

Pocket Board Support Relocation

Instructions for:

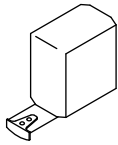
- **Product Series** - Big Doors
- **Product Type** - MultiGlide™ Door
- **Frame Configuration** - Pocket

Read these instructions and the Product Safety Information before starting procedure.

Tools Needed



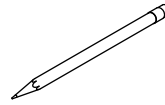
Safety Glasses



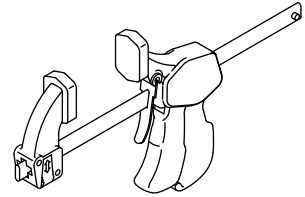
Tape Measure



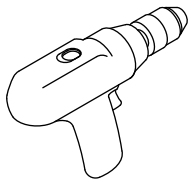
#2 Phillips Bit



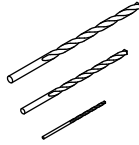
Pencil



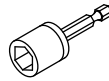
Clamp



Drill/Driver



Drill Bit
1/4", 3/16",
1/16"



Socket
7/16"- (Wood Panel)
3/8"- (Aluminum Panel)

Safety Information

WARNING

- Windows and doors can be heavy. Use safe lifting techniques and a reasonable number of people with enough strength to lift, carry, and install window and door products. Heavier windows and doors will require mechanical assistance. Failure to do so could result in injury, product or property damage.

WARNING

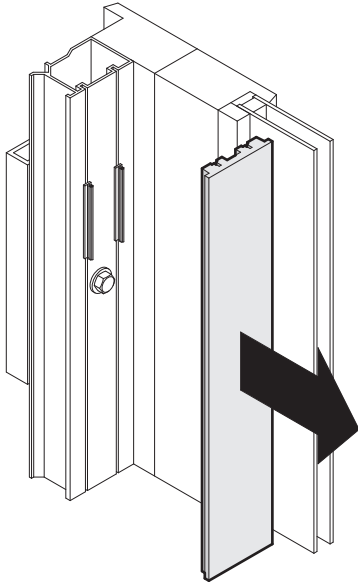
- Windows and doors have small parts (e.g. hole plugs, operator spline caps, fasteners, etc.). Small parts if swallowed could pose a choking hazard to young children. Dispose of unused, loose, or easily removed small parts. Failure to do so could result in injury.

WARNING

- Follow manufacturers' instructions for hand and power tools. Always wear safety glasses. Failure to do so could result in injury, product or property damage.

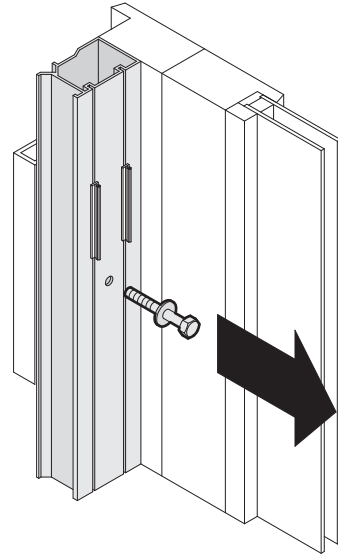
Thank you for choosing Andersen.

1



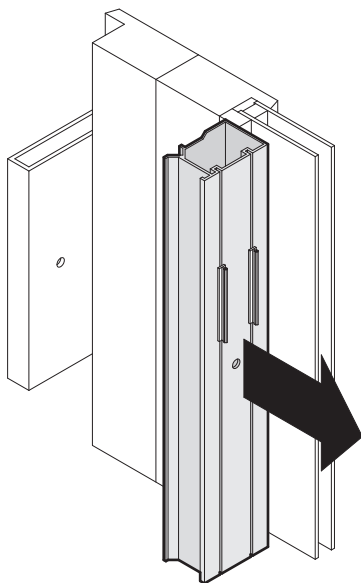
Remove the pocket board trim piece closest to the panel.

2



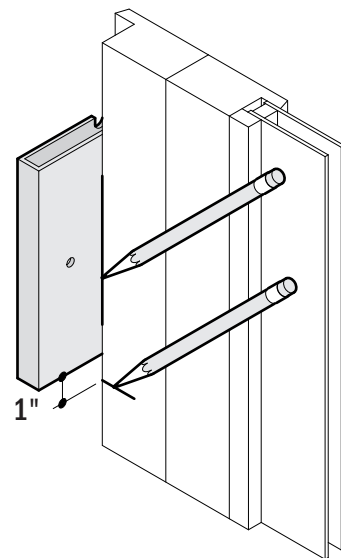
Remove the pocket board bolts using the appropriate socket and save for reuse.

3



Remove the pocket board.

