brass**
- **Black** | **Bright Chrome** | **Bronze** | **Gold**
- **Oil Rubbed Bronze**
- **Polished Brass** | **Satin Chrome** | **White**

- **Black**
- **Bronze** | **Gold**
- **Oil Rubbed Bronze**
- **Polished Brass** | **Satin Chrome** | **White**

Bold name denotes finish shown.

---

**HARDWARE FINISHES**

- Antique Brass
- Black
- Bright Chrome
- Bronze
- Gold
- Oil Rubbed Bronze
- Pewter
- Polished Brass
- Satin Chrome
- White

*Hardware sold separately.

Oil rubbed bronze is a “living” finish that will change with time and use.

Printing limitations prevent exact finish replication. See your Andersen supplier for actual finish samples.
**THE SMARTEST TECHNOLOGY FOR THE SMARTEST HOMES**

Andersen® E-Series windows and doors can now be part of today’s connected home. Monitor the status of your windows and patio doors anytime and from anywhere with our sensor options. Plus, our new Yale® Assure Lock,® shown on page 29, lets you remotely lock or unlock your hinged patio doors. Learn more about the convenience and peace of mind Andersen smart home products offer at [andersenwindows.com/connect](http://andersenwindows.com/connect).

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**VERILOCK® SECURITY SENSORS**

With the most advanced technology in the industry, VeriLock security sensors not only indicate whether windows and patio doors are open or closed, they even indicate if they are locked or unlocked. No other sensor can do that.

**Maintains Warranty** — No drilling required which can void warranties.

**Helps Maximize Energy Efficiency** — Windows that are closed but unlocked lose air at a rate up to 3X that of a closed and locked window. VeriLock sensors tell you which windows and patio doors are open or unlocked so you can help manage air loss.

**Preserves Beauty** — Available in all hardware finishes.

---

**WIRELESS OPEN/CLOSED SENSORS**

These wireless sensors provide the peace of mind of knowing whether your windows and patio doors are open.

**Easy Installation** — No tools are required to install our sensors. Simply place the sensor on a window or patio door and line up the magnet with the sensor until the LED glows blue.

**Maintains Warranty** — No drilling required which can void warranties.

**Compact Design** — Sleek, compact design in a variety of colors to blend in with the window or patio door.

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*When properly configured and maintained with a professionally installed security system and/or self-monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

**Based on testing of thirty-two (32) A-Series double-hung windows. Air loss through unlocked windows will vary based on window type and age, pressure differential, temperatures inside and outside the home, altitude and application.

†See product installation for details.

Printing limitations prevent exact color duplication. See your Andersen supplier for actual color samples.
PATIO DOOR HARDWARE

E-Series patio door hardware* is available in a variety of different designs to match virtually any style. Yuma®, Encino®, Anvers®, Newbury®, Covington™, and Whitmore® hardware options feature solid drop-forged brass for added strength, while Albany and Tribeca® hardware options are made of zinc die cast with durable powder-coated finishes.

*Hardware sold separately.

Distressed bronze and oil rubbed bronze are “living” finishes that will change with time and use. Bright brass and satin nickel finishes on patio door hardware feature a 10-year limited warranty.

Printing limitations prevent exact finish replication. See your Andersen supplier for actual finish samples.

HARDWARE FINISHES

- Antique Brass
- Bright Brass
- Brushed Chrome
- Distressed Bronze
- Distressed Nickel
- Gold Dust
- Oil Rubbed Bronze
- Polished Chrome
- Satin Nickel
- Stone
- White

Bold name denotes finish shown.
FSB® HINGED PATIO DOOR HARDWARE

Durable FSB hinged door hardware features clean lines and a sleek finish for a thoroughly modern look.

<table>
<thead>
<tr>
<th>1035</th>
<th>1075</th>
<th>1076</th>
<th>1102</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Anodized Aluminum</td>
<td>Satin Stainless Steel</td>
<td>Satin Stainless Steel</td>
<td></td>
</tr>
</tbody>
</table>

YALE® ASSURE LOCK®

Monitor, lock and unlock from anywhere with the Yale Assure Lock®. This slim, sleek keyless lock is designed exclusively for Andersen® hinged patio doors** and integrates with a wide range of smart home platforms.

| Black | Satin Nickel | White |

Bold name denotes finish shown.

*Hardware sold separately.
**Available on select hinged doors, see your Andersen supplier for details.

All marks where denoted are trademarks of their respective owners. Yale manufactures and supports the limited warranty for Yale Assure Lock for Andersen patio doors.

Printing limitations prevent exact finish replication. See your Andersen supplier for actual finish samples.
ENVIRONMENTAL RESPONSIBILITY

It is more essential than ever that we all do our part to help protect the environment. While environmental responsibility may be new to some, to us, making environmentally responsible manufacturing decisions is nothing new. We’ve made responsible choices in the past and will continue to strive to be responsible in the future.

PRESERVING NATURE

To protect our natural resources, we use wood harvested from managed forests and leverage engineered wood technology whenever possible — we use finger-jointed wood and laminated veneer lumber, both of which use wood efficiently and result in superior performance. In addition, we use water-based finishes, which have less impact on the environment than oil-based products.

CONSERVING ENERGY

Our technology and design innovation creates greater energy efficiency in all our products. Our High-Performance Low-E4® glass provides superior thermal protection, helping significantly reduce heating and cooling requirements. Additional energy-efficient glass options include triple-pane glass and SmartSun™ glass. Combined with weathertight frames, sash and weatherstrip, E-Series windows and doors play an important role in energy conservation.

REDUCING WASTE

We recycle whenever possible — office paper, corrugated cardboard, sawdust, scrap aluminum, paints and solvents. Our electrostatic paint system attracts the paint to the aluminum, creating an efficient use of materials. Packaging enhancements include frame protectors made of HDPE, a recyclable plastic.

TAKING AN ACTIVE ROLE

We work closely with the industry organizations shown to manufacture energy-efficient and environmentally responsible products.

ENVIRONMENTAL CERTIFICATIONS

E-Series windows and doors have received SCS Global Services (SCS) Indoor Advantage® Gold certification for indoor air quality. Indoor air quality is an important issue because many people spend as much as 90% of their time indoors, either at home, work or school.

USING RECLAIMED MATERIALS

Our cladding contains pre-consumer reclaimed aluminum, which requires much less energy to process than virgin aluminum. In addition, our glass utilizes reclaimed glass, which reduces landfill waste.

*Winter and summer values are based on comparison of E-Series 3866 double-hung window U-Factor to the U-Factor for clear dual-pane glass non-metal frame default values from the 2006, 2009, 2012, 2015 and 2018 International Energy Conservation Code “Glazed Fenestration” Default Tables. All marks where denoted are trademarks of their respective owners.
CASEMENT WINDOWS

Simple, beautiful and extremely functional, this casement window offers enhanced energy performance. Plus, stainless steel hinges and tracks that open to 90° for great ventilation and easy cleaning. In addition, a single-lever, multi-point locking mechanism with minimally exposed hardware offers a sleek, modern look.
CASEMENT WINDOW

FEATURES

CASEMENT WINDOWS

FRAME & SASH

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany*, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options. Integral, butyl-backed corner keys provide a positive, tight seal.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

C A Fibrex® material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.

D A continuous perimeter bulb weatherstrip around the frame is positioned on the Fibrex material thermal barrier and provides solid surface contact with the sash. A secondary bulb weatherstrip is applied on three sides of the sash into a stand-alone kerf on the aluminum extrusion. Available in white or optional black.

GLASS

E High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

F Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

HARDWARE

HARDWARE OPTIONS

Sash Locks

Concealed sash locks [multi-point on units taller than 2’-8”) provide a positive lock by operating one convenient lever. Stainless steel keepers resist corrosion.” Available in hardware finishes shown below.

HARDWARE FINISHES

Oil Rubbed Bronze | Pewter | Polished Brass | Satin Chrome | White
Bright Chrome | Bronze | Gold
Antique Brass | Black

Bold name denotes finish shown.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES

Pine | Mixed Grain Douglas Fir | Oak | Maple | Hickory | Mahogany* | Cherry | Walnut | Vertical Grain Douglas Fir | Alder

FACTORY-FINISHED INTERIORS

Clear Coat | Wheat | Autumn Oak | Golden Hickory | Honey | Cinnamon | Russet | Mocha | Espresso

INTERIOR PAINTED OPTIONS

White | Birch Bark | Primed (for paint) | Canvas | Sandstone | Terratone | Forest Green | Dark Bronze | Dove Gray | Prairie Grass | Red Rock | Cocoa Bean | Black | Anodized Silver

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

**Visit andersenwindows.com/warranty for details.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.
When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

HARDWARE
Power Operator

Power operators are available in bronze, white, black or gold.

Window Opening Control Device Kit
An optional Window Opening Control Device Kit is available, which limits opening the sash to less than 4" when the window is first opened. Available in stone and white.

Construction Hardware

Construction locks and operator handles keep your permanent window hardware away from the construction process and possible damage yet allow operation of windows during construction.

SENSORS
VeriLock® Security Sensors

VeriLock sensors are unique as they detect whether the windows are locked or unlocked™ — a feature no other sensors can provide.

Open/Closed Sensors

Wireless open/closed sensors are available in four colors. See page 27 for more information on our Smart Home options.

PRIVACY OPTIONS
System 3 Blinds

A 5/8" aluminum slat blind is mounted to an extruded aluminum blind panel and applied to the window, creating a triple-glazed window boasting privacy and energy efficiency. Available in three colors. Blind panels are offered in white, tan, gold as well as optional black. Aluminum screen mesh and wood-veneered insect screen also available. See page 24 for more information on our insect screens.

System 3 Shades

Pleated fabric shades are available in four colors to effortlessly and beautifully filter the light. See page 25 for more information on our blinds and shades.

INSECT SCREENS
TruScene® Insect Screens

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Retractable Insect Screens

Retractable insect screen available in wood-veneered frame options.

Conventional Insect Screens

Charcoal fiberglass screen mesh fits into an aluminum frame in colors of bronze, white or gold as well as optional black. Aluminum screen mesh and wood-veneered insect screen also available. See page 24 for more information on our insect screens.

GRILLES
Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovalo or contemporary profile. Ovalo profile shown below, not all widths are pictured.

Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 5/8", 7/8", 1 1/8", 1 1/2", or 2 1/4" widths and ovalo or contemporary profile. Ovalo profile shown below, not all widths are pictured.

FineLight™ Grilles-Between-the-Glass

Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.

Removable Interior Wood Grilles

Removable interior wood grilles are available in a 5/8" width and ovalo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovalo profile shown below.

See page 22 for more information on grilles.

**When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.
### FEATURES

#### FRAME & SASH

**A** Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

**B** Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options. Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

**C** A Fibrex® material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.

**D** A continuous perimeter bulb weatherstrip around the frame is positioned on the Fibrex material thermal barrier and provides solid surface contact with the sash. Secondary weatherstrip is applied on three sides of the sash. Available in white or optional black.

#### GLASS

**E** High-Performance Low-E4® glass with a low-conductivity spacer. Tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

**F** Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovalo (colonial) and contemporary profiles.

### HARDWARE

Equipped with stainless steel gear operators and piano hinges.

**Sash Locks**

Concealed, multi-point sash locks provide a positive lock by operating one convenient lever. Stainless steel keepers resist corrosion.

### HARDWARE OPTIONS

- **Antique Brass** | **Black**
- **Bright Chrome** | **Bronze**
- **Polished Brass** | **Satin Chrome** | **White**

**Bold name denotes finish shown.**

### EXTERIOR & INTERIOR OPTIONS

#### EXTERIOR COLORS

50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

#### INTERIOR WOOD SPECIES

<table>
<thead>
<tr>
<th>Pine</th>
<th>Mixed Grain Douglas Fir</th>
<th>Oak</th>
<th>Maple</th>
<th>Hickory</th>
<th>Mahogany</th>
<th>Cherry</th>
<th>Walnut</th>
<th>Vertical Grain Douglas Fir</th>
<th>Alder</th>
</tr>
</thead>
</table>

#### FACTORY-FINISHED INTERIORS

<table>
<thead>
<tr>
<th>Clear Coat</th>
<th>Wheat</th>
<th>Autumn Oak</th>
<th>Golden Hickory</th>
<th>Honey</th>
<th>Cinnamon</th>
<th>Russet</th>
<th>Mocha</th>
<th>Espresso</th>
</tr>
</thead>
</table>

#### INTERIOR PAINTED OPTIONS

<table>
<thead>
<tr>
<th>White</th>
<th>Birch Bark</th>
<th>Primed (for paint)</th>
<th>Canvas</th>
<th>Sandstone</th>
<th>Terratone</th>
<th>Forest Green</th>
<th>Dark Bronze</th>
<th>Dove Gray</th>
<th>Prairie Grass</th>
<th>Red Rock</th>
<th>Cocoa Bean</th>
<th>Black</th>
<th>Anodized Silver</th>
</tr>
</thead>
</table>

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

**Visit andersenwindows.com/warranty for warranty details.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.
ACCESSORIES Sold Separately

FRENCH CASEMENT WINDOWS

SENSORS
Open/Closed Sensors
Wireless open/closed sensors are available in four colors. See page 27 for details.

INSECT SCREENS
TruScene® Insect Screens
Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Retractable Insect Screens
Retractable insect screen available in wood-veneered frame options.

Conventional Insect Screens
Charcoal fiberglass screen mesh fits into an aluminum frame in colors of bronze, white or gold as well as optional black. Aluminum screen mesh and wood-veneered insect screen also available. See page 24 for more information on our insect screens.

GRILLES

Full Divided Light
Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/8", 9/16", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

Simulated Divided Light
Permanent exterior and interior grilles without grille spacer bars. Available in 5/8", 9/16", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

FineLight™ Grilles-Between-the-Glass
Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.

Removable Interior Wood Grilles
Removable interior wood grilles are available in a 7/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

See page 22 for more information on grilles.

ACCESSORIES Sold Separately

E-Series Casement Windows

E-Series Casement Windows

E-SERIES
**FRAME & SASH**

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options. Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

C A Fibrex® material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.

**GLASS**

E High-Performance Low-E4® glass with a low-conductivity spacer. Tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

F Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

**HARDWARE**

Equipped with a stainless steel 4-bar friction hinge. Larger units use a stainless steel piano hinge with stainless steel stays. Manual lock system featuring lock handles allows for easy operation. Units under 40” high use a single lock, while units 40” and taller use dual locks.

**HARDWARE OPTIONS**

- Antique Brass
- Black
- Oil Rubbed Bronze
- Polished Brass
- Satin Chrome
- White

Oil rubbed bronze is a “living” finish that will change with time and use.

**FEATURES**

**PUSH OUT CASEMENT WINDOWS**

**EXTERIOR COLORS**

50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 1.

**INTERIOR WOOD SPECIES**

- Pine
- Mixed Grain Douglas Fir
- Oak
- Maple
- Hickory
- Mahogany
- Cherry
- Walnut
- Vertical Grain Douglas Fir
- Alder

**FACTORY-FINISHED INTERIORS**

- Clear Coat
- Wheat
- Autumn Oak
- Golden Hickory
- Honey
- Cinnamon
- Russet
- Mocha
- Espresso

**INTERIOR PAINTED OPTIONS**

- White
- Birch Bark
- Primed (for paint)
- Canvas
- Sandtone
- Terratone
- Forest Green
- Dark Bronze
- Dove Gray
- Prairie Grass
- Red Rock
- Cocoa Bean
- Black
- Anodized Silver

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.
**ACCESSORIES** Sold Separately

**PUSH OUT CASEMENT WINDOWS**

**SENSORS**

**Open/Closed Sensors**
Wireless open/closed sensors are available in four colors. See page 27 for details.

**INSECT SCREENS**

**Hinged Insect Screens**
Hinged insect screen opens to the interior, providing access to the lock handle. Choose from charcoal fiberglass or aluminum screen mesh. Available in wood-veneered options. Insect screen pulls are available in antique brass, black, oil rubbed bronze, polished brass, satin chrome and white.

**Retractable Insect Screens**
Retractable insect screen available in wood-veneered frame options. Extension jambs required for push out casement windows with retractable insect screens.

See page 24 for more information on our insect screen options.

**GRILLES**

**Full Divided Light**
Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/8", 7/8", 1 1/4", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

**Simulated Divided Light**
Permanent exterior and interior grilles without grille spacer bars. Available in 5/8", 7/8", 1 1/4", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

**FineLight™ Grilles-Between-the-Glass**
Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.

**Removable Interior Wood Grilles**
Removable interior wood grilles are available in a 7/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

See page 22 for more information on grilles.

*Oil rubbed bronze is a “living” finish that will change with time and use.*
CASEMENT WINDOWS

Casement Window Sizes

NOTES
† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20”, Clear Opening Height 24” and 44” maximum floor to sill height (with standard 6’10-1/2” structural header height).

†† Units meet the stated dimensions above when optional hardware for widest clear opening is used.

* A sash-limiting device is standard on 2856 and 3050 casement units. See your local code official for requirements in your area.

** A piano hinge and sash limiting device is standard on 2860, 3056 and 3060 casement units.

If glass is positioned within 18” of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4” on all sides.

Any unit within each combination can be operating or stationary.
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PGS0, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Casement Picture Window Sizes

Casement Transom Window Sizes

NOTES
If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary.
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB  
B) ALUMINUM INSTALLATION FLANGE  
C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

**NOTES**

† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6' 10-1/2" structural header height).

* A sash-limiting device is standard on 2856, 2860, 3056 and 3060 casement units. See your local code official for requirements in your area.

Piano hinges are standard on all arch casement units.

See notes on page 43 for more information.

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### Arch Casement Window Sizes

<table>
<thead>
<tr>
<th>Arch Casement Window Sizes</th>
<th>2' 0 1/2&quot;</th>
<th>2' 0&quot;</th>
<th>2' 4 1/2&quot;</th>
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<th>2' 8 1/2&quot;</th>
<th>2' 8&quot;</th>
<th>5' 0&quot;</th>
<th>5' 4 1/2&quot;</th>
<th>5' 4&quot;</th>
<th>6' 0 1/2&quot;</th>
<th>6' 0&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>3'-0&quot; RAD</td>
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<td>2856</td>
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<tr>
<td>6'-0&quot; RAD</td>
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<td>3'-0&quot; RAD</td>
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</tr>
</tbody>
</table>

**Vent Layout**

- Left 2 Wide
- Right
- Stationary
- 2 Wide Left-Right
- 2 Wide Right-Left

See page 43 for more information.
### French Casement Window Sizes

<table>
<thead>
<tr>
<th>Width</th>
<th>Height</th>
<th>Width</th>
<th>Height</th>
<th>Width</th>
<th>Height</th>
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</thead>
<tbody>
<tr>
<td>3' 4 1/2&quot;</td>
<td>4' 0&quot;</td>
<td>4' 8 1/2&quot;</td>
<td>5' 0 1/2&quot;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3' 4&quot;</td>
<td>4' 0&quot;</td>
<td>4' 8&quot;</td>
<td>5' 0&quot;</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**NOTES**

† These units meet or exceed the following dimensions:
  - Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6'10-1/2" structural header height). Local codes may differ. Verify egress requirements with your local building code official.
  - Piano hinges and step jamb are standard on all French casement units.
  - If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.
  - Use structural joining material when necessary or required by code.
  - The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.
  - For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

**FORMULA FOR COMBINATION WINDOWS**

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary.
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:

A) THROUGH THE JAMB  
B) ALUMINUM INSTALLATION FLANGE  
C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

<table>
<thead>
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<th>Frame Width</th>
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<td>4'-5 3/4&quot;</td>
<td>4'-5 1/4&quot;</td>
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<td>1' 8&quot;</td>
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NOTES

† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6"10.1/2" structural header height). Local codes may differ. Verify egress requirements with your local building code official.

Units ≤ 24" Actual Frame Width (AFW) will receive hinges only (no clip or friction arm).

Units > 24" AFW and ≤ 30" AFW receive clip only.

Units > 30" AFW receive (2) 4" friction arms.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorille 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:

A) THROUGH THE JAMB  
B) ALUMINUM INSTALLATION FLANGE  
C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Shown with ovolo (colonial) glass stops.
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Casement Windows

Direct-Set (1-Piece) Casement

Arch Casement

Shown with ovolo (colonial) glass stops.
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

French Casement Windows

Push Out Casement Windows

Shown with ovolo (colonial) glass stops.

Shown with contemporary glass stops.
AWNING WINDOWS

Used alone or as an accent window, E-Series awning windows add visual interest and ventilation. Plus, they are easy to clean from the inside, while still offering a weathertight seal for outstanding performance. They include stainless steel hardware with the operator located on the sill for a true awning style and feature the same sight lines as our casement window for design flexibility when creating large window combinations.

<table>
<thead>
<tr>
<th>Awning Window Overview</th>
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<td>Push Out Casement Window Overview</td>
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<td>Push Out Awning</td>
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<td>Window Details</td>
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<td>Product Performance</td>
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</table>

Custom sizing is available.
FRAME & SASH

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options. Integral, butyl-backed corner keys provide a positive, tight seal.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges and metal installation clips are available.

C A Fibrex® material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.

D A continuous perimeter bulb weatherstrip around the frame is positioned on the Fibrex material thermal barrier and provides solid surface contact with the sash.

A secondary bulb weatherstrip is applied on three sides of the sash into a stand-alone kerf on the aluminum extrusion. Available in white or optional black.

GLASS

E High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

F Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

HARDWARE

Equipped with a stainless steel gear operator, concealed hinges and hinge track.

Locks, handles and operator covers are available in 10 finishes and can be shipped separately closer to job completion.

Concealed sash locks provide a positive lock. Stainless steel keepers resist corrosion. Available in hardware finishes shown below.

HARDWARE OPTIONS

Antique Brass | Black
Bright Chrome | Bronze
Gold | Oil Rubbed Bronze
Pewter | Polished Brass
Satin Chrome | White

Bold name denotes finish shown.

Oil rubbed bronze is a “living” finish that will change with time and use.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS

50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES

FACTORY-FINISHED INTERIORS

INTERIOR PAINTED OPTIONS

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

**Visit andersenwindows.com/warranty for details.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.
**ACCESSORIES** Sold Separately

## AWNING WINDOWS

### HARDWARE

**Power Operator**

Power operators are available in bronze, white, black or gold.

**Window Opening Control Device Kit**

An optional Window Opening Control Device Kit is available, which limits opening the sash to less than 4" when the window is first opened. Available in stone and white.

**Construction Hardware**

Construction locks and operator handles keep your permanent window hardware away from the construction process and possible damage yet allow operation of windows during construction.

### SENSORS

**VeriLock® Security Sensors**

VeriLock sensors are unique as they detect whether the windows are locked or unlocked—a feature no other sensors can provide.

**Open/Closed Sensors**

Wireless open/closed sensors are available in four colors. See page 27 for Smart Home options.

### PRIVACY OPTIONS

**System 3 Blinds**

A 5⁄8” aluminum slat blind is mounted to an extruded aluminum blind panel and applied to the window, creating a triple-glazed window boasting privacy and energy efficiency. Available in three colors. Blind panels are offered in white, tan, gold or an optional wood veneer to match your interior.

**System 3 Shades**

Pleated fabric shades are available in four colors to effortlessly and beautifully filter the light. See page 25 for more information on our blinds and shades.

### INSECT SCREENS

**TruScene® Insect Screens**

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

**Retractable Insect Screens**

Retractable insect screen available in wood-veneered frame options.

**Conventional Insect Screens**

Charcoal fiberglass screen mesh fits into an aluminum frame in colors of bronze, white or gold as well as optional black. Aluminum screen mesh and wood-veneered insect screen also available. See page 24 for more information on our insect screens.

### GRILLES

**Full Divided Light**

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5⁄8, 7⁄8, 1 1⁄8, 1 3⁄4, or 2 5⁄8 widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

**Simulated Divided Light**

Permanent exterior and interior grilles without grille spacer bars. Available in 5⁄8, 7⁄8, 1 1⁄8, 1 3⁄4, or 2 5⁄8 widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

**Removable Interior Wood Grilles**

Removable interior wood grilles are available in a 7⁄8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below. See page 22 for more information on grilles.

### ACCESSORIES

**Sold Separately**

**AWNING WINDOWS**

**E-Series Awning Windows**

E-SERIES

**WINDS® Windows & Doors**

**GRILLES**

**Finelight™ Grilles-Between-the-Glass**

Available in 5⁄8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sienna bronze/colony white or forest green/colony white are available on the 1" profile.

**Removable Interior Wood Grilles**

Removable interior wood grilles are available in a 7⁄8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below. See page 22 for more information on grilles.

**System 3 Shades**

Pleated fabric shades are available in four colors to effortlessly and beautifully filter the light. See page 25 for more information on our blinds and shades.

**Open/Closed Sensors**

Wireless open/closed sensors are available in four colors. See page 27 for Smart Home options.

**System 3 Blinds**

A 5⁄8” aluminum slat blind is mounted to an extruded aluminum blind panel and applied to the window, creating a triple-glazed window boasting privacy and energy efficiency. Available in three colors. Blind panels are offered in white, tan, gold or an optional wood veneer to match your interior.

*When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.*
**FEATURES**

**PUSH OUT AWNING WINDOWS**

**FRAME & SASH**

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges and metal installation clips are available.

C A Fibrex® material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.

D A continuous perimeter bulb weatherstrip around the frame is positioned on the Fibrex material thermal barrier and provides solid surface contact with the sash. A secondary bulb weatherstrip is applied on three sides of the sash. Available in white or optional black.

**GLASS**

E High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

F Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

**HARDWARE**

Manual lock system featuring lock handles allows for easy operation. Units under 40" high use a single lock, while units 40" and taller use dual locks. Lock handles are available in six finishes.

Equipped with a stainless steel 4-bar friction hinge.

**HARDWARE OPTIONS**

Antique Brass | Black
Oil Rubbed Bronze | Polished Brass
Satin Chrome | White

Bold name denotes finish shown.

**HARDWARE FINISHES**

Antique Brass | Black | Oil Rubbed Bronze | Polished Brass | Satin Chrome | White

Oil rubbed bronze is a “living” finish that will change with time and use.

**EXTERIOR & INTERIOR OPTIONS**

**EXTERIOR COLORS** 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

**INTERIOR WOOD SPECIES**

- Pine
- Mixed Grain Douglas Fir
- Oak
- Maple
- Hickory
- Mahogany
- Cherry
- Walnut
- Vertical Grain Douglas Fir
- Alder

Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

**FACTORY-FINISHED INTERIORS**

- Clear Coat
- Wheat
- Autumn Oak
- Golden Hickory
- Honey
- Cinnamon
- Russet
- Mocha
- Espresso

**INTERIOR PAINTED OPTIONS**

- White
- Birch Bark
- Primed (for paint)
- Canvas
- Sandtone
- Terratone
- Forest Green
- Dark Bronze
- Dove Gray
- Prairie Grass
- Red Rock
- Cocoa Bean
- Black
- Anodized Silver

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.
ACCESSORIES  Sold Separately

PUSH OUT AWNING WINDOWS

SENSORS
Open/Closed Sensors
Wireless open/closed sensors are available in four colors. See page 27 for details.

INSECT SCREENS
Hinged Insect Screens
Hinged insect screen opens to the interior, providing access to the lock handle. Choose from charcoal fiberglass or aluminum screen mesh. Available in wood-veneered options. Insect screen pulls are available in antique brass, black, oil rubbed bronze, polished brass, satin chrome and white.

Retractable Insect Screens
Retractable insect screen available in wood-veneered frame options. Extension jambs required for push out awning windows with retractable insect screens.
See page 24 for more information on insect screen options.

GRILLES
Full Divided Light
Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/8", 3/4", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

Simulated Divided Light
Permanent exterior and interior grilles without grille spacer bars. Available in 5/8", 3/4", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

Finelight™ Grilles-Between-the-Glass
Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.

Removable Interior Wood Grilles
Removable interior wood grilles are available in a 3/4" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

See page 22 for more information on grilles.

*Oil rubbed bronze is a “living” finish that will change with time and use.
**Awning Window Sizes**

<table>
<thead>
<tr>
<th>2' 0 1/2&quot;</th>
<th>2' 4 1/2&quot;</th>
<th>2' 6 1/2&quot;</th>
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**Push Out Awning Window Sizes**

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<th>2' 0 1/2&quot;</th>
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**NOTES**

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

**FORMULA FOR COMBINATION WINDOWS**

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary.

**PUSH OUT AWNING**

Units ≥ 36" Actual Frame Height receive (2) friction stays.

---

**FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:**

A) THROUGH THE JAMB  B) ALUMINUM INSTALLATION FLANGE  C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
E-SERIES

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
DOUBLE-HUNG WINDOWS

A classic beauty, double-hung windows offer a sleek design with ventilation options from the top, bottom or both. Add a TruScene® insect screen to let the outside in, maximizing your view, not limiting it. E-Series double-hung windows give you the option to select aluminum or wood jamb liner inserts for added visual appeal and include flush-mounted hardware that allows for easy tilt-in operation.
DOUBLE-HUNG WINDOW

FEATURES

DOUBLE-HUNG WINDOWS

FRAME & SASH

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder, or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Optional vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

C Compression bulb weatherstrip is applied on the bottom sash, head jamb, at the meeting rail and on side jambs for a maximum weather seal. Jamb liners encase balancer assemblies that allow each sash to be tilted 90° inward from a bottom pivot and stay securely in place for washing.

GLASS

D Double-hung jamb liners incorporate synthetic interior and exterior inserts or optional painted aluminum exterior and wood-veneered interior inserts.

E High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

F Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

HARDWARE

Sash lock/tilt mechanisms and keepers give a slim, more traditional design and allow opening and tilting of the window in one operation. Tilting the sash from the inside for cleaning is effortless.

Optional surface mount sash lifts allow for easy operation. Units less than 3’ wide use one lift. Units 3’ wide and greater use two lifts.

HARDWARE OPTIONS

Antique Brass | Black | Bright Chrome | Bronze | Gold
Oil Rubbed Bronze | Pewter | Polished Brass | Satin Chrome | White

Windows with VeriLock® sensors use a different sash lock. See the next page for details. Bold name denotes finish shown.

HARDWARE FINISHES

Oil rubbed bronze is a “living” finish that will change with time and use.

INTERIOR WOOD SPECIES

Pine | Mixed Grain Douglas Fir | Oak | Maple | Hickory | Mahogany | Cherry | Walnut | Vertical Grain Douglas Fir | Alder

FACTORY-FINISHED INTERIORS

Clear Coat | Wheat | Autumn Oak | Golden Hickory | Honey | Cinnamon | Russet | Mocha | Espresso

INTERIOR PAINTED OPTIONS

White | Birch Bark | Primed (for paint) | Canvas | Sandtone | Terratone | Forest Green | Dark Bronze | Dove Gray | Prairie Grass | Red Rock | Cocoa Bean | Black | Anodized Silver

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.
When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

DOUBLE-HUNG WINDOWS

HARDWARE

Window Opening Control Device Kit
An optional Window Opening Control Device Kit is available, which limits opening the sash to less than 4" when the window is first opened. Available in stone and white.

SENSORS

VeriLock® Security Sensors

VeriLock sensors are unique as they detect whether the windows are locked or unlocked* — a feature no other sensors can provide. Available in all hardware finishes.

Open/Closed Sensors
Wireless open/closed sensors are available in four colors. See page 27 for Smart Home options.

INSECT SCREENS

TruScene® Insect Screens
Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Conventional Insect Screens
Charcoal fiberglass screen mesh fits into an aluminum frame in all 50 exterior colors and seven anodized finishes. Available in half or full insect screens. Aluminum screen mesh is available as an option. See page 24 for more information on insect screens.

GRILLES

Full Divided Light
Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in ¼", ½", 1½", or 2½" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

Simulated Divided Light
Permanent exterior and interior grilles without grille spacer bars. Available in ¼", ½", 1½", or 2½" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

Finelight™ Grilles-Between-the-Glass
Available in ¼" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.

Removable Interior Wood Grilles
Removable interior wood grilles are available in a ¼" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

ACCESSORIES

Sold Separately

DOUBLE-HUNG WINDOWS

E-SERIES

E-Series Double-Hung Windows

Grilles

Full Divided Light
Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in ¼", ½", 1½", or 2½" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

Simulated Divided Light
Permanent exterior and interior grilles without grille spacer bars. Available in ¼", ½", 1½", or 2½" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

Finelight™ Grilles-Between-the-Glass
Available in ¼" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.

Removable Interior Wood Grilles
Removable interior wood grilles are available in a ¼" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

See page 22 for more information on grilles.

**When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.
DOUBLE-HUNG INSERT WINDOW

FEATURES

DOUBLE-HUNG INSERT WINDOWS

Double-hung insert window fits into an existing window frame making installation a breeze. The appearance of the interior and exterior of the home are maintained because the existing frame, wall coverings and trim work stay completely intact.

FRAME & SASH

A Select wood components are kiln dried and treated with water/insect repellant and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

C Compression bulb weatherstrip is applied on the bottom sash, head jamb, at the meeting rail and on side jambs for a maximum weather seal.

Jamb liners encase balancer assemblies that allow each sash to be tilted 90° inward from a bottom pivot and stay securely in place for washing.

D Basic jamb liners are available in beige or white and are made of synthetic material. Optional painted aluminum exterior inserts and wood-veneered interior inserts also available.

GLASS

E High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

F Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

HARDWARE OPTIONS

HARDWARE FINISHES

Windows with VeriLock® sensors use a different sash lock. See the next page for details. Bold name denotes finish shown.

INTERIOR & EXTERIOR OPTIONS

EXTERIOR COLORS

50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine. Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

EXTERIOR COLORS

50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES

FACTORY-FINISHED INTERIORS

INTERIOR PAINTED OPTIONS

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.
**ACCESSORIES** Sold Separately

### DOUBLE-HUNG INSERT WINDOWS

**HARDWARE**
Sash lock/tilt mechanisms and keepers give a slim, more traditional design and allow opening and tilting of the window in one operation. Tiling the sash from the inside for cleaning is effortless. Surface mount sash lifts allow for easy operation. Units less than 3' wide use one lift. Units 3' wide and greater use two lifts.

**MEASURING GUIDELINES**
Measuring guidelines for double-hung insert and picture insert windows can be found on andersenwindows.com/measure.

**HARDWARE**
Window Opening Control Device Kit
An optional Window Opening Control Device Kit is available, which limits opening the sash to less than 4" when the window is first opened. Available in stone and white.

**SENSORS**
VeriLock® Security Sensors
VeriLock sensors are unique as they detect whether the windows are locked or unlocked — a feature no other sensors can provide. Available in all hardware finishes.

Open/Closed Sensors
Wireless open/closed sensors are available in four colors.

See page 27 for Smart Home options.

**INSECT SCREENS**
TruScene® Insect Screens
Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Conventional Insect Screens
Charcoal fiberglass screen mesh fits into an aluminum frame in all 50 exterior colors and seven anodized finishes. Available in half or full insect screens. Aluminum screen mesh is available as an option.

See page 24 for more information on our insect screens.

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**E-Series Double-Hung Windows**

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**GRILLES**

**Finelight™ Grilles-Between-the-Glass**
Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.

**Simulated Divided Light**
Permanent exterior and interior grilles without grille spacer bars. Available in 5/8", 3/4", 1 1/8", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

**Removable Interior Wood Grilles**
Removable interior wood grilles are available in a 3/4" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

See page 22 for more information on grilles.

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*When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.*
DOUBLE-HUNG SASH REPLACEMENT KIT

FEATURES

DOUBLE-HUNG SASH REPLACEMENT KITS

Double-hung sash replacement kits are complete with window sash, locking hardware and sash lifts, compression jamb liners and balancer systems, sill filler, head parting stop and installation hardware. Each kit is built to your exact measurements.

The kits were designed to replace older sash with a new energy-efficient sash without removing the trim and the window frame. The sash replacement will fit a double-hung window with a jamb pocket depth of 3 1/4” or larger.

Kits are also available in a picture window design. The sash depth is 1 17/32”. Picture window sash replacement kit consists of one sash and one sill filler.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES

Interiors custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

Factories Finishing Interiors

INTERIOR PAINTED OPTIONS

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.
GLASS

**High-Performance Low-E4® glass** with a low-conductivity spacer. Tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

HARDWARE

Sash replacement kits under 36” in width will receive one lock and one sash lift. Kits 36” to 48” in width will receive two locks and two sash lifts. Kits 48” and wider will require three locks and two sash lifts.

MEASURING GUIDELINES

Measuring guidelines for double-hung and picture sash replacement kits can be found on andersenwindows.com/measure.

## ACCESSORIES Sold Separately

### DOUBLE-HUNG SASH REPLACEMENT KITS

### GLASS

**E-Series Double-Hung**

**Windows**

**E-SERIES**

### INSECT SCREENS

**TruScene® Insect Screens**

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

**Conventional Insect Screens**

Charcoal fiberglass screen mesh fits into an aluminum frame in all 50 exterior colors and seven anodized finishes. Available in half or full insect screens. Aluminum screen mesh is available as an option.

See page 24 for more information on our insect screens.

### HARDWARE

Sash replacement kits under 36” in width will receive one lock and one sash lift. Kits 36” to 48” in width will receive two locks and two sash lifts. Kits 48” and wider will require three locks and two sash lifts.

### GRILLES

**Full Divided Light**

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in ¾”, 5⁄8”, 1 1⁄8”, 1 1⁄2”, or 2 ¼” widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

**Simulated Divided Light**

Permanent exterior and interior grilles without grille spacer bars. Available in ¾”, 5⁄8”, 1 1⁄8”, 1 1⁄2”, or 2 ¼” widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

**Finelight™ Grilles-Between-the-Glass**

Available in 5⁄8” flat or 1” contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1” profile.

**Removable Interior Wood Grilles**

Removable interior wood grilles are available in a ¾” width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

See page 22 for more information on grilles.
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

### Double-Hung Window Sizes

<table>
<thead>
<tr>
<th>Frame Width</th>
<th>Rough Opening Width</th>
<th>Single Unit Frame Width</th>
<th>Rough Opening Width</th>
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<tbody>
<tr>
<td>1'-8&quot;</td>
<td>3'-4&quot;</td>
<td>1'-8&quot;</td>
<td>5'-0 1/2&quot;</td>
</tr>
<tr>
<td>2'-0&quot;</td>
<td>4'-0 1/2&quot;</td>
<td>2'-0&quot;</td>
<td>6'-0 1/2&quot;</td>
</tr>
<tr>
<td>2'-4&quot;</td>
<td>4'-8 1/2&quot;</td>
<td>2'-4&quot;</td>
<td>7'-0 1/2&quot;</td>
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<td>2'-6&quot;</td>
<td>5'-0 1/2&quot;</td>
<td>2'-6&quot;</td>
<td>7'-6 1/2&quot;</td>
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<td>2'-8&quot;</td>
<td>5'-4 1/2&quot;</td>
<td>2'-8&quot;</td>
<td>8'-0 1/2&quot;</td>
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<td>9'-0 1/2&quot;</td>
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<tr>
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<td>6'-4 1/2&quot;</td>
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<td>9'-4 1/2&quot;</td>
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<td>3'-4&quot;</td>
<td>10'-0 1/2&quot;</td>
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<td>7'-4 1/2&quot;</td>
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<td>11'-0 1/2&quot;</td>
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<td>4'-0&quot;</td>
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### Joined Double-Hung Combinations

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<tr>
<th>2-Wide</th>
<th>3-Wide</th>
</tr>
</thead>
<tbody>
<tr>
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<td>TCLDH1834 TCLDH2034 TCLDH2434 TCLDH2634 TCLDH2834 TCLDH3034 TCLDH3234 TCLDH3434 TCLDH3634 TCLDH3834</td>
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<td>TCLDH1840 TCLDH2040 TCLDH2440 TCLDH2640 TCLDH2840 TCLDH3040 TCLDH3240 TCLDH3440 TCLDH3640 TCLDH3840</td>
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<tr>
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</tr>
</tbody>
</table>

### Notes

† These units meet or exceed the following dimensions:
- Clear Opening Area 5.7 sq. ft., Clear Opening Width 20”.
- Clear Opening Height 24” and 44” maximum floor to sill height (with standard 6’10-1/2” structural header height).
- See your local code official for requirements in your area.