4



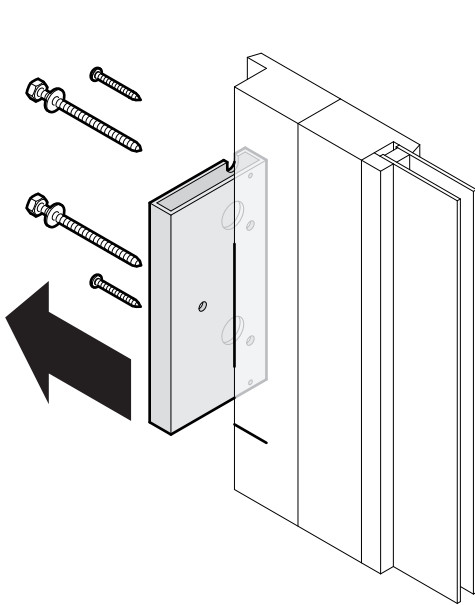
Measure and mark the new location for the pocket board support, 1" below its original location.

5

Aluminum Panel Screw
and Washer
(use 3/8" Socket)

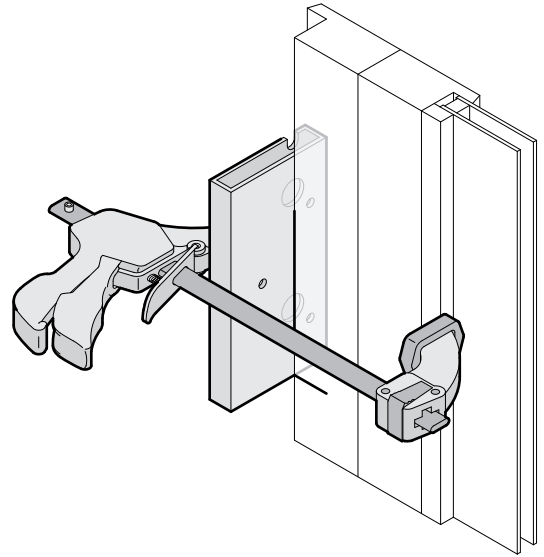
Wood Panel Screw
and Washer
(use 7/16" Socket)

#2 Phillips
Head Screw



Remove the four (4) pocket board support screws.

6

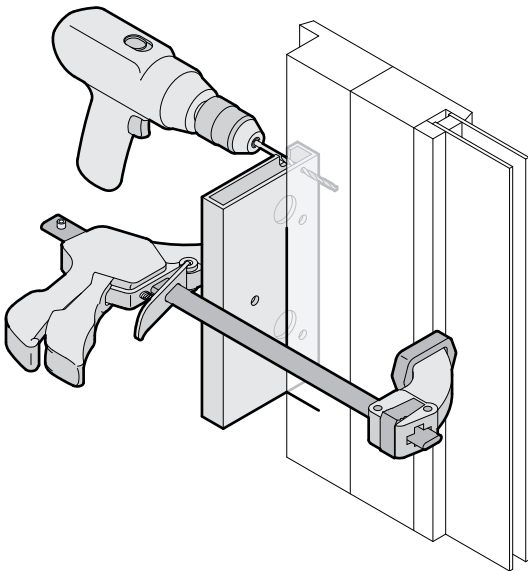


Reposition the pocket board support, aligning both marks, and clamp.

7

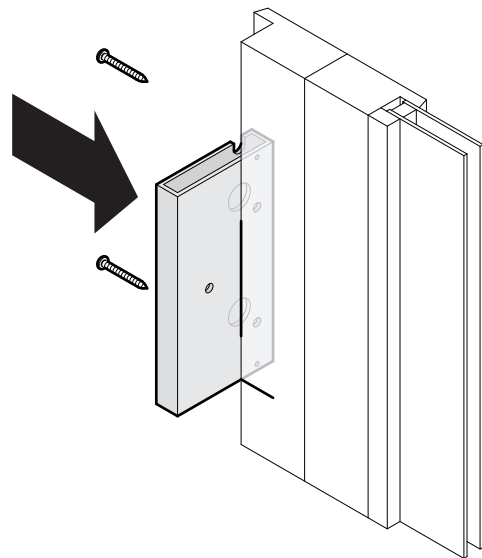
IMPORTANT

- Make sure pocket board support is aligned with both new bottom and side location marks.



Drill two (2) 1/16" pilot holes in the panel edge using the pocket board support's top and bottom holes as a template at its new location.

8



Refasten the pocket board support using the two (2) phillips screws in the pilot holes.

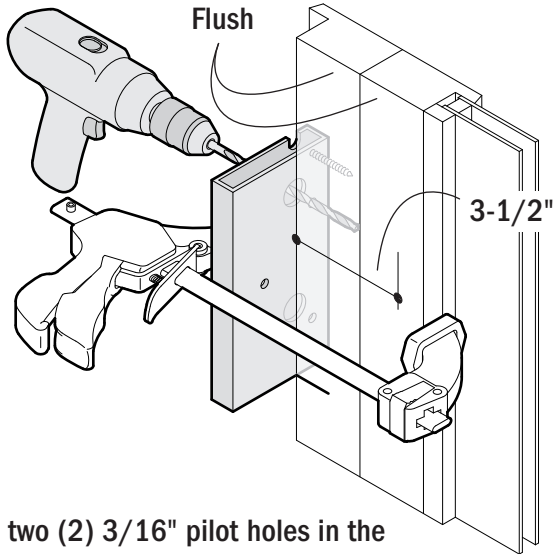
9

NOTICE

- **DO NOT** drill deeper than 3-1/2". Doing so will result in product damage.