Units may be ordered with sash lifts if desired. Units 3’0” and wider will use two sash lifts.

If glass is positioned within 18” of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

**FORMULA FOR COMBINATION WINDOWS**

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4” on all sides.
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

DOUBLE-HUNG WINDOW SIZES

<table>
<thead>
<tr>
<th>R.O.</th>
<th>F.S.</th>
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</thead>
<tbody>
<tr>
<td>1' 8 1/2&quot;</td>
<td>1' 8&quot;</td>
</tr>
<tr>
<td>2' 0 1/2&quot;</td>
<td>2' 0&quot;</td>
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<tr>
<td>2' 2 1/2&quot;</td>
<td>2' 2&quot;</td>
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NOTES
† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6' 10-1/2" structural header height). See your local code official for requirements in your area.

Units may be ordered with sash lifts if desired. Units 3'0" and wider will use two sash lifts.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB  B) ALUMINUM INSTALLATION FLANGE OR  C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Cottage & Reverse Cottage Double-Hung Window Sizes

<table>
<thead>
<tr>
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<tbody>
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<td>1' 8 1/2&quot;</td>
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<tr>
<td>2' 0 1/2&quot;</td>
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<td>3' 8 1/2&quot;</td>
<td>3' 8&quot;</td>
</tr>
</tbody>
</table>

NOTES
Units may be ordered with sash lifts if desired. Units 3' 0" and wider will use two sash lifts.
If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ.
Verify tempered glass requirements with your local building code official.
Use structural joining material when necessary or required by code.
The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.
For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.
Double-Hung Picture Window Sizes

<table>
<thead>
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<tbody>
<tr>
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<tr>
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<tr>
<td>5' 0 1/2&quot;</td>
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</table>

NOTES
If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Double-Hung Transom Window Sizes

<table>
<thead>
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<th>R.O.</th>
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<tbody>
<tr>
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<td>5' 0 1/2&quot;</td>
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FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB  B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
Arch Single-Hung Window Sizes

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</thead>
<tbody>
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Arch Single-Hung Window Sizes

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<th>TCLRDH3030</th>
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For Windows greater than 30 square feet or rated higher than PG50, one of these three installation methods is required:

- A) Through the Jamb
- B) Aluminum Installation Flange
- C) Installation Clips

Additional custom sizes are available. Contact your local supplier for more information. Drawings are not to scale.
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:

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C) INSTALLATION CLIPS.

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### Double-Hung Direct-Set Transom Window Sizes

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Monumental Single-Hung Window Sizes

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</tr>
<tr>
<td>1' 8&quot;</td>
<td>3' 6&quot;</td>
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<tr>
<td>1' 8&quot;</td>
<td>4' 0&quot;</td>
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</tr>
</tbody>
</table>

**NOTES**

† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6" 10-1/2" structural header height). See your local code official for requirements in your area.

Units may be ordered with sash lifts if desired. Units 3’ 0" and wider will use two sash lifts.

Bottom sash operates up and down but does not tilt. Top sash is fixed.

Units equal to or greater than 8’ 0” tall are limited to 24” of clear opening height.

Sash Ratio: Standard units are equal sash. However, Cottage and Reverse Cottage are available as an option with some limitations. Contact your local supplier for more information.

See notes on page 73 for more information.
Monumental Single-Hung Window Sizes

NOTES
† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6' 10-1/2" structural header height). See your local code official for requirements in your area.

Units may be ordered with sash lifts if desired. Units 3’ 0” and wider will use two sash lifts.

Bottom sash operates up and down but does not tilt. Top sash is fixed.

Units equal to or greater than 8’ 0” tall are limited to 24” of clear opening height.

Sash Ratio: Standard units are equal sash. However, Cottage and Reverse Cottage are available as an option with some limitations. Contact your local supplier for more information.

If glass is positioned within 18” of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4” on all sides.
Double-Hung Windows

Double-Hung

Vertical Section

Horizontal Section

Double-Hung Picture

Vertical Section

Horizontal Section

Shown with ovolo (colonial) glass stops.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
Double-Hung Insert Windows

Vertical Section
(For sill angles 8° and greater)

Vertical Section
(For sill angles less than 8°)

Horizontal Section

Shown with ovolo (colonial) glass stops.

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Shown with ovolo (colonial) glass stops.
BAY & BOW WINDOWS

E-Series bay and bow windows provide a focal point that is architecturally consistent inside and out, making any room feel spacious. They feature consistent sight lines when integrated with double-hung or casement windows, head and seat boards in birch or oak and an all-inclusive accessory package when ordered as a kit.

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Custom sizing is available.
FEATURES

BAY & BOW WINDOWS

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints. Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options. Compression bulb weatherstrip is applied for a maximum weather seal.

GLASS

B High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available. Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

CABLE SUPPORT SYSTEM

Support is required underneath all bay and bow units. We offer a cable support system for your use. Insulated platforms and brackets are not included.

HEAD & SEAT BOARDS

C Wood head and seat boards are available in birch or oak.

HARDWARE

See casement or double-hung sections for detailed hardware options.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS

50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES

Pine
Mixed Grain Douglas Fir
Oak
Maple
Hickory
Mahogany*
Cherry
Walnut
Vertical Grain Douglas Fir
Alder

FACTORY-FINISHED INTERIORS

Clear Coat
Wheat
Autumn Oak
Golden Hickory
Honey
Cinnamon
Russel
Mocha
Espresso

INTERIOR PAINTED OPTIONS

White
Birch Bark
Primed (for paint)
Canvas
Sandtone
Terratone
Forest Green
Dark Bronze
Dove Gray
Prairie Grass
Red Rock
Cocoa Bean
Black
Anodized Silver

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.
When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls.

VeriLock® sensors are unique as they detect whether the windows are locked or unlocked — a feature no other sensors can provide. VeriLock sensors for double-hung windows are shown below and are available in all hardware finishes.

Open/Closed Sensors
Wireless open/closed sensors are available in four colors. See page 27 for Smart Home options.

TruScene® Insect Screens
Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

System 3 Blinds for Casement Windows
A 5⁄8" aluminum slat blind is mounted to an extruded aluminum blind panel and applied to the window, creating a triple-glazed window boasting privacy and energy efficiency. Available in three colors. Blind panels are offered in white, tan, gold or an optional wood veneer to match your interior.

System 3 Shades for Casement Windows
Pleated fabric shades are available in four colors to effortlessly and beautifully filter the light. See page 25 for more information on our blinds and shades.

 Removable Interior Wood Grilles
Removable interior wood grilles are available in a 7⁄8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

Finelight ™ Grilles-Between-the-Glass
Available in 5⁄8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.

HARDWARE OPTIONS

Conventional Insect Screens
Charcoal fiberglass screen mesh fits into an aluminum frame. Aluminum screen mesh is available as an option. See page 24 for more information on our insect screens.

Anodized Aluminum
Simulated Divided Light
Permanent exterior and interior grilles without grille spacer bars. Available in 5⁄8", 7⁄8", 1 1⁄8", 1 1⁄2" or 2 1⁄4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

HARDWARE FINISHES

Oil rubbed bronze is a “living” finish that will change with time and use.

*When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

Printing limitations prevent exact finish replication. See your Andersen supplier for actual samples.
# 10° Casement Bow Window Sizes

<table>
<thead>
<tr>
<th>Rough Opg.</th>
<th>3-WIDE</th>
<th>4-WIDE</th>
<th>5-WIDE</th>
<th>6-WIDE</th>
</tr>
</thead>
<tbody>
<tr>
<td>3'-0 1/2&quot;</td>
<td>15 3/4 30-3</td>
<td>15 3/4 30-4</td>
<td>15 3/4 30-5</td>
<td>15 3/4 30-6</td>
</tr>
<tr>
<td>3'-4 1/2&quot;</td>
<td>15 3/4 34-3</td>
<td>15 3/4 34-4</td>
<td>15 3/4 34-5</td>
<td>15 3/4 34-6</td>
</tr>
<tr>
<td>5'-0 1/2&quot;</td>
<td>15 3/4 50-3</td>
<td>15 3/4 50-4</td>
<td>15 3/4 50-5</td>
<td>15 3/4 50-6</td>
</tr>
<tr>
<td>6'-0 1/2&quot;</td>
<td>15 3/4 60-3</td>
<td>15 3/4 60-4</td>
<td>15 3/4 60-5</td>
<td>15 3/4 60-6</td>
</tr>
</tbody>
</table>

**Projection**: 0'-3 5/32" 0'-6 1/4" 0'-9 11/32" 1'-1 15/16"
**30° Casement Angle Bay Window Sizes**

**NOTES**
- Projection is measured from the outside of the exterior sheathing to the exterior sheathing line of the outermost unit.
- Support is required underneath all bay and bow units.
- For additional support, we offer a cable support system.
- Insulated platforms and brackets are not included.

### 30° Casement Angle Bay Units

<table>
<thead>
<tr>
<th>Width</th>
<th>Height</th>
<th>Window Sizes</th>
</tr>
</thead>
<tbody>
<tr>
<td>6'-5 11/16&quot;</td>
<td>7'-1 11/16&quot;</td>
<td>8'-1 11/16&quot;</td>
</tr>
<tr>
<td>7'-0 5/8&quot;</td>
<td>7'-8 5/8&quot;</td>
<td>8'-8 5/8&quot;</td>
</tr>
</tbody>
</table>

#### 45° Casement Angle Bay Units

<table>
<thead>
<tr>
<th>Width</th>
<th>Height</th>
<th>Window Sizes</th>
</tr>
</thead>
<tbody>
<tr>
<td>6'-0 3/4&quot;</td>
<td>6'-8 3/4&quot;</td>
<td>7'-8 3/4&quot;</td>
</tr>
<tr>
<td>6'-2 3/8&quot;</td>
<td>7'-2 3/8&quot;</td>
<td>8'-2 3/8&quot;</td>
</tr>
</tbody>
</table>

### Width

#### 30° Degree Casement Angle Bay Units

<table>
<thead>
<tr>
<th>Rough Opg.</th>
<th>Width</th>
<th>Height</th>
<th>Window Sizes</th>
</tr>
</thead>
<tbody>
<tr>
<td>4'-0 1/2&quot;</td>
<td>1840-3440-1840</td>
<td>1840-4040-1840</td>
<td>2040-3440-2040</td>
</tr>
<tr>
<td>4'-6 1/2&quot;</td>
<td>1846-3446-1846</td>
<td>1846-4046-1846</td>
<td>2046-3446-2046</td>
</tr>
<tr>
<td>5'-0 1/2&quot;</td>
<td>1850-3450-1850</td>
<td>1850-4050-1850</td>
<td>2050-3450-2050</td>
</tr>
<tr>
<td>5'-6 1/2&quot;</td>
<td>1856-3456-1856</td>
<td>1856-4056-1856</td>
<td>2056-3456-2056</td>
</tr>
<tr>
<td>6'-0 1/2&quot;</td>
<td>1860-3460-1860</td>
<td>1860-4060-1860</td>
<td>2060-3460-2060</td>
</tr>
</tbody>
</table>

**Projection**
- 0'-10 17/32" for 1'-8" Wide Flanker Units
- 1'-0 17/32" for 2'-0" Wide Flanker Units
- 1'-3 17/32" for 2'-4" Wide Flanker Units

### Height

<table>
<thead>
<tr>
<th>Rough Opg.</th>
<th>Window Sizes</th>
</tr>
</thead>
<tbody>
<tr>
<td>7'-7 9/16&quot;</td>
<td>8'-3 9/16&quot;</td>
</tr>
<tr>
<td>9'-3 9/16&quot;</td>
<td>7'-11&quot;</td>
</tr>
<tr>
<td>8'-7&quot;</td>
<td>9'-7&quot;</td>
</tr>
</tbody>
</table>

**Projection**
- 1'-2 17/32" for 1'-8" Wide Flanker Units
- 1'-3 17/32" for 2'-0" Wide Flanker Units
- 1'-6" for 2'-4" Wide Flanker Units

### FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
- A) THROUGH THE JAMB
- B) ALUMINUM INSTALLATION FLANGE
- C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
For windows greater than 30 square feet or rated higher than PG50, one of these three installation methods is required:
A) Through the jamb B) Aluminum installation flange or C) Installation clips.

Additional custom sizes are available. Contact your local supplier for more information. Drawings are not to scale.

### 90° Casement Box Bay Window Sizes

<table>
<thead>
<tr>
<th>Width</th>
<th>Rough Openings</th>
<th>3'-0&quot;</th>
<th>4'-5 3/4&quot;</th>
<th>4'-0 1/2&quot;</th>
<th>5'-0 1/2&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>15 3/4-2 Center</td>
<td>15 3/4 -3 Center</td>
<td>4'-0&quot; Center</td>
<td>5'-0&quot; Center</td>
</tr>
<tr>
<td>3'-0 1/2&quot;</td>
<td>15 3/4/30-2</td>
<td>15 3/4 30-3</td>
<td>4030</td>
<td>5030</td>
<td></td>
</tr>
<tr>
<td>4'-0 1/2&quot;</td>
<td>15 3/4/40-2</td>
<td>15 3/4 40-3</td>
<td>4040</td>
<td>5040</td>
<td></td>
</tr>
<tr>
<td>5'-0 1/2&quot;</td>
<td>15 3/4 50-2</td>
<td>15 3/4 50-3</td>
<td>4050</td>
<td>5050</td>
<td></td>
</tr>
<tr>
<td>Projection</td>
<td>1'-10 7/8&quot;</td>
<td>1'-10 7/8&quot;</td>
<td>1'-10 7/8&quot;</td>
<td>1'-10 7/8&quot;</td>
<td></td>
</tr>
</tbody>
</table>

1'-5 3/4" wide operating casement flankers are standard on all box bay units.

### Notes
- Projection is measured from the outside of the exterior sheathing to the exterior sheathing line of the outermost unit.
- Support is required underneath all bay and bow units. For additional support, we offer a cable support system.
- Insulated platforms and brackets are not included.
Proper installation and maintenance of E-Series products is essential to attain optimum performance and operation. Written installation instructions that provide guidelines for proper installation are available by visiting AndersenWindows.com. Custom sizes are available. Contact your local supplier for more information. Drawings are not to scale.
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.

CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
### 30° Double-Hung Angle Bay Window Sizes

#### WIDTH

<table>
<thead>
<tr>
<th>Rough Opg.</th>
<th>6'-3 11/16&quot;</th>
<th>6'-5 11/16&quot;</th>
<th>6'-7 11/16&quot;</th>
<th>7'-3 11/16&quot;</th>
<th>8'-3 11/16&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>4'-0 1/2&quot;</td>
<td>1840-3040-1840</td>
<td>1845-3240-1840</td>
<td>1840-3440-1840</td>
<td>1840-4040-1840</td>
<td>1840-5040-1840</td>
</tr>
<tr>
<td>4'-6 1/2&quot;</td>
<td>1846-3046-1846</td>
<td>1846-3246-1846</td>
<td>1846-3446-1846</td>
<td>1846-4046-1846</td>
<td>1846-5046-1846</td>
</tr>
<tr>
<td>5'-0 1/2&quot;</td>
<td>1850-3050-1850</td>
<td>1850-3250-1850</td>
<td>1850-3450-1850</td>
<td>1850-4050-1850</td>
<td>1850-5050-1850</td>
</tr>
<tr>
<td>5'-1 1/2&quot;</td>
<td>1851-3051-1851</td>
<td>1851-3251-1851</td>
<td>1851-3451-1851</td>
<td>1851-4051-1851</td>
<td>1851-5051-1851</td>
</tr>
<tr>
<td>5'-6 1/2&quot;</td>
<td>1856-3056-1856</td>
<td>1856-3256-1856</td>
<td>1856-3456-1856</td>
<td>1856-4056-1856</td>
<td>1856-5056-1856</td>
</tr>
<tr>
<td>Projection</td>
<td>0'-10 3/4&quot;</td>
<td>0'-10 3/4&quot;</td>
<td>0'-10 3/4&quot;</td>
<td>0'-10 3/4&quot;</td>
<td></td>
</tr>
</tbody>
</table>

#### HEIGHT

<table>
<thead>
<tr>
<th>Rough Opg.</th>
<th>6'-10 5/8&quot;</th>
<th>7'-5 5/8&quot;</th>
<th>7'-2 5/8&quot;</th>
<th>7'-10 5/8&quot;</th>
<th>8'-10 5/8&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>4'-0 1/2&quot;</td>
<td>2040-3040-2040</td>
<td>2040-3240-2040</td>
<td>2040-3440-2040</td>
<td>2040-4040-2040</td>
<td>2040-5040-2040</td>
</tr>
<tr>
<td>4'-6 1/2&quot;</td>
<td>2046-3046-2046</td>
<td>2046-3246-2046</td>
<td>2046-3446-2046</td>
<td>2046-4046-2046</td>
<td>2046-5046-2046</td>
</tr>
<tr>
<td>4'-9 1/2&quot;</td>
<td>2049-3049-2049</td>
<td>2049-3249-2049</td>
<td>2049-3449-2049</td>
<td>2049-4049-2049</td>
<td>2049-5049-2049</td>
</tr>
<tr>
<td>5'-0 1/2&quot;</td>
<td>2050-3050-2050</td>
<td>2050-3250-2050</td>
<td>2050-3450-2050</td>
<td>2050-4050-2050</td>
<td>2050-5050-2050</td>
</tr>
<tr>
<td>5'-1 1/2&quot;</td>
<td>2051-3051-2051</td>
<td>2051-3251-2051</td>
<td>2051-3451-2051</td>
<td>2051-4051-2051</td>
<td>2051-5051-2051</td>
</tr>
<tr>
<td>5'-6 1/2&quot;</td>
<td>2056-3056-2056</td>
<td>2056-3256-2056</td>
<td>2056-3456-2056</td>
<td>2056-4056-2056</td>
<td>2056-5056-2056</td>
</tr>
<tr>
<td>6'-0 1/2&quot;</td>
<td>2060-3060-2060</td>
<td>2060-3260-2060</td>
<td>2060-3460-2060</td>
<td>2060-4060-2060</td>
<td>2060-5060-2060</td>
</tr>
<tr>
<td>Projection</td>
<td>1'-0 3/4&quot;</td>
<td>1'-0 3/4&quot;</td>
<td>1'-0 3/4&quot;</td>
<td>1'-0 3/4&quot;</td>
<td></td>
</tr>
</tbody>
</table>

#### NOTES

- Projection is measured from the outside of the exterior sheathing to the exterior sheathing line of the outermost unit.
- Support is required underneath all bay and bow units. For additional support, we offer a cable support system.
- Insulated platforms and brackets are not included.

**FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:**

A) THROUGH THE JAMB
B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

Additional custom sizes are available. Contact your local supplier for more information. Drawings are not to scale.
### 45° Double-Hung Angle Bay Window Sizes

**WIDTH**

<table>
<thead>
<tr>
<th>Rough Opg.</th>
<th>5'-11 1/16&quot;</th>
<th>6'-1 1/16&quot;</th>
<th>6'-3 1/16&quot;</th>
<th>6'-11 1/16&quot;</th>
<th>7'-11 1/16&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>4'-0 1/2&quot;</td>
<td>1840-3400-1840</td>
<td>1840-3400-1840</td>
<td>1840-3400-1840</td>
<td>1840-3400-1840</td>
<td>1840-3400-1840</td>
</tr>
<tr>
<td>4'-6 1/2&quot;</td>
<td>1846-3406-1846</td>
<td>1846-3406-1846</td>
<td>1846-3406-1846</td>
<td>1846-3406-1846</td>
<td>1846-3406-1846</td>
</tr>
<tr>
<td>5'-0 1/2&quot;</td>
<td>1850-3410-1850</td>
<td>1850-3410-1850</td>
<td>1850-3410-1850</td>
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**HEIGHT**

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<td>2040-3420-2040</td>
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<td>8'-10 3/8&quot;</td>
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</table>

**Projection**

**Additional Custom Sizes Are Available. Contact Your Local Supplier for More Information. Drawings Are Not to Scale.**
30° Double-Hung Angle Bay Windows

Shown with ovolo (colonial) glass stops.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
GLIDING WINDOWS

Functionality is the key to our gliding window. Efficient space utilization and sleek lines make this window the right choice for that tight, hard-to-manage space. With two or three sash systems all-in-one frame and discreet hardware creating clear, unobstructed views, these windows offer a cost-effective design with modern efficiencies.

Gliding Window Overview

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- Gliding 3-Sash .......................................................... 96
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Custom sizing is available.
**FRAME & SASH**

**A** Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

**B** Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options. Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available. Compression foam-filled bulb weatherstrip is applied on the sill for maximum resistance to water and air infiltration. Outside and inside sash are sealed with a compression bulb weatherstrip at the meeting stile.

**HEAD & SILL TRACK**

**C** The frame consists of a rigid vinyl head and sill track. The compression-style head track helps create a positive seal between the sash and frame.

**GLASS**

**D** High-Performance Low-E4® glass with a low-conductivity spacer. Tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

**E** Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

**HARDWARE**

Sash locks and keepers give a slim, more traditional design and allow easy operation and do not interfere with window coverings.

**HARDWARE OPTIONS**

- Antique Brass
- Black
- Bright Chrome
- Bronze
- Gold
- Oil Rubbed Bronze
- Pewter
- Polished Brass
- Satin Chrome
- White
- Optional polished brass plated finish also available.

Windows with VenLock® sensors use a different sash lock. See the next page for details. Bold name denotes finish shown.

**HARDWARE FINISHES**

- Antique Brass
- Black
- Bright Chrome
- Bronze
- Gold
- Oil Rubbed Bronze
- Pewter
- Polished Brass
- Satin Chrome
- White

Oil rubbed bronze is a “living” finish that will change with time and use.

**EXTERIOR & INTERIOR OPTIONS**

**EXTERIOR COLORS** 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

**INTERIOR WOOD SPECIES**

- Pine
- Mixed Grain Douglas Fir
- Oak
- Maple
- Hickory
- Mahogany
- Cherry
- Walnut
- Vertical Grain Douglas Fir
- Alder
- Clear Coat
- Wheat
- Autumn Oak
- Golden Hickory
- Honey
- Cinnamon
- Russel
- Mocha
- Espresso

**FACTORY-FINISHED INTERIORS**

**INTERIOR PAINTED OPTIONS**

- White
- Birch Bark
- Primed (for paint)
- Canvas
- Sandstone
- Terratone
- Forest Green
- Dark Bronze
- Dove Gray
- Prairie Grass
- Red Rock
- Cocoa Bean
- Black
- Anodized Silver

**Interior custom stains, paints and color matching available.**

Naturally occurring variations in grain, color and texture of wood make each window one of a kind. All factory-finished options are shown on pine. Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.
ACCESSORIES Sold Separately

GLIDING WINDOWS

SENSORS

VeriLock® Security Sensors

VeriLock sensors are unique as they detect whether the windows are locked or unlocked— a feature no other sensors can provide. Available in all hardware finishes.

Open/Closed Sensors

Wireless open/closed sensors are available in four colors.

See page 27 for more information.

INSECT SCREENS

TruScene® Insect Screens

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Conventional Insect Screens

Charcoal fiberglass screen mesh fits into an aluminum frame in all 50 exterior colors. Aluminum screen mesh is available as an option.

See page 24 for more information on insect screens.

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/16", 3/8", 1/4", 1 1/4", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 5/16", 3/8", 1 1/4", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

FineLight™ Grilles-Between-the-Glass

Available in 3/16" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.

Removable Interior Wood Grilles

Removable interior wood grilles are available in a 3/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

See page 22 for more information on grilles.

ACCESSORIES Sold Separately

GLIDING WINDOWS

SENSORS

VeriLock® Security Sensors

VeriLock sensors are unique as they detect whether the windows are locked or unlocked—a feature no other sensors can provide. Available in all hardware finishes.

Open/Closed Sensors

Wireless open/closed sensors are available in four colors.

See page 27 for more information.

INSECT SCREENS

TruScene® Insect Screens

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Conventional Insect Screens

Charcoal fiberglass screen mesh fits into an aluminum frame in all 50 exterior colors. Aluminum screen mesh is available as an option.

See page 24 for more information on insect screens.

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/16", 3/8", 1/4", 1 1/4", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 5/16", 3/8", 1 1/4", 1 1/2", or 2 1/4" widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

FineLight™ Grilles-Between-the-Glass

Available in 3/16" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.

Removable Interior Wood Grilles

Removable interior wood grilles are available in a 3/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

See page 22 for more information on grilles.

*When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

### 2-Sash Gliding Window Sizes

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<td>CSLD4020</td>
<td>CSLD5020</td>
<td>CSLD6020</td>
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<td>3' 0&quot;</td>
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<tr>
<td>3' 4 1/2&quot;</td>
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### 3-Sash Gliding Window Sizes

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**NOTES**
- † These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20”, Clear Opening Height 24” and 44” maximum floor to sill height (with standard 6’10-1/2” structural header height). See your local code official for requirements in your area.

3-sash gliding units use 2’0" operating sash as a standard. Additional sash ratios also available.

If glass is positioned within 18” of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.
2-Sash Gliding Windows

Shown with ovolo (colonial) glass stops.

3-Sash Gliding Windows

Shown with ovolo (colonial) glass stops.
SPECIALTY WINDOWS

Our made-to-order philosophy lets you be creative with your look. Design your very own window using basic or unique shapes and add decorative glass for a creative accent. Our specialty profiles even complement double-hung and casement details for ultimate design flexibility.

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Custom sizing is available.
SPECIALTY WINDOWS

FEATURES

SPECIALTY WINDOWS

FRAME & SASH
A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options. Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

GLASS
C High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

D Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES

FACTORY-FINISHED INTERIORS

INTERIOR PAINTED OPTIONS

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.
ACCESSORIES Sold Separately

SPECIALTY WINDOWS

PRIVACY OPTIONS

Blinds-Between-the-Glass

A 5⁄8” aluminum slat blind is encased between two panes of insulated glass in a dust-free environment (rectangular shapes only). Available colors are white, tan and almond. Blind can be tilted or raised and lowered with the use of one cord (not all sizes are retractable).

System 3 Blinds

A 5⁄8” aluminum slat blind is mounted to an extruded aluminum blind panel and applied to the window, creating a triple-glazed window boasting privacy and energy efficiency. Available in three colors. Blind panels are offered in white, tan, gold or an optional wood veneer to match your interior.

System 3 Shades

Pleated fabric shades are available in four colors to effortlessly and beautifully filter the light. See page 25 for more information on our blinds and shades.

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5⁄8”, 9⁄16”, 1 ⅛”, 1 ⅜”, or 2 ⅜” widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in 5⁄8”, 9⁄16”, 1 ⅛”, 1 ⅜”, or 2 ⅜” widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

Finelight™ Grilles-Between-the-Glass

Available in 5⁄8” flat or 1” contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1” profile.

Removable Interior Wood Grilles

Removable interior wood grilles are available in a 7⁄8” width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

See page 22 for more information on grilles.

GRILLES

Sold Separately

SPECIALTY WINDOWS

E-Series Specialty Windows

E-SERIES
Specialty Shapes

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

NOTES
The following general guidelines do not apply to every specialty shape. Contact your local supplier for specific limitations of the specialty shapes shown above or about creating custom shapes beyond those shown here.

Overall unit block size should not be larger than 50 sq. ft.
Frame width and height must be between 9" and 144".
Units can only be larger than 82" in one direction.
Corners/angles cannot be less than 27°.

Standard radiuses include:

1' 0" 3' 0" 7' 0"
1' 2" 3' 1" 7' 6"
1' 3" 3' 3" 8' 0"
1' 4" 3' 4" 9' 0"
1' 6" 3' 6" 10' 7"
1' 6-23/32" 3' 9" 12' 0"
1' 8" 4' 0" 13' 8"
1' 10" 4' 6" 15' 0"
2' 0" 5' 0" 16' 0"
2' 4" 5' 6" 17' 10"
2' 6" 6' 0" 19' 8"
2' 8" 6' 6"
2' 10-19/32"
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB   B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Half Circle Window Sizes

NOTES
If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.
Use structural joining material when necessary or required by code.
Some limitations exist for light patterns for removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. Please contact your local supplier for more information. All removable interior wood grilles will be installed in the units unless otherwise specified.
For a metric conversion in millimeters, multiply dimensions in inches by 25.4.
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

NOTES
If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

Some limitations exist for light patterns for removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. Please contact your local supplier for more information. All wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.
HINGED PATIO DOORS

Bottom and intermediate rail options are just the start to this door’s solid design.
Select contemporary or French styling, go as high as 10 feet, add venting inswing or outswing sidelights or raised solid wood panel inserts and create a truly custom look.
*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

**HARDWARE**

Multi-Point Locking System

Autolatch® stainless steel multi-point locking system locks the panel in three locations to provide a secure, weather-resistant entry system. Some door heights lock the panel in four locations.

**Hinges**

Heavy-duty commercial grade hinges are available in finishes of antique brass, black, bright brass, satin chrome, pewter, gold dust, oil rubbed bronze, bright chrome, stainless steel, and white to go with your handle set. Hinges are complete with matching screws. An innovative hinge shimming system allows for minor adjustments.

**GLASS**

High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.
**EXTERIOR & INTERIOR OPTIONS**

**EXTERIOR COLORS** 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

**INTERIOR WOOD SPECIES**

- Pine
- Mixed Grain Douglas Fir
- Oak
- Maple
- Hickory
- Mahogany
- Cherry
- Walnut
- Vertical Grain Douglas Fir
- Alder

**FACTORY-FINISHED INTERIORS**

- Clear Coat
- Wheat
- Autumn Oak
- Golden Hickory
- Honey
- Cinnamon
- Russel
- Mocha
- Espresso

**INTERIOR PAINTED OPTIONS**

- White
- Birch Bark
- Primed (for paint)
- Canvas
- Sandtone
- Terratone
- Forest Green
- Dark Bronze
- Dove Gray
- Prairie Grass
- Red Rock
- Cocoa Bean
- Black
- Anodized Silver

**HARDWARE OPTIONS**

- **YUMA®**
  - Distressed Bronze
  - Distressed Nickel
- **ENCINO®**
  - Distressed Bronze
  - Distressed Nickel
- **NEWBURY®**
  - Antique Brass
  - Bright Brass
  - Brushed Chrome
  - Oil Rubbed Bronze
  - Satin Nickel
- **ANVERS®**
  - Bright Brass
  - Oil Rubbed Bronze
  - Satin Nickel
- **COVINGTON™**
  - Antique Brass
  - Bright Brass
  - Oil Rubbed Bronze
  - Satin Nickel
- **WHITMORE®**
  - Antique Brass
  - Bright Brass
  - Oil Rubbed Bronze
  - Satin Nickel
- **ALBANY®**
  - Black
  - Gold Dust
  - Stone
  - White
- **TRIBECA®**
  - Black
  - Stone
  - White

**HARDWARE FINISHES**

- Antique Brass
- Black
- Bright Brass
- Brushed Chrome
- Distressed Bronze
- Distressed Nickel
- Gold Dust
- Oil Rubbed Bronze
- Polished Chrome
- Satin Nickel
- Stone
- White

Distressed bronze and oil rubbed bronze is a “living” finish that will change with time and use.

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Matching hinges available in most hardware finishes for inswing patio doors.

Mix and match interior and exterior style and finish options are available, excludes FSB hardware.

Bright brass and satin nickel finishes feature a 10-year limited warranty.

Tribeca and Albany hardware are zinc diecast with powder-coated durable finish, other hardware is solid forged brass.

Printing limitations prevent exact replication of colors and finishes. See your Andersen supplier for actual color and finish samples.

*“FSB” is a registered trademark of Franz Schneider Brakel GmbH & Co.*
RAISED PANEL INSERTS
Available in 1/2 and 3/4 light options. Real wood, available in all wood species, makes up the interior panel insert. The exterior panel insert is made of formed aluminum cladding and is available in all 50 exterior colors and any custom color.

The raised panel inserts are based on the standard 8” bottom rail with 4 11/16” stiles. Available in nine widths to match standard door panel sizes.

Additional intermediate rail options available allowing glass lights to be placed above and below the intermediate rail.

TRANSOMS
Available in two jamb depths to align with your inswing door jamb depth. Design is sloped for water disbursement. Inswing and outswing sash-set transoms are available with 2 3/8”, 3 13/16”, 4 13/16” and 6 1/6” stiles to match your door.

SIDELIGHTS
Outswing venting sidelights have concealed locks and operate with our convenient folding operator handles. Interior wood-veneered insect screen can be customized to match your interior wood species and finish.

Insingw venting sidelights come with special hardware that locks in the center and complements the door’s handle set. When the handle is activated upwards, shoot bolts engage at the head and sill for added security. Inswing venting sidelights feature an exterior insect screen.

Non-venting direct-set and sash-set sidelights are also available for both inswing and outswing patio doors.

CENTER POST DOOR
Allows door panels to be hinged at the center or at the jamb. Available in two jamb depths: 4 9/16” and 6 9/16”.

The center post is clad laminated veneer lumber (LVL) that provides exceptional structural integrity. A top-hung gliding insect screen is available on the inswing center post door.

COMMERCIAL DOOR PANELS
Available in single or double door applications. The commercial door panel has a 12” bottom rail, 6 1/2” stiles and optional 5 1/8” intermediate rail.

CONCEALED PANIC SYSTEM DOOR
We have created an innovative Concealed Panic System (CPS), eliminating the need for a center astragal and exposed vertical rods on double doors. This system provides a clear opening while maintaining a sleek, uncluttered interior look. The system locks at the head and sill for added security. You get the same warm, real wood interior you’ve come to expect from us without the unsightly clutter common to most commercial doors.

We’ve also aligned with Von Duprin®, the most recognized and trusted brand of commercial hardware in the window and door industry. Von Duprin, along with the Ingersoll-Rand family of brands, provides premium push bars, handle sets, closers and kick plates to make the CPS door truly innovative. Plus, our doors are factory-prepped, making installation much easier.
**ACCESSORIES** Sold Separately

**HINGED PATIO DOORS**

**HARDWARE**

**Construction Handle**

Temporary construction handle is sent with all hinged patio doors. This handle allows operation during the construction phase, protecting finished hardware from damage or jobsite theft.

**Hardware Options**

Additional hardware options such as exterior keyed locks and more are also available. Contact your Andersen supplier.

**SENSORS**

**Yale® Assure Lock®**

Monitor, lock and unlock from anywhere with the Yale Assure Lock. The sleek keyless lock includes Bluetooth® technology for key-free unlocking and is compatible with Z-Wave® for integration with a wide range of smart home platforms. Available in select hinged doors, see your Andersen supplier for details.

**VeriLock® Security Sensors**

VeriLock sensors are unique as they detect whether the doors are locked or unlocked — a feature no other sensors can provide. Available in all hardware finishes.

**Open/Closed Sensors**

Wireless open/closed sensors are available in four colors.

See page 27 for Smart Home options.

**INSECT SCREENS**

**Retractable Insect Screens**

Concealed, retractable insect screen has charcoal fiberglass screen mesh. Available for inswing single or double door units. Insect screen rolls out when needed and retracts into concealed housing when not in use. Available in 50 exterior colors.

Retractable insect screens for outswing doors are field applied to the interior of the door. Available in five colors including white, almond, desert sand, bronze and black.

**Hinged Insect Screens for Inswing Patio Doors**

Charcoal fiberglass screen mesh fits into an aluminum frame in 50 exterior colors. Provided with a black lockable latch and automatic closer for smooth operation. Available in single or multiple door units. Aluminum screen mesh is also available.

**Top-Hung Gliding Insect Screens for Inswing Center Post Patio Doors**

Charcoal fiberglass screen mesh fits into an aluminum frame available in 50 exterior colors. Aluminum screen mesh is also available.

**PRIVACY OPTIONS**

**Blinds-Between-the-Glass**

A 3/8” aluminum slat blind mounted between two panes of insulated glass in a dust-free environment. Available in white, tan and almond. Blinds are magnetically controlled and can be tilted or raised and lowered with one cord. Not available on arch patio doors.

**GRILLES**

**Full Divided Light**

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 3/4”, 5/8”, 1 1/8”, 1 1/2”, or 2 1/4” widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

**Finelight™ Grilles-Between-the-Glass**

Available in 3/8” flat or 1” contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1” profile.

**Removable Interior Wood Grilles**

Removable interior wood grilles are available in a 3/8” width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

See page 22 for more information on grilles.

**ACCESSORIES** Sold Separately

**HINGED PATIO DOORS**

**HARDWARE**

**Construction Handle**

Temporary construction handle is sent with all hinged patio doors. This handle allows operation during the construction phase, protecting finished hardware from damage or jobsite theft.

**Hardware Options**

Additional hardware options such as exterior keyed locks and more are also available. Contact your Andersen supplier.

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Concealed, retractable insect screen has charcoal fiberglass screen mesh. Available for inswing single or double door units. Insect screen rolls out when needed and retracts into concealed housing when not in use. Available in 50 exterior colors.

Retractable insect screens for outswing doors are field applied to the interior of the door. Available in five colors including white, almond, desert sand, bronze and black.

**Hinged Insect Screens for Inswing Patio Doors**

Charcoal fiberglass screen mesh fits into an aluminum frame in 50 exterior colors. Provided with a black lockable latch and automatic closer for smooth operation. Available in single or multiple door units. Aluminum screen mesh is also available.

**Top-Hung Gliding Insect Screens for Inswing Center Post Patio Doors**

Charcoal fiberglass screen mesh fits into an aluminum frame available in 50 exterior colors. Aluminum screen mesh is also available.

**PRIVACY OPTIONS**

**Blinds-Between-the-Glass**

A 3/8” aluminum slat blind mounted between two panes of insulated glass in a dust-free environment. Available in white, tan and almond. Blinds are magnetically controlled and can be tilted or raised and lowered with one cord. Not available on arch patio doors.

**GRILLES**

**Full Divided Light**

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 3/4”, 5/8”, 1 1/8”, 1 1/2”, or 2 1/4” widths and ovolo or contemporary profile. Ovolo profile shown below, not all widths are pictured.

**Finelight™ Grilles-Between-the-Glass**

Available in 3/8” flat or 1” contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1” profile.

**Removable Interior Wood Grilles**

Removable interior wood grilles are available in a 3/8” width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

See page 22 for more information on grilles.

*When properly configured and maintained with a professionally installed security system and/or self-monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

**Not all sizes are retractable. See your local Andersen supplier for details.
**Hingled Patio Door Panel Labeling**

**Door Panel Options**
Andersen® E-Series offers a wide range of door styles to accommodate any home project style. Both contemporary and French panel styles are available to complement traditional or modern architecture.

**Hinged Patio Door Contemporary Panels**
- **SP5**: 3 11⁄16" stiles & rails
- **SP4**: 4 11⁄16" stiles & rails
- **SP1**: 4 11⁄16" stiles, 4 11⁄16" top rail & 8" bottom rail
- **SP2**: 4 11⁄16" stiles, 4 11⁄16" top rail & 12" bottom rail

**Hinged Patio Door French Panels**
- **SP5**: 4 11⁄16" stiles, 4 11⁄16" top rail & 8" bottom rail
- **SP4**: 4 11⁄16" stiles, 4 11⁄16" top rail & 12" bottom rail
- **SP1**: 4 11⁄16" stiles, 4 11⁄16" top rail & 8" bottom rail & raised panel insert
- **SP2**: 4 11⁄16" stiles, 4 11⁄16" top rail & 12" bottom rail & raised panel insert

---

**Panels with 5 5/16" Intermediate Rail 23 3/4" from Bottom of Panel**
- **SP1M2**: 4 11⁄16" stiles, 4 11⁄16" top rail & 8" bottom rail
- **SP1R2**: 4 11⁄16" stiles, 4 11⁄16" top rail, 8" bottom rail & raised panel insert
- **SP2M2**: 4 11⁄16" stiles, 4 11⁄16" top rail & 12" bottom rail

---

**Panels with 5 5/16" Intermediate Rail 35" from Bottom of Panel**
- **SP1M1**: 4 11⁄16" stiles, 4 11⁄16" top rail & 8" bottom rail
- **SP1R1**: 4 11⁄16" stiles, 4 11⁄16" top rail, 8" bottom rail & raised panel insert
- **SP2M1**: 4 11⁄16" stiles, 4 11⁄16" top rail & 12" bottom rail

---

**HINGED PATIO DOORS**

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## Sidelight Panels

<table>
<thead>
<tr>
<th>Contemporary Panel</th>
<th>French Panels</th>
<th>5 1/4&quot; Intermediate Rail 23 1/4&quot; from Bottom of Panel</th>
<th>5 1/4&quot; Intermediate Rail 35&quot; from Bottom of Panel</th>
</tr>
</thead>
<tbody>
<tr>
<td>SL1</td>
<td>SL1</td>
<td>SL1M2</td>
<td>SL1M2</td>
</tr>
<tr>
<td>2 3/4&quot; stiles</td>
<td>2 3/4&quot; stiles</td>
<td>2 3/4&quot; stiles &amp; 4 11/16&quot; top rail &amp; raised panel insert</td>
<td>2 3/4&quot; stiles &amp; 4 11/16&quot; top rail &amp; raised panel insert</td>
</tr>
<tr>
<td>4 11/16&quot; top rail</td>
<td>4 11/16&quot; top rail</td>
<td>4 11/16&quot; top rail &amp; 8&quot; bottom rail</td>
<td>4 11/16&quot; top rail &amp; 8&quot; bottom rail</td>
</tr>
<tr>
<td>8&quot; bottom rail</td>
<td>12&quot; bottom rail</td>
<td>8&quot; bottom rail &amp; raised panel insert</td>
<td>12&quot; bottom rail &amp; raised panel insert</td>
</tr>
</tbody>
</table>

## Transom Panels

<table>
<thead>
<tr>
<th>ST2</th>
<th>ST4</th>
<th>ST1</th>
<th>ST5</th>
<th>ST3</th>
</tr>
</thead>
</table>

## Commercial Door, Sidelight & Transom Panels

<table>
<thead>
<tr>
<th>CP2</th>
<th>CP3</th>
<th>CP2M2</th>
<th>CP2M1</th>
<th>CP2M3</th>
<th>CP3M3</th>
</tr>
</thead>
<tbody>
<tr>
<td>6 1/2&quot; stiles, 6 1/2&quot; top rail &amp; 12&quot; bottom rail</td>
<td>6 1/2&quot; stiles, 6 1/2&quot; top rail &amp; 12&quot; bottom rail with 5 1/8&quot; intermediate rail 23 1/4&quot; from bottom of panel</td>
<td>6 1/2&quot; stiles, 6 1/2&quot; top rail &amp; 12&quot; bottom rail with 5 1/8&quot; intermediate rail 35&quot; from bottom of panel</td>
<td>6 1/2&quot; stiles, 6 1/2&quot; top rail &amp; 12&quot; bottom rail with 5 1/8&quot; intermediate rail 39&quot; from bottom of panel</td>
<td>6 1/2&quot; stiles, 6 1/2&quot; top rail &amp; 12&quot; bottom rail with 5 1/8&quot; intermediate rail 39&quot; from bottom of panel Concealed Panic System</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CSL2</th>
<th>CSL2M2</th>
<th>CSL2M4</th>
<th>CT1</th>
<th>CT3</th>
<th>CT4</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 3/4&quot; stiles, 6 1/2&quot; top rail &amp; 12&quot; bottom rail</td>
<td>2 3/4&quot; stiles, 6 1/2&quot; top rail &amp; 12&quot; bottom rail with 5 1/8&quot; intermediate rail 23 1/4&quot; from bottom of panel</td>
<td>2 3/4&quot; stiles, 6 1/2&quot; top rail &amp; 12&quot; bottom rail with 5 1/8&quot; intermediate rail 35&quot; from bottom of panel</td>
<td>6 1/2&quot; stiles &amp; 2 3/4&quot; rails</td>
<td>6 1/2&quot; stiles &amp; rails</td>
<td>2 3/4&quot; stiles &amp; 6 1/2&quot; rails</td>
</tr>
</tbody>
</table>

* Also available for residential applications.
Arch Panels

Arch Panels with 5 5/16" Intermediate Rail 23 1/4" from Bottom of Panel
Arch Panels with 5\(\frac{5}{16}\)" Intermediate Rail 23\(\frac{1}{4}\)" from Bottom of Panel (Continued)

Arch Panels with 5\(\frac{5}{16}\)" Intermediate Rail 35" from Bottom of Panel
Hinged Patio Door Handing

The door handing and order designation noted below and on the opposite page is consistent with the handing of other Andersen® doors and is used throughout the remainder of the hinged patio doors section.

Identification
All hinged doors are viewed from the exterior. From left to right, choose stationary, active or passive, then choose hinge location.

Hinged Patio Doors — Inswing
Handing Options

<table>
<thead>
<tr>
<th>Single Door</th>
<th>Double Door</th>
<th>Center Post Door</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Stationary Panel" /></td>
<td><img src="image2" alt="Left Hinged Panel" /></td>
<td><img src="image3" alt="Active Panel" /></td>
</tr>
<tr>
<td><img src="image4" alt="Active Panel" /></td>
<td><img src="image5" alt="Right Hinged Panel" /></td>
<td><img src="image6" alt="Passive Panel" /></td>
</tr>
<tr>
<td><img src="image7" alt="Stationary Panel" /></td>
<td><img src="image8" alt="Active Panel" /></td>
<td><img src="image9" alt="Stationary Panel" /></td>
</tr>
</tbody>
</table>

Order Designation Description

<table>
<thead>
<tr>
<th>Order Designation Description</th>
<th>As Viewed From Exterior</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single Door</td>
<td>S</td>
</tr>
<tr>
<td></td>
<td>AL</td>
</tr>
<tr>
<td></td>
<td>AR</td>
</tr>
<tr>
<td>Double Door</td>
<td>PALR</td>
</tr>
<tr>
<td></td>
<td>APLR</td>
</tr>
<tr>
<td></td>
<td>SS</td>
</tr>
<tr>
<td>Center Post Door – Hinged Off Jamb</td>
<td>SAR</td>
</tr>
<tr>
<td></td>
<td>ASL</td>
</tr>
<tr>
<td>Center Post Door – Hinged Off Astragal</td>
<td>SAL</td>
</tr>
<tr>
<td></td>
<td>ASR</td>
</tr>
</tbody>
</table>
Hinged Patio Doors — Outswing

Handing Options

### Single Door

<table>
<thead>
<tr>
<th>Order Designation Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>As Viewed From Exterior</td>
</tr>
<tr>
<td>Single Door</td>
</tr>
<tr>
<td>S</td>
</tr>
<tr>
<td>AR</td>
</tr>
<tr>
<td>AL</td>
</tr>
<tr>
<td>Double Door</td>
</tr>
<tr>
<td>APLR</td>
</tr>
<tr>
<td>PALR</td>
</tr>
<tr>
<td>SS</td>
</tr>
</tbody>
</table>

### Double Door

 natuurlijk leesbare tekst
NOTES
All doors and sidelights use safety/tempered glass.
The minimum vertical joining material width for doors and sidelights is 1/2”.
See handing chart on page 132 for operation options.
Use structural joining material when necessary or required by code.
The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grille-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.
For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

Inswing Frame Height
(using Low Threshold Sill)
= Standard Inswing Frame Height – 15/16”

FORMULA FOR COMBINATION DOORS
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4” on all sides.
Any unit within each combination can be operating or stationary except for direct-set units and transoms.
### Double Hinged Inswing Patio Door Sizes

<table>
<thead>
<tr>
<th>4' 0 1/2&quot;</th>
<th>5' 0 1/2&quot;</th>
<th>5' 4 1/2&quot;</th>
<th>6' 0 1/2&quot;</th>
<th>6' 4 1/2&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>AFDI 4068 APLR, PALR</td>
<td>AFDI 5068 APLR, PALR</td>
<td>AFDI 6068 APLR, PALR</td>
<td>AFDI 6468 APLR, PALR</td>
<td></td>
</tr>
<tr>
<td>AFDI 4080 APLR, PALR</td>
<td>AFDI 5080 APLR, PALR</td>
<td>AFDI 6080 APLR, PALR</td>
<td>AFDI 6480 APLR, PALR</td>
<td></td>
</tr>
<tr>
<td>AFDI 4070 APLR, PALR</td>
<td>AFDI 5070 APLR, PALR</td>
<td>AFDI 6070 APLR, PALR</td>
<td>AFDI 6470 APLR, PALR</td>
<td></td>
</tr>
<tr>
<td>AFDI 4073 APLR, PALR</td>
<td>AFDI 5073 APLR, PALR</td>
<td>AFDI 6073 APLR, PALR</td>
<td>AFDI 6473 APLR, PALR</td>
<td></td>
</tr>
<tr>
<td>AFDI 4083 APLR, PALR</td>
<td>AFDI 5083 APLR, PALR</td>
<td>AFDI 6083 APLR, PALR</td>
<td>AFDI 6483 APLR, PALR</td>
<td></td>
</tr>
</tbody>
</table>

**NOTES**
- All doors and sidelights use safety/tempered glass.
- The minimum vertical joining material width for doors and sidelights is 1/2".
- See handing chart on page 132 for operation options.
- Use structural joining material when necessary or required by code.
- For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

**Inswing Frame Height**

(using Low Threshold Sill)

= Standard Inswing Frame Height – 15/16"

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Any unit within each combination can be operating or stationary except for direct-set units and transoms.

**ALSO AVAILABLE AS:**
- Stationary Doors SS
- Center Post Doors SAR, ASL, SAL, ASR

CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

NOTES

All doors and sidelights use safety/tempered glass.

The minimum vertical joining material width for doors and sidelights is 1/2". When joining a venting sidelight to a door, the minimum vertical joining material width is 2".

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FOR HINGED PATIO DOORS

**Inswing Sash-Set Sidelight Sizes**

<table>
<thead>
<tr>
<th>R.O.</th>
<th>F.S.</th>
<th>1' 3&quot;</th>
<th>1' 5&quot;</th>
<th>1' 7&quot;</th>
<th>1' 9&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>6' 8&quot;</td>
<td>6' 10&quot;</td>
<td>7' 0&quot;</td>
<td>7' 3&quot;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>6' 8 1/2&quot;</td>
<td>6' 10 1/2&quot;</td>
<td>7' 0 1/2&quot;</td>
<td>7' 3 1/2&quot;</td>
</tr>
<tr>
<td>AFDI 1280 S</td>
<td>AFDI 1480 S</td>
<td>AFDI 1680 S</td>
<td>AFDI 1880 S</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AFDI 1283 S</td>
<td>AFDI 1483 S</td>
<td>AFDI 1683 S</td>
<td>AFDI 1883 S</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Inswing Direct-Set Sidelight Sizes**

<table>
<thead>
<tr>
<th>R.O.</th>
<th>F.S.</th>
<th>1' 3&quot;</th>
<th>1' 5&quot;</th>
<th>1' 7&quot;</th>
<th>1' 9&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>6' 8&quot;</td>
<td>6' 10&quot;</td>
<td>7' 0&quot;</td>
<td>7' 3&quot;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>6' 8 1/2&quot;</td>
<td>6' 10 1/2&quot;</td>
<td>7' 0 1/2&quot;</td>
<td>7' 3 1/2&quot;</td>
</tr>
<tr>
<td>ADGS 1268 S</td>
<td>ADGS 1468 S</td>
<td>ADGS 1668 S</td>
<td>ADGS 1868 S</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ADGS 1270 S</td>
<td>ADGS 1470 S</td>
<td>ADGS 1670 S</td>
<td>ADGS 1870 S</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Inswing Frame Height**

(using Low Threshold Sill)

\[ \text{Frame Height} = \text{Standard Inswing Frame Height} - 15/16" \]

**FORMULA FOR COMBINATION DOORS**

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.
For Windows greater than 30 square feet or rated higher than PG50, one of these three installation methods is required:
A) Through the Jamb B) Aluminum installation flange or C) Installation clips.
Additional custom sizes are available. Contact your local supplier for more information. Drawings are not to scale.

NOTES
If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and FineLight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION DOORS
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB  B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

### Hinged Inswing Patio Door Direct-Set Transom Sizes

<table>
<thead>
<tr>
<th>Width</th>
<th>2' 6-1/2&quot;</th>
<th>2' 8-1/2&quot;</th>
<th>2' 9&quot;</th>
<th>3' 1&quot;</th>
<th>3' 3&quot;</th>
<th>4' 0&quot;</th>
<th>5' 0&quot;</th>
<th>5' 4&quot;</th>
<th>6' 0&quot;</th>
<th>6' 4&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height</td>
<td>HC 6 1/2&quot; X 1' 3 1/4&quot;</td>
<td>HC 8 1/4&quot; X 1' 4 1/4&quot;</td>
<td>HC 8 1/2&quot; X 1' 4 1/4&quot;</td>
<td>HC 9 1/2&quot; X 1' 6 1/4&quot;</td>
<td>HC 10&quot; X 1' 6 1/4&quot;</td>
<td>HC 10&quot; X 2&quot;</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Hinged Inswing Patio Door Direct-Set Half Circle Sizes (Specialty Frame)

<table>
<thead>
<tr>
<th>Width</th>
<th>2' 6-1/2&quot;</th>
<th>2' 8-1/2&quot;</th>
<th>2' 9&quot;</th>
<th>3' 1&quot;</th>
<th>3' 3&quot;</th>
<th>4' 0&quot;</th>
<th>5' 0&quot;</th>
<th>5' 4&quot;</th>
<th>6' 0&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height</td>
<td>HC 5&quot; X 2' 6&quot;</td>
<td>HC 5' 4&quot; X 2' 8&quot;</td>
<td>HC 6' 0&quot; X 2' 0&quot;</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Hinges Inswing Patio Door Direct-Set Transom Sizes

NOTES
- If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.
- 2'6-1/2" wide transoms are used above 2668, 26610 or 2680 Hinged Inswing Patio Doors.
- 2'8-1/2" wide transoms are used above 2868, 28610 or 2880 Hinged Inswing Patio Doors.
- 3'0-1/2" wide transoms are used above 3068, 30610 or 3080 Hinged Inswing Patio Doors.
- 4'0" wide transoms are used above 4068, 40610 or 4080 Hinged Inswing Patio Doors.
- 5'0" wide transoms are used above 5068, 50610 or 5080 Hinged Inswing Patio Doors.
- 5'4" wide transoms are used above 5468, 54610 or 5480 Hinged Inswing Patio Doors.
- 6'0" wide transoms are used above 6068, 60610 or 6080 Hinged Inswing Patio Doors.
- 7'7" wide transoms are used above 5068/50610/5080 Hinged Inswing Patio Doors with 2668/26610/2680 Sidelights.
- 8'1" wide transoms are used above 5468/54610/5480 Hinged Inswing Patio Doors with 2868/28610/2880 Sidelights.
- 9'1" wide transoms are used above 6068/60610/6080 Hinged Inswing Patio Doors with 3068/30610/3080 Sidelights.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

**FORMULA FOR COMBINATION DOORS**

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.
## Hinged Inswing Patio Door Direct-Set Transom Sizes

<table>
<thead>
<tr>
<th>R.O.</th>
<th>F.S.</th>
<th>2' 1&quot;</th>
<th>2' 7&quot;</th>
<th>2' 9&quot;</th>
<th>3' 1&quot;</th>
<th>3' 3&quot;</th>
<th>4' 0&quot;</th>
<th>5' 0&quot;</th>
<th>5' 4&quot;</th>
<th>6' 0&quot;/2&quot;</th>
<th>6' 4&quot;/2&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>ADGU2024</td>
<td>ADGU2024</td>
<td>ADGU2024</td>
<td>ADGU2024</td>
<td>ADGU2024</td>
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<td>ADGU2030</td>
<td>ADGU2030</td>
<td>ADGU2030</td>
<td>ADGU2030</td>
</tr>
</tbody>
</table>

### NOTES

- If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

- Use structural joining material when necessary or required by code.

- The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

- For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

### FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.
**NOTES**

All doors and sidelights use safety/tempered glass.

Single doors have a 3’0” radius.

Double doors have a 5’0” radius.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles. Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

**Inswing Frame Height**

(using Low Threshold Sills)

= Standard Inswing Frame Height – 15/16”

**FORMULA FOR COMBINATION DOORS**

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4” on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.
### 3-Wide Arch Inswing Patio Door & Sidelight Sizes

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>6' 1&quot;</td>
<td>6' 3&quot;</td>
<td>6' 7&quot;</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>6' 2 1/2&quot;</td>
<td>6' 2 1/2&quot;</td>
<td>6' 6 1/2&quot;</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**NOTES**

All doors and sidelights use safety/tempered glass.

3-wide doors have a 5’0” radius.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

**Inswing Frame Height Formula (using Low Threshold Sill)**

\[ \text{Inswing Frame Height} = \text{Standard Inswing Frame Height} - 15/16" \]

**FORMULA FOR COMBINATION DOORS**

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for arch sidelights.
Hinged Inswing Patio Doors (4 9/16" Jamb Depth)

Shown with ovolo (colonial) glass stops. French panel shown, also available with a contemporary panel.

Proper Installation and maintenance of E-Series Products is essential to attain optimum performance and operation. Written installation instructions that provide guidelines for proper installation are available by visiting AndersenWindows.com. Custom sizes are available. Contact your local supplier for more information. Drawings are not to scale.

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PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Shown with ovolo (colonial) glass stops.
Hinged Inswing Patio Doors (4 9/16" Jamb Depth)

Inswing Direct-Set Sidelight

Inswing Venting Sidelight

Shown with ovolo (colonial) glass stops.