IMPORTANT

- Make sure stiles are flush before drilling.

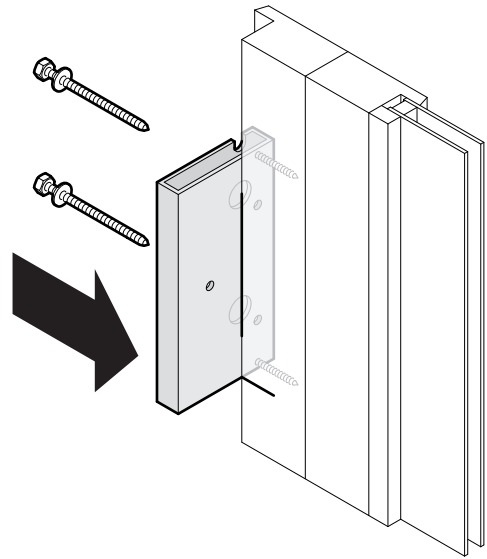


Drill two (2) 3/16" pilot holes in the panel's edge using the pocket board support's inner holes as a template.

10

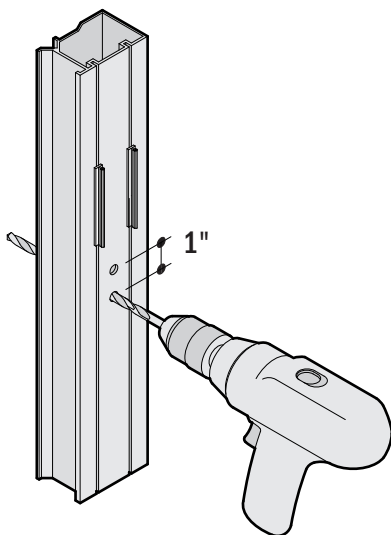
IMPORTANT

- **DO NOT** overdrive screws.



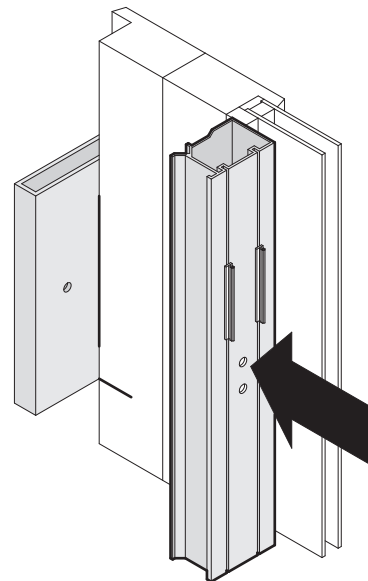
Refasten the pocket board support using the two (2) 1/4" x 4" screws in the pilot holes.

11



Drill a 1/4" clearance hole in the pocket board 1" directly below the existing hole that corresponds to the relocated pocket board support.

12

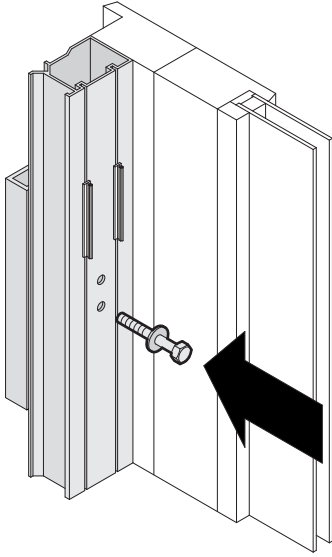


Reposition the pocket board support.

13

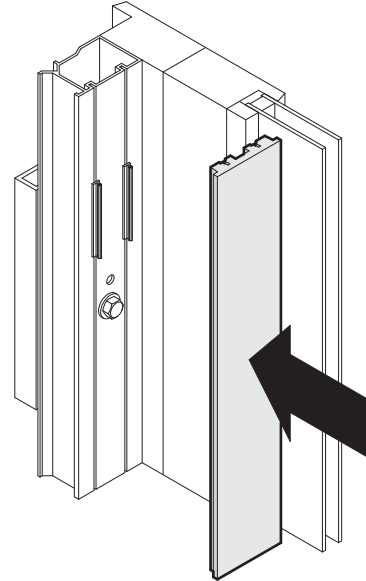
IMPORTANT

- **DO NOT** overtighten screws.



Refasten the pocket board.

14



Reapply the pocket board trim piece.

Pocket board support relocation is complete.