Proper installation and maintenance of E-Series products is essential to attain optimum performance and operation. Written installation instructions that provide guidelines for proper installation are available by visiting andersenwindows.com. Custom sizes are available. Contact your local supplier for more information. Drawings are not to scale.
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Shown with ovolo (colonial) glass stops.
Shown with ovolo (colonial) glass stops.
French panel shown, also available with a contemporary panel.
Visit our website to see transoms and sidelight units with 6-9/16" jamb depth.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
HINGED PATIO DOORS

Hinged Inswing Patio Door Handing
(As Viewed From Exterior)

Hinged Outswing Patio Door Handing
(As Viewed From Exterior)
## Double Hinged Outswing Patio Door Sizes

<table>
<thead>
<tr>
<th></th>
<th>4' 0 9/16&quot;</th>
<th>5' 0 9/16&quot;</th>
<th>5' 4 1/16&quot;</th>
<th>6' 0 9/16&quot;</th>
<th>6' 4 1/16&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>4' 0 1/16&quot;</td>
<td>5' 0 1/16&quot;</td>
<td>5' 4 1/16&quot;</td>
<td>6' 0 1/16&quot;</td>
<td>6' 4 1/16&quot;</td>
</tr>
</tbody>
</table>

### Outswing Frame Height Formula (using Low Threshold Sill)

\[
\text{Outswing Frame Height} = \text{Standard Outswing Frame Height} - 7/16"
\]

NOTES

All doors and sidelights use safety tempered glass.

The minimum vertical joining material width for doors and sidelights is 1/2".

*Commercial sized door panels.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.
### Outswing Sash-Set Sidelight Sizes

<table>
<thead>
<tr>
<th>Height</th>
<th>1' 3&quot;</th>
<th>1' 4&quot;</th>
<th>1' 5&quot;</th>
<th>1' 6&quot;</th>
<th>1' 7&quot;</th>
<th>8 21/32&quot;</th>
<th>8 21/32&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Width</td>
<td>AFDO 128 S</td>
<td>AFDO 148 S</td>
<td>AFDO 168 S</td>
<td>AFDO 188 S</td>
<td>AFDO 128 S</td>
<td>AFDO 148 S</td>
<td>AFDO 168 S</td>
</tr>
</tbody>
</table>

### Single Hinged Outswing Patio Door & Sidelight Sizes

<table>
<thead>
<tr>
<th>Width</th>
<th>2' 1&quot;</th>
<th>2' 2&quot;</th>
<th>2' 3&quot;</th>
<th>3' 1&quot;</th>
<th>3' 2&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height</td>
<td>AFDO 2068 S</td>
<td>AFDO 2068 S</td>
<td>AFDO 2068 S</td>
<td>AFDO 2068 S</td>
<td>AFDO 2068 S</td>
</tr>
</tbody>
</table>

**NOTES**

- All doors and sidelights use safety/tempered glass.
- The minimum vertical joining material width for doors and sidelights is 1/2".
- When joining a venting sidelight to a door, the minimum vertical joining material width is 2".
- *Commercial sized door panels.
- See handing chart on page 132 for operation options.
- Use structural joining material when necessary or required by code.
- The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and FineLight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

**Outswing Frame Height Formula**

\[
\text{Outswing Frame Height} = \text{Standard Outswing Frame Height} - 7/16" \]

**FORMULA FOR COMBINATION DOORS**

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

**FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:**

A) **THROUGH THE JAMB**
B) **ALUMINUM INSTALLATION FLANGE**
C) **INSTALLATION CLIPS**

**ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.**
**Hinged Outswing Patio Door Sash-Set Transom Sizes**

**NOTES**
If glass is positioned within 18” of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and FineLight® Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

**FORMULA FOR COMBINATION DOORS**
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4” on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

---

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB  B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
**Hinged Outswing Patio Door Direct-Set Transom Sizes (Specialty Frame)**

<table>
<thead>
<tr>
<th>Hinged Outswing Patio Door Direct-Set Transom Sizes (Specialty Frame)</th>
<th>Hinged Outswing Patio Door Direct-Set Elliptical Sizes (Specialty Frame)</th>
<th>Hinged Outswing Patio Door Direct-Set Half Circle Sizes (Specialty Frame)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>F.S.R.O.</strong></td>
<td><strong>R.O.</strong></td>
<td><strong>F.S.R.O.</strong></td>
</tr>
<tr>
<td><strong>2' 7'</strong></td>
<td><strong>2' 9'</strong></td>
<td><strong>2' 7'</strong></td>
</tr>
<tr>
<td><strong>3' 1'</strong></td>
<td><strong>3' 2'</strong></td>
<td><strong>3' 1'</strong></td>
</tr>
<tr>
<td><strong>4' 0'</strong></td>
<td><strong>5' 0'</strong></td>
<td><strong>4' 0'</strong></td>
</tr>
<tr>
<td><strong>5' 4'</strong></td>
<td><strong>5' 4'</strong></td>
<td><strong>5' 4'</strong></td>
</tr>
<tr>
<td><strong>6' 0'</strong></td>
<td><strong>6' 0'</strong></td>
<td><strong>6' 0'</strong></td>
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<tr>
<td><strong>6' 1'</strong></td>
<td><strong>6' 1'</strong></td>
<td><strong>6' 1'</strong></td>
</tr>
<tr>
<td><strong>7' 7'</strong></td>
<td><strong>7' 7'</strong></td>
<td><strong>7' 7'</strong></td>
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<tr>
<td><strong>8' 1'</strong></td>
<td><strong>8' 1'</strong></td>
<td><strong>8' 1'</strong></td>
</tr>
<tr>
<td><strong>9' 1'</strong></td>
<td><strong>9' 1'</strong></td>
<td><strong>9' 1'</strong></td>
</tr>
</tbody>
</table>

**NOTES**

- If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.
- 2'6-1/2" wide transoms are used above 2668, 26610 or 2680 Hinged Outswing Patio Doors.
- 2'8-1/2" wide transoms are used above 2868, 28610 or 2880 Hinged Outswing Patio Doors.
- 3'0-1/2" wide transoms are used above 3068, 30610 or 3080 Hinged Outswing Patio Doors.
- 4'0" wide transoms are used above 4068, 40610 or 4080 Hinged Outswing Patio Doors.
- 5'0" wide transoms are used above 5068, 50610 or 5080 Hinged Outswing Patio Doors.
- 5'4" wide transoms are used above 5468, 54610 or 5480 Hinged Outswing Patio Doors.
- 6'0" wide transoms are used above 6068, 60610 or 6080 Hinged Outswing Patio Doors.
- 7'7" wide transoms are used above 5068/50610/5080 Hinged Outswing Patio Doors with 2668/26610/2680 Sidelights.
- 8'1" wide transoms are used above 5468/54610/5480 Hinged Outswing Patio Doors with 2868/28610/2880 Sidelights.
- 9'1" wide transoms are used above 6068/60610/6080 Hinged Outswing Patio Doors with 3068/30610/3080 Sidelights.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

**FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:**

A) THROUGH THE JAMB  
B) ALUMINUM INSTALLATION FLANGE  
C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
Single Arch Outswing Patio Door & Sidelight Sizes

NOTES

All doors and sidelights use safety/tempered glass.

Single doors have a 3'0" radius.

Double doors have a 5'0" radius.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

Outswing Frame Height Formula (using Low Threshold Sill)

\[ \text{Frame Height} = \text{Standard Outswing Frame Height} - 7/16" \]

FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

Double Arch Outswing Patio Door Sizes

CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

E-Series Hinged Patio Doors
**3-Wide Arch Outswing Patio Door & Sidelight Sizes**

<table>
<thead>
<tr>
<th>R.O.</th>
<th>F.S.</th>
</tr>
</thead>
<tbody>
<tr>
<td>3' 3&quot;</td>
<td>6' 6&quot;</td>
</tr>
<tr>
<td>3' 2-1/2&quot;</td>
<td>6' 4-1/2&quot;</td>
</tr>
</tbody>
</table>

**Notes**
- All doors and sidelights use safety/tempered glass.
- 3-wide doors have a 5' 0" radius.
- CPS doors shown with optional mid-rail.
- See handing chart on page 132 for operation options.
- Use structural joining material when necessary or required by code.
- The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.
- For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

**Outswing Frame Height Formula**

\[
\text{Outswing Frame Height} = \text{Standard Outswing Frame Height} - \frac{7}{16}"
\]

*Does not apply to Concealed Panic System (CPS) doors*

**Formula for Combination Doors**

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for arch sidelights.

**Concealed Panic System (CPS) Door Sizes**

<table>
<thead>
<tr>
<th>3' 3&quot;</th>
<th>6' 4-7/8&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>3' 2-1/2&quot;</td>
<td>6' 4-7/8&quot;</td>
</tr>
</tbody>
</table>

**Notes**
- All doors and sidelights use safety/tempered glass.
- 3-wide doors have a 5' 0" radius.
- CPS doors shown with optional mid-rail.
- See handing chart on page 132 for operation options.
- Use structural joining material when necessary or required by code.
- The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.
- For a metric conversion in millimeters, multiply dimensions in inches by 25.4.
Hinged Outswing Patio Doors

Hinged Outswing Patio Door

Vertical Section

Astragal

Horizontal Section

Shown with ovolo (colonial) glass stops. French panel shown, also available with a contemporary panel.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
Hinged Outswing Patio Doors

Outswing Sash-Set Sidelight

Vertical Section

Horizontal Section

Shown with ovolo (colonial) glass stops.
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.

WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.

CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Shown with ovolo (colonial) glass stops.
GLIDING PATIO DOORS

Choose from our French panels with 8" or 12" bottom rail options, or one of two narrower panel profiles for a more contemporary look, to create an open view to the outside. E-Series gliding patio doors feature multi-point locking hardware for a firm, secure seal and tandem ball bearing rollers for smooth operation.

Custom sizing is available.
FEATURES

GLIDING PATIO DOORS

FRAME & PANEL
A  Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B  Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

C  The frame consists of foam-filled leaf weatherstrip on the exterior creating a weather-tight seal around the door panel. A dual weatherstrip seal on the exterior anodized options.

D  Also available is a selection of seven exterior colors. Available, as well as custom colors.

E  Wood components are fitted with aluminum extrusions on the exterior. Available in 50 exterior colors. Aluminum screen mesh is also available.

GLASS
D High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

A  Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

HARDWARE

Steel Rollers
Operating panel consists of two tandem ball bearing steel roller assemblies. Stainless steel roller assemblies are available as an option.

Multi-Point Locking System
The multi-point locking system features a unique reachout design that pulls the door panel tightly closed for a weather-tight seal and enhanced security.

ACCESSORIES

HARDWARE

Auxiliary Foot Lock
An enhanced foot lock is discreetly positioned on the side of the panel. Foot lock provides an extra measure of security when door is in locked position. Available in finish options to complement handle sets.

Optional Hardware
Additional hardware options such as exterior keyed locks and more are also available.

SENSORS

VeriLock® sensors and open/closed sensors are available for gliding patio doors. See page 27 for Smart Home options.

INSECT SCREENS

Top-Hung Gliding Insect Screens
Charcoal fiberglass screen mesh fits into an aluminum frame available in 50 exterior colors. Aluminum screen mesh is also available.

Retractable Insect Screens
The retractable insect screen has charcoal fiberglass screen mesh. Insect screen retracts when not needed, providing an unobstructed view through the glass. Available in 50 exterior colors.

PRIVACY OPTIONS

Blinds-Between-the-Glass
A 1/2" aluminum slat blind mounted between two panes of insulated glass in a dust-free environment. Available in white, tan and almond. Blinds are magnetically controlled and can be tilted or raised and lowered with one cord. Not available on arch patio doors.

Simulated Divided Light
Permanent exterior and interior grilles without grille spacer bars. Available in 5/8", 7/8", 1 1/4", 1 1/2", or 2 1/2" widths and ovolo or contemporary profiles. Ovolo profile shown below, not all widths are pictured.

Full Divided Light
Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in 5/8", 7/8", 1 1/4", 1 1/2", or 2 1/2" widths and ovolo or contemporary profiles. Ovolo profile shown below, not all widths are pictured.

Finelight™ Grilles-Between-the-Glass
Available in 5/8" flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.

Removable Interior Wood Grilles
Removable interior wood grilles are available in a 5/8" width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.

GRILLES

Permanent exterior and interior grilles with grille spacer bars between two panes of glass. Available in 5/8", 7/8", 1 1/4", 1 1/2", or 2 1/2" widths and ovolo or contemporary profiles. Ovolo profile shown below, not all widths are pictured.

Ovolo profile shown below, not all widths are pictured.

NOTE: All glass specifications are for exterior glass. Interior glass can be specified. Please consult your Andersen supplier for details.

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

**Not all sizes of blinds-between-the-glass are retractable. See your Andersen supplier for details.
**EXTERIOR & INTERIOR OPTIONS**

**EXTERIOR COLORS**  50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

**INTERIOR WOOD SPECIES**

- Pine
- Mixed Grain
- Douglas Fir
- Oak
- Maple
- Hickory
- Mahogany
- Cherry
- Walnut
- Vertical Grain
- Douglas Fir
- Alder

**FACTORY-FINISHED INTERIORS**

- Clear Coat
- Wheat
- Autumn Oak
- Golden Hickory
- Honey
- Cinnamon
- Russet
- Mocha
- Espresso

**INTERIOR PAINTED OPTIONS**

- White
- Birch Bark
- Primed (for paint)
- Canvas
- Sandtone
- Terratone
- Forest Green
- Dark Bronze
- Dove Gray
- Prairie Grass
- Red Rock
- Cocoa Bean
- Black
- Anodized Silver

**HARDWARE OPTIONS**

- **YUMA®**
  - Distressed Bronze
  - Distressed Nickel

- **ENCINO®**
  - Distressed Bronze
  - Distressed Nickel

- **NEWBURY®**
  - Antique Brass
  - Bright Brass
  - Brushed Chrome
  - Oil Rubbed Bronze
  - Polished Chrome
  - Satin Nickel

- **ANVERS®**
  - Bright Brass
  - Oil Rubbed Bronze
  - Satin Nickel

- **COVINGTON™**
  - Antique Brass
  - Bright Brass
  - Oil Rubbed Bronze

- **WHITMORE®**
  - Antique Brass
  - Bright Brass
  - Oil Rubbed Bronze
  - Satin Nickel

- **ALBANY**
  - Black
  - Gold Dust
  - Stone
  - White

- **TRIBeca®**
  - Black
  - Stone
  - White

**HARDWARE FINISHES**

- Antique Brass
- Black
- Bright Brass
- Brushed Chrome
- Distressed Bronze
- Distressed Nickel
- Gold Dust
- Oil Rubbed Bronze
- Polished Chrome
- Satin Nickel
- Stone
- White

Distressed bronze and oil rubbed bronze is a “living” finish that will change with time and use.

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

Mix and match interior and exterior style and finish options are available.

Bright brass and satin nickel finishes feature a 10-year limited warranty. Other hardware is solid forged brass.

Printing limitations prevent exact replication of colors and finishes. See your Andersen supplier for actual color and finish samples.

Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.
**Gliding Patio Door Panel Labeling**

**Door Panel Options**
Andersen® E-Series offers both contemporary and French panel styles to complement traditional or modern architecture.

<table>
<thead>
<tr>
<th>Gliding Patio Door Contemporary Panels</th>
<th>Gliding Patio Door French Panels</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 1/16&quot; stiles &amp; rails</td>
<td>4 11/16&quot; stiles &amp; top rail &amp; 6&quot; bottom rail</td>
</tr>
<tr>
<td>4 11/16&quot; stiles &amp; rails</td>
<td>4 11/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail</td>
</tr>
</tbody>
</table>

**Gliding Patio Door Handing**

The door handing and order designation noted below is consistent with the handing of other Andersen® gliding patio doors and is used throughout the remainder of the gliding patio doors section.

**Identification**
As viewed from the exterior, either the left or the right panel operates. The arrow designates the direction of panel operation. Stationary (S) doors can be used as an individual unit or as a sidelight.

**Gliding Patio Doors & French Gliding Patio Doors**

**Handing Options**

<table>
<thead>
<tr>
<th>Single Door</th>
<th>2-Panel Door</th>
<th>4-Panel Door</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Single Door Diagram" /></td>
<td><img src="image" alt="2-Panel Door Diagram" /></td>
<td><img src="image" alt="4-Panel Door Diagram" /></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Order Designation Description</th>
<th>As Viewed From Exterior</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stationary</td>
<td>S</td>
</tr>
<tr>
<td>2-Panel Door</td>
<td>SR, LS</td>
</tr>
<tr>
<td>4-Panel Door</td>
<td>—</td>
</tr>
</tbody>
</table>
### Gliding Patio Door Sizes

<table>
<thead>
<tr>
<th>R.O.</th>
<th>F.S.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2' 8 1/2&quot;</td>
<td>2' 8&quot;</td>
</tr>
<tr>
<td>2' 8&quot;</td>
<td>4' 11 1/4&quot;</td>
</tr>
</tbody>
</table>

### 4-Panel Gliding Patio Door Sizes

<table>
<thead>
<tr>
<th>R.O.</th>
<th>F.S.</th>
</tr>
</thead>
<tbody>
<tr>
<td>4' 2 1/2&quot;</td>
<td>8' 0 1/4&quot;</td>
</tr>
<tr>
<td>4' 2&quot;</td>
<td>7' 11 1/4&quot;</td>
</tr>
</tbody>
</table>

**NOTES**

- All doors and sidelights use safety/tempered glass.
- Astragal is applied to third panel from the left (as viewed from the exterior) on a 4-panel gliding patio door.
- **4-panel doors are shipped knocked down and require field assembly because of size and weight.**
- Use structural joining material when necessary or required by code.
- The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.
- For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

**FORMULA FOR COMBINATION DOORS**

- The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).
- The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

---

**E-SERIES**

**E-Series Gliding Patio Doors**
4-Panel Gliding Patio Door Sizes

Gliding Patio Door Direct-Set Elliptical Sizes (Specialty Frame)

Gliding Patio Door Direct-Set Transom Sizes (Specialty Frame)

NOTES
All doors and sidelights use safety/tempered glass.
If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.
Astragal is applied to third panel from the left (as viewed from the exterior) on a 4-panel gliding patio door.
**4-panel doors are shipped knocked down and require field assembly because of size and weight.
See transom notes on page 149.
Use structural joining material when necessary or required by code.
The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns for the gliding door. Other light patterns are available upon request.
For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION DOORS
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
Gliding Patio Door Direct-Set Half Circle Sizes (Specialty Frame)

**NOTES**

4’ 11-3/4” wide units are used above 5068, 50610 or 5080 Gliding Patio Doors.
5’ 11-3/4” wide units are used above 6068, 60610 or 6080 Gliding Patio Doors.
7’ 7-3/4” wide units are used above 7668, 76610 or 7680 Gliding Patio Doors.
7’ 11-3/4” wide units are used above 8068, 80610 or 8080 Gliding Patio Doors.
9’ 1-3/4” wide units are used above 9068, 90610 or 9080 Gliding Patio Doors.

See notes on page 148 for more information.

---

**Gliding Patio Doors**

**Astragal**

Contemporary door panel shown with ovolo (colonial) glass stops.

Dimensions in parentheses are in millimeters.

---

**Gliding Patio Door Sidelight**

**FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:**

A) THROUGH THE JAMB  B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.

WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.

CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
French Gliding Patio Door Sizes

NOTES

All doors and sidelights use safety/tempered glass.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Dekorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4” on all sides.

CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
### French Gliding Patio Door Sizes

<table>
<thead>
<tr>
<th>R.O.</th>
<th>F.S.</th>
<th>4' 2 1/2&quot;</th>
<th>8' 0 1/2&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>6' 8 1/2&quot;</td>
<td>6' 8&quot;</td>
<td>AFRS4068S</td>
<td>AFRS5068 LS,SR</td>
</tr>
<tr>
<td>6' 10 1/2&quot;</td>
<td>6' 10&quot;</td>
<td>AFRS40610S</td>
<td>AFRS80610 LS,SR</td>
</tr>
<tr>
<td>8' 0&quot;</td>
<td>8' 0 1/2&quot;</td>
<td>AFRS4080S</td>
<td>AFRS8080 LS,SR</td>
</tr>
</tbody>
</table>

### 4-Panel French Gliding Patio Door Sizes

<table>
<thead>
<tr>
<th>R.O.</th>
<th>F.S.</th>
<th>9' 10 3/4&quot;</th>
<th>11' 10 3/4&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>6' 8&quot;</td>
<td>6' 8 1/2&quot;</td>
<td>ABFRS10068**</td>
<td>ABFRS100610**</td>
</tr>
<tr>
<td>6' 10&quot;</td>
<td>6' 10 1/2&quot;</td>
<td>ABFRS10080**</td>
<td></td>
</tr>
</tbody>
</table>

### 4-Panel French Gliding Patio Door Sizes

<table>
<thead>
<tr>
<th>R.O.</th>
<th>F.S.</th>
<th>15' 10 3/4&quot;</th>
<th>15' 10 1/4&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>6' 8&quot;</td>
<td>6' 8 1/2&quot;</td>
<td>ABFRS16068**</td>
<td>ABFRS160610**</td>
</tr>
<tr>
<td>6' 10&quot;</td>
<td>6' 10 1/2&quot;</td>
<td>ABFRS16080**</td>
<td></td>
</tr>
</tbody>
</table>

### Notes

- All doors and sidelights use safety/tempered glass.
- Astragal is applied to third panel from the left (as viewed from the exterior) on a 4-panel French gliding patio door.
- ** 4-panel doors are shipped knocked down and require field assembly because of size and weight.
- See notes on page 150 for more information.
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB  B) ALUMINUM INSTALLATION FLANGE OR  C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

French Gliding Patio Door Direct-Set Transom Sizes (Specialty Frame)

French Gliding Patio Door Direct-Set Elliptical Sizes (Specialty Frame)

French Gliding Patio Door Direct-Set Half Circle Sizes (Specialty Frame)

NOTES
All doors and sidelights use safety/tempered glass.
If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

4'11-3/4" wide units are used above 5068, 50610 or 5080 French Gliding Patio Doors.
5'11-3/4" wide units are used above 6068, 60610 or 6080 French Gliding Patio Doors.
7'7-3/4" wide units are used above 7668, 76610 or 7680 French Gliding Patio Doors.
7'11-3/4" wide units are used above 8068, 80610 or 8080 French Gliding Patio Doors. 9'1-3/4" wide units are used above 9068, 90610 or 9080 French Gliding Patio Doors.
Use structural joining material when necessary or required by code.
The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in the gliding door. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION DOORS
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.
French Gliding Patio Doors

French Gliding Patio Door

Horizontal Section

Astragal

Vertical Section

Shown with ovolo (colonial) glass stops.
Door panel with 8" bottom rail shown, also available with 12" bottom rail.
Dimensions in parentheses are in millimeters.

French Gliding Patio Door Sidelight

Horizontal Section

Vertical Section

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.
CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.
Installation Materials

We offer a variety of accessory metals to ensure a coordinated, low-maintenance window or door system. Available in 50 exterior colors at no additional cost, these trims save time on the job site.

**Joining Components**

<table>
<thead>
<tr>
<th>Standard Exterior Mull Cover</th>
<th>1/2&quot; Exterior Mull Cover</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/4&quot; Exterior Mull Cover</td>
<td>1&quot; Exterior Mull Cover</td>
</tr>
<tr>
<td>2&quot; Exterior Mull Cover</td>
<td>3-1/2&quot; Exterior Mull Cover</td>
</tr>
</tbody>
</table>

**Bay and Bow Trim Metals & Applications**

<table>
<thead>
<tr>
<th>10° Casement Bow Exterior Mull Cover</th>
<th>30° Casement Angle Bay Exterior Mull Cover</th>
</tr>
</thead>
<tbody>
<tr>
<td>30° Angle Bay Exterior Mull Cover</td>
<td>45° Casement Angle Bay Exterior Mull Cover</td>
</tr>
<tr>
<td>30° Angle Bay Exterior Mull Cover</td>
<td>45° Double-Hung Exterior Mull Cover</td>
</tr>
</tbody>
</table>

Standard Exterior Mull Cover with Drip
Trim Metals & Applications

3/4" Frame Extender

3/4" Frame Expander

90° Angle Expander

1-1/2" Mull Expander – May be used with adjustable mull covers or frame expanders (vertical joins only)

Frame Expander Receiver

Expander Return

3/4" Frame Enclosure

1" - 5" Mull Extender – May be used with adjustable mull covers or frame expanders (vertical joins only)

Corner Post Section of Box Bay Using Roll Form Metal on Corners

1" - 5" and 5-1/4" - 8" Adjustable Mull Cover and Receiver with Drip Leg (horizontal join)

INSTALLATION FLANGE
ROLL FORM ALUMINUM
SEALANT
5¼ FRAME EXPANDER

Corner Post Section of Box Bay Using Roll Form Metal on Corners

2-1/4" Frame Expander

5" Frame Expander

7" Frame Expander

90° Outside Corner

3" Frame Expander

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.
**Applications**

- **Expandable Brick Mould with Internal Flange**
- **Expandable Brick Mould with External Flange**
- **Radius Drip Cap**
- **Extruded Drip Cap with Installation Flange**
- **2" Adjustable Brick Mould**
- **2" Adjustable Brick Mould Receiver**
- **3 1/2" Backband & Bead Casing**
- **3 1/2" Flat Casing**
- **1 1/2" Sill Nose**
- **2" Ovolo Brick Mould**
- **5 1/2" Flat Casing**
- **5 1/2" Flat Casing End Cap**
- **2" Ovolo Brick Mould**
- **3 1/2" Brick Mould**
- **3 1/2" Flat Casing End Cap**
- **1 1/2" Deep Sill Nose End Cap**
- **1 1/2" Sill Nose**
- **Stucco Flashing (extruded)**
- **Roll Formed Drip Cap**
- **Sill Nose**
- **Extruded Drip Cap with Installation Flange**
- **Stucco Flashing**

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.
The E-Series Sub-Frame Shell System is a simple and effective way to meet remodeling needs for residential and commercial projects. Preserving existing buildings and neighborhoods has become increasingly important to our society. And a good, sound, older structure can be as efficient as, if not more efficient than, a new building.

Many E-Series products will work in the Sub-Frame Shell System for remodeling, which means you have unlimited design choices to fit the existing architecture. The Sub-Frame Shell System is a heavy aluminum perimeter-flange sub-frame that covers most existing construction conditions. It can be installed from the inside without costly scaffolding or off-staging.

**Masonry Opening Formulas**

<table>
<thead>
<tr>
<th>Masonry Opening Formulas</th>
<th>Formulas allow 1/4&quot; for backer rod and sealant around entire perimeter</th>
</tr>
</thead>
<tbody>
<tr>
<td>2&quot; Brick Mould</td>
<td>Width: Frame + 3 3/4&quot;&lt;br&gt;Height: Frame + 3 1/4&quot; w/ Sill Nose</td>
</tr>
<tr>
<td>2&quot; Ovolo Brick Mould</td>
<td>4-Sides: Frame + 3 3/4&quot;&lt;br&gt;Height: Frame + 2 1/8&quot; 3-Sides</td>
</tr>
<tr>
<td>3 1/2&quot; Flat Casing</td>
<td>Width: Frame + 6 3/4&quot;&lt;br&gt;Height: Frame + 4 3/4&quot; w/ Sill Nose</td>
</tr>
<tr>
<td>3 1/2&quot; Brick Mould</td>
<td>4-Sides: Frame + 6 3/4&quot;&lt;br&gt;Height: Frame + 3 5/8&quot; 3-Sides</td>
</tr>
<tr>
<td>3 1/2&quot; Backband &amp; Bead Casing</td>
<td>Width: Frame + 10 3/4&quot;&lt;br&gt;Height: Frame + 6 3/4&quot; w/ Sill Nose</td>
</tr>
<tr>
<td>5 1/2&quot; Flat Casing</td>
<td>4-Sides: Frame + 10 3/4&quot;&lt;br&gt;Height: Frame + 5 5/8&quot; 3-Sides</td>
</tr>
</tbody>
</table>
### Performance Grade & Air Infiltration Ratings for E-Series Windows & Patio Doors – Dual-Pane & Triple-Pane Glass

For current performance information, please visit [andersenwindows.com](http://andersenwindows.com).

<table>
<thead>
<tr>
<th>Andersen® Product</th>
<th>Panel Type</th>
<th>AMA/WDMA/CSA 101/IS.2/A440 Performance Grade (PG)</th>
<th>Corresponding Design Pressure (DP)</th>
<th>Air Infiltration CFM/FT²</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Casement Windows</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Stationary (6060)</td>
<td>-</td>
<td>Class CW-PG50-FW Size Tested 72&quot; x 72&quot;</td>
<td>50/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (2660)</td>
<td>-</td>
<td>Class CW-PG55-C Size Tested 30&quot; x 72&quot;</td>
<td>55/55</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (3028)</td>
<td>-</td>
<td>Class CW-PG55-C Size Tested 36&quot; x 32&quot;</td>
<td>55/55</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (3056)</td>
<td>-</td>
<td>Class CW-PG60-C Size Tested 36&quot; x 66&quot;</td>
<td>60/60</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting, piano hinge (3060)</td>
<td>-</td>
<td>Class CW-PG70-C Size Tested 36&quot; x 72&quot;</td>
<td>70/70</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Awning Windows</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Venting (4030)</td>
<td>-</td>
<td>Class LC-PG50-AP Size Tested 48&quot; x 36&quot;</td>
<td>50/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (4050)</td>
<td>-</td>
<td>Class LC-PG50-AP Size Tested 48&quot; x 60&quot;</td>
<td>50/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (4056)</td>
<td>-</td>
<td>Class LC-PG65-AP Size Tested 48&quot; x 66&quot;</td>
<td>65/65</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Casement &amp; Awning Picture/Transom Windows</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fixed (46100) dual pane glass only</td>
<td>-</td>
<td>Class CW-PG80-FW Size Tested 54&quot; x 120&quot;</td>
<td>80/80</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Fixed (6080) dual pane glass only</td>
<td>-</td>
<td>Class CW-PG80-FW Size Tested 72&quot; x 96&quot;</td>
<td>80/80</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Arch Casement Windows</strong></td>
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<td></td>
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</tr>
<tr>
<td>Stationary (6060)</td>
<td>-</td>
<td>Class LC-PG50-FW Size Tested 72&quot; x 72&quot;</td>
<td>50/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (3028)</td>
<td>-</td>
<td>Class CW-PG55-C Size Tested 36&quot; x 32&quot;</td>
<td>55/55</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (3056)</td>
<td>-</td>
<td>Class CW-PG60-C Size Tested 36&quot; x 66&quot;</td>
<td>60/60</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (3060)</td>
<td>-</td>
<td>Class CW-PG70-C Size Tested 36&quot; x 72&quot;</td>
<td>70/70</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>French Casement Windows</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Venting (5050) dual pane glass only</td>
<td>-</td>
<td>Class LC-PG30-C Tested 60&quot; x 60&quot;</td>
<td>30/30</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Push Out Casement Windows</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Venting (3034)</td>
<td>-</td>
<td>Class LC-PG50-C Size Tested 36&quot; x 60&quot;</td>
<td>50/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (3060)</td>
<td>-</td>
<td>Class LC-PG50-C Size Tested 36&quot; x 72&quot;</td>
<td>50/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Push Out Awning Windows</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Venting (3440)</td>
<td>-</td>
<td>Class LC-PG40-AP Size Tested 40&quot; x 48&quot;</td>
<td>40/40</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (4040)</td>
<td>-</td>
<td>Class LC-PG40-AP Size Tested 48&quot; x 48&quot;</td>
<td>40/40</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Double-Hung Full-Frame Windows</strong></td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Venting (3470)</td>
<td>-</td>
<td>Class LC-PG55-H Size Tested 40&quot; x 84&quot;</td>
<td>55/55</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (3866)</td>
<td>-</td>
<td>Class LC-PG55-H Size Tested 44&quot; x 78&quot;</td>
<td>55/55</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (4060)</td>
<td>-</td>
<td>Class LC-PG55-H Size Tested 48&quot; x 72&quot;</td>
<td>55/55</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (4686)</td>
<td>-</td>
<td>Class LC-PG30-H Size Tested 54&quot; x 102&quot;</td>
<td>30/30</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Double-Hung Picture Full-Frame Windows</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fixed (5066)</td>
<td>-</td>
<td>Class CW-PG55-FW Size Tested 60&quot; x 78&quot;</td>
<td>55/55</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Double-Hung Transom Full-Frame Windows</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fixed (4040)</td>
<td>-</td>
<td>Class R-PG55-FW Size Tested 48&quot; x 48&quot;</td>
<td>55/55</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Double-Hung Insert Windows</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Venting (3866)</td>
<td>-</td>
<td>Class LC-PG30-H Size Tested 44&quot; x 78&quot;</td>
<td>30/30</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Double-Hung Picture Insert Windows</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fixed (5066)</td>
<td>-</td>
<td>Class CW-PG30-FW Size Tested 60&quot; x 78&quot;</td>
<td>30/30</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Monumental Single-Hung Windows</strong></td>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Venting (40100)</td>
<td>-</td>
<td>Class CW-PG35-H Size Tested 48&quot; x 120&quot;</td>
<td>35/35</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Venting (5090)</td>
<td>-</td>
<td>Class CW-PG30-H Size Tested 60&quot; x 108&quot;</td>
<td>30/30</td>
<td>≤0.2</td>
</tr>
</tbody>
</table>

*Performance Grade (PG) ratings may vary from tested performance rating for larger or smaller units of a particular type.

*This data is accurate as of October 2018. Due to ongoing product changes, updated test results or new industry standards, this data may change over time.

*Where designated, Andersen products are certified and labeled to the requirements of the Hallmark Certification Program. Actual performance may vary based on variations in manufacturing, shipping, installation, environmental conditions and conditions of use.

*Contact your Andersen supplier for more information.

*Test specimen size is smaller than the North American Fenestration Standard (NAFS) gateway size specified for this product type and performance class.
### Andersen Products

<table>
<thead>
<tr>
<th>Panel Type</th>
<th>Class</th>
<th>Performance Grade</th>
<th>Size Tested</th>
<th>Pressure (DP)</th>
<th>Air Infiltration CFM/FT²</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Gilding Windows</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Venting, active-stationary (6040)</td>
<td>-</td>
<td>Class CW-PG30-HS Size Tested 72” x 48”</td>
<td>30/30</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Venting, active-stationary (6050)</td>
<td>-</td>
<td>Class CW-PG30-HS Size Tested 72” x 60”</td>
<td>30/30</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td><strong>Specially Windows</strong></td>
<td></td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fixed, rectangle (46120)</td>
<td>-</td>
<td>Class CW-PG55-FW Size Tested 54’ x 144’</td>
<td>55/55</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Fixed, rectangle (5080)</td>
<td>-</td>
<td>Class CW-PG75-FW Size Tested 60’ x 96’</td>
<td>75/75</td>
<td>≤0.2</td>
<td></td>
</tr>
</tbody>
</table>

| **Gilding & French Gilding Patio Doors** | | | | | |
| Single, stationary (4080) | Contemporary panel with 3 11⁄16” stiles & rails | Class LC-PG50-SLT Size Tested 50’ x 96’ | 50/50 | ≤0.2 |
| Two-panel (6080) | Contemporary panels with 4 11⁄16” stiles & rails | Class LC-PG50-SD Size Tested 71’ x 96’ | 50/50 | ≤0.2 |
| Two-panel (8080) | Contemporary panels with 2 11⁄16” stiles & rails | Class LC-PG60-SD Size Tested 95’ x 96’ | 40/40 | ≤0.2 |
| Two-panel (12080) | Contemporary panels with 4 11⁄16” stiles & rails | Class LC-PG60-SD Size Tested 142’ x 96’ | 40/40 | ≤0.2 |

**Hinged Inswing Patio Doors & Sidelights**

<table>
<thead>
<tr>
<th>Panel Type</th>
<th>Class</th>
<th>Performance Grade</th>
<th>Size Tested</th>
<th>Pressure (DP)</th>
<th>Air Infiltration CFM/FT²</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single, stationary or sidelight (34100)</td>
<td>French panel with 2 1⁄4” stiles, 4 11⁄16” top rail &amp; 8” bottom rail</td>
<td>Class LC-PG45-FD Size Tested 40’ x 119.5’</td>
<td>45/60</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Single, stationary (34100)</td>
<td>Contemporary panel with 3 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG45-FD Size Tested 40.5’ x 120’</td>
<td>45/50</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Single, active (3486)</td>
<td>Contemporary panel with 4 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG45-SHD Size Tested 40’ x 102”</td>
<td>45/65</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Single, active (3486)</td>
<td>Contemporary panel with 3 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG64-SHD Size Tested 40.5’ x 102”</td>
<td>45/50</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Single, active, low threshold sill</td>
<td>Contemporary panel with 3 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG50-LW SHD Size Tested 40.5’ x 101.8”</td>
<td>50/50</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Single, active, low threshold sill</td>
<td>French panel with 4 1⁄4” stiles, 4 11⁄16” top rail &amp; 8” bottom rail</td>
<td>Class LC-PG50-LW SHD Size Tested 40’ x 101’</td>
<td>50/50</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Single, active (34100)</td>
<td>French panel with 3 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG45-SHD Size Tested 40’ x 119.5’</td>
<td>45/65</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Single, active (34100)</td>
<td>Contemporary panel with 3 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG45-SHD Size Tested 40.5’ x 120’</td>
<td>45/50</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Two-panel, stationary-stationary (6780)</td>
<td>French panels with 4 11⁄16” stiles, 2 11⁄16” top rail &amp; 8” bottom rail</td>
<td>Class LC-PG40-FD Size Tested 76’ x 96’</td>
<td>40/40</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Two-panel, stationary-stationary (6780)</td>
<td>Contemporary panels with 3 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG40-FD Size Tested 79’ x 95.3’</td>
<td>40/40</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Two-panel, active-stationary, jamb hinged (6780)</td>
<td>Contemporary panels with 3 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG40-SHD Size Tested 79’ x 96’</td>
<td>45/45</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Two-panel, active-stationary, jamb hinged (6780)</td>
<td>Contemporary panels with 4 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG40-SHD Size Tested 79’ x 96’</td>
<td>45/45</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Two-panel, active-stationary, astragal hinged (6780)</td>
<td>Contemporary panels with 4 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG40-SHD Size Tested 79’ x 96’</td>
<td>45/45</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Two-panel, active-stationary, astragal hinged (6780)</td>
<td>Contemporary panels with 3 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG40-SHD Size Tested 79’ x 96’</td>
<td>45/45</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Two-panel, active-passive (6780)</td>
<td>Contemporary panels with 4 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG40-SHD Size Tested 79’ x 96’</td>
<td>40/40</td>
<td>≤0.2</td>
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</tr>
<tr>
<td>Two-panel, active-passive, low threshold sills</td>
<td>Contemporary panels with 3 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG40-LW SHD Size Tested 79’ x 101’</td>
<td>30/30</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Two-panel, active-passive (6780)</td>
<td>Contemporary panels with 4 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG40-SHD Size Tested 79’ x 102”</td>
<td>30/30</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Two-panel, active-passive (6780)</td>
<td>Contemporary panels with 3 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG40-SHD Size Tested 79’ x 102”</td>
<td>30/30</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Two-panel, active-passive, low threshold sills</td>
<td>French panels with 4 11⁄16” stiles, 4 11⁄16” top rail &amp; 8” bottom rail</td>
<td>Class LC-PG30-LW SHD Size Tested 79’ x 101’</td>
<td>30/30</td>
<td>≤0.2</td>
<td></td>
</tr>
<tr>
<td>Two-panel, active-passive (67100)</td>
<td>French panels with 4 11⁄16” stiles, 4 11⁄16” top rail &amp; 8” bottom rail</td>
<td>Class LC-PG30-SHD Size Tested 79’ x 120’</td>
<td>35/35</td>
<td>≤0.2</td>
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<tr>
<td>Two-panel, active-passive (67100)</td>
<td>Contemporary panels with 3 11⁄16” stiles &amp; rails</td>
<td>Class LC-PG30-SHD Size Tested 79’ x 120’</td>
<td>30/40</td>
<td>≤0.2</td>
<td></td>
</tr>
</tbody>
</table>

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*Contact your Andersen supplier for more information.
*Test specimen size is smaller than the North American Fenestration Standard (NAFS) gateway size specified for this product type and performance class.

Hinged doors with a low threshold sill have limited water performance.
### PRODUCT PERFORMANCE

**Performance Grade & Air Infiltration Ratings for E-Series Windows & Patio Doors** – Dual-Pane & Triple-Pane Glass

For current performance information, please visit [andersenwindows.com](http://andersenwindows.com).

<table>
<thead>
<tr>
<th>Andersen® Product</th>
<th>Panel Type</th>
<th>AMMA/WDMA/CSA 101/15.2/A440 Performance Grade (PG)</th>
<th>+/− Corresponding Design Pressure (DP)</th>
<th>Air Infiltration CFM/FT²</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Hinged Inswing Patio Door Venting Sidelights</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sidelight, venting (2080)</td>
<td>French panel with 2 7/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail</td>
<td>Class CW-PG45-SLT Size Tested 24&quot; x 96&quot;</td>
<td>45/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Hinged Inswing Patio Door Transoms</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fixed (6720)</td>
<td>Panel with 2 7/16&quot; stiles &amp; rails</td>
<td>Class CW-PG60-TR Size Tested 79&quot; x 24&quot;</td>
<td>60/60</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Arch Hinged Inswing Patio Doors &amp; Sidelights</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Single, stationary or sidelight (3480)</td>
<td>French arch panel with 4 11/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail</td>
<td>Class CW-PG45-FD Size Tested 40&quot; x 96&quot;</td>
<td>45/60</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Single, active (3480)</td>
<td>French arch panel with 4 11/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail</td>
<td>Class CW-PG45-SHD Size Tested 40&quot; x 96&quot;</td>
<td>45/55</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Two-panel, active-passive (6080)</td>
<td>French unequal leg arch panels with 4 11/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail</td>
<td>Class LC-PG40-SHD Size Tested 72&quot; x 96&quot;</td>
<td>40/40</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Hinged Outswing Patio Doors &amp; Sidelights</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Single, stationary or sidelight (2080)</td>
<td>French panel with 2 7/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail, with intermediate rail at 35&quot; location</td>
<td>Class CW-PG80-LT-SLT Size Tested 24.5&quot; x 95.3&quot;</td>
<td>80/80</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Single, stationary or sidelight (21080)</td>
<td>French panel with 2 7/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail, with intermediate rail at 35&quot; location &amp; raised panel insert</td>
<td>Class CW-PG75-SLT Size Tested 34.6&quot; x 95.3&quot;</td>
<td>75/75</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Single, stationary or sidelight (34100)</td>
<td>French panel with 2 7/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail</td>
<td>Class LC-PG75-SLT Size Tested 40&quot; x 119.3&quot;</td>
<td>75/80</td>
<td>≤0.2</td>
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<tr>
<td>Single, stationary (34100)</td>
<td>Contemporary panel with 3 3/8&quot; stiles &amp; rails</td>
<td>Class LP-G50-SLT Size Tested 40.5&quot; x 120&quot;</td>
<td>50/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Single, active (3080)</td>
<td>French panel with 4 11/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail, with intermediate rail at 35&quot; location &amp; raised panel insert</td>
<td>Class LC-PG60-SHD Size Tested 36.5&quot; x 95.3&quot;</td>
<td>60/60</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Single, active (3080)</td>
<td>French panel with 2 7/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail, with intermediate rail at 23 1/4&quot; location &amp; raised panel insert</td>
<td>Class LC-PG60-SHD Size Tested 35.5&quot; x 95.3&quot;</td>
<td>60/60</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Single, active (3480)</td>
<td>French panel with 4 11/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail</td>
<td>Class LC-PG60-SHD Size Tested 40&quot; x 95&quot;</td>
<td>60/60</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Single, active (3480)</td>
<td>French panel with 4 11/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail, with intermediate rail at 35&quot; location</td>
<td>Class LC-PG60-SHD Size Tested 40&quot; x 95.3&quot;</td>
<td>60/60</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Single, active, low threshold sill ** (3480)</td>
<td>French panel with 4 11/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail</td>
<td>Class LC-PG60-LW-SHD Size Tested 40&quot; x 94&quot;</td>
<td>60/60</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Single, active, low threshold sill ** (3480)</td>
<td>Contemporary panel with 3 11/16&quot; stiles &amp; rails</td>
<td>Class LC-PG50-LW-SHD Size Tested 40.5&quot; x 94.8&quot;</td>
<td>50/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Single, active (3486)</td>
<td>Contemporary panel with 4 11/16&quot; stiles &amp; rails</td>
<td>Class LC-PG50-SLD Size Tested 40&quot; x 101&quot;</td>
<td>50/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Single, active (3486)</td>
<td>Contemporary panel with 3 11/16&quot; stiles &amp; rails</td>
<td>Class LC-PG45-SLD Size Tested 40.5&quot; x 101.5&quot;</td>
<td>50/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Single, active (34100)</td>
<td>French panel with 4 11/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail</td>
<td>Class LC-PG50-SLD Size Tested 40&quot; x 119.3&quot;</td>
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<td>≤0.2</td>
</tr>
<tr>
<td>Single, active (34100)</td>
<td>Contemporary panel with 3 11/16&quot; stiles &amp; rails</td>
<td>Class LC-PG45-SLD Size Tested 40.5&quot; x 119.3&quot;</td>
<td>50/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Two-panel, stationary-stationary (6780)</td>
<td>French panels with 4 11/16&quot; stiles, 4 11/16&quot; top rail &amp; 8&quot; bottom rail</td>
<td>Class LC-PG60-FD Size Tested 79&quot; x 95.3&quot;</td>
<td>60/60</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Two-panel, stationary-stationary (6780)</td>
<td>Contemporary panels with 3 11/16&quot; stiles &amp; rails</td>
<td>Class LC-PG50-FD Size Tested 79&quot; x 96&quot;</td>
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<td>≤0.2</td>
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**Contact your Andersen supplier for more information.**

**Hinged doors with a low threshold sill have limited water performance.**

Numbered footnotes provide additional panel types for the same patio door, sidelight or transom listed above that are covered by the given test data.

**Commercial patio door panels, referenced as an additional panel type in the numbered footnotes below, do not include commercial doors with Concealed Panic System (CPS).**

5 Also applies to contemporary door panel(s) with 4 11/16" stiles & rails.

7 Applies to similar French door panel(s) with 12" bottom rail with or without intermediate rail and with or without raised panel insert; includes comparable commercial panel(s).

8 Applies to similar French door panel(s) with 12" bottom rail; includes comparable commercial panel(s).

10 Also applies to all available panels.

11 Also applies to transom panel with 4 11/16" stiles and 2 7/16" rails and transom panel with 4 11/16" stiles and rails; includes all commercial transom panels.

12 Applies to similar French door panel with 12" bottom rail; includes arch and unequal leg arch door panel with or without intermediate rail and with or without raised panel insert. Also applies to French sidelight panel with 8" or 12" bottom rail with or without intermediate rail and with or without raised panel insert.

13 Also applies to all arch and unequal leg arch door panels with 4 11/16" stiles.

14 Applies to similar French sidelight panel with intermediate rail at 23 1/4" location and raised panel insert. Also applies to French door panel with 4 11/16" stiles, 4 11/16" top rail and 8" or 12" bottom rail with intermediate rail with raised panel insert.

15 Applies to similar French sidelight panel with 12" bottom rail; includes comparable commercial sidelight panel. Also applies to French door panel with 4 11/16" stiles, 4 11/16" top rail and 8" or 12" bottom rail; includes comparable commercial door panel.

16 Applies to similar French door panel with intermediate rail at 23 1/4" location. Also applies to French door panel with 4 11/16" stiles, 4 11/16" top rail and 12" bottom rail and intermediate rail; includes comparable commercial door panel.

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**continued on next page**
Performance Grade & Air Infiltration Ratings for E-Series Windows & Patio Doors – Dual-Pane & Triple-Pane Glass (continued)

For current performance information, please visit andersenwindows.com.

<table>
<thead>
<tr>
<th>Andersen® Product</th>
<th>Panel Type</th>
<th>AAMA/WDMA/CSA 101/LS2/A440 Performance Grade (PG)</th>
<th>+/- Corresponding Design Pressure (DP)</th>
<th>Air Infiltration CFM/FT²</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Hinged Outswing Patio Doors &amp; Sidelights</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Two-panel, active-passive (6780)</td>
<td>French panels with 4 11/16” stiles, 4 11/16” top rail &amp; 8” bottom rail</td>
<td>LC-PG60-SHD Size Tested 79” x 95”</td>
<td>60/60</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Two-panel, active-passive, low threshold sill** (6780)</td>
<td>French panels with 4 11/16” stiles, 4 11/16” top rail &amp; 8” bottom rail</td>
<td>LC-PG50-LW SHD Size Tested 79” x 94”</td>
<td>50/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Two-panel, active-passive (6786)</td>
<td>Contemporary panels with 3 11/16” stiles &amp; rails</td>
<td>LC-PG40-SHD Size Tested 79” x 95”</td>
<td>40/40</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Two-panel, active-passive (6786)</td>
<td>Contemporary panels with 4 11/16” stiles &amp; rails</td>
<td>LC-PG40-SHD Size Tested 79” x 91”</td>
<td>40/40</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Two-panel, active-passive, low threshold sill** (6780)</td>
<td>Contemporary panels with 3 11/16” stiles &amp; rails</td>
<td>LC-PG45-SHD Size Tested 79” x 101.5”</td>
<td>45/45</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Two-panel, active-passive (67100)</td>
<td>French panels with 4 11/16” stiles, 4 11/16” top rail &amp; 8” bottom rail</td>
<td>LC-PG40-SHD Size Tested 79” x 119”</td>
<td>30/40</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Hinged Outswing Patio Door Venting Sidelights</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sidelight, venting (2080)</td>
<td>French panel with 2 1/4” stiles, 4 11/16” top rail &amp; 8” bottom rail with intermediate rail at 35” location</td>
<td>CW-PG50 Size Tested 24” x 96”</td>
<td>50/50</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Hinged Outswing Patio Door Transoms</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fixed (6720)</td>
<td>Panel with 2 1/4” stiles, top rail &amp; bottom rail</td>
<td>CW-PG80-TR Size Tested 79” x 24”</td>
<td>80/80</td>
<td>≤0.2</td>
</tr>
<tr>
<td><strong>Arch Hinged Outswing Patio Doors &amp; Sidelights</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Single, stationary or sidelight (3480)</td>
<td>French arch panel with 4 11/16” stiles, 4 11/16” top rail &amp; 8” bottom rail</td>
<td>LC-PG80-FD Size Tested 40” x 96”</td>
<td>80/80</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Single, active (3480)</td>
<td>French arch panel with 4 11/16” stiles, 4 11/16” top rail &amp; 8” bottom rail</td>
<td>LC-PG80-SDH Size Tested 40” x 96”</td>
<td>60/60</td>
<td>≤0.2</td>
</tr>
<tr>
<td>Two-panel (6080)</td>
<td>French unequal leg arch panels with 4 11/16” stiles, 4 11/16” top rail &amp; 8” bottom rail</td>
<td>LC-PG80-SDH Size Tested 79” x 96”</td>
<td>60/60</td>
<td>≤0.2</td>
</tr>
</tbody>
</table>

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Commercial patio door panels, referenced as an additional panel type in the numbered footnotes below, do not include commercial doors with Concealed Panic System (CPS).
5 Also applies to contemporary door panel(s) with 4 11/16” stiles & rails.
7 Applies to similar French door panel(s) with 12” bottom rail with or without intermediate rail and with or without raised panel insert; includes comparable commercial panel(s).
8 Applies to similar French door panel(s) with 12” bottom rail; includes comparable commercial panel(s).
10 Also applies to all available panels.
12 Applies to similar French door panel with 12” bottom rail; includes arch and unequal leg arch door panel with or without intermediate rail and with or without raised panel insert. Also applies to French sidelight panel with 8” or 12” bottom rails with or without intermediate rail and with or without raised panel insert.
13 Also applies to all arch and unequal leg arch door panels with 4 11/16” stiles.
17 Applies to similar French door panel with 12” bottom rail; includes comparable commercial panel. Also applies to French door panel with 4 11/16” stiles, 4 11/16” top rail and 8” or 12” bottom rail with intermediate rail and raised panel insert.

For performance ratings for E-Series products with Stormwatch® Protection, go to andersenwindows.com.
## Sound Transmission Ratings for E-Series Windows & Patio Doors

For current performance information, please visit [andersenwindows.com](http://andersenwindows.com).

<table>
<thead>
<tr>
<th>Andersen® Product &amp; Glass Type</th>
<th>Panel Type</th>
<th>Test Size</th>
<th>Sound Transmission Class (STC)</th>
<th>Outdoor/Indoor Transmission Class (OITC)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Casement Windows - Stationary</strong></td>
<td>Dual Pane</td>
<td>-</td>
<td>48” x 60”</td>
<td>29</td>
</tr>
<tr>
<td></td>
<td>Dual-Panel Laminated, 0.030”</td>
<td></td>
<td></td>
<td>33</td>
</tr>
<tr>
<td></td>
<td>STC Upgrade</td>
<td></td>
<td></td>
<td>32</td>
</tr>
<tr>
<td><strong>Casement Windows - Venting</strong></td>
<td>Dual Pane</td>
<td>-</td>
<td>24” x 80”</td>
<td>29</td>
</tr>
<tr>
<td></td>
<td>Triple Pane</td>
<td></td>
<td></td>
<td>30</td>
</tr>
<tr>
<td></td>
<td>Dual-Panel Laminated, 0.030”</td>
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<td>33</td>
</tr>
<tr>
<td></td>
<td>STC Upgrade</td>
<td></td>
<td></td>
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</tr>
<tr>
<td><strong>Double-Hung Windows</strong></td>
<td>Dual Pane</td>
<td>-</td>
<td>48” x 60”</td>
<td>28</td>
</tr>
<tr>
<td></td>
<td>Triple Pane</td>
<td></td>
<td></td>
<td>28</td>
</tr>
<tr>
<td></td>
<td>Dual-Panel Laminated, 0.030”</td>
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<td>32</td>
</tr>
<tr>
<td></td>
<td>STC Upgrade</td>
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<tr>
<td><strong>Double-Hung Picture Windows</strong></td>
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<td>-</td>
<td>48” x 60”</td>
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</tr>
<tr>
<td></td>
<td>Dual-Panel Laminated, 0.030”</td>
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</tr>
<tr>
<td></td>
<td>STC Upgrade</td>
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<tr>
<td><strong>Specialty Windows</strong></td>
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<td>Dual-Panel Laminated, 0.030”</td>
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<tr>
<td></td>
<td>STC Upgrade</td>
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<tr>
<td><strong>French Gliding Patio Doors</strong></td>
<td>Dual Pane</td>
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<td>72” x 80”</td>
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<tr>
<td></td>
<td>Triple Pane</td>
<td></td>
<td></td>
<td>30</td>
</tr>
<tr>
<td></td>
<td>Dual-Panel Laminated, 0.030”</td>
<td></td>
<td></td>
<td>32</td>
</tr>
<tr>
<td></td>
<td>STC Upgrade</td>
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<td></td>
<td>30</td>
</tr>
<tr>
<td><strong>Hinged Inswing Patio Doors – Single Panel</strong></td>
<td>Dual Pane</td>
<td>-</td>
<td>37.875” x 84”</td>
<td>31</td>
</tr>
<tr>
<td></td>
<td>Triple Pane</td>
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<td>31</td>
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<td>STC Upgrade</td>
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</tr>
<tr>
<td><strong>Hinged Inswing Patio Doors – Two-Panel</strong></td>
<td>Dual Pane</td>
<td>-</td>
<td>37.875” x 84”</td>
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</tr>
<tr>
<td></td>
<td>Triple Pane</td>
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</tr>
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<td>Dual-Panel Laminated, 0.030”</td>
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<td></td>
<td>STC Upgrade</td>
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<td>32</td>
</tr>
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</table>

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<tr>
<th>Product Type</th>
<th>Quantity</th>
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<tbody>
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<tr>
<td>E-Series Awning Windows</td>
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</tr>
<tr>
<td>E-Series Double-Hung Windows</td>
<td>54</td>
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<tr>
<td>E-Series Bay &amp; Bow Windows</td>
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<td>E-Series Specialty Windows</td>
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<tr>
<td>E-Series Gliding Windows</td>
<td>98</td>
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<tr>
<td>E-Series Hinged Patio Doors</td>
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<tr>
<td>E-Series Gliding Patio Doors</td>
<td>142</td>
</tr>
<tr>
<td>Installation Material &amp; Product Performance</td>
<td>154</td>
</tr>
</tbody>
</table>
Welcome to an overview of the enhanced navigation tools available in this PDF. Here are some simple tips on PDF navigation. Before you begin be sure you are using the latest version of Adobe Acrobat Reader DC, available at – https://get.adobe.com/reader/

To watch a 3-minute tutorial on navigating catalog PDFs, go to: https://youtu.be/sWWnYn60N3Y

**Bookmark Navigation**

1. Acrobat will display the bookmarks panel when you open the PDF.

   **Bookmarks** are the easiest way to find specific product information.

   Select a topic and that page will be displayed.

2. If you need to print a specific section, right click on that section within in the bookmarks panel and choose “Print Section”.

**Links and URL Navigation**

1. You can also use the embedded links to navigate between sections. All links are underlined in blue.

2. Website links automatically open in your web browser.

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**PDF NAVIGATION TIPS**

*Andersen*® Windows & Doors
To add a “Jump Back” Button to your tool bar, Right click on tool bar, select Show Page Navigation Tools and choose Show All Page Navigation Tools. Right and left facing arrows are added to the tool bar allowing you to go back or forward to the last page you viewed.

Another helpful tool is the Loupe Tool. It allows you to zoom in on the page without having to increase the page size. To add a Loupe Tool to your tool bar, right click on tool bar, select Show Select & Zoom Tools and then choose Show All Select & Zoom Tools.

You can also use the commenting tools. Add a post-it note with your comments or highlight important information. Be sure to save the file.

To watch a 3-minute tutorial on navigating catalog PDFs, go to: https://youtu.be/sWWnYn60N3Y

We are always looking for ways to improve. Please send feedback to webmarketing@andersencorp.com.